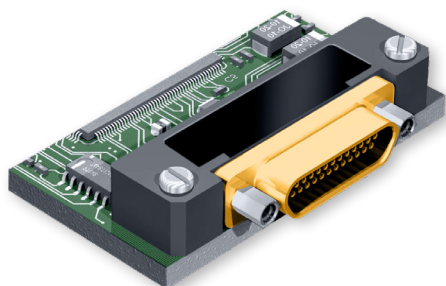




MIL-DTL-83513/16 Thru /21 Micro-D BR Right Angle PCB Terminated Connector



High Performance

These connectors feature gold-plated TwistPin contacts for best performance. PC tails are .020 inch diameter. Specify nickel-plated shells or cadmium plated shells for best availability.

Solder-Dipped

Terminals are coated with Sn60/Pb40 tin-lead solder for best solderability.

How To Order MIL-DTL 83513 Right Angle PCB Micro-D Connectors

Sample Part Number			M83513/	19-F	02	N	P
Base Part Number	M83513						
Slash Number-Shell Sizes	Plug (Pin Contacts)		Receptacle (Socket Contacts)				
	16-A - 9 Contacts		19-A - 9 Contacts				
	16-B - 15 Contacts		19-B - 15 Contacts				
	16-C - 21 Contacts		19-C - 21 Contacts				
	16-D - 25 Contacts		19-D - 25 Contacts				
	16-E - 31 Contacts		19-E - 31 Contacts				
	16-F - 37 Contacts		19-F - 37 Contacts				
	17-G - 51 Contacts		20-G - 51 Contacts				
18-H - 100 Contacts		21-H - 100 Contacts					
PC Tail Length	01 - .109 Inch (2.77 mm)		02 - .140 Inch (3.56 mm)		03 - .172 Inch (4.37 mm)		
	PC Tail Length ± .015 (0.38)						
Shell Finish	C - Cadmium N - Electroless Nickel P - Passivated SST		A - Electrodeposited Aluminum K - Zinc Nickel T - Nickel Fluorocarbon Polymer				
Hardware Options	N - No Jackpost P - Jackposts Installed						
	Sizes 9-51						
	T - Threaded Insert in Board Mount Hole (No Jackposts)						
	W - Threaded Insert in Board Mount Hole and jackposts Installed						
	Shell Size 100 (H)						
	U - #4-40 Threaded Insert Y - #4-40 Threaded Insert & Jackpost (See Table I)						

Table I: Hardware Options

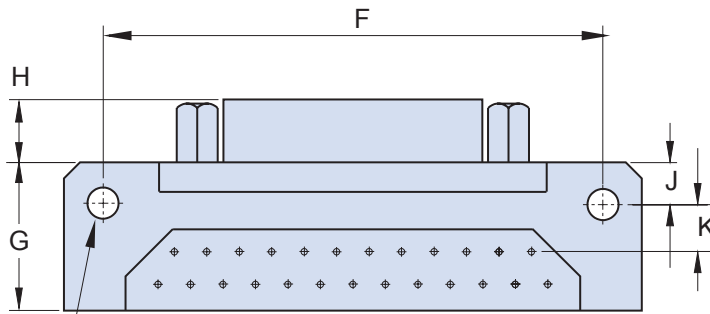
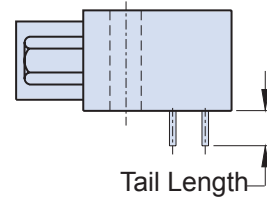
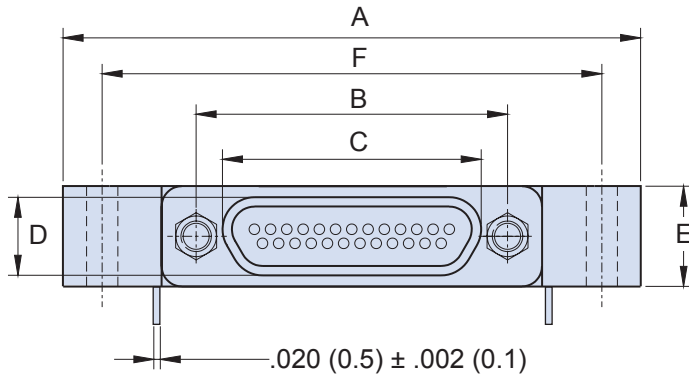
N	P	T or U	W or Y
THRU HOLE	THRU HOLE	THREADED INSERT	THREADED INSERT
No Jackpost	Jackpost	Threaded Insert	Jackpost, Threaded Insert

