

MICRO-CRIMP RECTANGULAR CONNECTORS

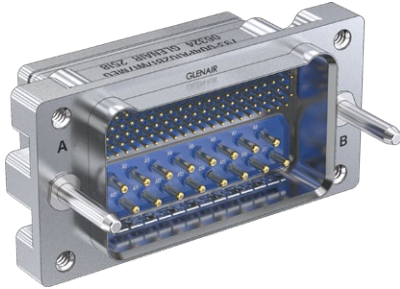
Series 793 Dual-Bay



793-004

Receptacle, Panel Mount, Vertical, Crimp

- ◆ Rear panel mounting
- ◆ Pin contacts
- ◆ Crimp termination

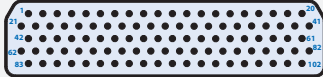


Dual bay blind mating. Space-saving 793-004 connector features high-density, high current and high frequency capabilities, saves size and weight compared to legacy rack-and-panel types. Rear grommet provides environmental protection. Machined scoop-proof shell has groove for attaching backshell. Size 23 contacts are included with connector; size 8, 12 or 16 contacts are ordered separately. Connectors become non-scoop proof at parallel horizontal angles of entry from 16°–47°.

- Aerospace-grade rectangular rack-and-panel connector
- Dual bay vertical
- Environmental

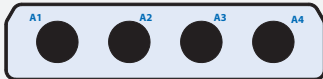
INSERT ARRANGEMENTS

Identification numbers are mating face of receptacle (pin) connector



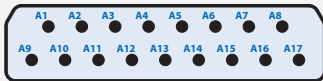
102

102 #23 Contacts



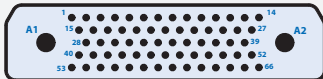
4W4

4 #8 Contacts



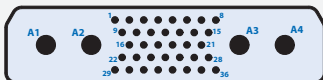
17W17

17 #16 Contacts



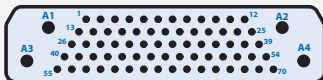
68W2

66 #23, 2 #12 Contacts



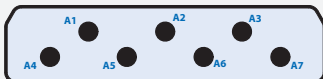
40W4

36 #23, 4 #12 Contacts



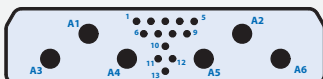
74W4

70 #23, 4 #16 Contacts



7W7

7 #12 Contacts



19W6

13 #23, 6 #12 Contacts

HOW TO ORDER

Sample Part Number

793-004P

A4W4

B102

TZ

E

P

B

Basic Part Number

793-004P

Receptacle,
Pin Contacts

Bay "A" Insert Arr.

A102

A68W2

A7W7

A4W4

A40W4

A19W6

A17W17

A74W4

Bay "B" Insert Arr.

B102

B68W2

B7W7

B4W4

B40W4

B19W6

B17W17

B74W4

Shell Finish

M

Electroless Nickel

MT

Nickel / PTFE

NF

Olive Drab Cadmium

TZ

Tin-Zinc

ZR

Black Zinc-Nickel

EMI Spring

E

EMI Spring

N

No EMI Spring

Hardware Option
Table 1

P

Female Jackposts

G

Guide Pins For blind mating

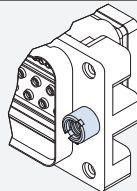
B

Guide Bushings For blind mating

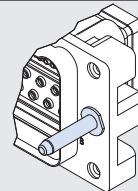
Polarization Key Option

Enter Letter Designator for Position **A, B, C, D, E, F, G, H, J, K, L**, or **M** per Mod Code 1502 (see page D-5 for details) **Omit** for none

