

MISSION-CRITICAL INTERCONNECT SOLUTIONS



Missile and Loyal Wingman (UCAV) Interconnect Solutions

Advanced Connectors for Missile Systems and Unmanned Loyal Wingman Drones (Collaborative Combat Aircraft)

MARCH 2024



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Advanced Connectors for Missile Systems and Unmanned Loyal Wingman Drones (Collaborative Combat Aircraft)

TURNKEY MISSION-CRITICAL INTERCONNECT ASSEMBLIES FOR COMBAT AIRCRAFT





Complex cable and wire protection conduit assemblies

Integrated flex / rigid flex circuit assemblies

Aerospace-grade fiber optic interconnect assemblies

Turnkey high-frequency **RF** coax interconnect assemblies



Pure Air / Gas Tube assemblies for highpressure cooling actuation

RUGGED CONNECTORS FOR HIGH-POWER AND HIGH-FREQUENCY APPLICATIONS



PowerLoad[™] HV power distribution connectors PowerTrip[™] high-density connectors and cables

PowerPlay[™] D38999 type high-voltage, high-vibration Lightweight / ultra-flexible TurboFlex HV cable

AGGRESSIVE MANAGEMENT OF ELECTROMAGNETIC COMPATIBILITY



EMI/RFI filters and EMP transient voltage suppression connectors and cables



EMI-immune fiber optic

ArmorLite[™] EMI/RFI braided shielding and grounding solutions



Band-Master ATS® advanced shield termination system

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SMALL FORM-FACTOR SENSOR / AVIONIC CONNECTORS FOR SIZE AND WEIGHT REDUCTION



El Ochito[®] and other reduced SWaP High-Speed Interconnects



Series 791[™] / 792[™] crimp-contact high-density rectangular



SuperFly® Datalink nano high-speed

HARSH ENVIRONMENTAL AEROSPACE AND MISSILE LAUNCH CONNECTORS

Series 806 Mil-Aero with

optimized SWaP



SuperNine® "Better than QPL" Series I and II bayonet, Series III triplestart, and Series IV breech-lock



Glass-seal and lightweight hermetics

ThermaRex[™] HT high-temperature connectors

Missile pylon and umbilical connectors

PCB-MOUNT MICROS / NANOS · HIGH-DENSITY BOARD-TO-BOARD CONNECTORS · BACKPLANE



MIL-DTL-55302 (hyperboloid) and Series 171 AlphaLink (spring-pin) PCB connectors



VITA standard RF and fiber optic backplane connectors



HD Stacker[™] high-density board-to-board

Micro-D and Nano I/O and board connectors

INNOVATIVE CONNECTOR ACCESSORIES AND WIRE PROTECTION SOLUTIONS



ProSeal[™] spring-action protective covers



Swing-Arm[™] and Swing-Arm FLEX[™] strain relief clamps







Polymer- and metal-core conduit wire protection systems

> **Circular and** rectangular connector EMC gaskets and conductive nut plates





Glenair Turnkey Cable and Conduit Assemblies for Military Aerospace Applications

Glenair's Complex Cable Group is laser-focused on producing turnkey assemblies built principally from Glenair Signature interconnect components including small formfactor connectors, lightweight EMI/RFI shielding, and Glenair Signature MIL-STAR wire and cable.



Environmental backshell- and boot-equipped assembly

High flexural-modulus conduit wire protection assemblies and lightweight composite conduit fittings

MADE IN USA, ITALY, ENGLAND, AND GERMANY Turnkey Military Aerospace Power and Signal Cable and Conduit Assemblies

Built with Glenair Signature interconnect components



TurboFlex power distribution / sensor assembly with Duralectric[™] overmolding and Mighty Mouse connectors



Complex multibranch assembly equipped with split-shell backshells for easy field repairability



Non-environmental aircraft cable with integrated circuit breakout box and Mighty Mouse 807 Nett Warrior connectors



Fabric overbraided assembly with discrete overmolded interconnect standoffs



Lightweight microfilament ArmorLite[™] EMI/RFI shielded assembly with TurboFlex cable



Complex multibranch overmolded cable assembly for a military fighter jet application

TURNKEY turboflex Flexible Cable Assemblies



The TurboFlex[®] Ecosystem: High-Power Cables, Contacts, Connectors, and Assemblies

TurboFlex is an ultra flexible and rugged power cable solution—ideal for high-power electrical distribution and propulsion applications such as battery plant-toinverter-to-electric motor cables for eVTOL aircraft. Constructed from rope-lay configuration copper or aluminum wire and jacketed with Glenair signature Duralectric insulation, TurboFlex cables are optimized for use in an ecosystem of Glenair signature contact and connector technologies. Turnkey connectorized or lugged cable assemblies—fully tested and ready for immediate use—provide reliable high-temperature tolerant performance up to 4500 VAC.

DREAN



STANDARD TURBOFLEX VS. TURBOFLEX M





CEMEX

TurboFlex rope-lay cable construction

All TurboFlex cables are jacketed with Duralectric insulation, which contributes significantly to the flexibility of the product. Available wire cores include rope-lay cable (standard) and M22759 cable (TurboFlex M). Standard TurboFlex provides maxiumum flexibility. TurboFlex M has a slightly larger bend radius but far superior flexibility compared to standard M22759 cable.

series 96 TurboFlex ultra-flexible power distribution cable



with rugged Duralectric[™] jacketing

THE TURBOFLEX ECOSYSTEM: HIGH-TEMPERATURE TOLERANT CROWN RING CONTACTS



Glenair Signature Crown Ring high temperature tolerant contacts

provide reduced contact resistance, superior conductivity, and higher temperature tolerance than conventional AS39029 contacts and specialized high-power contacts from other manufacturers. Safe-touch configurations available

- Maximum operating temperature 260°C
- Superior conductivity performance compared to beryllium copper contacts, across full temperature range
- Up to 60% lower contact resistance than equivalent AS39029 contacts (normalized, less wire)
- Contact bodies made from high conductivity copper alloy (approximately 95% IACS)
- Stainless steel Crown Ring
 - Provides socket forces without stress relaxation at high temperatures
 - Moves socket spring function from socket body to ring, allowing use of highconductivity copper
- Gold over nickel plating
 - Thicker plating than industry standards for reduced contact fretting and higher temperature endurance
 - Gold over nickel is "gold standard" for high-reliability aerospace contacts
- Crimp versions use standard industry tooling, including crimp die/locator and insertion/ extraction tools (2AWG Crown Ring contacts require custom tooling)

THE TURBOFLEX ECOSYSTEM: COMPATIBLE CONNECTOR DESIGNS WITH OPTIMIZED ELECTRICAL AND ENVIRONMENTAL PERFORMANCE



THE TURBOFLEX ECOSYSTEM: TURNKEY POWER DISTRIBUTION CONNECTOR, LUG, CABLE, AND CONTACT ASSEMBLIES





Flex, Rigid Flex, and Rigid PCB assemblies with signature interconnect technology for aircraft LRU applications

Turnkey connectorized flex, rigid flex, and rigid PCB assemblies incorporating Glenair's broad range of innovative small form-factor circular and rectangular PC-tail connector solutions for optimized ease-of-assembly and SWaP

GLENAIR SIGNATURE PC-TAIL CONNECTOR TYPES AVAILABLE IN TURNKEY FLEX ASSEMBLIES



Series MWD Micro-D and spring-contact AlphaLink



Series 88 SuperFly



Series 79 Micro-Crimp



SuperNine MIL-DTL-38999 type flexi with board connector

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TURNKEY Flex, Rigid Flex, and Rigid PCB Assemblies with Glenair Signature PC tail connectors

for reliable, repeatable performance



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Fiber Optic Cables and Harnesses: turnkey environmental and inside-the-box assemblies

Glenair manufactures every popular missioncritical fiber optic interconnect system including MIL-DTL-38999 type, MIL-DTL-64266 NGCON, MIL-PRF-28876, ARINC 801, and more. Our fiber optic cable assembly team can integrate these ruggedized, military grade fiber optic technologies into turnkey cable and harness assemblies terminated, tested, and ready for immediate use.



Hybrid environmental overmolded fiber optic / electrical cable assembly, MIL-DTL-38999 type with 29504/4 and /5 QPL termini

Hybrid optical / electrical assembly for weight reduction in a high-speed datalink application



<u>Cores</u>

Harsh environment overmolded MIL-DTL-38999 Series III type assembly with composite connectors

High-density Next-Generation (NGCON) fiber optic harness assembly

> Specialized MT ribbon fiber low-profile molded breakout capabilities

Cable reels and field-deployment technologies for both Glenair GFOCA and Eye-Beam[®] GMA fiber optic systems

GFOCA I/O-toboard assembly with overbraiding for mechanical protection



Inside-the-box MIL-DTL-38999 type I/O connector to board cable harness

N.S.

