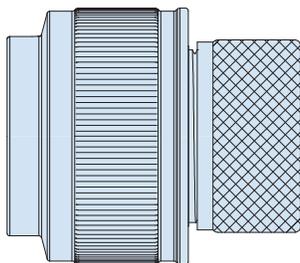


MIL-DTL-38999 Series IV Type
250-104 Shorting connectors, plug and receptacles

ENVIRONMENTAL CONNECTORS



"BETTER-THAN-QPL" FEATURES AND BENEFITS

- Secure breech-lock mating connector meets D38999 shock and vibrate
- Improved plug ground fingers deliver outstanding EMI performance—equal to D38999 Series III
- Glenair Signature Tin Zinc finish class is RoHS compliant and cadmium compatible
- Precision-machined key/keyway polarization for reliable mismatching protection
- Scoop-proof design prevents pin damage and short circuits
- Fully tooled for all MIL-STD-1560 insert arrangements
- Contact options include size #22D, #20, #16, and #12 (see High-Speed series for Size #8)
- 500 mating cycles exceeds MIL-DTL-38999 specification

HOW TO ORDER							
Sample Part Number	250-104	-G6	NF	17	-35	P	N
Basic Part Number	250-104 Plug and receptacle connector, shorting						
Connector Style	G6 = Plug Connector D0 = Wall-Mount Thru Hole 07 = Receptacle, Jam Nut						
Material / Finish	See Table I						
Shell Size	11, 13, 15, 17, 19, 21, 23, 25						
Insert Arrangement	MIL-STD-1560						
Insert Designator	P = Pin Contacts S = Socket Contacts						
Polarization	A, B, C, D, K, L, M, R, N = Normal, U = Universal						

TABLE I - MATERIAL/FINISH			
Equiv Class	Sym	Material	Finish
W	NF	Aluminum Alloy	Cad/O.D. over Electroless Nickel
G*	MA**		Electroless Nickel, Matte
T*	MT		Nickel-PTFE
F	ME		Electroless Nickel
AA	MN		MegaNickel
V	TZ		Tin-Zinc
Z*	ZR		Zinc Ni, Black (Tri-Valent CR)
K*	Z1		Stainless Steel
L*	ZL	Electrodeposited Nickel	

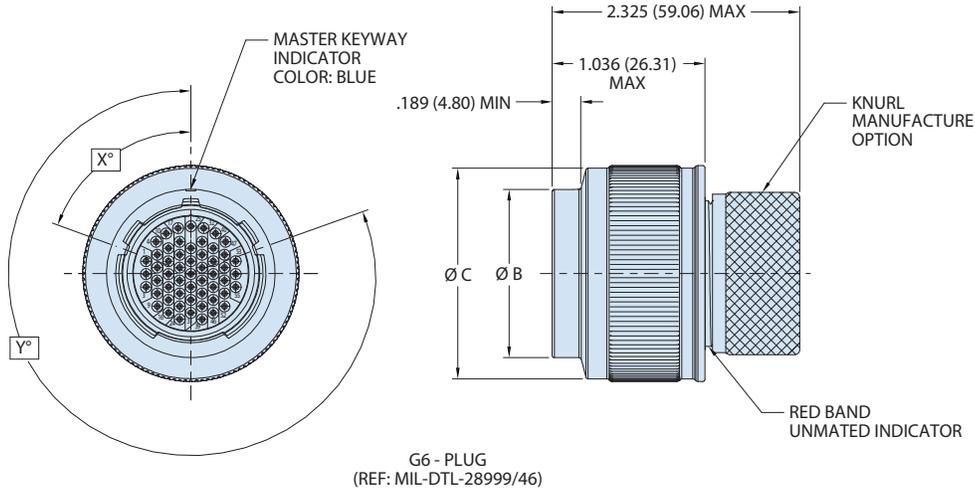
* = Glenair Equivalent Only

** = Connectors for space applications must be ordered with "MA" finish and mod code "-186T" to conform to the thermal vacuum outgassing requirements of class G.

