

AEROSPACE-GRADE / FLIGHT HERITAGE Backshells and Shielding Accessories

For Micro-D and D-Subminiature Rectangular Connectors

JULY 2019



Commander Ed White on the first American spacewalk, 1965 with Glenair-manufactured "Golden Umbilical" cable

Glenair has been providing Space-Grade Interconnect Solutions since the earliest manned space flights.

A Glenair, we understand the highly-specialized mechanical, electrical and optical performance requirements for data, video, and control communications in exoatmospheric vehicles. Space-rated interconnect systems require specialized materials processing and precise mating interfaces. Size and weight reduction are additional key requirements. All are Glenair strengths.

Space is one of the most severe environments imaginable. During launch, spacecraft and their payloads are shaken violently and battered with intense sound waves. Earth's atmosphere has an insulating property, but spacecraft operating beyond this layer of protection are subjected to shock, vibration, temperature, corrosion, and acoustic stress factors which can damage mission-critical systems.

Temperatures in space can range from extremely cold—hundreds of degrees below freezing—to many hundreds of degrees above, especially if a spacecraft ventures close to the sun. Temperature extremes can generate stress in metal, glass and polymer materials and potentially lead to cracking or other failures.

At Glenair, the overriding concern for space-grade interconnects is reliability. When millions of dollars worth of equipment is at stake—not to mention invaluable human cargo when brave and talented women and men take flight—the interconnect components we manufacture have to work with assured reliability and safety every time.



Space-Grade Clean Rooms in every Glenair facility worldwide



Certified independent test labs



ESA and Mil-Standard soldering and crimping

AEROSPACE-GRADE / SPACE FLIGHT Backshells and Shielding Accessories

for Micro-D and D-Subminature Connectors





SPACE-GRADE MICRO-D BACKSHELLS **Product Selection Guide**

Standard or Micro bands. Round cable

entry. Top, side, 45° or dual 45° entry

Banding porch platform for shield



SOLID SHELL LIGHTWEIGHT ALUMINUM **EMI/RFI AND STRAIN-RELIEF BACKSHELLS**

termination with Band-Master ATS®

500-010

options. 507-142

entry.

500-012



Banding porch platform for shield

Page 6

SPLIT SHELL LIGHTWEIGHT ALUMINUM **EMI/RFI BACKSHELL, ELLIPTICAL ENTRY** 507-178



Split construction with screwlocks for easy assembly: connectors can be fully mated Page 16 before hardware is fastened. Banding porch platform for shield termination with Band-Master ATS® bands. Elliptical cable entry.

LIGHTWEIGHT ALUMINUM SADDLE-BAR TYPE CABLE **CLAMP STRAIN RELIEF BACKSHELLS**



507-198

Saddle bar clamp with silicone pads for easy Page 18 installation of flat cable bundle

507-146



Saddle bar clamp for easy installation of Page 19 round cable bundle

OTHER MICRO-D CONNECTOR ACCESSORIES

500-016

Shorting can backshell for protection Page 20 of stand-alone connectors. Lightweight aluminum with lanyard attachment options.



507-035

Potting shell for easy encapsulation of Page 21 solder-cup wire terminations. Lightweight aluminum.

500-107



Lightweight aluminum protective cover for Micro-D plug or receptacle connectors with a variety of lanyard rope attachment options.

Page 22



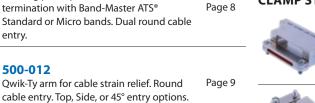
507-297

entry options.

Banding porch platform for shield termination with Band-Master ATS® Micro bands. Elliptical cable entry. 45° entry.

Page 14

Page 12



SOLID SHELL ULTRA LIGHTWEIGHT COMPOSITE

Master ATS® Micro bands. Round cable

entry. Top, Side, or 45° entry options.

Banding porch platform for shield

termination with Band-Master ATS® Micro

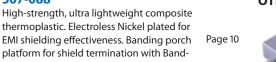
bands. Elliptical cable entry. Top or Side



SOLID SHELL LIGHTWEIGHT ALUMINUM

EMI/RFI BACKSHELLS, ELLIPTICAL ENTRY

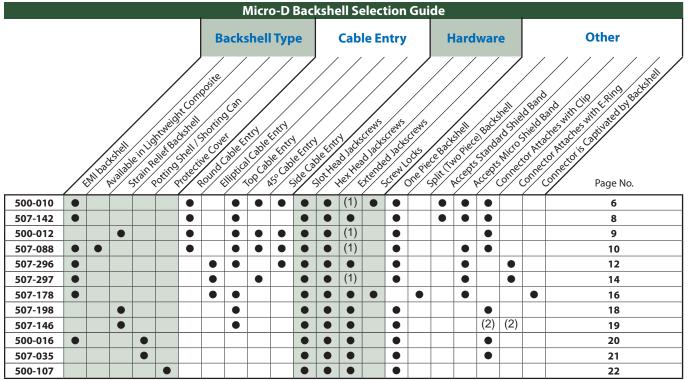
507-296



2

SPACE-GRADE MICRO-D BACKSHELLS Product Selection Guide





(1) Extended jackscrew will not work with 45° cable entry or with dual 45° entry backshells.

(2) Sizes 9 thru 69 use e-rings or c-clips for connector attachment, 100 pin uses c-clip only.

MICRO-D

SPACE-GRADE MICRO-D BACKSHELLS Application Notes



.44 (11)

Standard Band

Platform

About Micro-D Backshells

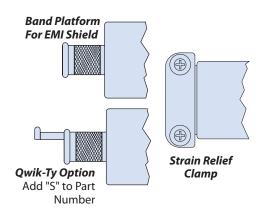
Micro-D EMI backshells are used to ground cable shields for electromagnetic compatibility, and to provide strain relief and mechanical protection of wire-to-connector terminations. These backshells are made out of aluminum alloy or composite thermoplastic. Electroless nickel is the most widely used finish. These backshells are compatible with industry-standard metal shell M83513 type connectors. The following application notes explain how to select the right type of backshell.

EMI Versus Non-EMI Backshells

Select EMI backshells if your cable has a braided shield or screen. The cable shield must be terminated to the backshell for electromagnetic compatiblity (EMC). Glenair recommends Band-Master ATS[®] Micro bands, supplied with the backshell or purchased separately for reliable shield termination.

Select a strain relief backshell to prevent wire-to-connector terminations from inadvertent removal due to vibration, shock, or handling.

EMI backshells with Band-Master ATS® shield terminations do not normally require additional strain relief. Micro-D wires are typically potted in place, and the shield braid alone provides sufficient additional strain relief. Optional Qwik-Ty legs are available on a number of backshells for additional light-duty strain relief.





Most Micro-D EMI backshells feature low-profile band platforms designed for a narrow (.125" width) Micro Band. Some have a taller band platform which also accepts standard-width bands (.250" width).



Split-shell backshells allow for easy installation over already terminated wires. Some split backshells fit over the connector, eliminating the ferromagnetic clip component. Split-shell versions also can accommodate screw locks. One-piece backshells must be staged on the wire bundle prior to final wire-to-connector termination.

Elliptical Versus Circular Cable Entry

Choose elliptical backshells if the wire bundle diameter is too big to fit in a circular cable entry. Large Micro-D connectors (51 pins and up) usually exceed the limits of the round entries. Refer to the cable entry and wire bundle tables in this section to determine if an elliptical entry is necessary.

