

Flexible, lightweight wraparound EMI/ RFI shielding and abrasion protection

MasterWrap[™]

Tubular braided sleeving meets the broad range of EMC shielding and mechanical protection requirements of aircraft harness assemblies. But the need to apply conductive shielding materials over installed aircraft wire and cable bundles requires new technology. Legacy self-wrapping cable braid has long been available for EMI/ RFI applications and abrasion protection, albeit with poor performance due to its heavy weight, inflexibility, and "windowing," which results in poor shielding

performance. MasterWrap[™], a lightweight, easy-to-install, sideentry, self-wrapping shielding solution —incorporating Glenair microfilament ArmorLite[™] and composite thermoplastic PEEK fibers—solves these problems and more. MasterWrap[™] is ideally suited for both longrun wire harness protection as well as spot coverage and maintenance of EMC cable applications—all with outstanding weight reduction and ease-ofassembly. MasterWrap[™] is qualified for use at major aircraft manufacturers for both long cable runs and spot coverage and repairs.

Up to 70% weight reduction compared to standard metallic EMI shielding

- Replaces harder-to-install tubular EMI/RFI sleeving
- Fast and easy side-entry installation and removal
- Reduces windowing and coverage gaps
- Superior flexibility, durability and repairability
- Temperature tolerant from -65°C to 200°C
- High-frequency EMI shielding performance comparable to standard metallic and lightweight tubular braid
- Outstanding abrasion and mechanical protection
- Halogen-free and RoHS compliant
- 500 hour salt spray corrosion resistance
- 50,000 cycle 90°-120° bend flex tested
- Outstanding caustic chemical and corrosive fluid resistance

MATERIAL CONSTRUCTION AND HANDLING PERFORMANCE

 $\textit{Flexible material eliminates kinking and windowing} ~\cdot~ \textit{Spring members ensure shielding stays tight to wire bundle}$

Material design provides uniform surface with limited interference to structures and clamps. Reduces kinking and windowing compared to full metal braid solutions for excellent shielding performance



Interwoven with hightemperature PEEK composite thermoplastic spring members that ensure up to 95% optical coverage

WITH ARMORLITE™ TECHNOLOGY MasterWrap™ flexible, lightweight wraparound EMI/RFI shielding and abrasion protection

for spot EMI/RFI shielding coverage and repair of wire harnesses

HERE'S WHAT YOU NEED TO KNOW ABOUT WEIGHT

Weight of standard metallic tubular braided cable shielding							
EMI Braided Shielding Type (measured samples all 1/2" diameter)	Weight g/ft	Weight g/m					
Glenair nickel-clad copper braid	21.6	70.9					
Raychem RAY-103-12.5 nickel-clad copper braid	21.9	72.0					
Weight of lightweight tubular (LWB) braided cable shielding							
AmberStrand® 100%	3.7	12.1					
AmberStrand [®] 75% / NiCu 25%	4.9	16.1					
ArmorLite™ 100%	4.4	14.4					
ArmorLite™ 75% / NiCu 25%	5.4	17.7					
Raychem INSTALITE	13.4	44.0					
Weight of side-entry self-wrapping braided cable shielding							
MasterWrap™	6.2	20.3					
Federal Mogul ROUNDIT® EMI FMJ	18.0	59					
Federal Mogul ROUNDIT® EMI C27 XWS	23.5	77					



Mechanical and Environmental Performance Summary						
Vibration	No evidence of wear or visible defect	DO-160G Cat S and H				
Abrasion	No evidence of wear, visible defect or electrical degradation	EN-3475-511:2002				
High Temperature Exposure	168 hours at 200°C; no visual or electrical degradation	EN 6059-302 part 302				
Rapid Change of Temperature	10 hour hot and cold cycling; no evidence of wear or visible defect	EN 6059-308 part 308				
Vertical Flammability	Pass	14 CFR part 25.853				
Fluid Immersion Testing	No visual or electrical degradation	DO-160G				
Bending Properties	25000 cycles; no breakage, no plating delamination	EN 6059-402				
Salt Fog 500 Hours	No evidence of base metal on braid	ASTM B117-03 NaCl 5%				
MasterWrap is compatible with most aerospace industry fluids. Consult factory for specifics.						

ALSO AVAILABLE: MASTERWRAP™ (NOMEX°)



The ideal solution for mechanical abrasion protection of wire bundle harnessing. Available color selections allow for easy identification and labeling of wire circuitry.

DuPont™ Nomex® is a registered trademark of E.I. duPont de Nemours and Company.

WHAT YOU NEED TO KNOW ABOUT EMI/RFI SHIELDING PERFORMANCE

	NiCu	Armorlite™	Amberstrand®	MasterWrap™		
TRANSFER IMPEDANCE (Per IEC 62153-4) • (Max values for 1/2 inch diameter shields)						
FREQUENCY						
10 KHz	5 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m		
100 KHz	5 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m		
1 MHz	12 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m		
10 MHz	80 mΩ/m	50 mΩ/m	80 mΩ/m	40 mΩ/m		
100 MHz	130 mΩ/m	30 mΩ/m	110 mΩ/m	80 mΩ/m		
SHIELDING ATTENUATION (Per IEC 62153-4) • (Min values for 1/2 inch diameter shields)						
FREQUENCY						
1 GHz	38 dB	55 dB	48 dB	40 dB		
3 GHz	40 dB	60 dB	55 dB	35 dB		
5 GHz	44 dB	60 dB	60 dB	45 dB		
8 GHz	40 dB	50 dB	60 dB	40 dB		
WEIGHT	70.9 g/m	14.4 g/m	12.1 g/m	20.3 g/m		

This table is a useful summary of MasterWrap[™] shielding performance compared to NiCu and lightweight braid. Transfer impedance and shielding attenuation data is supplied for 1/2" diameter test samples. At high frequencies, both LWB and MasterWrap[™] provide comparable and even superior performance to nickel-copper due to reduced windowing and superior optical coverage with significant reduction in weight. Further improvements in high-frequency shielding attenuation can be achieved using conductive tape wraps and/or via hybrid blends of LWB and NiCu.

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