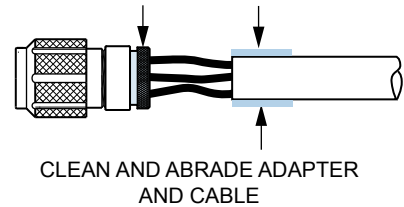


INSTALLATION OF HEATSHRINK BOOTS WITH TYPE W1 HOT MELT ADHESIVE

The following instructions apply to heatshrink boots with Type 1 High Performance material or Type 2 Low Smoke/Zero Halogen material and type W1 high temperature hot melt adhesive. These boots are pre-coated at the factory.

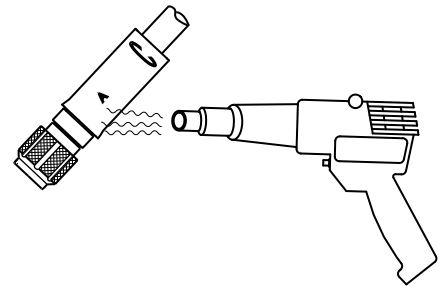
Surface Preparation

1. No preparation of the heatshrink boot is required.
2. Degrease the adapter using isopropyl alcohol or IPA impregnated wipes.
2. Abrade the cable jacket thoroughly with 100 grit emery cloth in the region where the part will recover. Remove loose particles with a tissue.



Installation

1. Set heat gun temperature to 230-250° C, measured at 25mm (1") from the nozzle exit.
2. Allow the heat gun 2 minutes to stabilize.
3. Recover boot in accordance with the general installation procedures, except as follows:
 - After the boot has been recovered remove any excess adhesive with a tissue.
 - Apply a post heat period of 2 minutes to both the "A" and "C" end to ensure full flow and adhesion of the adhesive. A flow of adhesive around the "C" cable end should be evident.



Post Installation and Inspection

1. Allow the part two hours before the inspection stage; however, once the part has cooled the harness can be handled with care.
2. Joints should be inspected per the General Installation Guide.

Dimensions in inches (millimeters) and are subject to change without notice.