

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 790 High-Density

SERIES™
790
HD

790-049

Panel Plug, Float Mount

- ◆ Crimp, rear-release
- ◆ Float mount blind mate
- ◆ Socket contacts



Lightweight, harsh environment. 790-049 float mount plug has snap-in, rear-release M39029-type crimp contacts. Machined aluminum shell has stainless steel float bushings. High-density size 23 contacts are on .075 inch (1.9mm) centers and accept AWG 22-28 wire. Size 16 and size 12 cavities accept power contacts (supplied with connector) or coaxial RF contacts (ordered separately). Rear grommet provides environmental protection.

- Aerospace-grade microminiature connector with M39029-type crimp contacts
- Float mount bushings for blind mate rack-to-panel applications
- 40 insert arrangements with up to 102 contacts
- Environmental

INSERT ARRANGEMENTS

FULL COMPLEMENT OF CONTACTS	#8, #12 OR #16 CONTACTS PURCHASED SEPARATELY	No. of Contacts			
		#23	#16	#12	#8
A-5		5			
B-2P2	B-2W2		2		
B-9		9			
C-13		13			
D-15		15			
D-3P3	D-3W3		3		
D-7P2	D-7W2	5	2		
E-11P2	E-11W2	9	2		
E-19		19			
E-7P3	E-7W3	4	3		
F-14P3	F-14W3	11	3		
F-15P2	F-15W2	13	2		
F-23		23			
F-5P5	F-5W5		5		
G-13P2	G-13W2	11		2	
G-21P1	G-21W1	20		1	
G-3P3	G-3W3			3	
G-33		33			
H-10P4	H-10W4	6		4	
H-29P7	H-29W7	22	7		
H-36P2	H-36W2	34		2	
H-51P1	H-51W1	50		1	
H-54P2	H-54W2	52	2		
H-5P5	H-5W5			5	
H-66		66			
J-17P4	J-17W4	13	4		
J-25P2	J-25W2	23	2		
J-33		33			
J-7P7	J-7W7		7		
K-27P4	K-27W4	23	4		
K-35P2	K-35W2	33	2		
K-43		43			
K-9P9	K-9W9		9		
L-22P4	L-22W4	18		4	
L-48P2	L-48W2	46		2	
L-6P6	L-6W6			6	
L-78		78			
M-17P17	M-17W17		17		
M-102		102			
M-4P4	M-4W4				4

HOW TO ORDER

Sample Part Number		790-049S	F-15P2	MT	E	G
Basic Part Number	790-049S	Float Mount Plug, Socket Contacts				
Shell Size-Insert Arr.	See “ <i>Insert Arrangements</i> ” Table					
Shell Finish	M	Electroless Nickel				
	MT	Nickel / PTFE				
	NF	Olive Drab Cadmium				
	TZ	Tin-Zinc				
	ZR	Black Zinc-Nickel				
EMI Spring	E	EMI Spring <i>Shell finishes M and MT only</i>				
	N	No EMI Spring				
Guide Pins Table 1	N	No Hardware <i>Threaded holes</i>				
	G	Guide Pins				
	S	Guide Sockets				

TABLE 1 HARDWARE OPTIONS

N No Hardware		G Guide Pin	
S Guide Socket			

CONSTRUCTION

- Socket Contacts: Copper alloy, gold over nickel finish. Stainless steel hood.
- Shell: Aluminum
- Insulators: High performance thermoplastic
- EMI spring: Stainless steel, gold plated
- Wire grommet: Fluorosilicone/silicone blend
- Contact retaining clip: Beryllium copper, unplated
- Hardware: Stainless steel

RATINGS

- Voltage (DWV): size 23 contacts 750 VAC, size 8, 12 and 16: 1800 VAC
- Current: #23 5A, #16 13A, #12 23A, #8 46A
- Operating temperature: -65 to +150 °C
- Durability: 500 mating cycles
- Shock: 300 g
- Vibration: 20 g random
- Altitude immersion: 75,000 feet
- Ingress protection: IP67

Application Note

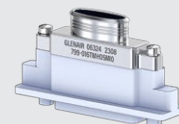
Panel Cutout

See page A-61 for recommended panel cutout dimensions for Series 790 float mount connectors.

Application Note

EMI Banding Backshell 799-016

See page F-32 for backshell ordering information.



