# Space-grade, connectors <br> MIL-DTL-38999 Series III Type Connectors <br> <br> Locking circuit and test mate plug connector 

 <br> <br> Locking circuit and test mate plug connector}

| Part Number Developement |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Part Number |  | 253-025 | -G6 | ME | 23-43 | P | N |
| Series / Basic Part No. | 253-025 = Locking circuit and test mate connector |  |  |  |  |  |  |
| Connector Mounting | -G6 = In-line |  |  |  |  |  |  |
| Material/Finish | $\begin{aligned} & \text { ME = Aluminum, electroless nickel } \\ & \text { MT = Aluminum, nickel PTFE } \end{aligned}$ | $\begin{aligned} & \text { ZL }=\text { CRES, ele } \\ & \text { Z1 }=\text { CRES, pa } \end{aligned}$ |  |  |  |  |  |
| Shell Size-Insert Arrangement* | Per MIL-STD-1560 |  |  |  |  |  |  |
| Contact Type | P = Pin, crimp removable <br> S = Socket, crimp removable | $\begin{aligned} & \mathrm{A}=\text { Pin insert } \\ & \mathrm{B}=\text { Socket ins } \end{aligned}$ |  |  |  |  |  |
| Alternate Polarization* | $\mathbf{A}=40^{\circ}, \mathbf{B}=65^{\circ}, \mathbf{C}=80^{\circ}, \mathbf{D}=210^{\circ}, \mathbf{E}=250^{\circ}, \mathbf{F}=280^{\circ}, \mathbf{G}=310^{\circ}, \mathbf{H}=330^{\circ}, \mathbf{N}=135^{\circ}$ (Normal) Per L${ }^{\circ}$ Basic. Refers to blind mate side. Plug side per MIL-DTL-38999. See alternate polariztions table |  |  |  |  |  |  |

*Refer to C-5 to C-12 for insert arrangements.
For Space-Grade modification codes see pages C-3 thru C-4. Modification codes may be added directly to the end of any valid part number

## 253-025 LOCKING CIRCUIT AND TEST MATE CONNECTOR, MATES WITH 253-016 PLUG



| Dimensions |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Shell Size | $\begin{aligned} & \varnothing A \\ & M a x \end{aligned}$ | Ø B | øC | $\begin{gathered} \text { TThd } \\ 1.0-6 \mathrm{~g} \\ -0.100 \mathrm{R} \end{gathered}$ |
| 17 | $\begin{gathered} 1.55 \\ (39.37) \end{gathered}$ | $\begin{gathered} 1.10 \\ (27.94) \end{gathered}$ | $\begin{gathered} 1.29 \\ (32.77) \end{gathered}$ | M25 |
| 25 | $\begin{gathered} 2.05 \\ (52.07) \end{gathered}$ | $\begin{gathered} 1.54 \\ (39.12) \end{gathered}$ | $\begin{gathered} 1.79 \\ (45.47) \end{gathered}$ | M37 |

## NOTES:

1. Material/ finish:

- Shell, coupling ring, segments - see part number development, finish
- Insulators - high grade rigid dielectric / N.A.
- Contacts - copper alloy / gold plated

2. Connector mates with Glenair 253-016 series connector, having the same insert arrangement and polarization.
3. Insert arrangement is in accordance with MIL-STD-1560 arrangements only. Contact manufacturer for availability.
4. Connector mated with Glenair 253-016 is shown for reference only.
5. See Space-Grade guidelines material, in this section, for outgassing and screening options available
6. Blue color band indicates rear release contact retention system
