



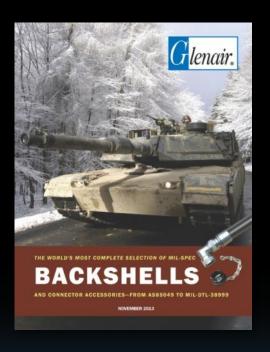
### **Connector Backshell Accessories**

AS85049 mil-standard plus Glenair innovations

### **Glenair Connector Accessories**

### **Full-Spectrum Product Lines: No Gaps**

- Every Mil-Spec slash sheet
- Every material type
- Every plating option
- For every connector in use
- Domestic production only
- 120,000+ Same-Day inventory





### What Exactly Do Backshells Do?

Droblom

#### **Common Interconnect Problems and Backshell Solutions**

Calution

FIODICITI	30141011							
Environmental Damage	Cable Sealing Backshells							
Electromagnetic Interference	EMI/RFI Shield (Screen) Termination							

Backshells

Mechanical Damage to Conductors Strain-Relief Backshells

Mechanical Damage to Pins and Threads Protective Covers and Boots

Connector-to-Cable Routing Issues Multiple Angle and Profile Backshells



## Glenair Backshells by Function

It isn't rocket science, but you can put one on a rocket!







Strain Relief Clamp

**Protective Cover** 



EMI Banding Backshell

### **Shield Termination Backshells**

### Selection based on ease of assembly, reliability and attenuation

- Mil-Spec
  - Conical ring type
  - Crimp rings and bands
  - TAG rings
- Commercial designs:
  - Integrated shield socks
  - Magnaforming
  - Tinel lock-rings
  - Compression springs
  - Broader range of single and multiple conical rings types





# Lamp Base Thread Shield Termination





# **TAG Ring Shield Termination**







# 440 Tinel Ring Backshells





# 440 Crimp Ring Backshells







# 440 Banding Backshells





# **Band-Master**<sup>™</sup>**ATS**

Reliable EMI Shield Termination with Built-In Calibration Counter







# 447-328 Band-In-a-Can EMI/RFI Shield Termination

Note: selective plating maintains an effective ground path while reducing potential for surface damage





## Composite Swing-Arm Strain-Relief

### Light weight - corrosion free - three-in-one

- Straight, 45° and 90°
- Integrated EMI/RFI shield sock
- Self-locking coupling nut
- Optional composite braid (319-065)
- Electroless nickel shield termination and interface
- No-braid version (627-122)



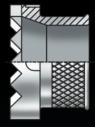




# The Do-Drop-In Series for Swing-Arm and Other Composite Accessories

- With and without drop-in modules
- 627-184 integrates shrink boot adapter with conical ring termination
- 319-095 integrates band termination
- Other new designs integrate knit braids and more











## Weight Saving "Cone and Ring" Backshells



Series 360 Non-Environmental Strain-Relief Backshell



Series 370 Environmental Strain-Relief Backshell



Series 380 EMI/RFI Non-Environmental Backshell



Series 390 EMI/RFI Environmental Backshell



### CastleGrip Backshells

#### 490-001 Series

- Direct replacement for Isodyne
   ISO 150 Series
- Note performance advantages of banding
- New test data