TABLE II - POLARIZING POSITIONS										
	N	A	B	C	D	K	L	M	R	U
X	110°	100°	90°	80°	70°	120°	120°	120°	120°	N/A
Y	250°	260°	270°	280°	290°	255°	265°	275°	285°	N/A

MIL-DTL-38999 Series IV Type
250-104 Plug and receptacle connector, shorting

TABLE III - PLUG REF: MIL-DTL-38999/46 OR 47



Shell Size	Shell Size Code	ØB Max	ØC Max
11	B	.776 (19.7)	1.047 (26.6)
13	C	.902 (22.9)	1.220 (31.0)
15	D	1.039 (26.4)	1.346 (34.2)
17	E	1.150 (29.2)	1.472 (37.4)
19	F	1.276 (32.4)	1.583 (40.2)
21	G	1.402 (35.6)	1.705 (43.3)
23	H	1.528 (38.8)	1.831 (46.5)
25	J	1.650 (41.9)	1.957 (49.7)

NOTES

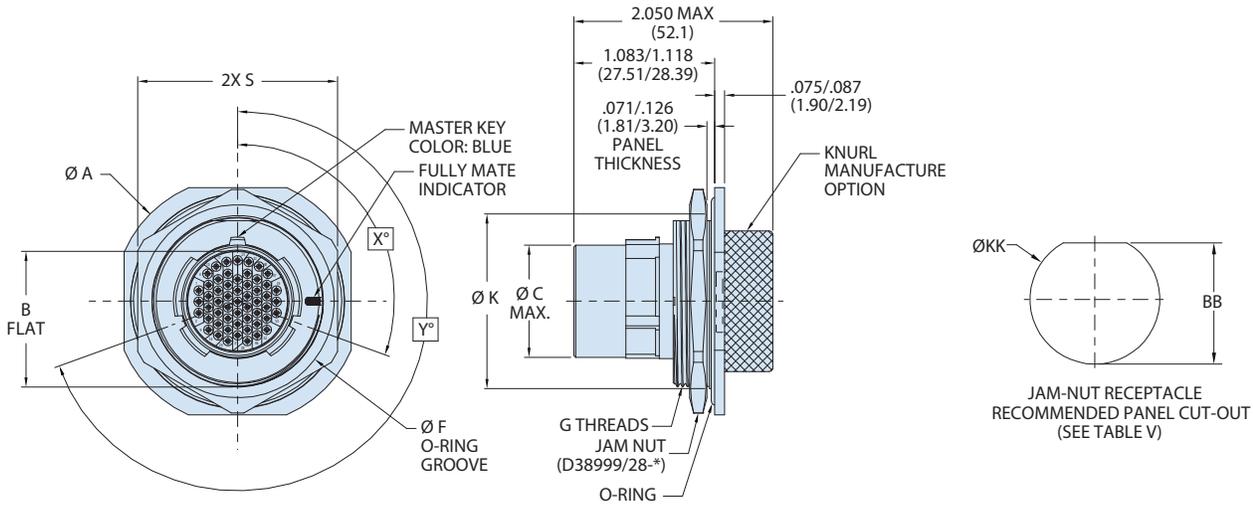
- Material/finish:
 - Shell, barrel, coupling nut, jam nut - see Table I
 - Insulator - high grade rigid dielectric / N.A.
 - Seals, O-ring - fluorosilicone blend/ N.A
 - Contact - copper alloy
- Glenair environmental connectors are designed to mate with any QPL manufacturer's MIL-DTL-38999, Series IV mating plug or receptacle having the same shell size, insert arrangement, and polarization.
- Insert arrangement is in accordance with MIL-STD-1560.
- Insert arrangement is shown for reference only. Pin interface shown.
- Alternate polarization 'U' (universal) is a non-standard MIL-SPEC option which allows for mating to any QPL manufacturer's MIL-DTL-38999, Series III connector having the same shell size, insert arrangement, and mating contact size. Universal connectors are intended for use in testing facilities only and should be highly evaluated before consideration in another environment.
- All contacts are shorted to each other and to the shell. The maximum resistance as measured from any contact to the shell shall be 10 miliohms.
- Connector temperature range: -55°C to 175°C. Contact manufacturer for additional options.

ENVIRONMENTAL CONNECTORS

MIL-DTL-38999 Series IV Type
250-104 Plug and receptacle connector, shorting

ENVIRONMENTAL CONNECTORS

TABLE IV - JAM NUT RECEPTACLE (REF: MIL-DTL-38999/44)



07 - JAM NUT RECEPTACLE
(REF: MIL-DTL-38999/44)

