## 770-005A Right Angle Boot How to Order



Lipless, $90^{\circ}$ shrink boots provide mechanical and environmental protection from damage and debris. Boots are available in eight material options with five adhesive choices. Glenair $90^{\circ}$ boots are made in accordance with AS85049 and fit most circular connectors. All adhesive lined and unlined shrink books are RoHS compliant. Shrink boots are water-tight when equipped with factory installed or user-installed adhesive. Lipless boots bind to accessory threads at rear of connector without an additional adapter resulting in a lower profile and can be ordered with potting holes to fit your requirements. Choose boot size based on rear connector thread diameter and cable diameter.

| How to Order |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Part Number | 770 | -005 | A | 1 | 03 | W1 | -PP |
| Product Series | 770 = Series 77 shrink boot |  |  |  |  |  |  |
| Basic Number | $005=$ lipless boot without eyelet |  |  |  |  |  |  |
| Angular Function | $\mathrm{A}=90^{\circ}$ |  |  |  |  |  |  |
| Material | See material and adhesives table |  |  |  |  |  |  |
| Boot Size | 00, $02,03,04,05,06,07,08$; see shell size cross reference | ions tab |  |  |  |  |  |
| Adhesive Lined | Omit for none; see material and adhesives table |  |  |  |  |  |  |
| Potting Ports | PP = potting port Omit for none |  |  |  |  |  |  |


| Material and Adhesive Compatibility |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \bar{\pi} \\ & \frac{\pi}{\#} \frac{0}{0} \\ & \sum_{\Sigma}^{\pi} 0 \end{aligned}$ | Material Description (Compound No.) | Hot Melt Adhesives |  |  | High Performance Epoxy Adhesives |  |
|  |  | W1 | W2 | W3 (TACOM approved) | R | U |
|  |  | High Temperature $-55^{\circ} \mathrm{C} \text { to } 125^{\circ} \mathrm{C}$ | $\begin{gathered} \text { Standard } \\ -55^{\circ} \mathrm{C} \text { to } 70^{\circ} \mathrm{C} \end{gathered}$ | $\begin{aligned} & \text { Elastomeric } \\ & -55^{\circ} \mathrm{C} \text { to } 125^{\circ} \mathrm{C} \end{aligned}$ | Pre-Coat $-75^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ | Two-Part $-75^{\circ} \mathrm{C}$ to $155^{\circ} \mathrm{C}$ |
| 1 | High-Performance Semi-Rigid Elastomer (2025) | - | - |  | - |  |
| 2 | Zero Halogen Semi-Rigid Polyolefin (2010) | - | - |  | - | adhesive is |
| 3 | General Purpose Flexible Polyolefin (2040) |  | - |  |  | compatible with all |
| 5 | Viton Fluoroelastomer Blend (2050) | - |  | $\bigcirc$ | - | boot materials. |
| 6 | High Performance Elastomer Alloy (2051) | $\bigcirc$ |  | - |  | user-installed |
| 7 | Semi-Rigid Polyolefin (2071) | - | - |  |  | (779-001). Order |
| 8 | Low Outgassing Fluoropolymer Alloy (2008) | Material Type 8 not available with pre-coat adhesive. Use Type U two-part epoxy |  |  |  | boot with no |
| 9 | Low Temp Flexible Polyolefin (2013) |  | - |  |  |  |

## NOTES

1. See Modification Codes listed in Section A for material color options available for Type 1 (compound 2025) material.
2. See Reference Information pages in this section for material and adhesive selection guides.
3. Recovered dimension apply to unrestricted recovery. Dimensions may differ than shown when boots are installed over assembly.

SERIES 77
Lipless Boots

## 770-005A Right Angle Boot Dimensions

## Lipless Straight Shrink Boots: Dimensions



AS SUPPLIED


| Boot | Glenair <br> US Part <br> Marking | Shell <br> Size | Ae Dia Min | Ce Dia Min | Ar Dia Max | at $\pm 30 \%$ | Cr Dia Max | ct $\pm 20 \%$ | CO Ref | P $\pm 20 \%$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{0 0}$ | A00 | 5 | $.354(9.0)$ | $.354(9.0)$ | $.236(6.0)$ | $.039(1.0)$ | $.079(2.0)$ | $.028(0.7)$ | $.236(6.0)$ | $.413(10.5)$ | $.492(12.5)$ |
| $\mathbf{0 2}$ | A02 | 7 | $.669(17.0)$ | $.669(17.0)$ | $.315(8.0)$ | $.051(1.3)$ | $.138(3.5)$ | $.028(0.7)$ | $.276(7.0)$ | $.787(20.0)$ | $.787(20.0)$ |
| $\mathbf{0 3}$ | A03 | 9 | $.945(24.0)$ | $.945(24.0)$ | $.394(10.0)$ | $.063(1.6)$ | $.197(5.0)$ | $.035(0.9)$ | $.394(10.0)$ | $.984(25.0)$ | $.984(25.0)$ |
| $\mathbf{0 4}$ | A04 | $11-15$ | $1.181(30.0)$ | $1.181(30.0)$ | $.532(13.5)$ | $.071(1.8)$ | $.217(5.5)$ | $.039(1.0)$ | $.472(12.0)$ | $1.260(32.0)$ | $1.063(27.0)$ |
| $\mathbf{0 5}$ | A05 | $13-17$ | $1.260(32.0)$ | $1.260(32.0)$ | $.709(18.0)$ | $.071(1.8)$ | $.276(7.0)$ | $.047(1.2)$ | $.591(15.0)$ | $1.535(39.0)$ | $1.260(32.0)$ |
| $\mathbf{0 6}$ | A06 | $17-21$ | $1.417(36.0)$ | $1.417(36.0)$ | $.886(22.5)$ | $.079(2.0)$ | $.335(8.5)$ | $.047(1.2)$ | $.630(16.0)$ | $1.929(49.0)$ | $1.496(38.0)$ |
| $\mathbf{0 7}$ | A07 | $21-23$ | $1.693(43.0)$ | $1.693(43.0)$ | $1.102(28.0)$ | $.087(2.2)$ | $.394(10.0)$ | $.059(1.5)$ | $.709(18.0)$ | $2.165(55.0)$ | $1.850(47.0)$ |
| $\mathbf{0 8}$ | A08 | $23-25$ | $2.165(55.0)$ | $2.165(55.0)$ | $1.378(35.0)$ | $.130(3.3)$ | $.591(15.0)$ | $.079(2.0)$ | $1.260(32.0)$ | $3.150(80.0)$ | $2.165(55.0)$ |

For materials Type 2, Type 3 and Type 9, dimension 'Ce' is nominal

## Lipless Straight Boots: Part Marking, Raised Lettering

## EXPANDED

LETTER "A"
INDICATES ADAPTER
(CONNECTOR) END


RECOVERED