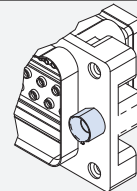
TABLE 1 HARDWARE OPTION



P Female Jackpost



G Guide Pin



B Guide Bushing

RATINGS

- Voltage (DWV): size 23 contacts 750 VAC, Size 8, 12 and 16: 1800 VAC
- Current: #23 5A, #16 13A, #12 23A, #8 46A
- Operating temperature: -65 to +150 °C
- Durability: 500 mating cycles
- Shock: 300 g
- Vibration: 20 g random
- Altitude immersion: 75,000 feet
- Ingress protection: IP67

CONSTRUCTION

- Contacts: Copper alloy, gold over nickel finish
- Shell: Aluminum
- Insulators: High performance thermoplastic
- Ground spring: BeCu, electroless nickel plated
- Wire grommet, face seal: Fluorosilicone/silicone blend
- Contact retaining clip: Beryllium copper, unplated
- Hardware: Stainless steel

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 793 Dual-Bay

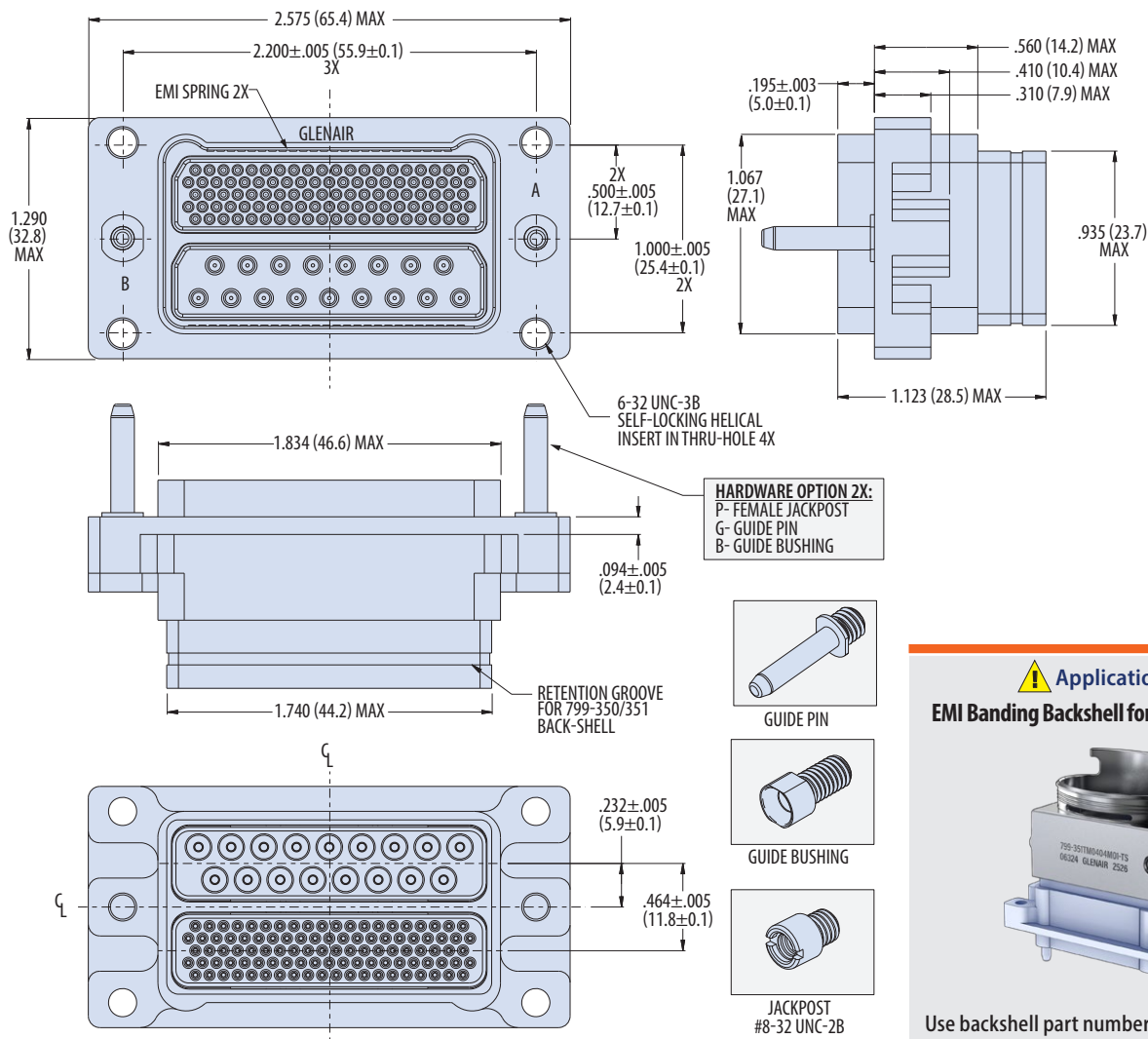


793-004

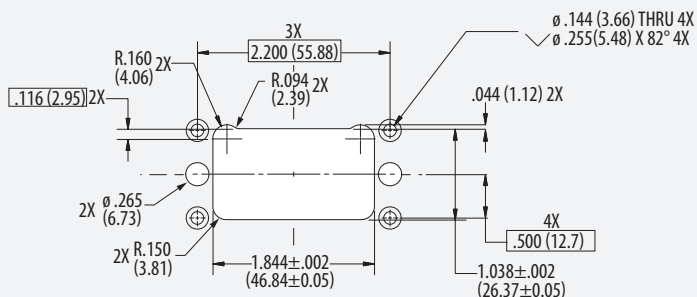
Receptacle, Panel Mount, Vertical, Crimp

- ◆ Rear panel mounting
- ◆ Pin contacts
- ◆ Crimp termination

SERIES 793 DUAL-BAY



PANEL CUTOUT FOR REAR MOUNTING



Application Note

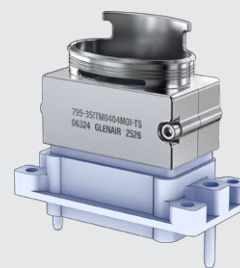
Polarization Key Positions

See Mod Code 1502 pg. D-5 for details



Application Note

EMI Banding Backshell for 793-004 connector



Use backshell part number 799-350 (dual port) or 799-351 (single port). Two piece backshell has lip to lock into groove on connector. Available in top or side entry