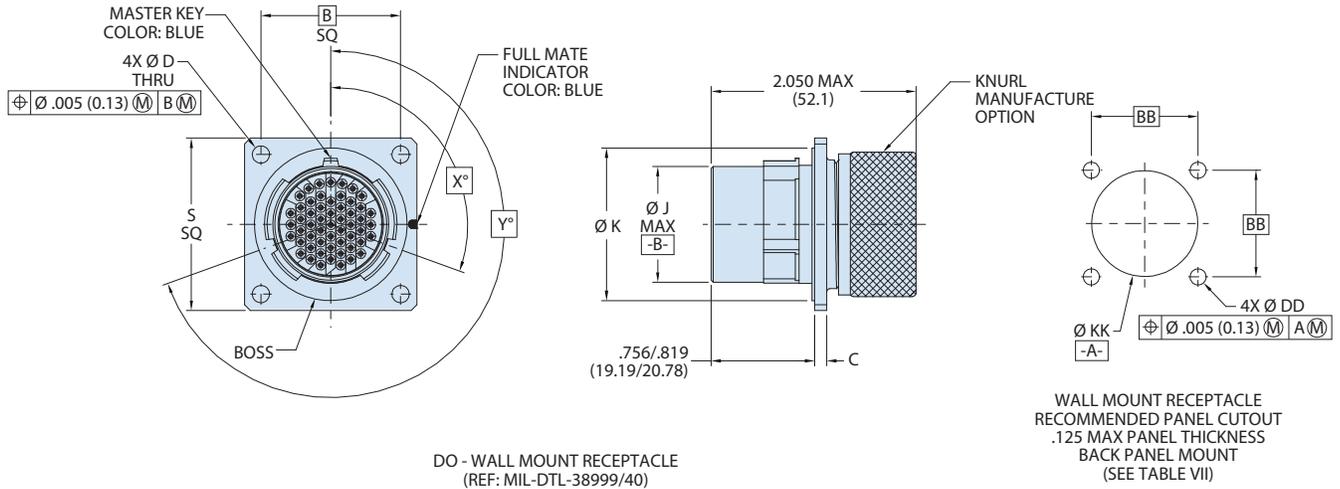
Shell Size	Shell Size Code	$\varnothing A$	B (Flat)	$\varnothing C$ Max	$\varnothing F$	G Thread	$\varnothing J$	$\varnothing K$	S	O-Ring P/N
11	B	1.520 (38.6) 1.480 (37.6)	.942 (23.93) .935 (23.74)	.509 (12.93)	1.096 (27.84) 1.085 (27.55)	M25 X 1.0-6g 0.100R	.804 (20.42) .794 (20.17)	1.000 (25.40) .990 (25.15)	1.394 (35.4) 1.354 (34.4)	AS3582-024
13	C	1.642 (41.7) 1.602 (40.7)	1.066 (27.08) 1.059 (26.89)	.634 (16.10)	1.221 (31.02) 1.210 (30.73)	M28 X 1.0-6g 0.100R	.928 (23.57) .918 (23.32)	1.125 (28.58) 1.115 (28.33)	1.520 (38.6) 1.480 (37.6)	AS3582-026
15	D	1.768 (44.9) 1.728 (43.9)	1.191 (30.26) 1.184 (30.07)	.759 (19.28)	1.346 (34.19) 1.335 (33.90)	M31 X 1.0-6g 0.100R	1.046 (26.56) 1.036 (26.31)	1.250 (31.75) 1.240 (31.50)	1.642 (41.7) 1.602 (40.7)	AS3582-028
17	E	1.957 (49.7) 1.917 (48.7)	1.321 (33.56) 1.314 (33.37)	.885 (22.48)	1.483 (37.67) 1.472 (37.38)	M34 X 1.0-6g 0.100R	1.182 (30.02) 1.172 (29.77)	1.375 (34.92) 1.365 (34.67)	1.799 (45.7) 1.760 (44.7)	AS3582-029
19	F	2.035 (51.7) 1.996 (50.7)	1.441 (36.61) 1.434 (36.42)	1.009 (25.63)	1.608 (40.85) 1.597 (40.56)	M38 X 1.0-6g 0.100R	1.296 (32.91) 1.286 (32.66)	1.500 (38.10) 1.490 (37.85)	1.909 (48.5) 1.870 (47.5)	AS3582-030
21	G	2.157 (54.8) 2.118 (53.8)	1.566 (39.78) 1.559 (39.59)	1.134 (28.80)	1.733 (44.02) 1.722 (43.73)	M41 X 1.0-6g 0.100R	1.422 (36.11) 1.412 (35.86)	1.625 (41.28) 1.615 (41.03)	2.035 (51.7) 1.996 (50.7)	AS3582-031
23	H	2.283 (58.0) 2.244 (57.0)	1.691 (42.96) 1.684 (42.77)	1.259 (31.98)	1.858 (47.20) 1.847 (46.91)	M44 X 1.0-6g 0.100R	1.546 (39.26) 1.536 (39.01)	1.750 (44.45) 1.740 (44.20)	2.157 (54.8) 2.118 (53.8)	AS3582-032
25	J	2.409 (61.2) 2.370 (60.2)	1.816 (46.13) 1.809 (45.94)	1.384 (35.15)	1.983 (50.37) 1.972 (50.08)	M47 X 1.0-6g 0.100R	1.672 (42.46) 1.662 (42.21)	1.875 (47.63) 1.865 (47.38)	2.283 (58.0) 2.244 (57.0)	AS3582-033