TURNKEY **Fiber Optic Cables and Harnesses**

for rugged mission-critical applications



Turnkey Optical Flex circuit assembly with rugged MT ferrule terminations

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junction box assembly

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Flight-Grade RF, Microwave, and mmWave Multiport Cable Assemblies for Ground Test and Flight Applications

RF I/O-to-board cable assemblies with Glenair Signature connectors, contacts, and cables

VITA 67.3 RF ASSEMBLIES



Fully-customizable SMPM and SMPS connectors, shells, and accessories

GLENAIR SIGNATURE MULTIPORT SHELLS FOR RF / MICROWAVE APPLICATIONS



BLUMARK RF



Series 23 SuperNine "better-than-QPL" MIL-DTL-38999 Series III type connector





Series 80 Mighty Mouse reduced size and weight aerospace-grade connector





Series 806 Mil-Aero micro miniature circular with performance IAW D38999





Series 795 RF precision-machined aerospace-grade coax connector

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FLIGHT-GRADE **RF and Microwave Turnkey Cable Assemblies with Glenair Signature Connectors, Cables, and Adapters**

for mission-critical RF applications

50 AND 75 OHM COAX CONNECTORS FOR USE IN MULTIPORT AEROSPACE-GRADE SHELLS G-LinkRF 26.5 GHz G-Link RF contacts with integral female SMA Size #16 coaxial Size #12 coaxial Size #8 coaxial and concentric adapter for easy cable contacts contacts twinax contacts attachment **50 OHM LOW-LOSS COAX CABLES** _UMARK COAX CABLES Size 086 Size 300 Size 047 Size 160 Size 200 Size 235 Size 450 18 and 40 GHz, 26.5 GHz 40 GHz 26.5 GHz 18 GHz, 10 GHz, 18 GHz, FEP or ETFE jacket hand-formable FEP or with FEP or FEP or **FEP** jacket **FEP** jacket ETFE jacket ETFE jacket triple shield tin-soaked braid ETFE jacket, triple shield Low Phase Change triple shield triple shield **50 OHM COAX JUMPER ASSEMBLIES WITH LOW-LOSS CABLE AND PRECISION-GRADE CONNECTORS** SMA SMA N – SMA N – N 141 cable, 141 cable, 086 cable, 141 cable, tinned-copper braid DC-26.5 GHz tinned-copper braid tinned-copper braid tinned-copper braid DC-26.5 GHz DC-18 GHz DC-18 GHz **RF CONNECTOR ADAPTERS AND PROTECTIVE COVERS, PRECISION-GRADE**

TNC-SMA adapters





SMA-SMA adapters



SMP-SMA adapters



2.92-SMA adapters

Protective covers

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N-SMA



VersaLink[™], SpeedMaster[™], El Ochito[®], and other lightweight, small form-factor high-speed datalink connectors



Glenair Signature high-speed interconnects are optimized for all popular datalink protocol standards







RF / HIGH-SPEED DATALINK CONTACTS



Size #8 differential <u>twi</u>nax contacts



Size #8 Size # quadrax contacts BMB mi

Size #8 spring-loaded BMB microwave contacts



Size #12 SMPM type spring-loaded coaxial



G-LinkRF SMA contact adapter

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LIGTHWEIGHT, SMALL FORM-FACTOR Glenair. **High-Speed Datalink Interconnect Solutions** with Glenair Signature Connectors, Contacts, and Cable

up to 28 Gbps





VersaLink micro miniature differential twinax with Signature Series 806, 795, and Micro-D packaging



High-Speed Micro-D TwistPin contact 10+Gb/sec. (example insert with four highspeed signal pairs



GMMD modular highspeed Micro-D RF / 10GbE connector



Speed-Master[™] modular 10G+ Ethernet (shown in SuperNine[®]packaging)



High-density, crimp-contact, power and signal connectors with precision-machined micro miniature packaging

Originally designed for NASA's Orion project, the 791's small size and blind mate capability make it a perfect choice for rack-and-panel electronics modules. Applications include missile



systems, radars, exoatmospheric vehicles, flight avionics, power distribution units, and drone instrumentation. Polarized / keyed shells prevent mis-mating and allow designers to specify identical layouts side-byside without risk of circuit damage

- Next-generation small form factor aerospacegrade rectangular connector
- Scoop-proof recessed pin contacts
- 37 arrangements, 12 shell sizes for the ultimate in versatility
- Rugged aluminum alloy dual-lobe shell
- Environmental
- EMI shielded
- Blind mating



High-speed El Ochito[®] variants of Glenair Signature micro miniature crimp-contact rectangular connectors





The Series 792 connector brings high-speed



data-rate performance to the Glenair Series 79 rectangular family. Size 8 cavities accept standard Quadrax or El Ochito[®] shielded octaxial

contacts making it a perfect choice for radars, weapons systems, mission computers and displays, communications gear, and more.

Ochito

- High-speed Ethernet, USB 3.0, HDMI
- Printed circuit board and cable connectors
- Scoop-proof interface
- 12 arrangements, 6 shell sizes for the ultimate in versatility
- Rugged aluminum alloy dual-lobe polarized shells
- Environmentally sealed
- Integrated EMI shielding and grounding
- Blind mating



MIL-DTL-83513 and Glenair Signature Micro-D Connectors and Splice-Free Cable Assemblies



The world leader in Micro-D connectors: from COTS to custom, backshells to hardware, Glenair has it all

TwistPin equipped MIL-DTL-83513 Micro-D connectors and cables offer outstanding mating performance, durability, low contact resistance, and same-day availability



Splice-free Micro-D and Nano cable assemblies

- High density TwistPin contacts on .050" centers
- Turnkey multibranch and complex cable assemblies
- **9** to 130 contact arrangements
- Single row, multi-row, low profile and high density insert arrangements
- QPL and commercial versions

The Micro TwistPin Advantage Seven strands of TwistPin BeCu

wire make direct contact with the machined socket, assuring low resistance, plenty of contact wipe, and superior shock and vibration performance.

MIL-DTL-83513 AND COMMERCIAL Micro-D Connectors



Mission-critical mating performance industry-leading selection and availability

MATERIAL CLASSES AND QUALIFICATIONS



High-Temperature

Sav-Con[®]

Latching MicroStrip

GMMD High-Speed /RF Modular

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MIL-DTL-32139 QPL and Glenair Signature Nano miniature connector designs

Turnkey solutions from shielded cable assemblies to discrete wire-to-board interconnects

The M32139 Nano is the smallest and lightest mil-spec connector in the business. 1 Amp contacts are set on .025" centers and terminated to 30 AWG wire or PCB tails. Glenair supplies both standard QPL designs as well as a broader range of signature offerings. Single and double row

- Metal shell, aluminum, titanium or stainless steel
- TwistPin contact system
- Gold alloy contact, unplated
- Thru-hole and surfacemount PCB versions

THE NANO TWISTPIN ADVANTAGE



Transverse cross-section of a TwistPin contact crimped to solid wire



- Gas-Tight Crimp Joint
- Better Shock and Vibration Performance
- Corrosion Proof Contact Alloy

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SERIES 89 Nano miniature Connectors



Nano high density · single- and dual-row · cable and PCB

Series 89 Nano miniature			- Hu
Contact Spacing	.025" (0.64mm) Contact Centers	Nano Circular	
Wire Accommodation	#30-#32 AWG	and Accessories	
Current Rating	1 AMP Max		
DWV	250 VAC RMS Sea Level		
Insulation Resistance	5000 Megohms Minimum	Nano Rectangular	
Operating Temperature	-55° C. to +125° C.	Single-Row Connectors	e Je Cierce
Contact Resistance	71 Millivolt Drop Maximum	and Accessories	ANT I WANT AND A REAL AND A
Shock, Vibration	100g's, 20 g's		
Durability	200 Mating Cycles	B.1	
Corrosion Resistance	48 Hours Salt Spray	Nano Rectangular	
Mating Force	5 Ounce Max, 0.4 Ounce Min	Dual-Row Connectors	
D-Subminiature Connector 25 Contacts on 0.109 Inch Spacing		Connectors and Accessories	
• (TERESTER)		NANO MINIATURE CONTAC	CT ARRANGEMENTS
Micro-D Connector 25 Contacts on 0.050 Inch Spacing		85 85P 43 44 1	14 51P 51 - 51 - 1
20		699	37P1
Nano C	Connector	65P	31P1
on 0.025 I	Inch Spacing	33.2 51 51P	25P1 NASA
		26 - 22 - 25 - 25 - 25 - 25 - 25 - 25 -	21P 21 000000000000000000000000000000000
	- S	37P 19 31P 31P 31P 31P 31P 31P 31P 31P	20000 1 9P 9 00000000 1 50000 1 9P 9 00000000 1 50000 1 5P 5 00000 1
Also available: aerospace-grade		16- 1 8-	

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Nano circulars



Rugged I/O to spring-pin contact connectors and flex assemblies



AlphaLink[®] SL flex jumpers: Compact point-to-point assemblies that combine lightweight flex circuitry with Glenair signature I/O and board-level connectors. These turnkey jumpers reduce system size and weight while accelerating assembly qualification and test of missile and other mission-critical electronic systems.