CRIMP CONTACTS

Size 23 contacts are included with connector. Size 16, 12, and 8 contacts are not included and are ordered separately. See "Contacts and Tools" section for crimp tool info and coaxial contact ordering information.

Contact Size	Pin Contact Part No.	AWG Wire Size
23	809-001	22 – 28
16	857-448-16 (M39029/58-364)	16 – 20
12	857-448-12 (M39029/58-365)	12 – 14
8	850-014F	8

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 793 Dual-Bay



Series 793 Features and Insert Arrangements

SERIES 793 DUAL-BAY



Series 793 Dual-Bay

The Series 793 connector is a high reliability aerospace-grade rectangular connector with two inserts for up to 204 contacts. The 793 connector saves size and weight compared to legacy rack-and-panel types. The tight-tolerance scoop-proof shell and recessed contacts guarantee accurate alignment and trouble-free service. Contact sizes are #23, #16, #12, and #8 in eight insert arrangements.

Connector Types

Crimp, Rear Release

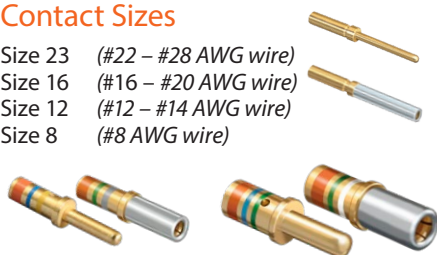
793 connectors have metal retention clips inside the contact cavities. Wired contacts snap into connector bodies and can be removed with a release tool. Size 23 contacts are included with connector. Other sizes are ordered separately.