The actual size illustrations to the right show the difference between round and elliptical cable entries. The round entry crosssectional area = π ($\frac{1}{2}$ D)² = .11 ln.². The formula for the area of an ellipse is π (Length)(Width) ÷ 4 = .36 ln.²

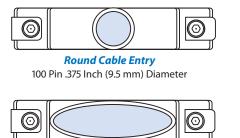
Jackscrews and Screwlocks

Micro Band

Platform

Jackscrews are fixed in position and are used to drive connectors together during mating. Screwlocks float and allow the connectors to be coupled manually before the screwlocks are engaged. Screwlocks allow faster mating, while jackscrews offer less risk of contact damage.

.32 (8)



Elliptical Cable Entry 100 Pin .360 by 1.29 Inch (9.1 X 32.8 mm)

4

SPACE-GRADE MICRO-D BACKSHELLS Application Notes



MICR0-D

		Maximum Dis	crete Wire Bundle Diamete	rs (See Note 1)	
No. Of	Wire		M22759/11	M22	2759/33
Wires	Gauge	Wire Bundle Diameter	Recommended Backshell Cable Entry Code	Wire Bundle Diameter	Recommended Backshell Cable Entry Code
9	#24	0.153 (3.90)	06	0.132 (3.40)	05
9	#26	0.136 (3.50)	05	0.115 (2.90)	05
9	#28	0.119 (3.00)	05	0.098 (2.50)	04
15	#24	0.197 (5.00)	08	0.171 (4.30)	06
15	#26	0.175 (4.40)	07	0.149 (3.80)	06
15	#28	0.153 (3.90)	06	0.127 (3.20)	05
21	#24	0.233 (5.90)	09	0.202 (5.10)	07
21	#26	0.207 (5.30)	08	0.176 (4.50)	07
21	#28	0.181 (4.60)	07	0.150 (3.80)	06
25	#24	0.254 (6.50)	*	0.220 (5.60)	08
25	#26	0.226 (5.70)	09	0.192 (4.90)	07
25	#28	0.198 (5.00)	08	0.164 (4.20)	06
31	#24	0.283 (7.20)	*	0.245 (6.20)	09
31	#26	0.252 (6.40)	09	0.214 (5.40)	08
31	#28	0.220 (5.60)	08	0.182 (4.60)	07
37	#24	0.309 (7.90)	*	0.268 (6.80)	*
37	#26	0.275 (7.00)	*	0.234 (5.90)	09
37	#28	0.241 (6.10)	09	0.199 (5.10)	08
51	#24	0.363 (9.20)	*	0.315 (8.00)	*
51	#26	0.323 (8.20)	*	0.274 (7.0)	10
51	#28	0.282 (7.20)	*	0.234 (5.90)	09
100	#24	.509 (12.9)	*	0.441(11.2)	*
100	#26	.452 (11.5)	*	0.384 (9.80)	*
100	#28	.396 (10.1)	*	0.328 (8.30)	12

*Glenair recommends elliptical style backshell

NOTES:

- 1. This sizing chart is for discrete wire bundles of the type and gauge indicated. When using twisted pairs, or other wire types/configurations, refer to Glenair Circular Connector Backshells & Accessories catalog, page 8, "Calculating Wire Bundle Diameter." Glenair recommends 70% area fill (wire bundle area to entry port area), not to exceed 80% area fill on Micro-D Backshells.
- 2. When solder-cup Micro-D connectors and low-profile backshells (short in height) are used in conjunction, the transition angle from the outer pins to the centralized entry port becomes severe and can increase the susceptibility to damage. Glenair recommends elliptical shaped entries to minimize angles of contact that can occur with round cable entries.
- 3. Blending and deburring/smoothing of internal geometry may not produce "perfectly" smooth, rounded features, but has a proven history of success in precluding wire abrasion damage. For additional wire protection, wrap wire bundle with DuPont[™] Kapton[®] tape in areas that may come into contact with cable entry transitions or other interior angles.
- 4. Glenair recommends that harness designs avoid excessive fill percentages and severe contact angles as previously described. For applications where these conditions must exist, consult our factory for appropriate additional design / workmanship solutions

	Space-Gr	ade Finish Options	
Finish Code	Description	Specification	Corresponding Connector Finish Code
м	Electroless Nickel	SAE-AMS-26074 Class 3	Code 2
ХМ	Electroless Nickel (Composite Only)	SAE-AMS-26074 Class 3	Code 2
Z2	Gold Plated	ASTM B488	Code 5
GME	Gold over Electroless Nickel	ESCC No. 3401 087 Para. 4.4.1	FR 172

	Materials
Shell, Saddle Clamps	Aluminum Alloy 6061 -T6 Per QQ-A-200, QQ-A-225 (Machined Components) Aluminum Alloy 6061-T6 Per QQ-A-591 (A380) (Die-Cast Components)
Clips, E-Rings	17-7PH Stainless Steel
Jackscrews, Washers, Jackposts	300 Series Stainless Steel, Passivated

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© 2019 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • Aerospace/Space Flight Accessories Dimensions in Inches (millimeters) are subject to change without notice.

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Banding Backshell



Solid shell, round cable entry Top, side, 45°, and dual 45° entry options · 500-010



Glenair's Most Popular Micro-D Backshell is stocked in all sizes. Choose straight (top), side, 45°, or dual 45° cable entry.

Rugged One-Piece Aluminum Shell with stainless steel hardware, available in electroless nickel or gold plating.

17-7PH Stainless Steel Clips attach the backshell to the connector. These backshells accept standard and micro Band-Master ATS® shield termination straps.

dual 45°

	How To Order EM	/RFI Backshells								
Sample Part Number		500T0	10 M	25	н	08	S			
Series	500T010 - Top Entry 500S010 - Side En 500E010 - 45° Entry 500D010 - Dual 45									
Shell Finish	M – Electroless Nickel Z2 – Gold									
Shell Size	09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 100	(See Table III)		_						
Hardware Option	Screwlocks B - (2) Fillister Head Screwlocks H - (2) Hex Head Screwlock E - (2) Extended Screwlock (styles T and S only F - (2) Jackpost, Female N - No Hardware	HJ - (2) Hex Socket Jackso EJ - Extended Jacksorew (Mixed FB - (1) Female Jackpost,	BJ - (2) Male Fillister Head Jackscrew HJ - (2) Hex Socket Jackscrew EJ - Extended Jackscrew (styles T and S only)							
Cable Entry Code		188 (4.8) 07 219 (5.6) 344 (8.7) 12 375 (9.5)		250 (6. Table I)	,					
Qwik-Ty Option	S - with Qwik-Ty strain relief Omit for none						•			
Band-Master ATS® EMI Band Strap Option	Omit (Leave Blank) - Band Not Included	Standard Band250" Wide B - Uncoiled Band Included Micro Band125" Wide M - Uncoiled Band Included	K - Coiled B L - Coiled B					-		

Table I: I	Maximu	ım Cab	le Entry	Code
Shell Size	Style E	Style D	Style S	Style T
9	08	06	09	09
15	08	08	12	10
21	08	08	12	10
25	08	08	12	10
31	09	09	12	10
37	09	09	12	10
51	10	10	12	10
51-2	09	09	12	10
67	09	09	12	10
69	10	10	12	10
75	10	10	12	10
100	12	12	12	12
130	12	12	12	12