ALSO NOW AVAILABLE FROM GLENAIR: MIL-DTL-55302 PCB

Glenair MIL-DTL-55302 qualified and signature board connectors—with hyperboloid contacts—offer superior electrical and mechanical performance compared to popular COTS-grade board-mount solutions. Glenair offers the 55302 /57 through /64 design with size #22 contacts on .100" contact spacing (GTBA and GTBB series), and qualified /190 and /191 slash sheets with size #24 contacts on .075" contact spacing (GTCA and GTCB series). Both designs utilize low mating/demating force, low-resistance, and high shock and vibration resistant hyperboloid socket contacts.

- Chemically etched, copperclad polyimide flex circuit jumpers offer excellent temperature tolerance, dimensional stability, and reduced size and weight
- All designs utilize
 AlphaLink®SL board
 connectors with solder-free
 spring-loaded contacts
- Glenair small form-factor Mighty Mouse, Micro-Crimp, HiPer-D, and SuperFly I/O connectors
- Designed for optimal electrical performance, including matchedimpedance applications

POINT-TO-POINT AlphaLink[®] SL Flex Jumpers

Rugged I/O to spring-pin contact connectors and turnkey flex assemblies







ALPHALINK® SL SOLDER-FREE I/O-TO-BOARD AND BOARD-TO-BOARD JUMPERS



High-density, solder-free, compliant pin

board-to-board stackable connectors

HD Stacker: the innovative missioncritical board-to-board connector with fail-safe signal integrity and rugged, reliable harsh-environment performance



Solder-free press-fit (compliant pin) board mounting



.0625" pitch contact spacing: highest available density



Polarized shells and keyed guide pin hardware prevent mis-mating

High-density .0625" pitch Chevron Contact System: 55% more contacts per connector size

LALLAND LALLAND

- PCIe 3.0 capable
- Performance up to 10.5 Gbps
- Polarized insulator and hardware options
- Solder free "eye of the needle" compliant tail for press fit installation
- High-temp PPS insulator meets NASA outgassing requirements
- Available wired / flex jumpers
- Available between-board spacers up to 1 inch

HD Stacker[™]

High-density, rugged, solder-free compliant pin board-to-board stackable connectors

Glenair.

HD STACKER™ POSITION AND MATING COMPATIBILITY GUIDE



QUALIFICATION TESTING / HIGH-SPEED PERFORMANCE

Stacker connectors were qualified in accordance with MIL-DTL-55302G testing for:

- Contact engagement/separation
- Contact retention

DWV

- Electrical resistance
- Mechanical vibration and shock
 - Insulation resistance
- Thermal shock
- Contact resistance
- Humidity

High-frequency electrical performance tests were performed for: Insertion loss, return loss, crosstalk, and time domain performance metrics including impedance and eye pattern. Complete test reports are available at www.glenair.com/test-reports-and-technical-information





VITA 66 Style **MT Ferrule** Rugged Optical Backplane Connectors

The VITA 66 interconnect series introduces fiber optic connectivity to VPX ruggedized embedded computing systems. Glenair's VITA 66.1 and 66.4 compliant blind-mate, optical MT module/backplane connectors use the open architecture defined in VITA 46. These products are both compatible with VPX systems and available as standalone connector solutions for reliable, high-speed





transmission in extreme commercial and military environments.

Also available: VITA 67.3 SMPM and SMPS RF connectors, contacts, and accessories

- VITA 66.1 and 66.4 spec compliant
- Integrated alignment pins
- Glenair designed springloaded MT ferrules
- Supports industry standard MT ferrules—up to 24 channels per MT
- No unique tooling required for assembly

APPLICATIONS

- VPX compliant backplanes
- Embedded computing devices
- Mlitary aircraft (Phased Array) Radars
- Flight computers and other aircraft LRUs
- Command center comms equipment

VITA 66.1 STYLE MT Ferrule Fiber Optic Backplane Connectors



Rugged, blind-mate MT solution





Glenair High Density (GHD) and other EMI-Immune Aerospace-Grade Fiber Optic Connection Systems



Our extensive portfolio of high-speed, highdatarate fiber optic connection systems for military defense applications includes QPL'd MIL-T-29504 termini for Mil-standard 38999 fiber optic connectors, ARINC 801 fiber optic connectors and qualified termini, NAVSEAqualified 28876 fiber optic connectors and qualified termini, and Glenair Signature High-Density (GHD).

DESIGNED FOR

- Low mass
- Dynamic vibration and shock resistance
- Extreme temperature resistance
- Environmentally sealed
- flammability, toxicity, lowsmoke
- Indirect lightning strike
- ease-of-maintenance
- uncompromised reliability



GHD's high-density cavity spacing is achieved with an innovative front-release terminus design that incorporates a high-force spring and compression bushing that enables low-loss performance even in high-vibration / high-shock applications.

AEROSPACE AND DEFENSE Fiber Optic Interconnect Systems



Ruggedized, harsh-environment solutions





- Size #8 drop-in expanded-beam optical contact for rugged military/aerospace applications
- Powerful 20W and higher optical contact ideally suited for directed energy applications
- Turnkey incorporation in Glenair signature SuperNine, Series 792, and Series 806 Mil-Aero connectors
- Compatible with 1064nm polarization-maintaining fiber with a 0.5 dB typical insertion loss
- Low temperature rise at peak power

ALSO-AVAILABLE MIL-STANDARD TECHNOLOGY: ULTRA-LOW dB LOSS ARINC 801 FIBER OPTICS



- Genderless terminus design eliminates pin and socket complexity
- Rear-release size #16 termini
- Singlemode and multimode
- Mechanical and environmental performance IAW ARINC 801 standards
- Sav-Con Connector Savers available

ALSO-AVAILABLE MIL-STANDARD TECHNOLOGY: TIGHT-TOLERANCE MIL-DTL-38999 SERIES III TYPE



- Composite, aluminum and stainless steel shells available
- QPL size #16 MIL-PRF-29504 /4 and /5 precision ceramic termini
- Singlemode and multimode fiber, from 9/125 to 1000 microns
- Ultra-low insertion loss, <.50dB typical
- From 2 to 37 Termini
- Patented MIL-DTL-38999 fiber optic test probes and adapters



EMI/RFI Filter Connectors and EMP Suppression: Planar Array Power, Signal, and TVS Solutions

Planar filter array and TVS diode connectors diodes in standard catalog as well as build-to-order configurations

Table I: Capacitor Array Code / Capacitance Range				
Class	Pi - Circuit (pF)	C - Circuit (pF)		
Х	160,000 - 240,000	80,000 - 120,000		
Y	80,000 - 120,000	40,000 - 60,000		
Z	60,000 - 90,000	30,000 - 45,000		
Α	38,000 - 56,000	19,000 - 28,000		
В	32,000 - 45,000	16,000 - 22,500		
С	18,000 - 33,000	9,000 - 16,500		
D	8,000 - 12,000	4,000 - 6,000		
Е	3,300 - 5,000	1,650 - 2,500		
F	800 - 1,300	400 - 650		
G	400 - 600	200 - 300		
J	70-120	35-60		



Planar filter arrays and TVS diodes may also be incorporated into rectangular connector packaging such as the Micro-D and Series 79 Micro-Crimp devices shown here. All diode-equipped EMP inserts and planar array EMI filter inserts produced in-house

- Planar, multilayer ceramic capacitive filters, with and without transient voltage suppression diodes
- Space-grade plating and outgassing processing
- C and Pi electrical configurations
- PC tail, crimp or solder cup termination
- 35 240,000 pF capacitance
- Fast and reliable diode burn-in and test services
- Turnkey in-house manufacturing of all filter connector elements and processes

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AEROSPACE-GRADE EMI/EMP Filter connectors







Extended-shell PC-tail cylindrical filter with threaded standoff



Special-purpose filter connector cable adapter (Sav-Con®)



Custom reduced-length sidecar filter connector design



Series 80 Mighty Mouse PC-tail filter receptacle



Series 80 Mighty Mouse solder-cup filter receptacle with integrated banding porch



MIL-DTL-38999 type crimp-contact termination filter receptacle



MIL-DTL-38999 Series III type EMP TVS diodeequipped filter connector



MIL-DTL-83723 type filter connector, gold-plated for atomic oxygen corrosion resistance



Quick-disconnect circular with solder-free contact filter array



Series 806 Mil-Aero: Advanced performance, reduced size and weight



Innovative design meets key performance benchmarks for harsh vibration, shock, and environmental settings—as well as highaltitude, unpressurized aircraft zones with aggressive voltage ratings and altitude immersion standards.