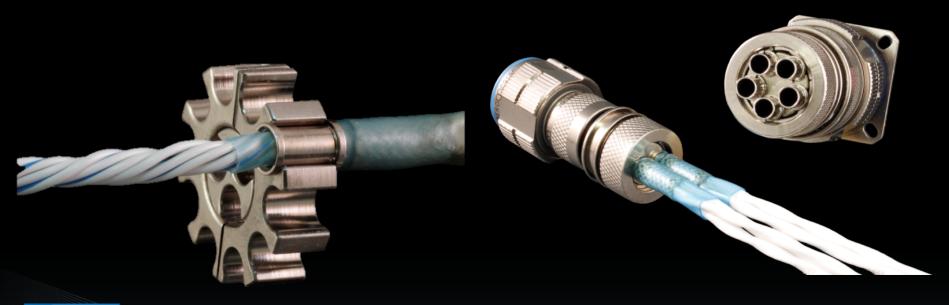




## **StarShield**

# STASSHIELD

### The zero-length shield termination backshell

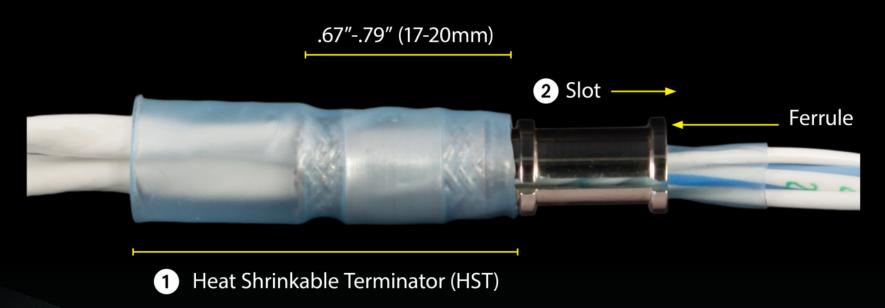




### **StarShield**

# STASSHIELD

### Close-up of HST module





### **StarShield**



Terminated StarShield ferrule and star assembly ready for incorporation into the StarShield backshell





# **Dust Caps, Protective Covers and Dummy Stowage Receptacles**

### Front end protection of de-mated connectors

- MS slash sheets tied to each individual mating connector
- Material choice should match connector material and finish
- Select optional ring attachments (for cables and panels), and lanyard material and length.
- Mil Spec part numbers include: MS25042, MS25043, MS17350, MS17349, MS90564, MS90563, MS3180, MS3181, MS27501, MS27502, MS27510, MS27511, D38999/32, /33; M28840/15, /13; M83723/59-1, /59-2, /60-1, /60-2





## Rectangular Backshells

Micro-Ds to ARINCs, We've Got it Covered

- MIL-C-24308
- MIL-C-81659
- MIL-C-83733
- ARINC Series 600
- MIL-DTL-83513
- Cannon Series 400
- MIL-C-83527/A
- QUIZ: Glenair Plating code for Cad Plate, Olive Drab over Electroless Nickel? And for Standard Electroless Nickel?





## Composite "Snap-D" M24308 Backshell

# This composite "Snap-D" has all the features you wish D-sub backshells had offered long ago:

- Split-shell, snap-together packaging, zero hardware (no screws!) connector retention
- Fully-encapsulated (skirted) design, integrated bail-latch
- Lightweight strain relief
- Band-Master ATS<sup>®</sup> shield termination—overall and individual
- Internal, ribbed compression zone for additional strain relief and improved EMC





# Split EMI Backshell, Size 2 ARINC 600

527-478





### **Shrink Boots Basics**

### **Outstanding Environmental and Mechanical Protection**

- Excellent electrical, mechanical and environmental protection for connector-tocable transitions.
- Rugged, flame-retardant materials.
- Resistant to high temperature and chemicals.
- RoHS Compliant
- Adhesive-lined versions.
- Straight, 45° or 90° boots.
- Wide range of sizes and shapes for circular connectors.
- No special tooling required for installation.





### Why Use a Shrink Boot?

#### Got a Heat Gun? You are Good to Go!



- Strain relief: for wiring exiting a backshell or connector.
- Sealing: adhesive, cable-to-backshell (or connector) bond for both water as well as chemical exposure (NOT a mechanical/compression seal)
- Organizing: wiring to specific dimensions such as 90° angles or other shape.
- Cable breakouts: where one cable branches out to 2, 3, or 4 separate cables.
- Resealing: field repaired cable or conduit connector assemblies.



# **Use Glenair's Online Tool to Cross Competitor's Shrink Boots**

#### Series 77 Cross-Reference Search

Enter a complete (or partial) Glenair, Tyco or Hellerman Part Number for your Series 77 "Full Nelson" Environmental Shrink Boot to quickly and easily find the cross-reference equivalent. (For example, enter 770-001A103 and click 'Search').

9 222K121-25/225-0

Search

Your search found 2 cross reference part number(s):

Glenair Part Number	Tyco Part Number	Hellerman Part Number					
770-001A103R	222K121-25/225-0	1152-4-B7-W24					
770-001A103R	222K121-25/225-0	1152-4-G-W24					

View / download the Series 77 Part Number Cross-Reference in pdf format [1.2 MB pdf]

### A Full-Spectrum Product Line

Transitions • Convoluted Boots • Piggyback Boots • FIRST with Colored Boots • FIRST with New Mil-Spec Boots M85049 /140 /141 /142



### **Advantages of Composites**

### **Weight Reduction and Corrosion Protection**

- Reduced Weight
- Unlimited Corrosion Protection
- Inherent shock and vibration dampening
- Reduced magnetic and acoustic signatures (stealth)
- Cadmium free
- Flame resistant, chemical resistant and high-temperature tolerant
- Dimensionally stable
- Accepts "selective" plating for EMI/RFI grounding