MIL-DTL-83513/16 Thru /21 Micro-D BR Right Angle PCB Terminated Connector



Micro-D
MIL-DTL-83513

Table II: Dimensions



2 X PCB MTNG HOLES
9-51 CONTACTS .096 ± .005 (2.43 ± 0.13)
100 CONTACTS .125 ± .005 (23.18 ± 0.13)

THREAD SIZES
9-51 CONTACTS #2-56 UNC
100 CONTACTS #4-40 UNC

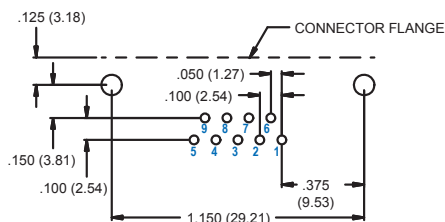
Layout	A Max.		B		C Max.		D Max.		E Max.		F		G Max.		H		J		K	
	In.	mm.	In. ±.005	mm. ±.13	In.	mm.	In.	mm.	In.	mm.	In. ±.005	mm. ± 0.13	In.	mm.	In. ±.003	mm. ±0.08	In. ±.015	mm. ±0.38	In. ±.010	mm. ±0.25
9P	1.390	35.31	.565	14.35	.333	8.46	.185	4.70	.325	8.26	1.150	29.21	.465	11.81	.183	4.65	.125	3.18	.150	3.81
9S	1.390	35.31	.565	14.35	.400	10.16	.253	6.26	.325	8.26	1.150	29.21	.465	11.81	.195	4.95	.125	3.18	.150	3.81
15P	1.540	39.12	.715	18.16	.483	12.27	.185	4.70	.325	8.26	1.300	33.02	.465	11.81	.183	4.65	.125	3.18	.150	3.81
15S	1.540	39.12	.715	18.16	.551	14.00	.253	6.26	.325	8.26	1.300	33.02	.465	11.81	.195	4.95	.125	3.18	.150	3.81
21P	1.690	42.93	.865	21.97	.633	16.08	.185	4.70	.325	8.26	1.450	36.83	.465	11.81	.183	4.65	.125	3.18	.150	3.81
21S	1.690	42.93	.865	21.97	.701	17.81	.253	6.26	.325	8.26	1.450	36.83	.465	11.81	.195	4.95	.125	3.18	.150	3.81
25P	1.790	45.47	.965	24.51	.733	18.62	.185	4.70	.325	8.26	1.550	39.37	.465	11.81	.183	4.65	.125	3.18	.150	3.81
25S	1.790	45.47	.965	24.51	.801	20.35	.253	6.26	.325	8.26	1.550	39.37	.465	11.81	.195	4.95	.125	3.18	.150	3.81
31P	2.040	51.82	1.115	28.32	.883	22.43	.185	4.70	.325	8.26	1.800	45.72	.465	11.81	.183	4.65	.125	3.18	.150	3.81
31S	2.040	51.82	1.115	28.32	.951	24.16	.253	6.26	.325	8.26	1.800	45.72	.465	11.81	.195	4.95	.125	3.18	.150	3.81
37P	2.340	59.44	1.265	32.13	1.033	26.24	.185	4.70	.325	8.26	2.100	53.34	.465	11.81	.183	4.65	.125	3.18	.150	3.81
37S	2.340	59.44	1.265	32.13	1.101	27.96	.253	6.26	.325	8.26	2.100	53.34	.465	11.81	.195	4.95	.125	3.18	.150	3.81
51P	1.875	47.63	1.215	30.86	.983	24.97	.228	5.79	.360	9.14	1.600	40.64	.565	14.35	.183	4.65	.125	3.18	.150	3.81
51S	1.875	47.63	1.215	30.86	1.051	26.70	.296	7.52	.360	9.14	1.600	40.64	.565	14.35	.195	4.95	.125	3.18	.150	3.81
100P	2.780	70.60	1.800	45.72	1.383	35.13	.271	6.88	.420	10.67	2.500	63.50	.765	19.43	.183	4.65	.225	5.72	.150	3.81
100S	2.780	70.60	1.800	45.72	1.451	36.86	.333	8.64	.420	10.67	2.500	63.50	.765	19.43	.195	4.95	.225	5.72	.150	3.81