Table II:	Table II: Maximum Cable Entry Dimensions												
Cable	P±.	015	R Dia	. Max									
Size	ln. ± .015	mm. ± 0.38	ln.	mm.									
04	.125	3.2	.296	7.5									
05	.156	4.0	.327	8.3									
06	.188	4.8	.359	9.1									
07	.219	5.6	.390	9.9									
08	.250	6.4	.421	10.7									
09	.281	7.1	.452	11.5									
10	.312	7.9	.484	12.3									
11	.344	8.7	.515	13.1									
12	.375	9.5	.546	13.7									

MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Banding Backshell

Solid shell, round cable entry Top, side, 45°, and dual 45° entry options · 500-010



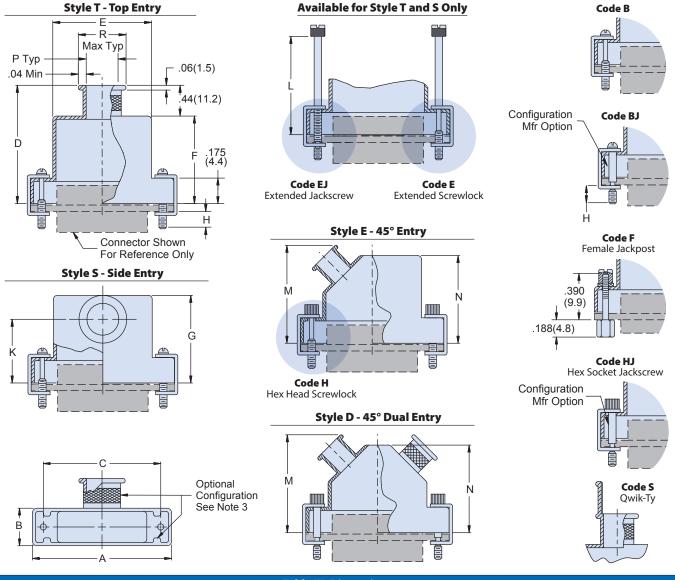


	Table III: Dimensions																								
Size	AN	lax.	ΒN	lax.	(5	DN	lax.	ΕN	lax.	F۸	/lax	G۸	Лах	HI	Ref	JThread	I	ĸ	LN	lax.	MN	lax.	NN	lax.
JIZE	In.	mm.	ln.	mm.	In.	mm.	In.	mm.	ln.	mm.	In.	mm.	In.	mm.	ln.	mm.	Jimeau	In.	mm.	In.	mm.	In.	mm.	In.	mm.
09	.850	21.59	.370	9.40	.565	14.35	.780	19.81	.410	10.41	.350	8.89	.637	16.18	.154	3.9	2-56 UNC-2	.435	11.05	1.040	26.42	1.000	25.40	.680	17.27
15	1.000	25.40	.370	9.40	.715	18.16	.910	23.11	.580	14.73	.470	11.94	673	17.09	.154	3.9	2-56 UNC-2	.440	11.2	1.170	29.72	1.030	26.16	.730	18.54
21	1.150	29.21	.370	9.40	.865	21.97	1.030	26.16	.740	18.80	.590	14.99	.707	17.95	.154	3.9	2-56 UNC-2	.458	11.63	1.290	32.77	1.050	26.67	.765	19.43
25	1.250	31.75	.370	9.40	.965	24.51	1.090	27.69	.850	21.59	.650	16.51	.748	19.00	.154	3.9	2-56 UNC-2	.483	12.27	1.350	34.29	1.090	27.69	.830	21.08
31	1.400	35.56	.370	9.40	1.115	28.32	1.150	29.21	.980	24.89	.710	18.03	.756	19.20	.154	3.9	2-56 UNC-2	.476	12.09	1.420	36.07	1.130	28.70	.890	22.61
37	1.550	39.37	.370	9.40	1.265	32.13	1.190	30.23	1.130	28.70	.750	19.05	.774	19.66	.154	3.9	2-56 UNC-2	.478	12.14	1.450	36.83	1.230	31.24	.955	24.26
51	1.500	38.10	.410	10.41	1.215	30.86	1.220	30.99	1.080	27.43	.780	19.81	.859	21.82	.154	3.9	2-56 UNC-2	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
51-2	1.910	48.51	.370	9.40	1.615	41.02	1.220	30.99	1.510	38.35	.780	19.81	.859	21.82	.154	3.9	2-56 UNC-2	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
67	2.310	58.67	.370	9.40	2.015	51.18	1.220	30.99	1.880	47.75	.780	19.81	.859	21.82	.154	3.9	2-56 UNC-2	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
69	1.810	45.97	.410	10.41	1.515	38.48	1.220	30.99	1.380	35.05	.780	19.81	.859	21.82	.154	3.9	2-56 UNC-2	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
75	2.140	54.36	.410	10.41	1.705	43.31	1.220	30.99	1.375	34.93	.780	19.81	.859	21.82	.184	4.7	4-40 UNC-2	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
100	2.235	56.77	.460	11.68	1.800	45.72	1.280	32.51	1.470	37.34	.840	21.34	1.014	25.76	.184	4.7	4-40 UNC-2	.687	17.45	1.580	40.13	1.320	33.53	1.080	27.43
130	2.595	65.92	.460	11.68	2.160	54.86	1.280	32.51	1.830	46.48	.840	21.34	1.014	25.76	.184	4.7	4-40 UNC-2	.687	17.45	1.580	40.13	1.320	33.53	1.080	27.43

7

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Dual-Entry Banding Backshell Glenair.



Solid shell, dual top round cable entry 507-142

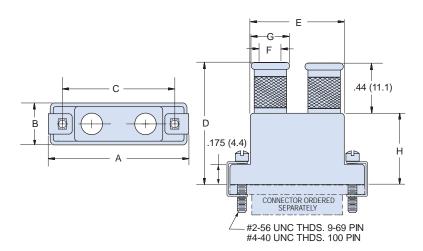


Dual Cable Entry EMI backshell allows attachment of two separate wire bundles to the same Micro-D connector. This backshell accepts both standard and micro shield termination straps.

MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

	How To Order EMI/RFI Dual Entry Backshel					
Sample Part Number		507-142	м	25	н	м
Series	507-142					
Shell Finish	M – Electroless Nickel Z2 – Gold					
Connector Size	21, 25, 31, 37, 51, 51-2, 67, 69, 100 (See Table I)					
Hardware Option	B – Fillister Head JackscrewH – Hex Head JackscrewE – Extended JackscrewF – Jackpost, Female					
EMI Band Strap Option	Omit (Leave Blank) – Band Not IncludedB – Standard Band (2 supplied) .250" WideM – Micro Band	(2 supplied) .125" Wide	5			-