SIZE AND WEIGHT SAVING SOLUTIONS: CATALOG OR CUSTOM

High-availability catalog solutions plus custom designs such as this unique Quadrax implementation

- Next-generation small form factor aerospacegrade circular connector
- Designed for harsh application environments including SWAMP-zone sensors, flight navigation electronics, and flight deck avionics
- Integrated antidecoupling technology
- High density 20HD, 22HD, RF, power, and high-speed contact arrangements
- Hermetic and filter versions
- +200°C temperature rating

Series 806 Mil-Aero Ultraminiature Circular Connectors



for harsh mil-aero applications IAW MIL-DTL-38999

SERIES 806 MIL-AERO: FEATURES / SPECIFICATIONS

- Supported wire sizes: #20HD contacts 20–24 AWG #22HD contacts 22–28AWG
- Dielectric withstanding voltage #20HD layouts: 1800 VAC #22HD layouts: 1300 VAC
- Reduced pitch triple-start modified anti-decoupling stub ACME mating threads
- "Triple ripple" wire sealing grommet (75,000 ft. rated)
- Integral Nano-Band shield termination platform
- EMI shielding effectiveness per D38999M para. 4.5.28 (65 dB min. leakage attenuation @ 10GHz)
- 10,000 amp indirect lightning strike
- MIL-S-901 Grade A high impact shock

AVAILABLE LIGHTWEIGHT ALUMINUM "CODE RED" HERMETICS

CODE RED is a lightweight encapsulant sealing and assembly process with 50% package-weight savings compared to glass-to-metal seal Kovar/stainless steel solutions. Non-outgassing

CODE RED (IAW NASA/ ESA) provides durable hermetic sealing with 1X10⁻⁷ leak rate performance. Gold-plated copper contacts deliver outstanding lowresistance current carrying capacity.









The Nano miniature Shielded Octaxial Interconnect for High-Speed Datalink Protocols



High speed, harsh environment SuperFly[®] Datalink connectors—shielded for 10Gb Ethernet, SuperSpeed USB, HDMI, SATA, and DisplayPort protocols—deliver outstanding signal integrity and save significant size and weight compared to Quadrax solutions.

PANEL MOUNT CONNECTOR



Panel mount SuperFly Datalink receptacles feature straight or right angle printed circuit board terminals. SuperFly Datalink board mount jacks are epoxy-sealed and are compatible with conformal coatings.



Quick Disconnect



Threaded Coupling



Straight PC Tails



Right Angle PC Tails

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series 882 SuperFly[®] Datalink



The high-speed nano miniature connector for harsh environment defense applications



Environments



- Ultra-small size
- Shielded Octaxial contacts
- Combo arrangement for HDMI 2.0 and DisplayPort 1.2
- 40Gb Ethernet, SATA and SuperSpeed USB
- Up to 10 Gbps per pair
- PCB or cable termination
- Threaded or Quick-disconnect
- Environmentally protected
- Aerospace-grade performance
- Panel-mount connectors fully-sealed for compatibility with conformal coatings used in board assembly

Push-Pull Quick-Disconnect



Push-pull SuperFly Datalink receptacle connectors feature a canted coil spring for secure mating and excellent EMI protection. A fluorosilicone O-ring provides watertight sealing when mated.

Threaded Coupling Cable Connector

Cable Sealing Grommet

Backshell O-ring Ferrule

Cable Shield Sleeve

Spline (El Ochito[®] White Only)

∕Inner Insulator

Pin Contacts

/Outer Insulator

Coupling Nut and Plug · Shell Assembly

Cable connectors feature gold-plated crimp contacts, precision insulators, integral backshell, sealing grommet and machined shells. Cable connectors are available as unassembled kits or ready-to-use factory-terminated cordsets.

SuperNine®

The advanced-performance MIL-DTL-38999 Series III type connector

SuperNine[®] is a "Better-than-QPL" MIL-DTL-38999 series connector with outstanding durability, sealing, ease of shield termination, broad range of PC tail configurations, environmental and hermetic bulkhead feed-throughs, connector savers, as well as off-the-shelf EMI/ EMP filter connectors and more—all with Glenair's legendary service, support, and product availability

ALSO AVAILABLE: D38999 SERIES I AND SERIES II BAYONET-LOCK CONNECTORS

D38999 Series I (scoop-proof) and Series II (low-profile) bayonet-lock connectors in Class G space-grade configurations
SERIES 23 Series 23 SuperNine® MIL-DTL-38999 Series III Type Advanced performance aerospace / defense connectors





Anti-decoupling, high vibration ratcheting coupling nut for ultimate safety and reliability



Triple-start stub ACME mating thread profile for fast mate and demate during maintenance cycles



Special-purpose high-voltage in MIL-DTL-38999 Series III packaging

BROAD RANGE OF PC TAIL STANDOFF DESIGNS FOR I/O-TO-BOARD APPLICATIONS



Dual standoff design for superior resistance to vibration and shock



EMI / RFI planar-array filter connector for critical avionic systems



Ultra low-profile flat configuration for reduced package size applications

HIGH-SPEED AND RF DESIGNS FOR SENSORS AND SATELLITE UPLINK DATA COMMS



Industry-standard Quadrax-equipped layouts for signal and high-speed data



Ultra-light weight Octaxial contacts for 10Gb data transfer per contact High-frequency RF designs for satcom communications



MIL-DTL-38999 Series IV Breech-Lock Connectors for Optimal Anti-Decoupling Vibration and Shock Resistance



Designed for vertical launch fire-control, tracking, and multi-target missile systems, the Glenair DLA qualified MIL-DTL-38999 Series IV connector is the ultimate solution for positive and reliable breech-locking connector performance. The heart of the Series IV connector is its coupling nut/locking technology which provides rock solid breech-lock mating augmented with both primary and secondary locking mechanisms. Environmentally sealed, EMI grounded, and outfitted with pin-to-pin mating protection to prevent circuit shorts and mechanical damage.

- QPL manufacturer of MIL-DTL-38999 Series IV Class F, W and G connectors
- Optimized for SWAMP area applications
- Quick-disconnect
 90° breech coupling
 mechanism
- Visual, audible and tactile full-mate indicators
- Integrated EMI grounding fingers
- -65°C to 200°C operating temperature range



Series IV solutions are available in environmental and hermetic class configurations in shell sizes from 11–25 supporting a popular range of MIL-STD-1560 insert arrangements



Glenair's complete Series IV solution includes support for power, signal and hybrid insert arrangments including shielded coax, #22, #20, #16 and #12 contacts

QPL QUALIFIED AND COTS EQUIVALENT MIL-DTL-38999 Series IV, Breech Coupling



MECHANICAL, ENVIRONMENTAL AND ELECTRICAL PERFORMANCE

MIL-DTL-38999 Series IV (Glenair Series 234-105) offers outstanding interconnect performance for high shock and vibe military and commercial applications.

- Breech locking connectors available with crimp contacts
- Electromagnetic compatibility (EMC): plug grounding fingers, and conductive shell finishes deliver excellent shielding performance up to 65 dB at 10 GHz. Grounding before engagement of contacts
- **Environmental performance:** interfacial and wire grommet seals deliver IP67 level sealing, even at high altitude
- Contact protection: scoop-proof design prevents inadvertent damage to pin contacts during mating
- Mating: breech-lock system provides fast and secure, quarter turn mating that resists decoupling even under extreme shock and vibe conditions
- **Supported contacts:** from size #22D signal to #8 twinax contacts
- Commercial equivalent: Glenair COTS equivalent connectors deliver milspec performance with material/finish options not available in QPL parts



lenair。



CONNECTOR CLASSES FINISH



 Electroless Nickel

 Conductivity + + + +

 Corrosion Resistance 200°C

 Glenair Code ME

 D38999 Class F, G



Cadmium Olive Drab Conductivity + + + + + Corrosion Resistance 🖁 🖉 🖏 🖏 -65° to +175°C Glenair Code NF D38999 Class W

38999 SERIES IV ACCESSORIES



Glenair offers a full range of QPL D38999 accessories, contact the factory for details

SUPPORTED CRIMP-CONTACT SHELL STYLES



Plua



Wall-Mount Receptacle



Box-Mount Receptacle



Jam-Nut Receptacle



In-Line Receptacle



Advanced power connector design for higher voltage, higher altitude, and higher frequency applications



The aircraft industry's most advanced power distribution interconnect

Electrical power generation technology in aircraft has evolved to meet modern requirements for higher power and lighter weight systems. Growing electrical power needs on military aircraft—particularly for generator applications—have caused major changes in power system architectures to accommodate peak-load stress factors in electrical wire interconnect (EWIS) cabling.