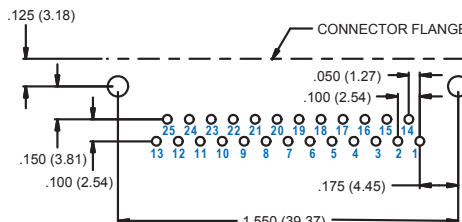
MIL-DTL-83513/16 Thru /21 Micro-D BR Right Angle PCB Terminated Connector

M83513/16 Thru /18 PCB Layouts – Pin Connectors

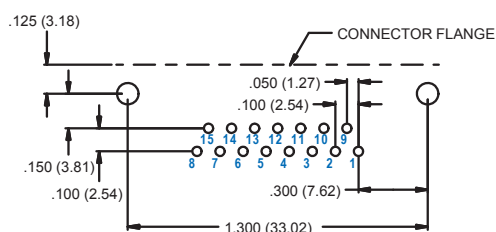
Patterns shown are for connector mounting side of PC board. 9 Thru 51 Contacts .096 (2.44) Diameter Mounting Holes, 100 Pin .125 (3.18) Diameter



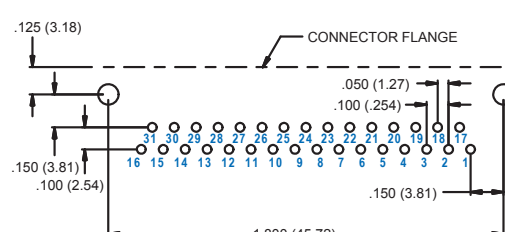
9 PIN M83513/16-A



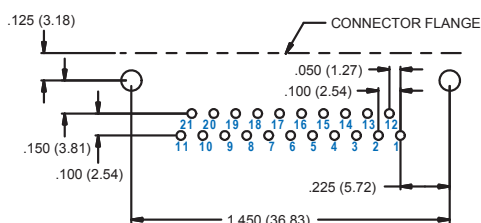
25 PIN M83513/16-D



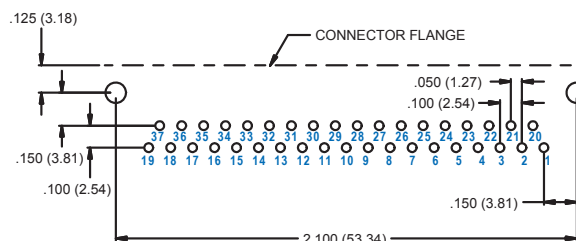
15 PIN M83513/16-B



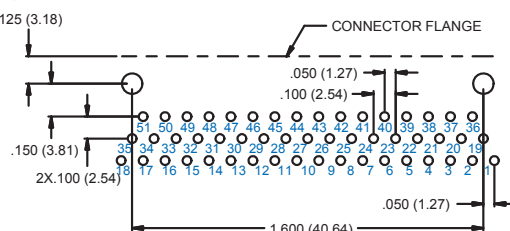
31 PIN M83513/16-E



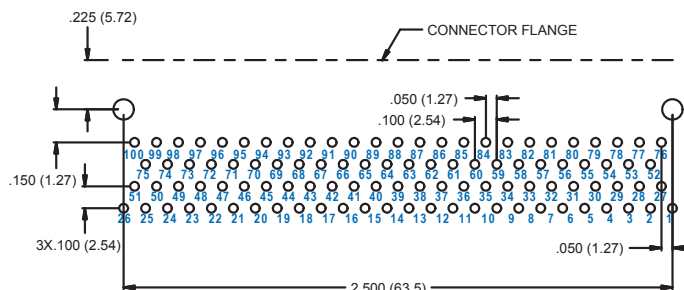
21 PIN M83513/16-C



37 PIN M83513/16-F



51 PIN M83513/17-G



100 PIN M83513/18-H

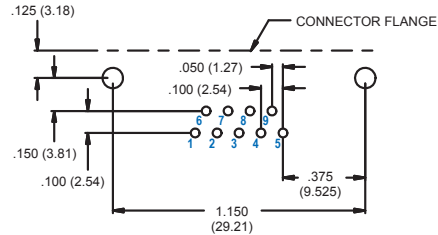
MIL-DTL-83513/16 Thru /21 Micro-D BR Right Angle PCB Terminated Connector