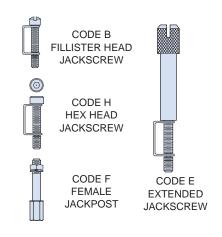


	Table I: Dimensions															
Size	AN	lax.	BN	lax.	(C	DN	lax.	E Max.		I	F	(G	Ηм	/lax.
Size	In.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.
21	1.150	29.21	.370	9.40	.865	21.97	1.030	26.16	.740	18.80	.125	3.18	.281	7.13	.590	14.99
25	1.250	31.75	.370	9.40	.965	24.51	1.090	27.69	.850	21.59	.188	4.78	.344	8.74	.650	16.51
31	1.400	35.56	.370	9.40	1.115	28.32	1.150	29.21	.980	24.89	.250	6.35	.406	10.31	.710	18.03
37	1.550	39.37	.370	9.40	1.265	32.13	1.190	30.23	1.130	28.70	.344	8.74	.500	12.70	.750	19.05
51	1.500	38.10	.410	10.41	1.215	30.86	2.130	54.10	1.080	27.43	.312	7.92	.469	11.91	.780	19.81
51-2	1.910	48.51	.370	9.40	1.615	41.02	2.130	54.10	1.510	38.35	.281	7.13	.469	11.91	.780	19.81
67	2.310	58.67	.370	9.40	2.015	51.18	2.130	54.10	1.880	47.75	.281	7.13	.469	11.91	.780	19.81
69	1.810	45.97	.410	10.41	1.515	38.48	2.130	54.10	1.380	35.05	.312	7.93	.469	11.91	.780	19.81
100	2.235	56.77	.460	11.68	1.800	45.72	1.280	32.51	1.470	37.34	.500	12.70	.688	17.48	.840	21.34

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SPACE-GRADE MICRO-D BACKSHELLS Lightweight Qwik-Ty Strain-Relief Backshell

Solid shell, round, top, side, and 45° cable entry 500-012



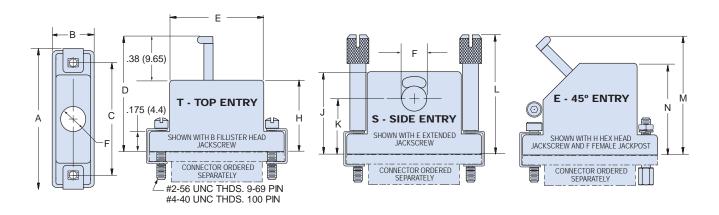


Qwik-Ty Backshell is stocked in all sizes. Choose "M" Nickel Finish and "T" top entry for best availability. Customer-furnished cable ties provide strain relief to wire bundles. Suitable for jacketed cable or use with individual wires.

MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

	How To Order Qwik-Ty Strain Relief Backshell	S			
Sample Part Number		500T012	м	25	н
Series	500T012 - Top Entry 500S012 - Side Entry 500E012 -	45° Entry			
Shell Finish	M – Electroless Nickel Z2 – Gold		_		
Connector Size	09, 15, 21, 25, 31, 37 51, 51-2, 67, 69, 100 (See Table I)			-	
Hardware Option	B – Fillister Head JackscrewH – Hex Head JackscrewE – Extended JackscrewF – Jackpost, Female	W			



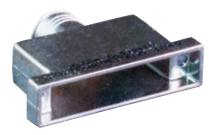
										Та	ble I:	Dime	nsion	IS										
	AN	lax.	ΒN	lax.	(c	DN	lax.	ΕN	lax.	I		ΗM	lax.	JN	lax.	ł	(LN	lax.	MN	lax.	NN	lax.
Size	In.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln. ± .005	mm. ± 0.13	ln.	mm.	In.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.
09	.850	21.59	.370	9.40	.565	14.35	.780	19.81	.410	10.41	.156	3.18	.350	8.89	.637	16.18	.435	11.05	1.040	26.42	1.000	25.40	.680	17.27
15	1.000	25.40	.370	9.40	.715	18.16	.910	23.11	.580	14.73	.188	3.96	.470	11.94	.673	17.09	.440	11.20	1.170	29.72	1.030	26.16	.730	18.54
21	1.150	29.21	.370	9.40	.865	21.97	1.030	26.16	.740	18.80	.219	4.78	.590	14.99	.707	17.95	.458	11.63	1.290	32.77	1.050	26.67	.765	19.43
25	1.250	31.75	.370	9.40	.965	24.51	1.090	27.69	.850	21.59	.250	5.56	.650	16.51	.748	19.00	.483	12.27	1.350	34.29	1.090	27.69	.830	21.08
31	1.400	35.56	.370	9.40	1.115	28.32	1.150	29.21	.980	24.89	.265	6.35	.710	18.03	.756	19.20	.476	12.09	1.420	36.07	1.130	28.70	.890	22.61
37	1.550	39.37	.370	9.40	1.265	32.13	1.190	30.23	1.130	28.70	.281	7.14	.750	19.05	.774	19.66	.478	12.14	1.450	36.83	1.230	31.24	.955	24.26
51	1.500	38.10	.410	10.41	1.215	30.86	1.220	30.99	1.080	27.43	.312	7.92	.780	19.81	.859	21.82	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
51-2	1.910	48.51	.370	9.40	1.615	41.02	1.220	30.99	1.510	38.35	281	7.14	.780	19.81	.859	21.82	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
67	2.310	58.67	.370	9.40	2.015	51.18	1.220	30.99	1.880	47.75	.281	7.14	.780	19.81	.859	21.82	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
69	1.810	45.97	.410	10.41	1.515	38.48	1.220	30.99	1.380	47.75	.312	7.92	.780	19.81	.859	21.82	.548	13.91	1.480	37.59	1.250	31.75	1.005	25.53
100	2.235	56.77	.460	11.68	1.800	45.72	1.280	32.51	1.470	37.34	.375	9.53	.840	21.34	1.014	25.76	.687	17.45	1.580	40.13	1.320	33.53	1.080	27.43

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SPACE-GRADE MICRO-D BACKSHELLS Lightweight Composite EMI/RFI Banding Backshell



Solid shell, round, top, side, and 45° cable entry · 507-088



Save Weight and Eliminate Corrosion Damage with composite Micro-D backshells. These round cable entry backshells are injection-molded with high strength Ultem 2300 fiberglass-reinforced thermoplastic.

Choose Top, Side or 45° Cable Entry.

Electroless Nickel Plated for excellent EMI shielding effectiveness.

	How To Orc	ler EMI/	RFI Banding Ba	ckshells					
Sample Part Number				5	07T088	хм	25	н	08
Series	507T088 - Top Entry 507S0	88 - Side	Entry 507E088	- 45° Entry (See	Table II)				
Shell Finish	XM - Electroless Nickel								
Connector Size	09, 15, 21, 25, 31, 37 51, 100) (See Ta	able III)						
Hardware Option	B – Fillister Head Jackscrew E – Extended Jackscrew (Not	Available	for 45° Cable Entr		Head Jackscre post, Female		See Tab	le I)	
Cable Entry Code	04 125 (3.2) 05 156 (4.0) 06 188 (4.8) 07 219 (5.6) 08 250 (6.4) 09 281 (7.1) 10 312 (7.9) 11 344 (8.7) 12 375 (9.5) (See Table IV)	Maxim Size 9 15 21 25 31 37 51 100	Top Entry P Top Entry 08 08 08 08 09 09 10 12	er Entry Style an E 45° Entry 08 08 08 08 09 09 10 12	d Shell Size Se S Side En: 09 12 12 12 12 12 12 12 12 12 12		-		

	Table I: Hardware Option								
B - Fillister Head Jackscrew	H - Hex Head Jackscrew	E - Extended Jackscrew (Not for 45° Entry)	F - Jackpost, Female						