TABLE V

Shell Size	Shell Size Code	$\varnothing KK$	BB
11	B	1.020 / 1.010	.955 / .945
13	C	1.145 / 1.135	1.085 / 1.075
15	D	1.270 / 1.260	1.210 / 1.200
17	E	1.395 / 1.385	1.335 / 1.325
19	F	1.520 / 1.510	1.460 / 1.450
21	G	1.645 / 1.635	1.585 / 1.575
23	H	1.770 / 1.760	1.710 / 1.700
25	J	1.895 / 1.885	1.835 / 1.825

MIL-DTL-38999 Series IV Type
250-104 Plug and receptacle connector, shorting

TABLE VI - WALL MOUNT RECEPTACLE REF: MIL-DTL-38999/40



Shell Size	Shell Size Code	B Bsc	C	ØD	ØJ Max	ØK	S
11	B	.812 (20.62)	.102 (2.6) .083 (2.1)	.138 (3.5) .122 (3.1)	.509 (12.93)	.793 (20.15) .778 (19.76)	1.051 (26.7) 1.008 (25.6)
13	C	.906 (23.02)	.102 (2.6) .083 (2.1)	.138 (3.5) .122 (3.1)	.634 (16.10)	.913 (23.35) .904 (22.96)	1.146 (29.1) 1.102 (28.0)
15	D	.969 (24.61)	.102 (2.6) .083 (2.1)	.138 (3.5) .122 (3.1)	.759 (19.28)	1.044 (26.52) 1.029 (26.13)	1.240 (31.5) 1.197 (30.4)
17	E	1.062 (26.98)	.102 (2.6) .083 (2.1)	.138 (3.5) .122 (3.1)	.885 (22.48)	1.170 (29.72) 1.155 (29.33)	1.335 (33.9) 1.291 (32.8)
19	F	1.156 (29.36)	.102 (2.6) .083 (2.1)	.138 (3.5) .122 (3.1)	1.009 (25.63)	1.294 (32.87) 1.279 (32.48)	1.461 (37.1) 1.417 (36.0)
21	G	1.250 (31.76)	.134 (3.4) .114 (2.9)	.138 (3.5) .122 (3.1)	1.134 (28.80)	1.419 (36.05) 1.404 (35.66)	1.583 (40.2) 1.539 (39.1)
23	H	1.375 (34.93)	.134 (3.4) .114 (2.9)	.157 (4.0) .142 (3.6)	1.259 (31.98)	1.544 (39.22) 1.529 (38.83)	1.709 (43.4) 1.665 (42.3)
25	J	1.500 (38.10)	.134 (3.4) .114 (2.9)	.157 (4.0) .142 (3.6)	1.384 (35.15)	1.669 (42.40) 1.654 (42.01)	1.835 (46.6) 1.791 (45.5)