- PowerLoad[™], the high-vibration, high-temperature interconnect optimized for higher-voltage, higher-altitude, and higher-frequency
- TurboFlex[®], the Glenair signature high-flexibility power cable solution
- Crown Ring crimp, bus bar, and lug style contacts, optimized for high current carrying, high temperature performance.

A GLENAIR SIGNATURE SOLUTION: CONNECTORS, CONTACTS, CABLES, ACCESSORIES, AND ASSEMBLIES

- For applications up to 2000 VAC / 1500 Hz, and from 150 – 800 Amps.
- 200°C maximum operating temperature connectors (stainless steel bodies and shells)
- TurboFlex[®] rope lay power cables optimized for PowerLoad[™] connectors, from 8 AWG to 4/0
- Ultra-flexible cable configurations with ruggedized Duralectric or FEP jacketing:
- Single-wall hookup wire
- Dual-wall jacketed interconnect cabling
- High-temperature Crown Ring contact technology
- Heavy-duty accessory interface

HIGH PERFORMANCE PowerLoad[™] Series

for generators and other high-power-demand applications



TURBOFLEX® ULTRA FLEXIBLE / RUGGED POWER CABLES WITH DURALECTRIC OR FEP JACKETING

TurboFlex, Glenair high-flexibility power cabling has been optimized for use with PowerLoad connectors, and is supplied with either industry-standard FEP or Glenair signature Duralectric jacketing material, which is optimized for fluid immersion, caustic chemical exposure, temperature extremes, and UV radiation. Both materials are available in a broad range of colors including safety orange.





Available with cable gauge selections from 8 AWG to 4/0, to provide suitable margins for DWV, frequency derating, and peak-load performance.

Abrasion Resistance	Good		
Wear Resistance	Good		
Flame Resistance	Excellent		
Sunlight Resistance	Excellent		
Flex Resistance	Excellent		

TURBOFLEX[®] WITH DURALECTRIC[™] JACKETING: ENVIRONMENTAL PERFORMANCE

Temperature rating: -60°c to 200°c Halogen free per IEC 60614-1 Accelerated weathering and simulated solar radiation at ground level per IEC 60068-2-5; 56

radiation at ground level per IEC 60068-2-5; 56 Days exposure, suitable for greater than 50 years of service in direct sunlight

Flame resistant per IEC 60614-1

Flame resistant per UL 1685, section 12 (FT4/ IEEE120), vertical-tray fire-propagation and smoke release test

Flame resistant per FAR 25.853 (A) amendment 25-116, appendix Fpart I (A) (1) (i), 60 second vertical burn test

Limiting oxygen index of 45 per ISO 4589-2:1999 Low smoke per NES 711, smoke density of 11.75 Smoke density class F1 per NF F 16-101 IAW DIN EN 60695-2-11:2011 Low smoke toxicity per NES 713, tested value of 1.9 Fungus rating of 0 per MIL-STD-810g method 508.5, Does not support fungal growth

ASTM D624, die B tear strength, 150 pounds per inch minimum on jacket material

Low outgassing per ASTM e595 after post curing, TML .06%, CVCM .006%, WVR .02%

Resistant to fluids per MIL-STD-810F, method 504

JP-8 per MIL-DTL-83133 (NATO type 34)

MIL-H-5606 hydraulic fluid

MIL-PRF-23699 lubricating oil

MIL-C-85570 cleaner

TT-I-735 Isopropyl alcohol AMS 1432 potassium acetate deicing/anti-icing fluid

MIL-C-87252 coolant Amerex AFF fire extinguishing foam





Series 970 PowerTrip[™] reduced size and weight power connectors for extreme environments



Reduced size and weight power connectors



Lightweight plug with ratcheting coupling nut and LouverBand contacts



Keyed receptacle with superior sealing and EMI shielding



- Reduced size and weight compared to 5015/VG95234 solutions
- LouverBand sockets for improved current ratings and longer life, up to 2000 mating cycles
- Splined backshell interface for improved backshell attachment and EMI shielding
- Ratcheting coupling nut for secure mating
- Operating temperature -65° C to +200° C
- Hermetic and filter options available

The Series 970 PowerTrip[™] offers improved performance compared to standard 5015 type power connectors: higher density and lighter weight packaging, rapid mating and demating triple-start threaded coupling, and extremely rugged splined and threaded backshell attachment interface

SERIES 970 PowerTrip[™] Connectors and Cables



The power connector for extreme environments

SERIES 970 POWERTRIP[™] CONNECTOR STYLES



Series 970 PowerTrip™ Specifications					
Current Rating	Up to 225 A.				
Dielectric Withstanding Voltage	2000 VAC				
Insulation Resistance	5000 megohms minimum				
Operating Temperature	-65° C. to +200° C.				
Shock	300 g.				
Vibration	37 g.				
Shielding Effectiveness	65 dB minimum from 1GHz to 10GHz.				
Durability	2000 mating cycles				



ABOUT THE POWERTRIP CONTACT SYSTEM

Series 970 contacts are precision-machined using high conductivity copper alloy. A stamped and formed spring ("LouverBand") is installed into the socket contact. The spring is made from 6 mil copper alloy. Testing has demonstrated that this contact system outperforms conventional aerospacegrade contact systems. The LouverBand spring provides many points of electrical contact with the mating pin, as opposed to a few "high spots" on a conventional four-finger contact as shown in the figure below. The size #8 PowerTrip socket contact has a total of 18 louvers. The #4 has 27 louvers, and the #1/0 has 42 louvers. The LouverBand design offers lower voltage drop for reduced joule heating. In addition to its electrical advantages, the LouverBand also is mechanically superior to four-finger contacts. The LouverBand spring has consistent, stable normal force, even when subjected to thousands of mating cycles and temperature extremes.



Conventional contact on the left, LouverBand contact on the right



LouverBand socket contact cutaway

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Glenair Signature high-power connectors and cables



PowerPlay is a high-ampacity single-pole and multi-pole connector series that combines the proven performance of Glenair Crown Ring contact and dielectric insert technology with our highest-performance aerospace-grade connector packaging. Capable of 2000VAC working voltage, PowerPlay utilizes a crimp-removable, low insertion force power contact series optimized for higher current carrying capabilities, lower contact resistance, and superior vibration resistance compared to LouverBand, hyperboloid, and other designs. Four standard connector packages are available in both circular and rectangular formats.

- 2000 VAC working voltage
- High current, low resistance, superior vibration resistance
- Safe-touch finger proofing
- Integrated band platform shield termination
- Compatible with TurboFlex high-flexibility cable
- Support for busbar and other wire terminations
- Multi-Pin arrangements for size 8 and 4 AWG contacts.
 Single-Pole arrangements for 2, 1/0, 2/0, and 4/0 contacts. Options for 20 AWG interlock contacts on all sizes

SERIES 973 PowerPlay Lightweight, High Vibration and Shock-Resistant Power Connectors



Rugged, life-of-system durability

POWERPLAY SIGNATURE HIGH-POWER CONNECTOR PACKAGE SELECTION GUIDE



SuperNine Series III PowerPlay Triple-Start



SuperNine Series I PowerPlay Bayonet



Series 806 Mil-Aero PowerPlay High Density



Micro-Crimp PowerPlay Rectangular

THE TURBOFLEX ECOSYSTEM: COMPATIBLE CONNECTOR DESIGNS WITH OPTIMIZED ELECTRICAL AND ENVIRONMENTAL PERFORMANCE



BATTERY PLANT-TO-INVERTER-TO-ELECTRIC MOTOR CONNECTORS AND CABLES FOR eVTOL POWER DISTRIBUTION AND PROPULSION APPLICATIONS



Range of insert arrangements for size 20, 8, 4, 2, 1/0, and 2/0 AWG contacts with full support for Glenair TurboFlex cabling Connector shell configurations IAW MIL-DTL-38999 Series III with safe-touch contact finger proofing Range of wire termination options including crimp contact, threaded

contact, bus bar, and factory-

terminated cables and jumpers

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GLASS-SEALED Hermetic Best-of-Class Hermetic Seal Connector Design





ALL SOLUTIONS DELIVER

- Superior pressure resistance to 32,000+ PSI
- Higher resistance to extreme operating temperatures to 260°+ C
- Superior mechanical strength
- No material breakdown or aging over time
- Helium leak rate <1X10⁻⁷ cc/sec to 1X10⁻¹⁰

Lightweight hermetic encapsulant sealing solution with 1X10⁻⁷ leak rate performance. Available today in Mighty Mouse 806 Mil-Aero, M24308/9 D-Sub and D38999/23

CODE



LIGHTWEIGHT HERMETIC SEALING

Aluminum shell CODE RED hermetic connectors and copper contacts reduce weight and improve electrical performance compared to heavier-duty glass-to-metal seal hermetic solutions

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ADVANCED PERFORMANCE Glass-Sealed Hermetic Connectors



Thousands of same-day-availability part numbers

UNIQUE HERMETIC OFFERINGS AND CATALOG (COTS) SOLUTIONS



Coax, Triax, Quadrax and hybrid-contact layouts



Rectangular hermetics including Series 28 HiPer-D and Series 79



El Ochito high-speed octaxial contacts in a lightweight CODE-RED sealed bulkhead feed-thru



Triax hermetic



Hermetic with crimpremovable contacts



Hermetic Sav-Con Feed-thrus and Gender Changers



Hermetic bulkhead penetrators



Dual-flange PC tail hermetic



Hermetic receptacles with integrated band porch



Cryogenic and hightemperature tolerant connectors, cables, and conduit systems



Sensor devices in aerospace engine applications are increasingly exposed to higher temperature operating environments. Rugged sensors in FADEC equipment—an extreme high temperature environment—are also exposed to temperature extremes well beyond the capabilities of conventional interconnect devices. Glenair ThermaRex interconnect solutions are designed to survive and excel in high continuous operating temperature application environments up to 600°C. The ThermaRex product family includes connectors, cables, and wire protection conduit systems.