PCB Termination

793 connectors are available in straight tail or 90° PCB versions. Connectors have factory-installed PCB terminals. Terminals are epoxy sealed and are compatible with conformal coatings.

Contact Sizes

Size 23 (#22 – #28 AWG wire)
Size 16 (#16 – #20 AWG wire)
Size 12 (#12 – #14 AWG wire)
Size 8 (#8 AWG wire)



Panel Mounting

Space-saving Series 793 connectors are designed for rear panel installation. Panel mounting holes have stainless steel #6-32 self-locking threaded inserts.

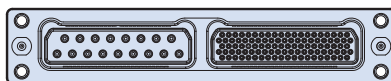
Environmental Protection

793 crimp connectors have fluorosilicone wire grommets and interfacial seals for ingress protection. PCB versions have epoxy-sealed terminals.

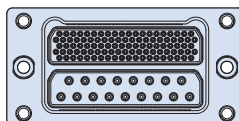
Horizontal or Vertical

793 connectors have two inserts arranged side-by-side or top-and-bottom:

Horizontal

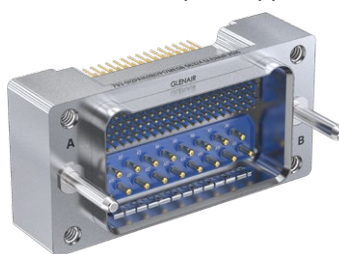


Vertical



Blind Mating

Series 793 connectors have precision machined shells and guide pins for use in blind mate rack-and-panel applications.



EMI Shielding

Ground Springs

Optional ground springs provide low, stable shell-to-shell resistance. Available on 793 receptacles.

90° PCB Shroud

Right angle PCB connectors have a metal shroud over contact tails for EMI shielding.

EMI Backshell

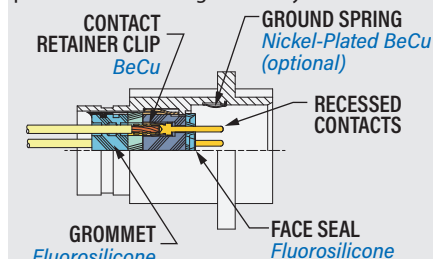
Crimp connectors have grooves for attaching EMI backshells. Terminate cable shield to backshell with **BandMaster ATS**® band strap.



Hardware Options

Hardware options include guide pins, jackscrews or screwlocks.

Scoop-Proof Interface Series 793 pin contacts are recessed to protect them from damage. Connectors become non-scoop proof at parallel horizontal angles of entry from 16°–47°.



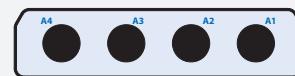
INSERT ARRANGEMENTS

Identification numbers are mating face of plug (socket) connector



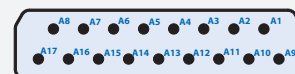
102

102 #23 Contacts



4W4

4 #8 Contacts



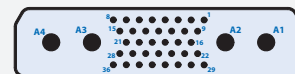
17W17

17 #16 Contacts



68W2

66 #23, 2 #12 Contacts



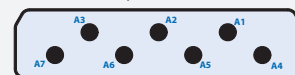
40W4

36 #23, 4 #12 Contacts



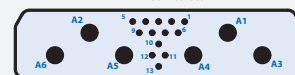
74W4

70 #23, 4 #16 Contacts



7W7

7 #12 Contacts



19W6

13 #23, 6 #12 Contacts

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 793 Dual-Bay



Series 793 Material and Finish Options

Polarization Keying Options

The Series 793 Dual-bay connector is available in five preferred finishes:
electroless nickel, nickel-PTFE, tin-zinc, cadmium, and zinc-nickel.

Additional material and finish options are available. Replace the preferred plating code with the alternate code from the table below.