MATERIALS

Backshell: Ultem 2300 Hardware: CRES / passivated

SPACE-GRADE MICRO-D BACKSHELLS Lightweight Composite EMI/RFI Banding Backshell

51

100

1.500

2.235

38.10

56.77

.410

.460

10.41

1.215

30.86

1.100

11.68 1.800 45.72 1.160 29.46 1.470 37.34

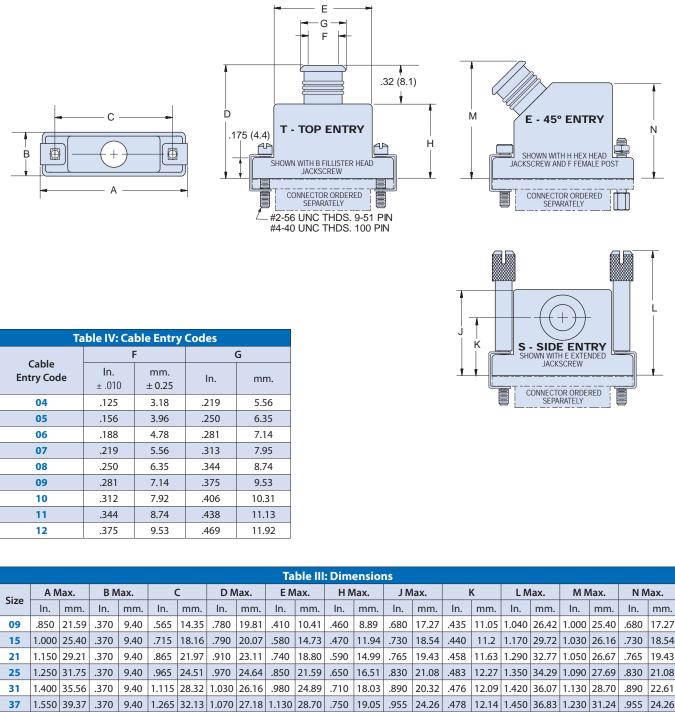
27.94

1.080

27.43



Solid shell, round, top, side, and 45° cable entry · 507-088



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.780

.810

19.81

21.34

1.005

1.080 27.43

25.53

.548

.687

13.91

1.480

17.45 1.580 40.13

37.59

1.250

1.320 33.53

31.75

1.005 25.53

1.080 27.43

11

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Elliptical Backshell



Solid shell, elliptical, top and side cable entry · 507-296



EMI/RFI Elliptical Lightweight Metal Shell Backshells provides added room for larger wire bundles. Terminate cable shields with Band-Master ATS[®] Micro Bands.

Rugged Aluminum housing with stainless steel hardware, available in standard nickel plating, or choose optional finishes.

How To Order EMI/RFI Metal Shell Backshells											
Sample Part Number						507T296	м	25	D	н	L
Series		5 - Top Entry 5 - Side Entry	5								
Finish Symbol	M – Elect	– Electroless Nickel Z2 – Gold									
Shell Size	09, 15, 2	1, 25, 31, 37	, 51, 51-2, 67, 69, 75, 1	00 (See Table I)				-			
	Code	G	Available Sizes						1		
	Α	0.320	09 Thru 100								
	В	0.470	15 Thru 100								
	С	0.620	21 Thru 100								
	D	0.720	25 Thru 100								
Entry Code	E	0.870	31 Thru 100								
	F	0.970	37 Thru 100								
	G	1.020	37 & 51-2 Thru 100								
	H	1.270	51-2 Thru 100								
	J	1.360	51-2, 67 & 100								
	К	1.770	67								
Hardware Option		er Head Jack ded Jackscre		lead Jackscrew ackpost							
EMI Band Strap Option	Omit (Bl	ank) - No Ba	nd M - Uncoiled	.125" Wide Band	L - C	oiled .125" Wide	Band				

NOTES

- 1. See 507-297 for 45° configuration
- 2. Symbol 'E' extended hardware is not to be used with straight backshell at max cable entry size.

MATERIAL/FINISH

- Backshell al alloy/see Table 2
- Hardware-cres/pasivated

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Elliptical Backshell

Solid shell, elliptical, top and side cable entry · 507-296



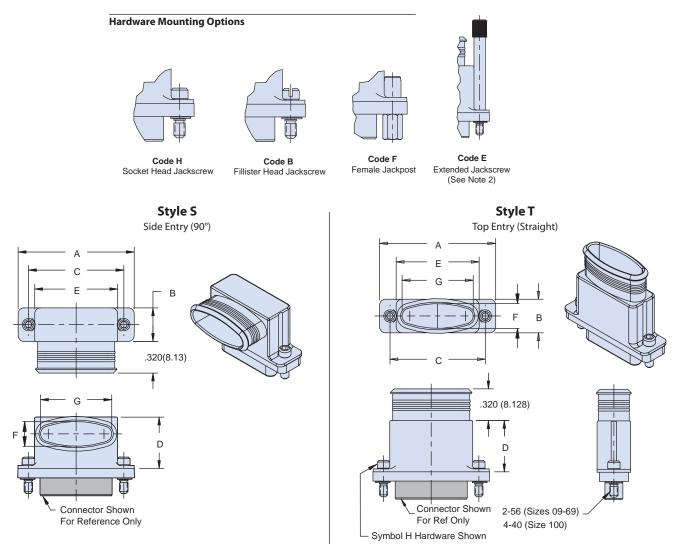


	Table I: Dimensions												
Size	ŀ	4	E	3	(2	[)	I	E		F	
Size	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	Max Entry
09	0.775	19.69	0.340	8.64	0.565	14.35	0.520	13.21	0.440	11.18	0.250	6.35	A
15	0.925	23.50	0.340	8.64	0.715	18.16	0.520	13.21	0.590	14.99	0.250	6.35	В
21	1.075	27.31	0.340	8.64	0.865	21.97	0.520	13.21	0.740	18.80	0.250	6.35	C
25	1.175	29.85	0.340	8.64	0.965	24.51	0.520	13.21	0.840	21.34	0.250	6.35	D
31	1.325	33.66	0.340	8.64	1.115	28.32	0.520	13.21	0.990	25.15	0.250	6.35	E
37	1.475	37.47	0.340	8.64	1.265	32.13	0.520	13.21	1.140	28.96	0.250	6.35	G
51	1.425	36.20	0.380	9.65	1.215	30.86	0.610	15.49	1.090	27.69	0.290	7.37	F
51-2	1.825	46.36	0.340	8.64	1.615	41.02	0.520	13.21	1.490	37.85	0.250	6.35	J
67	2.225	56.52	0.340	8.64	2.015	51.18	0.520	13.21	1.890	48.01	0.250	6.35	K
69	1.725	43.82	0.380	9.65	1.515	38.48	0.610	15.49	1.390	35.31	0.290	7.37	Н
75	2.070	52.58	0.380	9.65	1.705	43.30	0.520	13.20	1.490	37.85	0.290	7.37	J
100	2.160	54.86	0.430	10.92	1.800	45.72	0.630	16.00	1.522	38.66	0.340	8.64	J

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SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Elliptical Backshell



Solid shell, elliptical 45° cable entry · 507-297



EMI/RFI Lightweight Metal Shell Backshells provide rugged aluminum housing with stainless steel hardware, available in standard nickel plating, or choose optional finishes. Terminate cable shields with Band-Master ATS[®] Micro Bands.