MICRO-CRIMP RECTANGULAR CONNECTORS

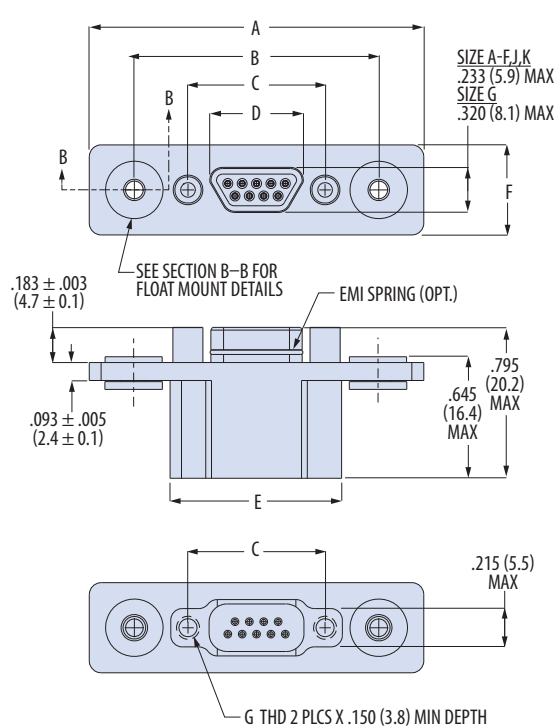
Series 790 High-Density



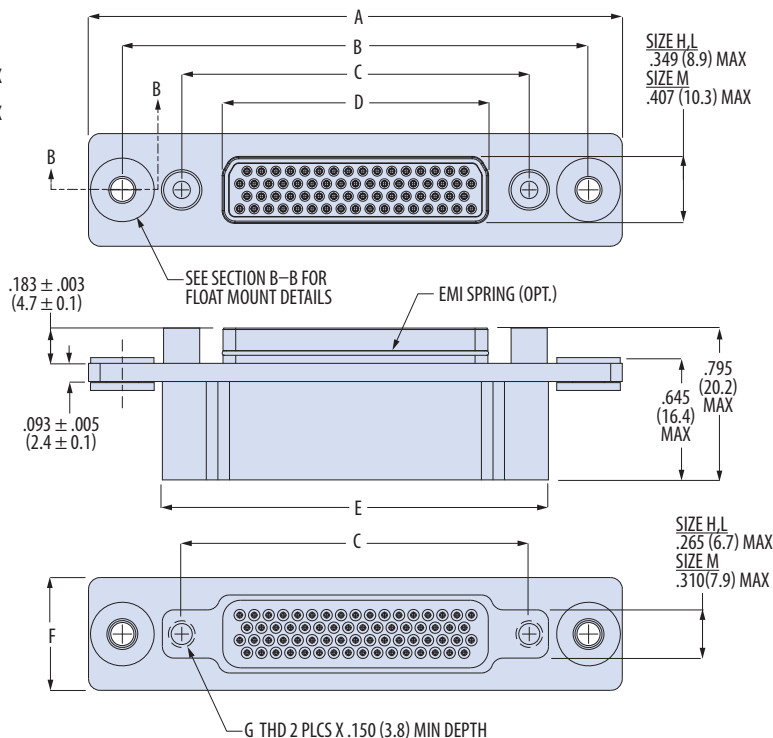
790-049

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- ◆ Crimp, rear-release
- ◆ Float mount blind mate
- ◆ Socket contacts

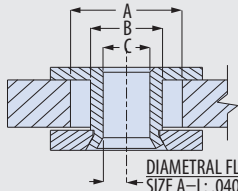


SHELL SIZE A-G, J, K

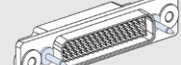
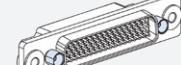