TIN-ZINC PLATING

The United States Department of Defense (DOD) has mandated the elimination of cadmium from DOD weapons systems because of toxicity concerns. The European Union has also restricted the use of cadmium on electronics equipment (RoHS). Tin-Zinc is a RoHS cadmium-free sacrificial finish that offers high conductivity and shielding performance, corrosion resistance, solderability, and proven compatibility with legacy cadmium and zinc-nickel finishes. Tin-Zinc is DLA-qualified and RoHS compliant.

SERIES 79 PREFERRED FINISH OPTIONS

	Electroless Nickel	Nickel-PTFE	Tin-Zinc	Olive Drab Cadmium	Black Zinc-Nickel
Glenair Code	M	MT	TZ	N	ZR
Corrosion Resistance	Fair	Excellent	Excellent	Excellent	Excellent
Temperature Range	-65 to +200 °C	-65 to +175 °C	-65 to +175 °C	-65 to +175 °C	-65 to +175 °C
Salt Spray Hours	48	500	500	500	500
Conductivity	Excellent	Excellent	Very Good	Very Good	Very Good
RoHS Compliant ⁽¹⁾	Yes	Yes	Yes	No	Yes

⁽¹⁾ Does not contain cadmium or hexavalent chromium. Meets EU requirements.

ALTERNATE SHELL MATERIAL AND FINISH CODES

Code	Shell Material	Shell Finish	Finish Specification	Salt Spray Hrs.	Electrical Conductivity	RoHS ⁽¹⁾
C	Alum	Anodize, Black	MIL-PRF-8625	48	Non-Conductive	✓
E⁽²⁾	Alum	Chem Film, Gold	MIL-DTL-5541	168	Conductive	
J	Alum	Cadmium, Yellow	AMS-QQ-P-416	500	Conductive	
Z1	SST	Passivate	AMS2700	500	Conductive	✓
Z2	Alum	Gold	MIL-DTL-45204	48	Conductive	✓
ZM	SST	Electroless Nickel	AMS-C-26074	500	Conductive	✓
ZMT	SST	Nickel-PTFE	AMS2454	1000	Conductive	✓
ZW	SST	Cadmium, Olive Drab	AMS-QQ-P-416	500	Conductive	
ZZR	SST	Zinc-Nickel, Black	ASTM B841	500	Conductive	✓

⁽¹⁾ Does not contain cadmium or hexavalent chromium. Meets EU requirements.

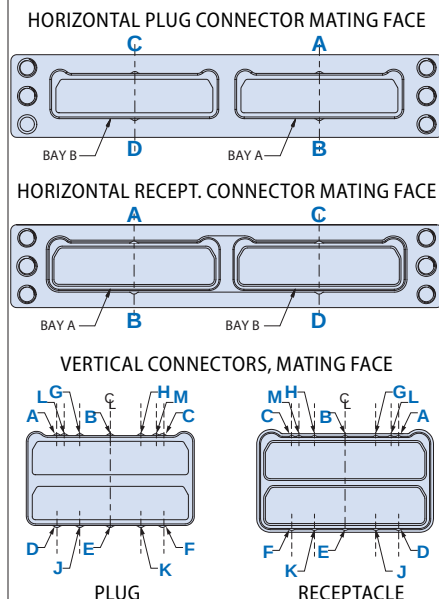
⁽²⁾ Maximum temperature = +125°C

OPTIONAL POLARIZATION KEYS

To prevent mis-mating of identical shell size and insert arrangement connectors

Series 793 connectors are available with an integral polarizing key. Keyed plug connectors have a raised boss on the shell. Receptacles have corresponding keyway. Add the keying position letter designator to the end of the part number to order. **Note: keyed receptacles will mate with unkeyed plugs.**

MOD-1502 KEY LOCATIONS



HOW TO ORDER

Step 1	Create a Series 793 connector part number:	793-001SA17W17B102MG
Step 2	Add the keying position letter designator to the part number: A, B, C, or D (for horizontal connectors); or A, B, C, D, E, F, G, H, J, K, or L (for vertical connectors)	793-001SA17W17B102MGB

POLARIZING KEY LOCATIONS - HORIZONTAL CONNECTORS

All horizontal connector polarizing keys are on the centerline, as shown in the diagram.

