

Series 80 Mighty Mouse $45^{\circ}$ angle shrink boots provide mechanical and

| How to Order |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Part Number |  | 809 | B | 060 | -4 | H | U | -PP |
| Product Series | $809=$ Series 80 shrink boot |  |  |  |  |  |  |  |
| Angular Function | $B=45^{\circ}$ |  |  |  |  |  |  |  |
| Basic Number | $060=$ lipped boot |  |  |  |  |  |  |  |
| Dash Number | 1, 2, 3, 4, 5, 6; See dimensions table |  |  |  |  |  |  |  |
| Material | Omit for type $1 \quad \mathrm{H}=$ type $2 \quad \mathrm{~L}=$ type $9 \quad \mathrm{~S}=$ type 8 see material and adhesive table |  |  |  |  |  |  |  |
| Adhesive Options | Omit for recommended adhesive OR U= no adhesive $\mathrm{R}=$ epoxy pre-coat adhesive see material and adhesive table |  |  |  |  |  |  |  |
| Potting Port | PP = potting port Omit for none |  |  |  |  |  |  |  |


| Material and Adhesive |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Material Code (Type) | Compound | Material Description | Recommended Adhesive | Adhesive Option |
| Omit (Type 1; Standard) | 2025 | Fluid Resistant Semi-Rigid Elastomer | W1: $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ pre-coat hot melt; high performance | R or U |
| H (Type 2) | 2010 | NAVSEA 5617649 ZH/LS Fire Hazard Material | W1: $-55^{\circ} \mathrm{C}$ to $+125^{\circ}$ pre-coat hot melt; high performance | R or U |
| G (Type 3) | 2040 | General-Purpose Flexible Polyolefin | W2: $-55^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ pre-coat hot melt; low temperature | U |
| V (Type 5) | 2050 | Viton Fluoroelastomer Blend | W1: $-55^{\circ} \mathrm{C}$ to $+125^{\circ}$ pre-coat hot melt; high performance | R or U |
| E (Type 6) | 2051 | High-Performance Elastomer Polymer Alloy | W1: $-55^{\circ} \mathrm{C}$ to $+125^{\circ}$ pre-coat hot melt; high performance | U |
| F (Type 7) | 2071 | Flexible Polyolefin | W2: $-55^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ pre-coat hot melt; low temperature | U |
| S (Type 8) | 2008 | Low Outgassing Fluoropolymer | U: $-75^{\circ} \mathrm{C}$ to $+150^{\circ} \mathrm{C}$ two part epoxy 779-001 two part epoxy, sold separately | None |
| L (Type 9) | 2013 | Low Temp Flexible Polyolefin | W2: $-55^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ pre-coat hot melt; low temperature | U |
| N (Type 11) | 2011B | Radiation-Resistant Polyolefin | N/A | U |

## NOTES

1. See Modification Codes listed in Section A for material color options available for Type $\mathbf{1}$ (compound 2025) material.
2. See Reference Information pages in this section for material and adhesive selection guides.
3. Recovered dimension apply to unrestricted recovery. Dimensions may differ than shown when boots are installed over assembly.

## Series Specific Heat Shrink Boots

## $809 B 060$ Series 80 Mighty Mouse and Series 806 Mil-Aero $45^{\circ}$ Boot - Dimensions

## Lipped $45^{\circ}$ Angle Adapter Shrink Boots: Dimensions



For materials Type 2 and Type 9, dimension ' B ' is nominal
*Recovered boot dimensions accomodate a band and braid for shielded applications.

## Lipped $45^{\circ}$ angle Shrink Boots: Part Marking, Raised Lettering

EXPANDED


RECOVERED