# **Building Connector Accessory Part Numbers**From Scratch

#### "What backshell part number should I use for this connector?"

- 1. Understand the required function.
- 2. Use wall chart for slash sheet selection.
- 3. Use the catalog for full part number, or...
- Use QwikCreate to:
  - ✓ Build the part number automatically.
  - ✓ Generate printable document with all relevant dimensional data
  - ✓ Link to catalog page for additional information

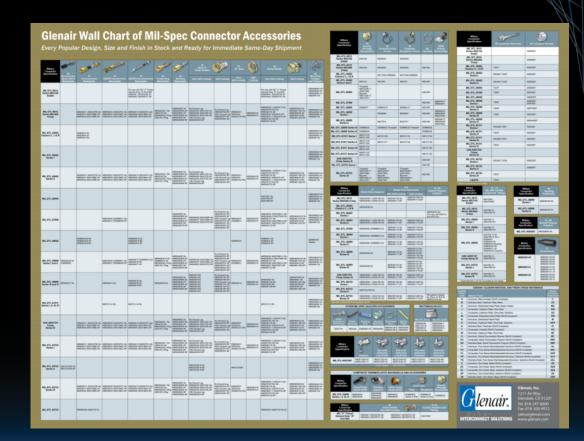




### Finding the "Slash Sheet" or Product Series

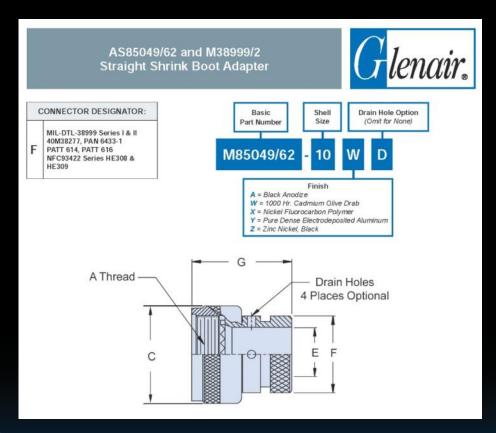
### Use your wall chart!

 Use the wall chart to select most common MS backshells and accessories for D38999 family connectors



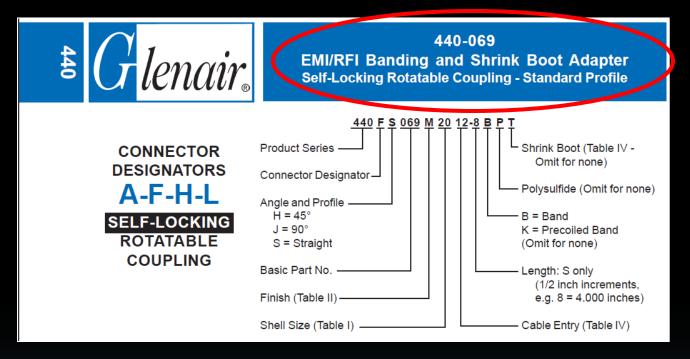


### **Building a Part Number From the Book**





# Step (1) Select "Basic Part Number" Based on Core Function PLUS Optional Features





NOTE: Use the Series and Basic Part Number Combination (XXX-XXX) when searching on web

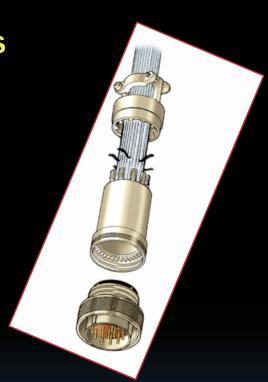
# Overview of Glenair Commercial Accessory Part Number Systems

Glenair Legacy: Original "G" Part Numbers

New Product Code/Product Series System

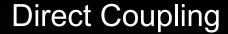
- 310 Shrink Boot Adapters
- 360 Non-Environmental Strain-Reliefs
- 370 Environmental Strain Reliefs
- 380 Non-Environmental EMI/RFI Backshells
- 390 Environmental EMI/RFI Backshells
- 440 Banding and Crimp Ring Adapters
- 450 Qwik-Ty Strain Reliefs
- 660 Protective Covers
- 770 Shrink Boots