300°C THERMAREX HT CONNECTOR



- Service rating up to 300°C
- Vibration-resistant threaded coupling
- High-temperature ceramic insulators and silicone seals
- Durable stainless steel construction
- Available in Mighty Mouse, or SuperNine[®] D38999
- Utilizes Glenair Crown Ring contacts

600°C THERMAREX UHT CONNECTOR

- 300°C to 600°C service range
- Vibration-resistant threaded coupling
- Specialized contacts, laser welds, and metal seals
- Utilizes ultra-high temperature-tolerant Mineral Insulated cable
- Ideal for nuclear and other extreme temperature applications

HIGH-TEMPERATURE TOLERANT ThermaRex Interconnect Solutions

High-temperature and cryogenic



-150°C THERMAREX CRYO CONNECTOR THERMAREX HIGH-TEMPERATURE HERMETIC **Dynamic cryogenic connector** High-temperature sealing technology maintains 1X10-7 Vibration at -150°C leak-rate performance at 300°C Ultra low-temperature **Duralectric K seals** Therma**R**ex~ CRYO **CROWN RING CONTACTS** Crimp removable contacts Suitable for use at 300°C or higher while maintaining low electrical resistance Stainless steel Crown Ring provides compression force on the socket Superior vibration resistance Higher current carrying capabilities, lower contact resistance **300°C THERMAREX WIRE** Special nickel-coated copper alloy conductors P/N 961-047 -**Single Wire** 300°C continuous service 24 to 8 AWG, 10 colors of insulation P/N 960-2371 -Twisted, Shielded, Single-wires plus jacketed, shielded, twisted pair available Jacketed Pair **300°C THERMAREX POLYMER-CORE CONDUIT** High-temperature-tolerant flexible polymer-core conduit All standard colors: Black, clear, orange, blue, yellow Qualification test report GT-17-261 available P/N 120-100, 300°C continuous service **Material Code R** Available with high-temperature braid shield and/or jacket **300°C THERMAREX METAL-CORE CONDUIT** Flexible passivated stainless steel core conduit High-temperature-tolerant ThermaRex jacket P/N 750-216, .127" to .250" outer diameter sizes Jacket Code R 300°C continuous service **ARMORLITE CF HIGH-TEMP, CORROSION-RESISTANT BRAIDED SHIELDING** High temperature -80°C to 300°C **Corrosion / harsh environment resistant** 1000 hour salt spray testing completed Stainless steel over copper microfilament EMI shield

- P/N 103-126
- 70% reduced weight vs. standard braid
- Superb electrical resistance and shielding performance



Ultra high-performance military-aerospace grade interconnect technologies



From air and ground missile launch interconnects to pure air gas assemblies and high-voltage, highaltitude connectors, Glenair BLQ's Aerospace group is positioned to address some of the most difficult and mission-critical interconnect challenges in the manned and unmanned aerospace industry.

UNIQUE CAPABILITIES

- High-voltage electric power distribution connectors for aircraft and space propulsion applications
- Flight line and ground support interconnect technologies
- Cockpit and aircraft headlight interconnects
- Surface-to-air and airto-air missile launch umbilicals
- High-voltage partial discharge testing

BLQ AEROSPACE **No ITAR restrictions, 100% designed and manufactured for EU mil/aero applications**



INDUSTRY-STANDARD WEAPONS STORES, UMBILICALS, AND MISSILE-LAUNCH INTERFACE CONNECTORS





Complete systems and ancillaries for IR guided weapons and weapons ejection applications

VG 95328 (M26482 type) connectors with outgassing processing



Pulse Width Modulation 3kV connectors

Pneumatic Rotary Gas Joints for High-Pressure Pure-Air / Argon Applications and Systems

Glenair high-pressure Pure-Air/Argon Rotary Joint solutions are designed and performance-tested for use in a wide variety of defense and aerospace applications, including cooling of infrared detectors, missile seekers and all highpressure pneumatic actuation systems. These compact, lightweight rotary devices incorporate small-bore pipe assemblies for low friction and low external-leakage for pure air / argon rotary applications.

These high-pressure, low-torque devices are designed for direct incorporation into Joule Thompson (JT) cryogenic systems and all applications which require reliable pressurization, blow down, actuation, and IR Cooling. The components are designed to meet the broad range of military / aerospace performance requirements and specifications including high and low temperature tolerance, vibration, shock, altitude immersion, and more.

One of the variants shown, can be connected by an M6 nut and nipple to a sealedfor-life or rechargeable gas supply system, the coupling transfers the high-pressure gas axially through small bore tube, to a rotating assembly. All Rotary Gas Joint components are precision machined and manufactured to our drawings and designs.

- - Single passage, compact, low-torque pneumatic rotary unions / joints for pressurized pure air and argon (DEF STAN 58-96) cooling systems
- Small-bore stainless steel pipework located inside a compact housing for low leakage and low friction rotary couplings.
- Flange / panel mounting

PURE AIR / ARGON Single-Passage Pneumatic Rotary Joints for Guided Weapons Cooling



Technical and dimensional specifications



DIMENSIONAL DRAWINGS, CUSTOM DESIGN (TOP) AND GENERIC CONFIGURATION



Technical Performance				
Nominal Operating Pressure	480 bar at 20°C			
Maximum Operating Pressure	600 bar at 60°C			
Operating Temperature	-40°C +60°C for all applicable mechanical requirements			
Normal Rotation Speed	100 RPM; increasing to 800 RPM			
Typical Mass	34 grams			

Pure Air/Nitrogen Cooling Systems: Complete systems and ancillaries for IR guided weapons and weapons ejection applications



Glenair high pressure Pure-Air/Nitrogen gas solutions are designed and performance tested for use in a wide variety of Defence and Aerospace applications, including cooling of infrared detectors, missile seekers and all high pressure pneumatic actuation and deployment systems. Products include, Sealed for Life Gas Supply Systems, Re-chargeable Gas Supply Systems, High Pressure Solenoid

> Valves (miniature & low voltage), Small Bore pipe Assemblies, Relief Valves, Integrated Manifold Assemblies, Charge Valves and High Pressure Vessels. All Systems and Ancillaries are designed for direct incorporation into Joule Thompson (JT) cryogenic systems and all applications which require reliable pressurization, blow down, actuation, and IR Cooling. Glenair Pure-Air and High Pressure Systems and components are designed to exact customer

requirements and specification.

- Ultraminiature and lightweight pneumatic components and subassemblies
- Pure air and nitrogen (DEF STAN 58-96)
- High-pressure cylinders, soleniod valves, manifolds, and complete sub-assemblies

PURE AIR/NITROGEN Lightweight Modular Cooling and Actuation Systems



Glenair pure gas/nitrogen systems and sub-assemblies provide passage of nitrogen and other pure, pressurized gases through precision-machined components such as pressure regulating valves, solenoids, and Joule-Thompson cryogenic cooling systems. Assemblies feature precision stainless steel pipeworks and tubing which are fabricated using a flux-free brazing process and are ultrasonically cleaned and packaged in a sealed, dust-free environment. Electromechanical components are also precision-machined with material properties and dimensional attributes per customer specifications.

- Manifold Assemblies including Charging Valves, Relief Valves or Burst Discs, Pressure Gauges, Control Valves
- Pipework Sub-Assemblies connecting cylinders to manifolds or components
- Pressure Regulating Valves
- Solenoid Valves manifold or in-line; single or two-stage
- Manifolds to other sub-assemblies

Typical Performance				
Flow Rate	Typical Flow Rate is 5 liters per minute (lpm) @ 150 PSI.			
Operating Temperature	-65°C +175°C for all applicable mechanical requirements.			
Physical Shock	No loosening of parts, cracking or other deleterious results hindering further part operation after 300 G's in each of 3 mutually p7erpendicular planes.			
High Impact Shock	All components withstand high impact shock per MIL-S-901.			
Vibration	All components withstand high-vibration with no evidence of cracking, breaking or loosening of parts.			



