

## 1) INTRODUCTION

The goal of this manual is to show Glenair Commital connector users the correct wiring and assembling processes involved with the different components that comprise the connector.

Following these instructions will help the less skilled wiring operator to avoid making mistakes that could affect the assembly's reliability.

The following connector families can be supplied with both crimp and solder contacts:

**IT (MIL-C-5015)**  
**ITB and ITS (VG 95234)**

For specific customer requirements, detailed electrical and mechanical characteristics or other information, please contact our office at:

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