## **Backshell-to-Connector Coupling**





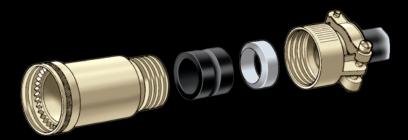
**Rotatable Coupling** 

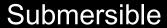


Self-Locking



## Cable Sealing Backshell Designs







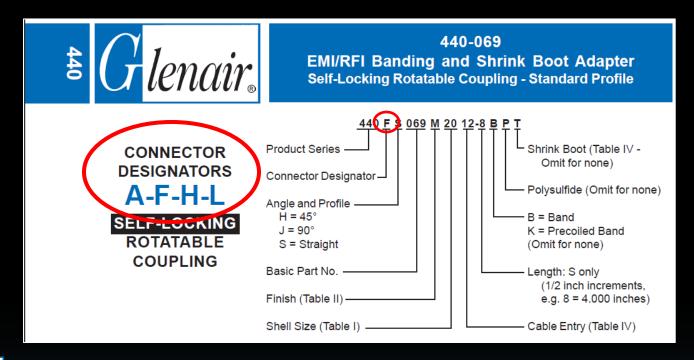
Water-Tight





Splash-Proof

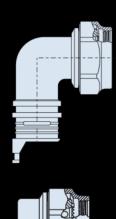
# (2) Select "Connector Designator" Based on the Connector Series the Part is For

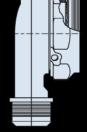


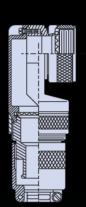


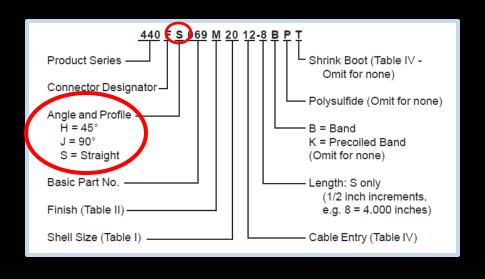
HINT: Just Memorize the Common Designators

# (3) Select the "Angle and Profile" Based on Cable Routing Requirements









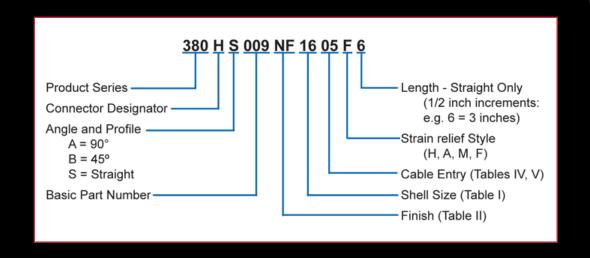


HINT: Again, just memorize the most common codes

### (4) Select Material and Finish

### Typically aluminum; all composite parts use an "X"

 Most common platings are M (nickel), NF (cad/olive drab) and MT (nickelteflon)

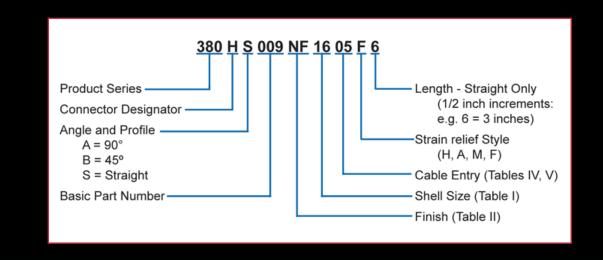




### (5) Choose Dimensional Attributes

### **Nearly limitless combinations**

- Product Series
- Connector Designator
- Angle and Profile
- Basic Part Number
- Finish Symbol
- Shell Size
- Cable Diameter
- Strain Relief Style/duty
- Length of Part
- Other: Drain holes, attachment lengths, special modifications





# Calculating Wire Bundle Diameter

Steps										Calculations								
, ,										Given 30 Wires @ .045 DIA Avg. Wire DIA = .045								
. ,	b) Determine average wire diameter when ires are different diameters.								1	Given 15 Wires @ .045 and 15 Wires @ .135 15 x .045 = .68 15 x .135 = 2.03 + 2.71								
(2) Multiply average wire diameter by factor (1a) .045 x 6.7 = .3015 Core Wire Bundle DIA from Table I below (1b) .090 x 6.7 = .603 Core Wire Bundle DIA																		
(3) Add thickness of any shielding or jacketing to core wire bundle diameter (for example, add .025 for braided sleeving)  (1a) .3015 + .025 = .3265 Wire Bundle Outside DIA																		
TABLE I																		
No. of Wires Factor	1.0	2.0	3 2.2	4 2.4	5 2.7	6 2.9	7 3.0	8 3.3	9 3.8	10 4.0	12 4.3	14 4.6	16 5.0	18 5.3	20 5.6	24 6.0	28 6.5	32 6.9
No. of Wires Factor	36 7.4	40 7.7	45 8.1	50 8.5	55 8.9	60 9.3	65 9.7	70 10.1	75 10.5	80 10.9	90 11.6	100 12.2	125 13.7	150 15.0	175 16.1	200 17.2	250 19.3	300 21.0