	How To Order EMI/RFI Lightweight Backshells									
Sample Part Number				507E297	м	25	D	н	L	
Series	507E297 - En	nd Entry St	yle (45°)	_						
Finish Code	M – Electroless	Nickel Z2	– Gold							
Shell Size	09, 15, 21, 25	5, 31, 37, 5	1, 51-2, 67, 69, 7	5, 100 (See Tab	le I)	,				
Entry Code	Entry Code A B C D E E F G H J K L	H .188 .230 .265 .335 .360 .410 .520 .585 .665 .720 .760	Available Sizes 09 Thru 100 15 Thru 100 25 Thru 100 31 Thru 100 37 Thru 100 51 Thru 100 51-2 Thru 100 67 Thru 100 67 and 100 67 and 100							
Hardware Option	B - Fillister Hea	d Jackscrew	H - Socket He	ead Jackscrew	F - Female	Jackpost				
EMI Band Strap Option	Omit (Blank) -	No Band	M - Uncoiled	.125" Wide Band	L - Coiled .	125" Wide E	Band		-	

NOTES

See 507-296 for straight & 90° configurations.

MATERIAL/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

SPACE-GRADE MICRO-D BACKSHELLS Lightweight EMI/RFI Elliptical Backshell Solid shell, elliptical 45° cable entry · 507-297



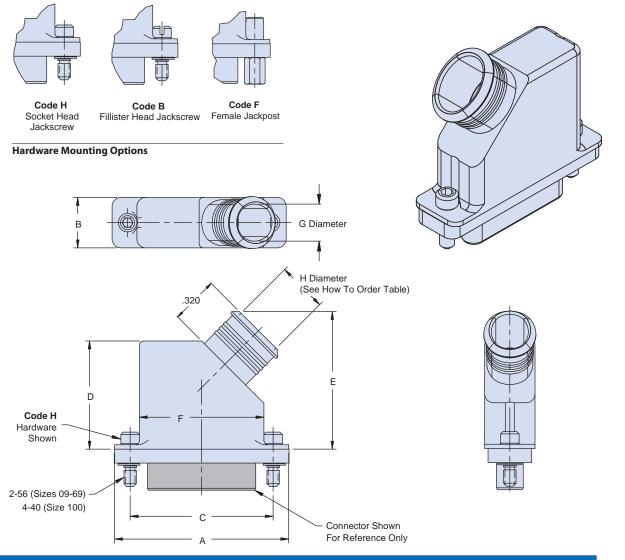


	Table I: Dimensions														
Size	ŀ	A	E	3	(2	[)	l	E	I	F	(3	Max
Size	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	Entry
09	0.775	19.69	0.340	8.64	0.565	14.35	0.500	12.70	0.700	17.78	0.440	11.18	-	-	Α
15	0.925	23.50	0.340	8.64	0.715	18.16	0.560	14.22	0.760	19.30	0.590	14.99	-	-	В
21	1.075	27.31	0.340	8.64	0.865	21.97	0.660	16.76	0.860	21.84	0.740	18.80	0.250	6.35	С
25	1.175	29.85	0.340	8.64	0.965	24.51	0.730	18.54	0.930	23.62	0.840	21.34	0.250	6.35	D
31	1.325	33.66	0.340	8.64	1.115	28.32	0.810	20.57	1.010	25.65	0.990	25.15	0.250	6.35	E
37	1.475	37.47	0.340	8.64	1.265	32.13	0.890	22.61	1.090	27.69	1.140	28.96	0.250	6.35	F
51	1.425	36.20	0.380	9.65	1.215	30.86	0.900	22.86	1.100	27.94	1.090	27.69	0.290	7.37	G
51-2	1.825	46.36	0.340	8.64	1.615	41.02	1.030	26.16	1.230	31.24	1.490	37.85	0.250	6.35	Н
67	2.225	56.52	0.340	8.64	2.015	51.18	1.030	26.16	1.230	31.24	1.890	48.01	0.250	6.35	К
69	1.725	43.82	0.380	9.65	1.515	38.48	1.050	26.67	1.250	31.75	1.390	35.31	0.290	7.37	J
100	2.160	54.86	0.430	10.92	1.800	45.72	1.100	27.94	1.300	33.02	1.522	38.66	0.340	8.64	L

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SPACE-GRADE MICRO-D BACKSHELLS EMI/RFI Split-Shell Elliptical Backshell

Split shell, elliptical, top cable entry · 507-178





Split Backshell With Elliptical Cable Entry provides added room for larger wire bundles. Terminate cable shields with Band-Master ATS[®] Micro Bands. This backshell features floating male screwlocks which allow full mating of the connector before the screws are fastened.

Rugged Aluminum housing with stainless steel hardware, available in electroless nickel or gold plating

	How To Order EMI/RFI Split She	ell Backshells						
Sample Part Number		507-178	м	25	06	к	F	т
Series	507-178	-						
Shell Finish	M – Electroless Nickel Z2 – Gold	- Electroless Nickel Z2 – Gold						
Connector Size	09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 75, 100, 130	(See Table I)		_				
Cable Entry Code	04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16 (See	Table II)			-			
EMI Band Strap Option	 B - Micro Band Supplied K - Coiled Micro Band Supplied Omit (Leave Blank) - Band Strap Not Supplied 					-		
Hardware Option	Screwlocks H - (2) Hex Head Screwlock E - (2) Extended Screwlock (styles T and S only) F - (2) Jackpost, Female FF - Fixed Female Jackpost FE - Extended Female Jackpost	I - (2) Hex Head ScrewlockJ - (2) Fillister Head Jackscrew- (2) Extended Screwlock (styles T and S only)HJ - Hex Socket Jackscrew- (2) Jackpost, FemaleEJ - Extended Jackscrew (styles T and S only)F - Fixed Female JackpostEJ - Extended Jackscrew (styles T and S only)						
Qwik-Ty Option	T = with Qwik-Ty strain relief Omit for none							

NOTES

Screwlocks: screws float to allow connector to engage completely before tightening. Jackscrews: screws must be tightened simultaneous with connector engagement

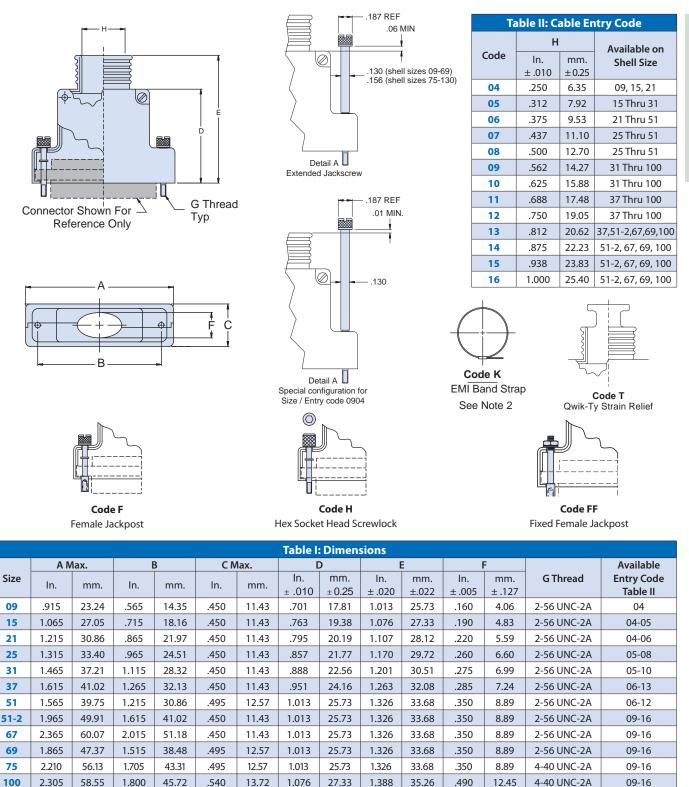
MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

