Contact Termination & Connector/Backshell Assembly Instructions for Commital IT (MIL-C-5015), ITB & ITS (VG95234) Reverse Bayonet Connectors

ITB and ITS SERIES Figure 3: ITS Plug Connector Example

Coupling nut
Plugshell O-Ring
Backshell
Cable clamp

Shell
Ring
Wave washer
Insert
Contacts
Grommet

Plugshell O-Ring: Designed to help assure a watertight fit when the coupling is

completed. Supplied mounted on the shell.

Shell: Made of metal alloy, the shell contains the insulating insert.

Insert: Made of insulating material, the insert holds the contacts in

place while it insulates each contact from possible electrical

Compression ring

interference from the other contacts.

Contacts: Signals are passed from the cable by the contacts to contacts in

another connector or to electrical equipment, fixtures,

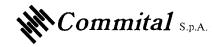
instruments or controls. Solder versions are mounted in the

insert. Crimp versions are supplied separately.

Grommet: The grommet is designed to help provide a watertight seal,

protecting the conducters from corrosion, after the backshell

is tightened properly.



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Compression The compression ring squeezes the grommet to achieve a

Ring: tight seal on the cable when the backshell is tightened.

Ring: The ring serves as the support base for the wave washer.

Wave washer: Compressing the front O-Ring to achieve a tight seal, the wave

washer helps prevent casual plug and receptacle disconnection.

Coupling Nut: Three stainless steel pins are designed to assure the coupling

nut to reliably join the plug and receptacle.

Backshell O-Ring: The backshell O-Ring is designed to create a watertight seal

between the connector shell and the backshell.

Backshell: A metal alloy container employed to protect the terminated

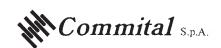
cable and connector that will also accommodate cable

clamps to provide cable strain relief.

Cable clamp: The cable clamp compresses multiple or single cables to

hold them in place securely and to provide a seal and

strain relief.

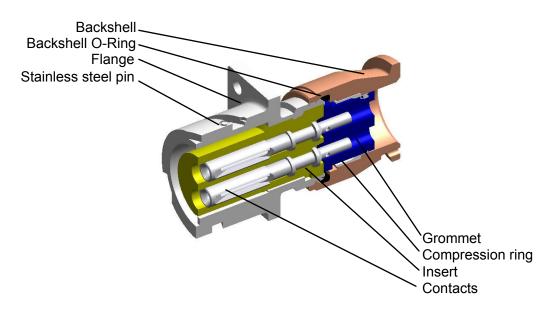


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Figure 4: Receptacle Connector Example



Flange: The flange contains the insulating insert, holding it in place.

Insert: Supplied mounted in the shell, the insert is constructed of an

> insulating material. It secures the contacts in place while insulating them from electrical interference from each other.

Contacts: Contacts transmit signals from the cable to contacts in another

> connector, or to electrical equipment, instruments, fixtures or controls. Contacts are available in a solder version (supplied mounted in the insert), or in a crimp version (supplied separately).

Grommet: When the backshell is tightened, the grommet is designed to

provide a watertight seal to protect conductors from corrosion.

Compression

ring:

Designed to hold the cables in place, the compression ring

maintains a tight grip when the backshell is tightened.

Backshell: Constructed of metal alloy, the backsell is a container

designed to protect the terminated cable and connector

while providing strain relief by accommodating cable clamps.

In the ITB version the stainless steel pin is omitted.

Commital s.p.A.

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