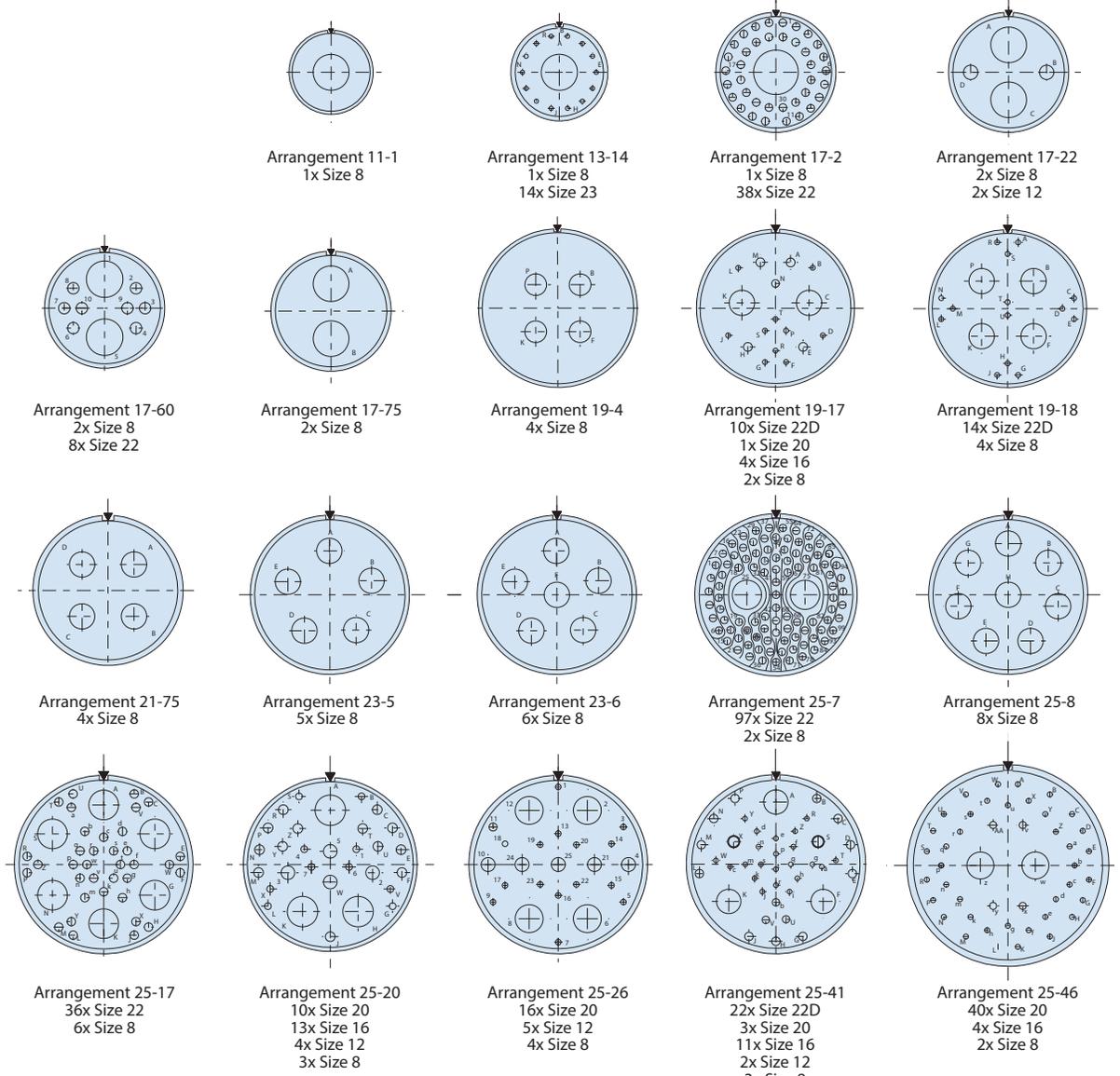
TABLE VII

Shell Size	Shell Size Code	ØKK Min	BB Bsc	ØDD
11	B	0.796	0.812	.133/.123
13	C	0.922	0.906	
15	D	1.047	0.969	
17	E	1.219	1.062	
19	F	1.297	1.156	
21	G	1.422	1.250	
23	H	1.547	1.375	.159/.149
25	J	1.672	1.500	.155/.145

ENVIRONMENTAL CONNECTORS

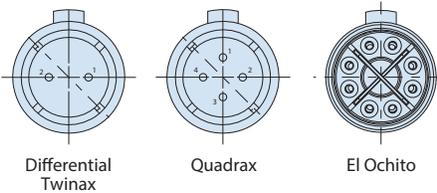
MIL-DTL-38999 Series IV Type
234-217 High-speed plug, and panel mount and jam nut receptacles ins. arrangements

HIGH-SPEED AND HYBRID INSERT ARRANGEMENTS



Insert arrangements, mating face of pin insert shown. Replace X with C, D, E, Q, P, or T (See Table III).