SPACE-GRADE MICRO-D BACKSHELLS EMI/RFI Split-Shell Elliptical Backshell

Split shell, elliptical, top cable entry · 507-178





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27.33

1.388

35.26

.490

12.45

4-40 UNC-2A

09-16

1.076

130

2.665

67.69

2.160

54.86

.540

13.72

SPACE-GRADE MICRO-D BACKSHELLS Lightweight Saddle Bar Strain-Relief Backshell



Solid shell, flat-wire bundle top cable entry · 507-198

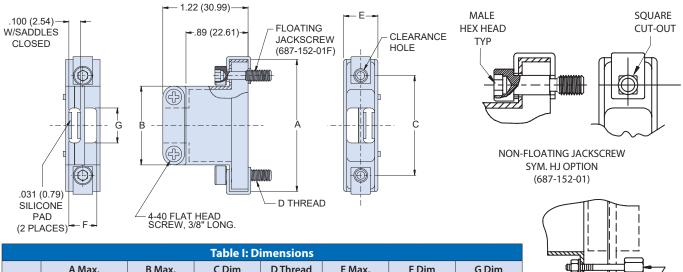


507-198 Strain Relief Backshells feature saddle bar cable clamps for easy installation.

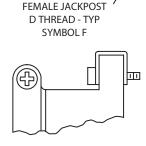
MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

How To Order Saddle Bar Strain Relief Backshells									
Sample Part Number507-198M25									
Series	507-198								
Shell Finish	E = Chem Film (Alodyne) J = Cadmium, Yellow Chromate M = Electroless Nickel NF = Cadmium, Olive Drab Z2 = Gold								
Connector Size 09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 100 (See Table I)									
Mounting Hardware F = Female Post HJ = Non Floating Jackscrew Omit for Standard Male Floating Jackscrew									



C:	A	Max.	BN	lax.	C	Dim	D Thread	EN	lax.	FC	Dim	G	Dim
Size	In.	mm.	ln.	mm.	ln.	mm.	2-56 UNC-2A	ln.	mm.	ln.	mm.	In.	mm.
09	.850	21.59	.840	21.34	.565	14.35	2-56 UNC-2A	.420	10.67	.31	7.87	.31	7.87
15	1.000	25.40	.910	23.11	.715	18.16	2-56 UNC-2A	.420	10.67	.31	7.87	.38	9.65
21	1.150	29.21	.970	24.64	.865	21.97	2-56 UNC-2A	.420	10.67	.31	7.87	.44	11.18
25	1.250	31.75	1.030	26.16	.965	24.51	2-56 UNC-2A	.420	10.67	.31	7.87	.50	12.70
31	1.400	35.56	1.080	27.43	1.115	28.32	2-56 UNC-2A	.420	10.67	.31	7.87	.55	13.97
37	1.550	39.37	1.130	28.70	1.265	32.13	2-56 UNC-2A	.420	10.67	.31	7.87	.60	15.24
51	1.500	38.10	1.080	27.43	1.215	30.86	2-56 UNC-2A	.470	11.94	.36	9.14	.55	13.97
51-2	1.910	48.51	1.480	37.59	1.615	41.02	2-56 UNC-2A	.420	10.67	.31	7.87	.95	24.13
67	2.310	58.67	1.880	47.75	2.015	51.18	2-56 UNC-2A	.420	10.67	.31	7.87	1.35	34.29
69	1.810	45.97	1.380	35.05	1.515	38.48	2-56 UNC-2A	.470	11.94	.36	9.14	.85	21.59
75	2.150	54.61	1.720	43.69	1.705	43.31	4-40 UNC-2A	.470	11.94	.36	9.14	1.190	30.23
100	2.235	56.77	1.650	41.91	1.800	45.72	4-40 UNC-2A	.510	12.95	.40	10.04	1.00	25.40
103	2.585	65.66	2.155	54.74	2.150	54.61	4-40 UNC-2A	.510	12.95	.40	10.04	1.350	34.29



SHELL SIZE 09 THRU 31 AND 100

 18
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SPACE-GRADE MICRO-D BACKSHELLS Lightweight Saddle Bar Strain-Relief Backshell Solid shell, round top cable entry 507-146





507-146 Strain Relief Backshells

feature saddle bar clamps for easy installation.

E-Rings attach the backshell to the Micro-D connector.

MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

	How To Order Round Cable Strain Re	elief Backshe	ells				
Sample Part Number			507-146	м	25	н	с
Series	507-146	-					
Shell Finish	M – Electroless Nickel Z2 – Gold						
Connector Size	09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 100 (See Tal	ble I)			-		
Hardware Option		lead Jackscrew ost, Female				-	
Jackscrew Attachment Option	OMIT (Leave Blank) – Jackscrews Attach With E-Ring. This Option Applies to Sizes 09 through 69. Size 100 is Not Available with E-Ring.	C -	· "C" Clip				-

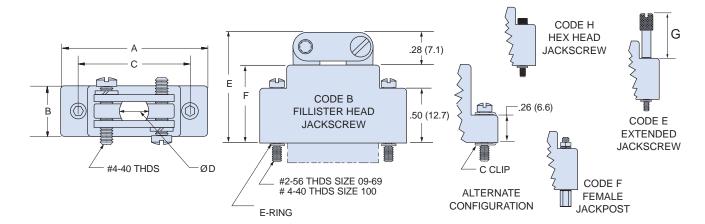


	Table I: Dimensions													
	AN	lax.	BN	lax.	(2	Ø	D	EN	lax.	FN	lax.	G N	lax.
Size	ln.	mm.	ln.	mm.	ln.		In. ± .010	mm. ± 0.25	ln.	mm.	ln.	mm.	ln.	mm.
09	.915	23.24	.450	11.43	.565	14.35	.160	4.06	.780	19.81	.550	13.97	.540	13.72
15	1.065	27.05	.450	11.43	.715	18.16	.190	4.83	.830	21.08	.600	15.24	.590	14.99
21	1.215	30.86	.450	11.43	.865	21.97	.220	5.59	.940	23.88	.650	16.51	.700	17.78
25	1.315	33.40	.450	11.43	.965	24.51	.260	6.60	.990	25.15	.700	17.78	.740	18.80
31	1.465	37.21	.450	11.43	1.115	28.32	.275	6.99	1.030	26.16	.740	18.80	.790	20.07
37	1.615	41.02	.450	11.43	1.265	32.13	.285	7.24	1.070	27.18	.780	19.81	.830	21.08
51	1.565	39.75	.495	12.57	1.215	30.86	.350	8.89	1.150	29.21	.860	21.84	.910	23.11
51-2	1.965	49.81	.450	11.43	1.615	41.02	.285	7.24	1.150	29.21	.860	21.84	.910	23.11
67	2.365	60.07	.450	11.43	2.015	51.18	.285	7.24	1.150	29.21	.860	21.84	.910	23.11
69	2.265	57.53	.495	12.57	1.515	38.48	.350	8.89	1.150	29.21	.860	21.84	.910	23.11
100	2.305	58.55	.540	13.72	1.800	45.72	.530	13.46	1.210	30.73	.930	23.62	.970	24.63

