

## AI85086 SpeedMaster™ Installation Instructions for SuperNine®

### INSTALLATION

- A. Slide completed SpeedMaster assembly into the contact cavity, making sure to align the SpeedMaster's polarization keys with the cavity's keyway. (Figure 1)
- B. Slide the retention ferrule far enough back on the cable that you're able to bottom out the SpeedMaster assembly without the threads engaging. (Figure 2)
- C. Slide the retention ferrule forward. Then, using the retention ferrule tool (Glenair P/N 607-011), and a 3/8" wrench, tighten the retention ferrule to a torque of 5-10 in-lb. (Figure 3)
- D. Install any remaining SpeedMasters in the same manner. (Figure

#### E. Notes:

Figures 1-4 show installation into a SuperNine SpeedMaster 25-7 plug. For other SuperNine SpeedMaster shell types and arrangements see Glenair drawing 233-219. (It is recommended to start with the center module for the 25-7 arrangement)

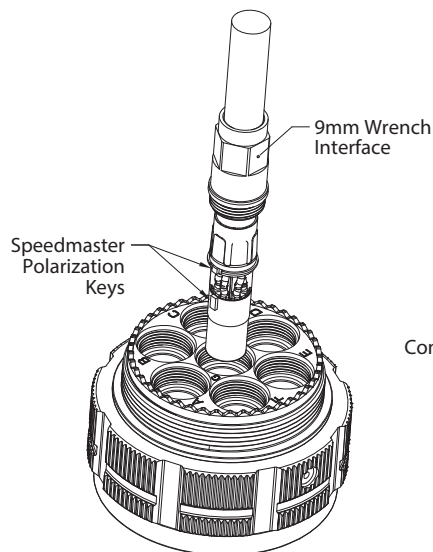


FIGURE 1

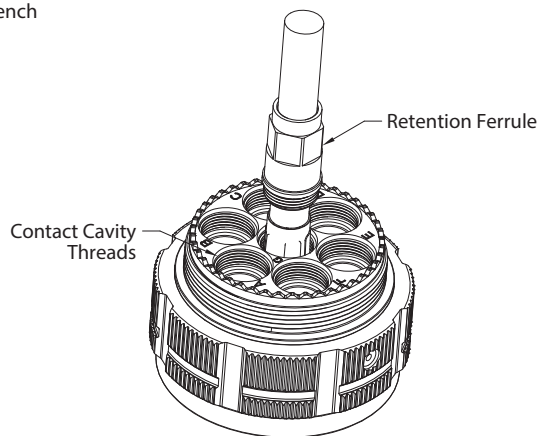


FIGURE 2

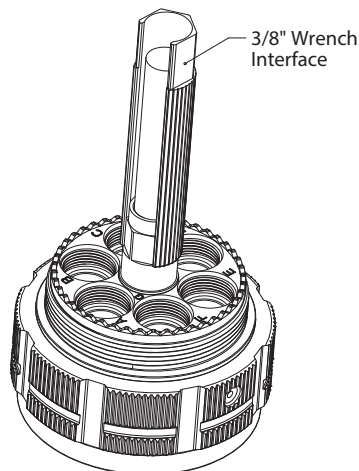


FIGURE 3

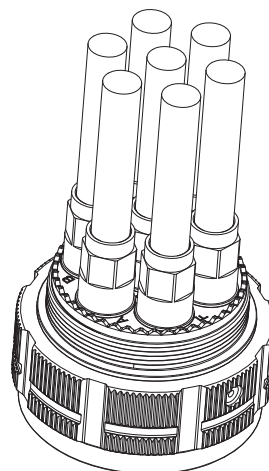


FIGURE 4