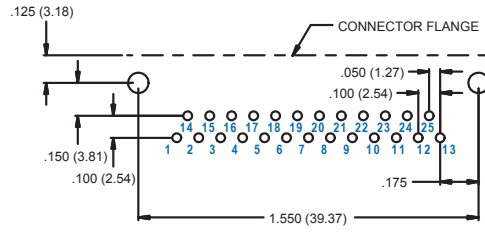
Micro-D
MIL-DTL-83513

M83513/19 Thru /21 PCB Layouts – Socket Connectors

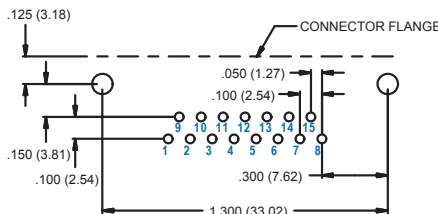
Patterns shown are for connector mounting side of PC board. 9 Thru 51 Contacts .096 (2.44) Diameter Mounting Holes, 100 Pin .125 (3.18) Diameter



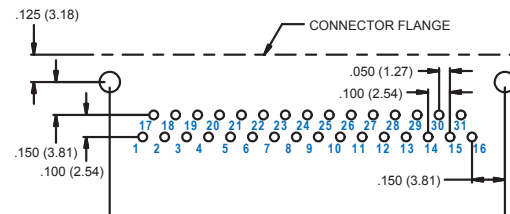
9 SOCKET M83513/19-A



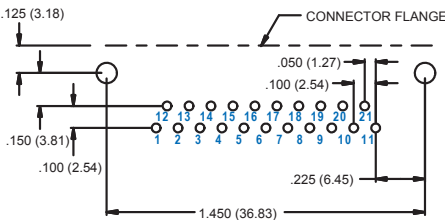
25 SOCKET M83513/19-D



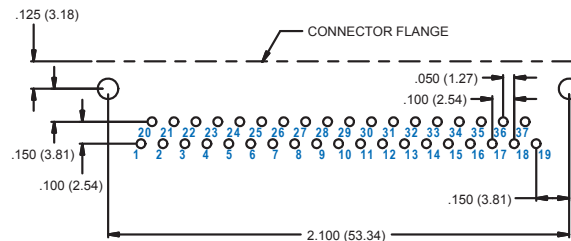
15 SOCKET M83513/19-B



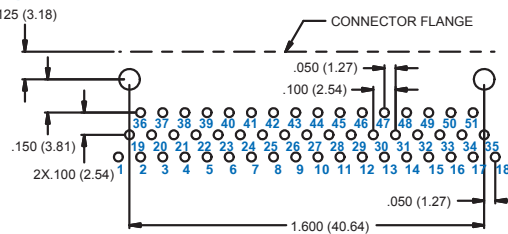
31 SOCKET M83513/19-E



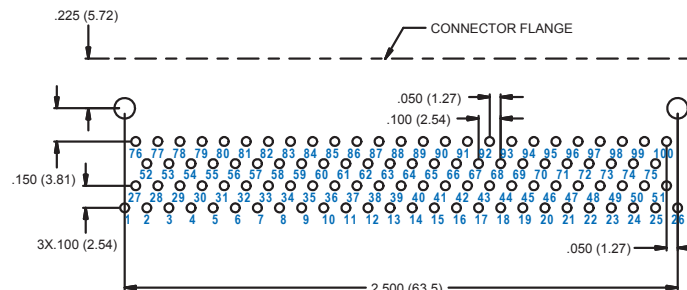
21 SOCKET M83513/19-C



37 SOCKET M83513/19-F



51 SOCKET M83513/20-G



100 SOCKET M83513/21-H