POLARIZING KEY LOCATIONS - VERTICAL CONNECTORS

Key Position Offset From Vertical Centerline											
Position A		Position B		Position C		Position D		Position E		Position F	
in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003
.550	13.97	0.000	0.00	.550	13.97	.600	15.24	0.000	0.00	.600	15.24
Position G		Position H		Position J		Position K		Position L		Position M	
in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003	in±.001	mm±.003
0.315	8.00	0.315	8.00	0.350	8.89	0.350	8.89	0.475	12.07	0.475	12.07

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 793 Dual-Bay



Specifications

SERIES 793 DUAL-BAY

CONSTRUCTION

Contacts	Copper alloy, gold over nickel finish
Hood, socket contact	Stainless steel, passivated
Clip, contact retaining	Beryllium copper
Clip, insert retaining	Beryllium copper
Insulators	High performance thermoplastic
Grommet and face seal	Fluorosilicone/silicone blend
Shell	Aluminum
Interfacial Seal	Fluorosilicone/silicone blend
EMI spring	Beryllium copper, electroless nickel plated
EMI shroud (90° PCB)	Aluminum
Encapsulant (PCB)	Epoxy
Hardware	Stainless steel, passivated

RATINGS

Voltage (DWV)	Size 23 contacts: 750 VAC Size 8, 12 and 16 contacts: 1800 VAC	
Current Rating	Contact Size	Current (A)
	#23	5
	#16	13
	#12	23
	#8	46
Operating Temperature	-65 to +150 °C	
Ingress Protection	IP67	
Durability	500 mating cycles	

PRODUCT SPECIFICATIONS

Description	Requirement	Procedure
Contact Resistance	SAE AS39029 Table V	EIA-364-06
Low Level Contact Resistance	SAE AS39029 Table IV	EIA-364-23
Insulation Resistance	5000 megohms minimum	EIA-364-21
Dielectric Withstanding Voltage	#23 contacts 750 volts, #8, 12 & 16 contacts 1800 volts	EIA-364-20
Current Rating	#23: 5A, #16: 13A, #12: 23A, #8: 46A	EIA-364-70 Method 1
Shell-to-shell Resistance	2.5 millivolt drop maximum (connector with EMI spring)	EIA-364-83
Shielding Effectiveness	100 – 1000MHz: >75 dB, 1 – 4GHz: >60dB, 4 – 10GHz: >40dB	EIA-364-66
Ingress Protection	IP67 rating	IEC-60529
Vibration, Sine	20 g	EIA-364-28 Test Condition IV
Vibration, Random	16.91 g rms	EIA-364-28 Test Condition VI Letter J
Mechanical Shock	300 g	EIA-364-27 Condition D
Thermal Shock	-65 to +150 °C	EIA-364-32 Test Condition IV,
Humidity	10 Day, +25 to +65° C	EIA-364-31 Method IV, Step 7b vibration deleted.
Mechanical Durability	500 mating cycles	EIA-364-09
Salt Spray	Plating code M: 48 hours, MT, ZR, N, TZ: 500 hours	EIA-364-26
Solderability, PC Tail Contacts	95% solder coverage. Smooth, bright and even finish.	EIA-364-52 Category 3, 8 hours steam aging
Resistance To Soldering Heat	260° C, 10 seconds	EIA-364-56
Fluid Immersion	No damage from immersion in various fuels and oils.	EIA-364-10
Altitude Immersion	75,000 feet	EIA-364-03
Contact Retention	MIL-DTL-38999 Table XVIII	EIA-364-29
Contact Separation Force	SAE AS39029 Table 9	EIA-364-37
Magnetic Permeability	2 μ maximum	EIA-364-54