SHELL SIZE H, L, M

Shell Size	A Max		B ± .005 (0.1)		C ± .005 (0.1)		D Max		E Max		F Max		G Thd UNC-2B
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	
A	1.600	40.6	1.125	28.6	.565	14.4	.335	8.5	.760	19.3	.485	12.3	2-56
B	1.750	44.5	1.275	32.4	.715	18.2	.485	12.3	.910	23.1	.485	12.3	2-56
C	1.900	48.3	1.425	36.2	.865	22.0	.635	16.1	1.060	26.9	.485	12.3	2-56
D	2.000	50.8	1.525	38.7	.965	24.5	.735	18.7	1.160	29.5	.485	12.3	2-56
E	2.150	54.6	1.675	42.5	1.115	28.3	.885	22.5	1.310	33.3	.485	12.3	2-56
F	2.300	58.4	1.825	46.4	1.265	32.1	1.035	26.3	1.460	37.1	.485	12.3	2-56
G	2.250	57.2	1.775	45.1	1.215	30.9	1.010	25.7	1.410	35.8	.570	14.4	2-56
H	2.780	70.6	2.415	61.3	1.800	45.7	1.385	35.2	2.045	51.9	.600	15.2	4-40
J	2.650	67.3	2.175	55.2	1.615	41.0	1.390	35.3	1.810	46.0	.485	12.3	2-56
K	3.050	77.5	2.575	65.4	2.015	51.2	1.795	45.6	2.210	56.1	.485	12.3	2-56
L	3.016	76.6	2.651	67.3	2.036	51.7	1.623	41.2	2.281	57.9	.600	15.2	4-40
M	3.330	84.6	2.910	73.9	2.200	55.9	1.675	42.5	2.485	63.1	.660	16.8	6-32

SECTION B-B						
						
DIAMETRAL FLOAT SIZE A-L: .040 ± .040 (1.0) Size M: .050 ± .050 (1.3)						
Shell Size	A Max	B	C			
	in	mm	in	mm	in	mm
A-G, J, K	.218	5.5	.138	3.5	.093	2.4
H, L	.250	6.4	.170	4.3	.120	3.0
M	.270	6.9	.170	4.3	.120	3.0

CRIMP CONTACTS AND TOOLS						
Contacts are bulk packed with connector. Spare contacts are not included with connector and are ordered separately. See "Contacts and Tools" section for additional information.						
Contact Size	Socket Contact PN	AWG Wire Size	Installing and Removal Tool	Crimp Tools		
				Tool	Positioner	Die Assembly
23	809-002	22 - 28	809-088	809-015	809-005	—
16	857-448-16	16 - 20	809-131	809-136	809-137	—
12	857-448-12	12 - 14	809-132	809-136	809-137	—
8	850-138F	8	859-049	859-025	859-046	859-026

HARDWARE DETAILS		
		
N No Hardware Tapped holes. Size A-G, J, K = 4-40, H, L = 6-32, M = 8-32. .150 (3.8) min. depth	G Guide Pins Guide pins for blind mate applications. Non-removable. Requires guide socket (S) on mating plug.	S Guide Sockets Guide sockets for blind mate applications. Non-removable. Requires guide pins (G) on mating plug.

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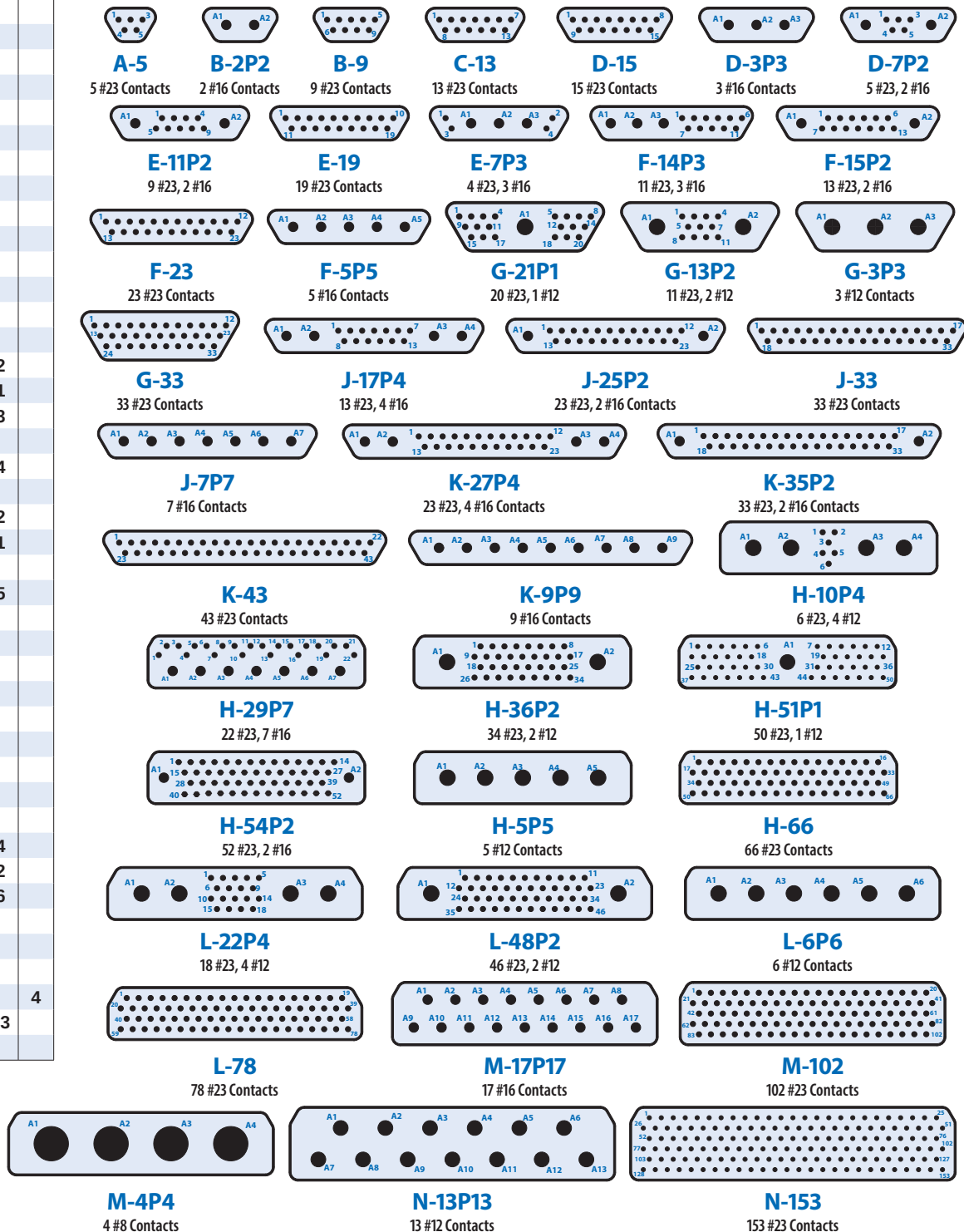
Insert Arrangements

