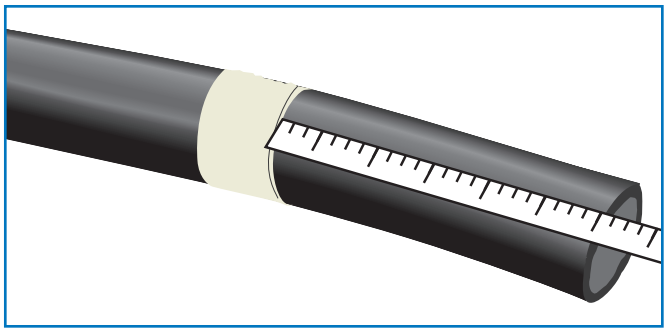
TurboFlex® Insulation stripping procedure

STEP 1

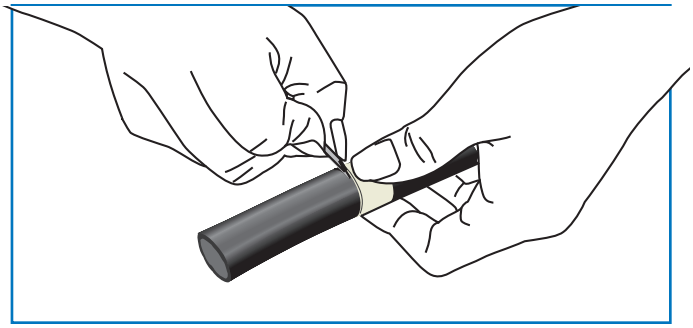
Using scale, mark off required length of insulation to be removed. Wrap tape around diameter of cable to provide a visual guide to indicate where jacket shall be scored.



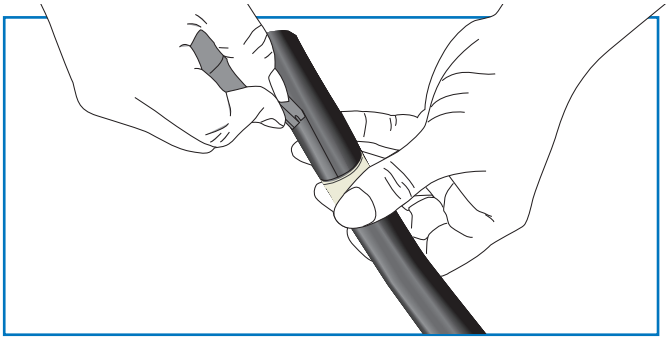
STEP 2

A) Make a shallow incision (score) at the guide mark. It is not necessary to cut completely through the outer jacket. Continue scoring the insulation around the complete circumference of the cable.

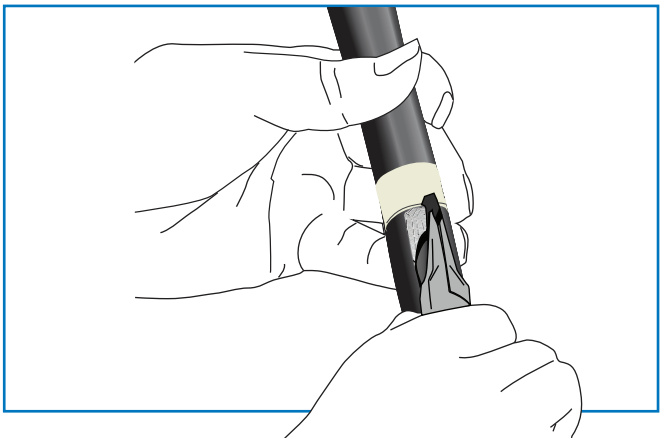
Note: when scoring insulation be sure not to cut completely through the outer material which could damage wire strands.



B) Score insulation lengthwise along the entire section of insulation to be removed.

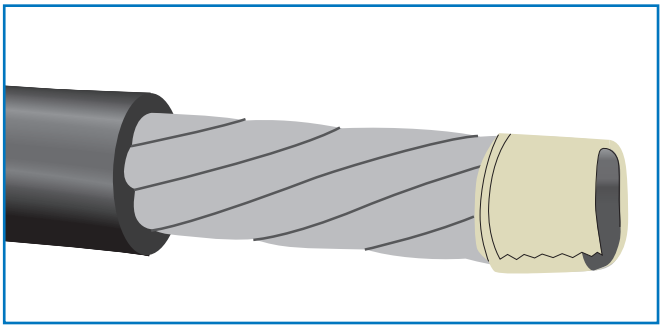


C) Using needle nose pliers, grab the insulation material where the lenghtwise score meets the guide mark. Gently pull the insulation away, working downwards along the incision towards the end of the cable. Once insulation is removed wire is ready for crimp termination.



STEP 3

If crimp process will not be completed immediately, wrap exposed wire strands with tape to prevent fraying.



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Dimensions in Inches (millimeters) are subject to change without notice.