Pressure test rig



Pure air compatibility test equipment



Gas tube helium leak test equipment



Brazing control panel

Solutions built to exact customer requirements and specifications



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Microfilament nickel-clad expandable stainless steel EMI/RFI braided shielding



ArmorLite[™] is an expandable, flexible, high-strength, conductive stainless-steel microfilament braid material designed for use as EMI/RFI shielding in highperformance wire interconnect systems. ArmorLite[™] is packaged in a wide range of formats including bulk expandable shielding, mesh tape, and ESD bond straps.

- Ultra-lightweight EMI/ RFI overbraiding for EMC and solar radiation applications
- Microfilament stainless steel: 70% lighter than NiCu A-A-59569/QQB575
- Lightweight, flexible ESD bond straps
- New ArmorLite[™] CF with configuration with enhanced temperature tolerance
- Superior flexibility and "windowing" resistance: 90 to 95% optical coverage
- 70,000 psi (min.) tensile strength
- Flight-grade solution with proven TRL 9 performance

LIGHTWEIGHT, FLEXIBLE ArmorLite™ Microfilament Braid for EMI/RFI Shielding Applications



Lightweight · non-windowing · corrosion-resistant · high-temp



LIGHTWEIGHT GROUND STRAPS AND ESD BONDS FOR AIRFRAME APPLICATIONS



Single-layer and dual-layer ground straps for lightning strike protection

Lightweight microfilament ESD flexible bonds for equipotential maintenance

Straight, single right-angle, and dual right-angle configurable lugs

Band-Master®ATS

EMI/RFI Shield Termination System

Quick, easy, cost-effective and highly reliable termination of braided metallic shielding or fabric braid to connectors and backshells

Band-Master ATS[®] is the advanced termination system for interconnect cable shielding. The unique low profile and smooth inside diameter of the one-piece type 304 austenitic stainless steel clamping band virtually eliminates RFI/EMI/EMP leakage paths. The lock maintains constant tension under extreme environmental conditions. Band-Master ATS[®] bands have passed severe shock, vibration and thermal cycle testing with negligible deterioration of shell conductivity and have been approved and added to the specifications for the world's largest aircraft manufacturers.

Precision hand-held tools and termination bands—both from a single supplier

- Innovative Slim Standard and Nano bands reduce weight and improve safety (no buckle cuts)
- Clamp both small and large diameters easily and reliably

BAND-MASTER ATS® ADVANCED TERMINATION SYSTEM



New Micro-Max higher tensile strength with calibration counter



High-volume pneumatic tool for bench use



Save time and tool maintenance costs with the Glenair band tool calibration system

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BAND-MASTER ATS® EMI/RFI Shield Termination System



The advanced EMI/RFI shield termination system for interconnect cabling

	Dand-Master ATS* Ma	inual loc	JI Selecti	on					
STANDARD	601-100 Hand Tool for Standard Bands The 601-100 Standard Band-Master ATS* Tool weighs 1.18 lbs., and is designed for standard .24" width clamping bands in a tension range from 100 to 180 lbs. Calibrate at 150 lbs. ± 5 lbs. for most shield terminations. Tool and band should never be lubricated.								
SLIM STANDARD	601-109 Hand Tool for Slim Standard Bands The 601-109 Slim Standard Band-Master ATS® Tool weighs 1.2 lbs., and is designed for slim standard .24" width clamping bands in a tension range from 50 to 100 lbs. Calibrate at 100 lbs. ± 5 lbs. for most shield terminations. Tool and band should never be lubricated.								
MICRO SUM	NEW 601-122 Hand Tool for Micro Slim Bands The 601-122 Micro Slim Band-Master ATS® Tool weighs 1.2 lbs., and is designed for micro slim .125" width clamping bands in a tension range from 50 to 100 lbs. Calibrate at 82 lbs. ± 3 lbs. for most shield terminations. Tool and band should never be lubricated. <i>Consult factory for band weights and performance specifications</i> .								
MICRO	601-101 Hand Tool for Micro Bands The 601-101 Micro Band-Master ATS® Tool weighs 1.18 lbs., and is designed for micro .120" width clamping bands in a tension range from 50 to 85 lbs. Calibrate at 80 lbs ±5 lbs. for most shield terminations. Tool and band should never be lubricated.								
NANO	601-108 Hand Tool for Nano Bands The 601-108 Nano Band-Master ATS® Tool weighs 1.18 lbs., and is designed for nano .075" width clamping bands in a tension range from 20 to 50 lbs. Calibrate at 50 lbs. ± 3 lbs. for most shield terminations. Tool and band should never be lubricated.								
	Band-Master ATS [®] Band Selection								
		Length Part Number Fits Diameter					ameter		
Julifie	Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.		
	Short Standard Band	9.0	228.6	601-005	601-006	1.0	25.4		
	Medium Standard Band	14.0	355.6	601-040	601-041	1.8	47.8		
	Long Standard Band	18.0	457.2	601-049	601-050	2.5	63.5		
	Short Micro Band	5.0	127.0	601-024	601-025	0.5	12./		
	Long Micro Band	8.0	203.2	601-060	601-065	.ԾԾ 1.೪	22.4 47.9		
3 lengths and 3 widths of EMI	Short Nano Band	6.0	152 4	601-500	601-501	60	47.0		
braid termination bands plus new Slim Standard bands for size and	Medium Nano Band	9.0	228.6	601-504	601-505	.94	23.9		

355.6

228.6

362.0

206.4

362.0

14.0

9.0

14.25

8.125

14.25

601-508

601-570

601-572

601-600

601-602

601-509

601-571

601-573

601-601

601-603

braid termination bands plus new Slim Standard bands for size and weight savings—50% lighter and lower-profile than standard bands. Terminated "Slim" style bands have a tighter, smoother buckle with no sharp edge to injure assembly technicians. Plus, say goodbye to protective tape wrapping!

Long Nano Band

Short Slim Standard Band

Short Micro Slim Band

Medium Micro Slim Band

Medium Slim Standard Band

47.8

25.4

47.8

22.4

47.8

1.8

1.0

1.8

.88

1.8



Circular backshell and accessory designs for weight reduction, life-ofaircraft durability, and optimal reliability



Innovative solutions to EWIS environmental sealing, wire management, strain relief, and EMC shield termination

Glenair is the go-to design partner for innovative solutions to electrical wire interconnect system (EWIS) problems in airframe applications. Our backshell and connector accessory design engineers are responsible for more problemsolving innovation in our industry than every other connector accessory supplier combined. Take our extensive composite thermoplastic connector accessory series, for example. Glenair can supply the lightest weight solution for all EWIS cable routing, shield termination, environmental sealing, and cable strain relief applications—all in conductively-plated engineering thermoplastic.

> Composite thermoplastic backshells and strain reliefs reduce weight and improve durability

GLENAIR: MASTERS OF THE BACKSHELL UNIVERSE

- High-performance circular connector accessories for every environmental, mechanical and electromagnetic shielding requirements
- Tens of thousands of innovative part numbers in inventory ready for sameday shipment
- Fast turnaround on made-to-order accessories, typically only two to three weeks
- Constant, relentless backshell innovation

NEW INNOVATIONS IN Circular Backshells and Accessories



Unique, problem-solving backshells and connector accessories for aerospace applications

HIGH-TEMP, LIGHTWEIGHT COMPOSITE THERMOPLASTIC ACCESSORIES





Split-shell and snap-lock banding backshells

Dummy stowage shorting plugs and receptacles

Piggyback boot Band-in-a-Can

Drop-in EMI/RFI shield termination configurations

PRESSURE BOUNDARY, FIREWALL, AND SPLIT-SHELL FEED-THRUS





Pressure boundary composite feed-thru



Firewall pressure boundary feed-thru



EMI/RFI split-shell metal feed-thru

- High-grade engineering thermoplastic or machined metal
- Six pressure-boundary feed-thru layouts with accommodation for 1 – 6 cables
- Split-shell jam nut versions with EMI/RFI shield termination porch
- O-ring sealed panel and box mounting interface

INNOVATIVE NEW EWIS TECHNOLOGIES



Self-locking protective covers



Leonardo's ProSeal spring-loaded protective covers



Connector coupling ring safety sleeve for F/O applications



Circular and rectangular connector EMC gaskets and conductive nut plates



Heat shrink boot / wire routing clamp assembly



SKING ARM®

3-in-1 lightweight composite clamp with optional drop-in braid termination follower



Glenair's composite Swing-Arm[®] is a lightweight and corrosion-free cable clamp with cable shield termination options for a wide range of EWIS applications. This innovative articulating strain relief has become the standard shield termination device for weight reduction in both military and commercial airframe applications. Made from temperature-tolerant composite thermoplastic, rugged Swing-Arm[®] clamps offer easy installation, long-term performance, and outstanding weight and SKU reduction. Performance tested to stringent AS85049 mechanical and electrical standards and available for all commonly-specified mil-standard and commercial cylindrical connectors including MIL-DTL-38999, SuperNine, and Series 806 Mil-Aero.