CONTACT INNER PIN ORIENTATION



BREECH-LOCK ENVIRONMENTAL CONNECTORS

MIL-DTL-38999 Series IV Type
234-218 High-speed panel mount receptacles, PC tail insert arrangements

FIGURE 1 - INSERT ARRANGEMENTS

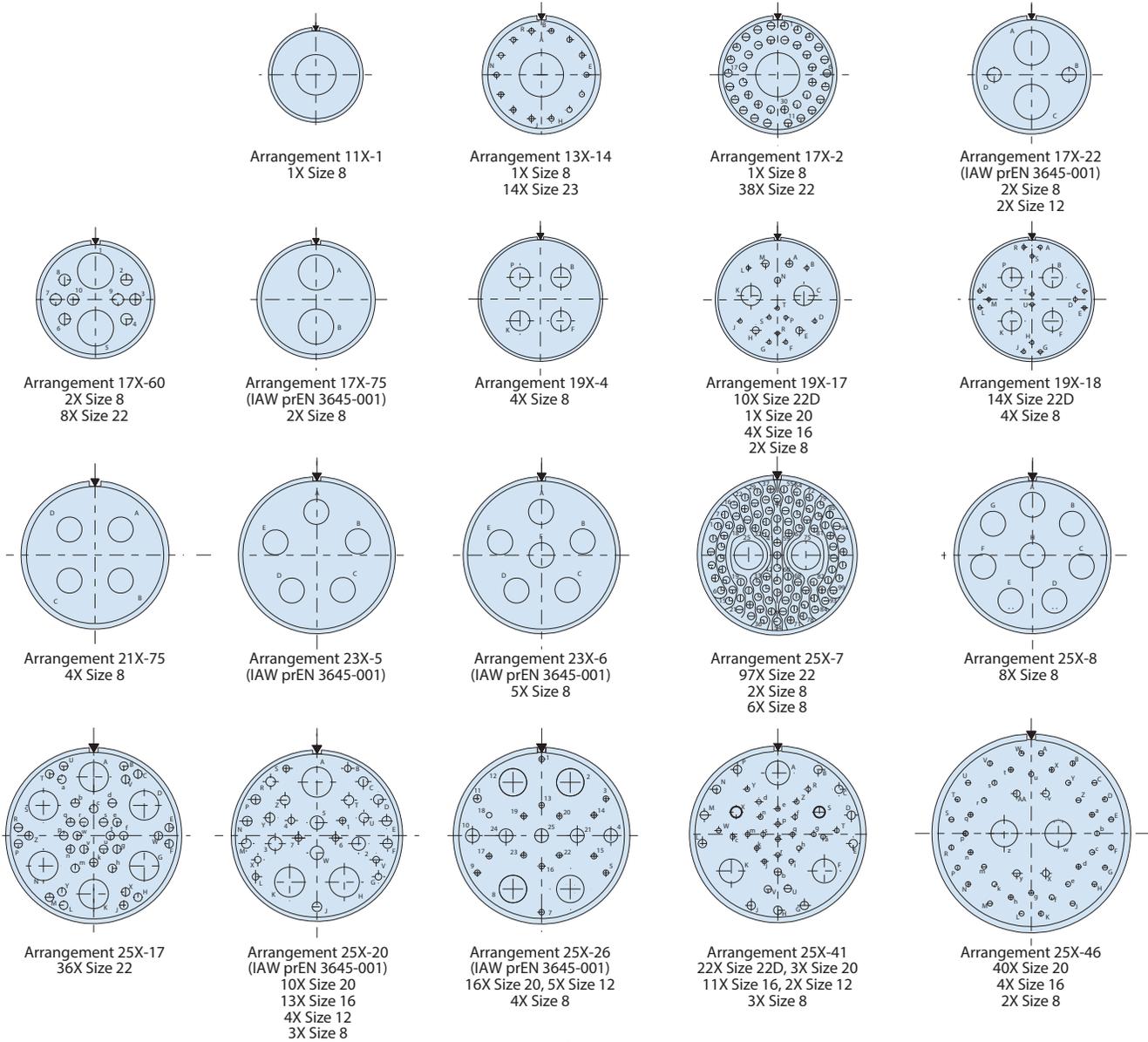
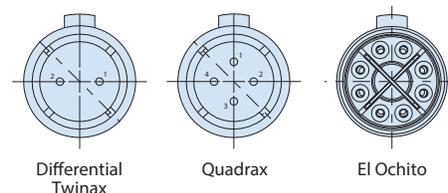


Figure 1
Insert arrangements, mating
face of pin insert shown.
Replace X with C, D, E, Q or T
(See Table VI)

FIGURE 2 - CONTACT INNER PIN ORIENTATION



BREECH-LOCK ENVIRONMENTAL CONNECTORS