SERIES 790 HIGH-DENSITY

INSERT ARRANGEMENTS				
Insert Arr.	No. of Contacts			
	#23	#16	#12	#8
A-5	5			
B-2P2		2		
B-9	9			
C-13	13			
D-15	15			
D-3P3		3		
D-7P2	5	2		
E-11P2	9	2		
E-19	19			
E-7P3	4	3		
F-14P3	11	3		
F-15P2	13	2		
F-23	23			
F-5P5		5		
G-13P2	11		2	
G-21P1	20		1	
G-3P3			3	
G-33	33			
H-10P4	6		4	
H-29P7	22	7		
H-36P2	34		2	
H-51P1	50		1	
H-54P2	52	2		
H-5P5			5	
H-66	66			
J-17P4	13	4		
J-25P2	23	2		
J-33	33			
J-7P7		7		
K-27P4	23	4		
K-35P2	33	2		
K-43	43			
K-9P9		9		
L-22P4	18		4	
L-48P2	46		2	
L-6P6			6	
L-78	78			
M-17P17		17		
M-102	102			
M-4P4				4
N-13P13			13	
N-153	153			

⚠ Cavity Numbers

Cavity numbers shown are for mating face of receptacle (pin) connector. Plug (socket) numbers are reversed.



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Series 790 High-Density



Specifications

CONSTRUCTION

Contacts	Copper alloy, gold over nickel finish
Hood, socket contact	Stainless steel, passivated
Clip, contact retaining	Beryllium copper
Clip, insert retaining	Beryllium copper
Insulators	High performance thermoplastic
Grommet and face seal	Fluorosilicone/silicone blend
Shell	Aluminum
Gasket, panel	Cho-Seal 1287 Ag/Al filled fluorosilicone
EMI spring	Stainless steel, gold plated
EMI shroud (90° PCB)	Aluminum
Encapsulant (PCB)	Epoxy
Hardware	Stainless steel, passivated

RATINGS

Voltage (DWV)	Size 23 contacts: 750 VAC Size 8, 12 and 16 contacts: 1800 VAC	
Current Rating	Contact Size	Current (A)
	#23	5
	#16	13
	#12	23
	#8	46
Operating Temperature	-65 to +150 °C	
Ingress Protection	IP67	
Durability	500 mating cycles	