User-configurable straight, 45°, and 90° cable routing

Introducing Swing-Arm FLEX®, Glenair Next-Generation Composite Swing-Arm® Strain Relief

- Significant weight reduction: no saddle bars or hardware
- Rapid assembly: cable self-centers on bundle, little or no wrapping tape required
- Braid sock and dropin band termination follower versions for EMI/ RFI applications
- Internal conductive ground path

SWING-ARM 3-IN-1 LIGHTWEIGHT **Composite thermoplastic strain-relief** and EMI/RFI shield termination device



THREE STYLES OF SWING-ARM STRAIN RELIEF CLAMPS

- Style A standard mouth, rigid saddle bars
- Style B wide mouth (for larger cable) diameters), rigid saddle bars
- Style C Swing-Arm FLEX no saddle bars, self-centering round cable strain relief

Standard Mouth Saddle Bars

Swing-Arm Type A

Swing-Arm Type B Wide Mouth Saddle Bars



Swing-Arm Type C with Flex Arms



SWING-ARM VERSATILITY: FROM SIMPLE CABLE STRAIN RELIEF TO EMI/RFI SHIELD TERMINATION

Fast and reliable termination of individual wire and overall EMI cable shielding with industry-standard Band-Master ATS® tools and straps. New slim profile bands eliminate sharp strap cutoff for improved safety.



DROP-IN FOLLOWER FOR DIRECT TERMINATION OF OVERALL OR INDIVIDUAL WIRE SHIELDING

SWING-ARM AND SWING-ARM FLEX WITH **OPTIONAL INTEGRATED SHIELD SOCK**



Two drop-in-follower designs, solid and slotted are available for all Swing-Arm styles (A, B, and C).



SWING-ARM SHIELD SOCK TERMINATION OPTIONS, STANDARD SPLIT RING OR STARSHIELD STAR



Termination of shield sock to cable shield with split support ring



Termination of shield sock to individual wire shields with auxiliary "flex shield" HST and StarShield[™] Star





Conduit components and wired assemblies with proven aerospace performance



All of the metal-core conduit and polymer-core convoluted tubing systems we fabricate at Glenair may be wired and assembled at our factory with tamper-proof crimp ring or solder terminations according to customer requirements. Reduced size and weight factory terminated conduit assemblies offer the utmost in environmental ruggedness, reliability and durability. Certified factory assemblers and calibrated tooling guarantee reliable long-term performance. Glenair's expertise in wired conduit systems extends from simple point-to-point jumpers to complex multibranch assemblies as well as turnkey integrated systems and LRUs with flexible conduit interconnect cabling.

TURNKEY FACTORY-TERMINATED CONDUIT ASSEMBLIES



Complex multibranch aircraft electrical wire conduit assembly with hightemperature polymer-core <u>conduit</u> Lightweight multibranch wire protection conduit assembly with high-temperature polymer-core convoluted tubing

Crush-resistant commercial aerospace metal-core conduit assembly

RUGGED Conduit Wire Protection Systems



Flexible, impact resistant alternatives to lighter-duty jacketed cable assemblies





Turnkey integrated box assembly and wired polymer-core interconnect system

PEEK, PFA, ETFE, Siltem polymer core and Glenair signature high-temperature polymer core conduit solutions

and user-installable fittings



COMPLEX, MULTIBRANCH ASSEMBLIES WITH HEAVY-DUTY METAL-CORE CONDUIT AND OVERBRAIDING WIRE PROTECTION MATERIALS



Turnkey wheel well impact-resistant metal-core conduit assembly

Metal-core conduit wire protection aircraft brake assembly Brass, SST, or nickel-iron metalcore conduit material types with innovative microfilament and drawn filament braiding. Factory terminated or for use with userinstallable fittings.

Glenair Mil-Spec Interconnect Technologies



Qualified Products: Glenair is a Mil-Aero connector supplier. Our product quality begins in engineering (the largest team in the high-performance interconnect business) and is realized in our "made in the USA" vertically-integrated manufacturing cells. One of the key ways we ensure both areas are functioning smoothly is to submit designs and manufactured specimens into the military QPL process administered by NAVSEA and the Defense Logistic Agency of the US government. These certification exercises are multi-year activities that test every aspect of an interconnect component's performance.





MIL-DTL-55116 Radio / Audio Connectors



807 NW Nett Warrior Qualified Tactical Connectors



MIL-DTL-55302 hyperboloid contact PCB interconnects



M85049 (AS85049) Backshells and Connector Accessories



MIL-DTL-83723 Backshells and Connector Accessories



M81511 (AS81511) Protective Covers and Connector Accessories



M85049/140 TACOM-Approved and Navy-Qualified 5617649 Shrink Boots



MIL-PRF-24758 NAVSEA-Qualified Conduit and Fittings



M85049 Composite Backshells and Covers for MIL-DTL-38999

GLENAIR'S COMMITMENT TO QUALITY

Glenair is proud of the quality and reliability we build into our broad range of mission-critical interconnect solutions—from discrete connectors to complex cable assemblies and embedded systems. Glenair is the biggest "made in the USA" interconnect supplier in the high-reliability industry, but we also operate factories in the UK, Italy, and Germany to serve the unique requirements of those markets. Glenair's Worldwide Quality System is ISO 9001 and AS9100 certified and registered. We also hold many discrete product and operations certifications for specialty, high-performance markets including space, nuclear power, and rail. In addition to world-class quality, we are laser-focused on customer service and committed to being the easiest manufacturer in our industry to do business with. Here are just some of our key customer service principles:



- Lightning-fast turnarounds on quotes and special orders
- Worldwide sales and technical support in every major market
- Full-spectrum, "no gap" product lines
- No dollar or quantity minimums

- ISO 9001 and AS9100 certified
- Huge same-day shipment inventory
- Generous NRE, RMA, and sample request policies
- Abundant engineering and technical support
- No attitudinal constraints when it comes to customer convenience and service

GLENAIR GLENDALE:

Complete vertical integration of manufacturing resources at home in Southern California since 1956

> Glenair operates the largest high-reliability interconnect manufacturing operation in the United States, allowing us to fully support our broad range of land, sea, air, and space customers.

Rapido





Glenair SoCal's most important asset: highly technical staff, fully empowered with all the right facilities and operation resources.





SAME-DAY SHIPMENT STOCKING

Immediate availability for highdemand connectors and tooling.



HARNESS ASSEMBLIES for Micro-D, Nanominiature, and fiber optic connectors and cable assemblies.



IN-HOUSE TESTING CAPABILITIES

Glenair UK operates an independently accredited BS9000:CECC:IECQ test lab for internal and third-party product development / design verification and connector qualification including pure air standards.

Glenair UK complex integrated system for an exoatmospheric application with custom machined connectors and complex cabling 05 475 8454 878 8X

GLENAIR UK:

Gl

Mission-critical connectors and assemblies for UK and European markets with a special focus on micro and nanominiature flexi assemblies GLENAIR ITALIA: Manufacturing harshenvironment military, nuclear, and aerospace interconnect technologies for power, highspeed Ethernet, and hermetic seal applications.



HIGH-CAPACITY CNC MACHINING CENTERS allow Glenair BLQ to provide lightning-fast turnaround on small and custom orders as well as large production runs, all with superior surface finishes and better part quality.



C

ADVANCED HERMETIC SEAL AND CONNECTOR PLATING CAPABILITIES

Space-compliant gold and nickel plating performed in-house. Hermetic seal connector fabrication with performance levels to 1 X 10⁻⁷ helium leak rates.




TOTAL VERTICAL INTEGRATION includes In-house rubber and thermoplastic injection molding.



IN-HOUSE TEST LAB with capabilities for both high-voltage as well as high-speed signal product qualification. Credentials include ISO 17025 and others.

GLENAIR SALEM:

lenair

Our space systems business unit in Salem, Germany includes a 600 m² production floor, 300 m² ISO 8 and ISO 6 clean rooms, an ISO 5 flow chamber (certified to ESD Standard 61340-5-1), with ample accommodation for large mock-up and integration projects.





with both environmental filtering and electrostatic discharge protection.



SPACE-GRADE HARNESS FABRICATION AND INTEGRATION In-house or at customer facility.





MISSION-CRITICAL INTERCONNECT SOLUTIONS

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