PRODUCT SPECIFICATIONS

Description	Requirement	Procedure
Contact Resistance	SAE AS39029 Table 5	EIA-364-06
Low Level Contact Resistance	SAE AS39029 Table 4	EIA-364-23
Insulation Resistance	5000 megohms minimum	EIA-364-21
Dielectric Withstanding Voltage	#23 contacts 750 volts, #8, 12 & 16 contacts 1800 volts	EIA-364-20
Current Rating	#23: 5A, #16: 13A, #12: 23A, #8: 46A	EIA-364-70 Method 1
Shell-to-shell Resistance	2.5 millivolt drop maximum (connector with EMI spring)	EIA-364-83
Shielding Effectiveness	100 – 1000MHz: >50 dB, 1 – 4GHz: >41dB, 4 – 10GHz: >35 dB	EIA-364-66
Ingress Protection	IP67 rating	IEC-60529
Vibration, Sine	20 g	EIA-364-28 Test Condition IV
Vibration, Random	16.91 g rms	EIA-364-28 Test Condition V Letter E
Mechanical Shock	300 g	EIA-364-27 Condition D
Thermal Shock	-65 to +150 °C	EIA-364-32 Test Condition IV
Humidity	10 Day, +25 to +65° C	EIA-364-31 Method IV, Step 7b vibration deleted
Mechanical Durability	500 mating cycles	EIA-364-09
Salt Spray	Plating code M: 48 hours, MT, ZR, N, TZ: 500 hours	EIA-364-26
Solderability, PC Tail Contacts	95% solder coverage. Smooth, bright and even finish.	EIA-364-52 Category 3, 8 hours steam aging
Resistance To Soldering Heat	260° C, 10 seconds	EIA-364-56
Fluid Immersion	No damage from immersion in various fuels and oils.	EIA-364-10
Altitude Immersion	75,000 feet	EIA-364-03
Contact Retention	MIL-DTL-38999 Table XVIII	EIA-364-29
Contact Separation Force	SAE AS39029 Table 9	EIA-364-37
Magnetic Permeability	2 µ maximum.	EIA-364-54

MICRO-CRIMP RECTANGULAR CONNECTORS

Series 790 High-Density



Series 790 Material and Finish Options

SERIES 790 HIGH-DENSITY

The Series 790 Micro-Crimp® connector is available in five preferred finishes: electroless nickel, nickel-PTFE, tin-zinc, cadmium, and zinc-nickel.

Additional material and finish options are available. Replace the preferred plating code with the alternate code from the table below.

SERIES 790 SHELL FINISH OPTIONS

	Electroless Nickel	Nickel-PTFE	Tin-Zinc	Olive Drab Cadmium	Black Zinc-Nickel
Glenair Code	M	MT	TZ	N	ZR
Corrosion Resistance	Fair	Excellent	Excellent	Excellent	Excellent
Salt Spray Hours	48	500	500	500	500
Conductivity	Excellent	Excellent	Very Good	Very Good	Very Good
RoHS Compliant ⁽¹⁾	Yes	Yes	Yes	No	Yes

⁽¹⁾ Does not contain cadmium or hexavalent chromium. Meets EU requirements.

TIN-ZINC PLATING

The United States Department of Defense (DOD) has mandated the elimination of cadmium from DOD weapons systems because of toxicity concerns. The European Union has also restricted the use of cadmium on electronics equipment (RoHS). Tin-Zinc is a RoHS cadmium-free sacrificial finish that offers high conductivity and shielding performance, corrosion resistance, solderability, and proven compatibility with legacy cadmium and zinc-nickel finishes. Tin-Zinc is DLA-qualified and RoHS compliant.

ALTERNATE SHELL MATERIAL AND FINISH CODES

Code	Shell Material	Shell Finish	Finish Specification	Salt Spray Hrs.	Electrical Conductivity	RoHS ⁽¹⁾
C	Alum	Anodize, Black	MIL-PRF-8625	48	Non-Conductive	✓
E⁽²⁾	Alum	Chem Film, Gold	MIL-DTL-5541	168	Conductive	
J	Alum	Cadmium, Yellow	AMS-QQ-P-416	500	Conductive	
Z1	SST	Passivate	AMS2700	500	Conductive	✓
Z2	Alum	Gold	MIL-DTL-45204	48	Conductive	✓
ZM	SST	Electroless Nickel	AMS-C-26074	500	Conductive	✓
ZMT	SST	Nickel-PTFE	AMS2454	1000	Conductive	✓
ZW	SST	Cadmium, Olive Drab	AMS-QQ-P-416	500	Conductive	
ZZR	SST	Zinc-Nickel, Black	ASTM B841	500	Conductive	✓

⁽¹⁾ Does not contain cadmium or hexavalent chromium. Meets EU requirements.

⁽²⁾ Maximum temperature = +125°C