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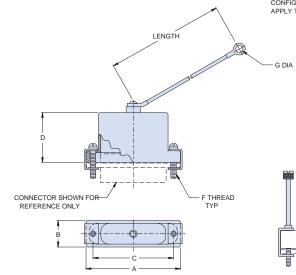
SPACE-GRADE MICRO-D BACKSHELLS Lightweight Shorting Can Backshell with Lanyard Attachment Options



500-016



How To Order								
Sample Part Number	500-016	м	31	В	F	6	-01	
Series	500-016 Shorting can backshell							
Shell Finish	M – Electroless Nickel Z2 – Gold							
Connector Size	09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 100 (See Tab	le I)	-					
Hardware Option B – Male Fillister Head H – Male Hex Socket E – Extended Jackscrew F – Jackpost, Female								
Lanyard Attachment	F – Wire rope, Nylon jacket H – Wire rope, Teflon jacket R – Wire rope, PVC jacket T – Wire rope, no jacket N		attachi	ment				
Attachment Length	in inches							
Attachment Ring Diameter	See Table II						-	
	CONFIGURATION MFR OPTION							



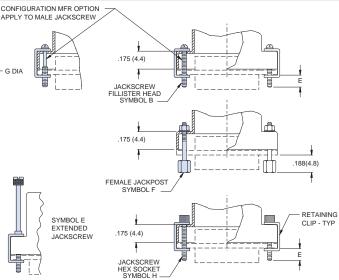


Table II: Lanyard Attachment Ring Diameter								
Dash No.	G Dia							
00	N/A							
01	.146 (3.71)							
02	.182 (4.62)							
03	.191 (4.85)							
04	.197 (5.00)							
05	.167 (4.24)							
06	.125 (3.18)							

			Table I			
Shell Size	A Max	B Max	С	D Max	E Ref	F Thread
09	.850 (21.59)	.370 (9.40)	.565 (14.35)	.350 (8.89)	.154 (3.91)	2-56 UNC-2
15	1.000 (25.40)	.370 (9.40)	.715 (18.16)	.470 (11.94)	.154 (3.91)	2-56 UNC-2
21	1.150 (29.21)	.370 (9.40)	.865 (21.97)	.590 (14.99)	.154 (3.91)	2-56 UNC-2
25	1.2550 (31.88)	.370 (9.40)	.965 (24.51)	.650 (16.51)	.154 (3.91)	2-56 UNC-2
31	1.400 (35.56)	.370 (9.40)	1.115 (28.32)	.710 (18.03)	.154 (3.91)	2-56 UNC-2
37	1.550 (39.37)	.370 (9.40)	1.265 (32.13)	.750 (19.05)	.154 (3.91)	2-56 UNC-2
51	1.500 (38.10)	.410 (10.41)	1.215 (30.86)	.780 (19.81)	.154 (3.91)	2-56 UNC-2
51-2*	1.910 (48.51)	.370 (9.40)	1.615 (41.02)	.780 (19.81)	.154 (3.91)	2-56 UNC-2
67	2.310 (58.67)	.370 (9.40)	2.015 (51.18)	.780 (19.81)	.154 (3.91)	2-56 UNC-2
69	1.810 (45.97)	.410 (10.41)	1.515 (38.48)	.780 (19.81)	.154 (3.91)	2-56 UNC-2
100	2.235 (56.77)	.460 (11.68)	1.800 (45.72)	.840 (21.34)	.184 (4.67)	4-40 UNC-2
*51-2 Shell Size	e is for a special	51 position 2-ro	ow Micro-D con	nector		

MATERIALS

Backshell: Aluminum alloy Retainer clips, jackscrew: CRES / passivated

SPACE-GRADE MICRO-D BACKSHELLS Lightweight Potting Shell 507-035



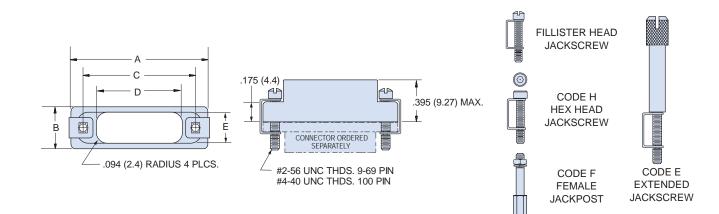


Potting Shells provide easy encapsulation of Micro-D solder cup terminations. These potting shells provide .25 inches (6.3 mm.) of depth.

MATERIALS/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

	How To Order Potti	ng Shells				
Sample Part Number			507-035	м	25	н
Series	507-035					
Shell Finish	M – Electroless Nickel Z2 – Gold	M – Electroless Nickel Z2 – Gold				
Connector Size	09, 15, 21, 25, 31, 37, 51, 51-2, 67, 69, 100	(See Table I)				
Hardware Option		– Hex Head Jackscrew – Jackpost, Female				



		· · · · · · · · · · · · · · · · · · ·		Tab	le I: Dimensi	ions			· · · · · · · · · · · · · · · · · · ·	
	A N	lax.	BN	lax.	С		D I			
Size	ln.	mm.	ln.	mm.	ln.	mm.	In. ± .030	mm. ±0.8	In. ± .030	mm. ±0.8
09	.850	21.59	.370	9.40	.565	14.35	.31	7.9	.26	6.6
15	1.000	25.40	.370	9.40	.715	18.16	.48	12.2	.26	6.6
21	1.150	29.21	.370	9.40	.865	21.97	.65	16.5	.26	6.6
25	1.250	31.75	.370	9.40	.965	24.51	.75	19.1	.26	6.6
31	1.400	35.56	.370	9.40	1.115	28.32	.88	22.4	.26	6.6
37	1.550	39.37	.370	9.40	1.265	32.13	1.03	26.2	.26	6.6
51	1.500	38.10	.410	10.41	1.215	30.86	.98	24.9	.30	7.6
51-2	1.910	48.51	.370	9.40	1.615	41.02	1.38	35.0	.26	6.6
67	2.310	58.67	.370	9.40	2.015	51.18	1.78	45.2	.26	6.6
69	1.810	45.97	.410	10.41	1.515	38.48	1.28	32.5	.30	7.6
100	2.235	56.77	.460	11.68	1.800	45.72	1.35	34.3	.36	9.1

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SPACE-GRADE MICRO-D BACKSHELLS Environmental Protective Cover with Lanyard Attachment Options 500-107





	How To Oi	der								
Sample Part Number		500-107	м	25	Р	В	N	6	-01	
Series	500-107 Protective Cover	i00-107 Protective Cover								
Shell Finish	M – Electroless Nickel Z2 – Go	d	_							
Size / Layout Code	See Table I			-						
Style	P – Plug cover R – Receptacle	– Plug cover R – Receptacle cover								
Hardware Option	M – Hexhead Jackscrew S – Slo M1 – Extended hexhead Jackscr S1 – Extended slotted Jackscrew L – Hexhead non-removable Jac	 No hardware P - Female Jackpost Hexhead Jackscrew S - Slotted jackcrew Extended hexhead Jackscrew Hexhead non-removable Jackscrew Extended non-removable Jackscrew 								
Lanyard Attachment	 F - Wire rope, Nylon jacket H - Wire rope, Teflon jacket R - Wire rope, PVC jacket T - Wire rope, no jacket G - Flexible Nylon rope N - no attachment NB - No lanyard or attachment boss Attachment to withstand 25 lb. min. pull test 									
Attachment Length	in inches									
Attachment Ring Diameter	See Table II								-	

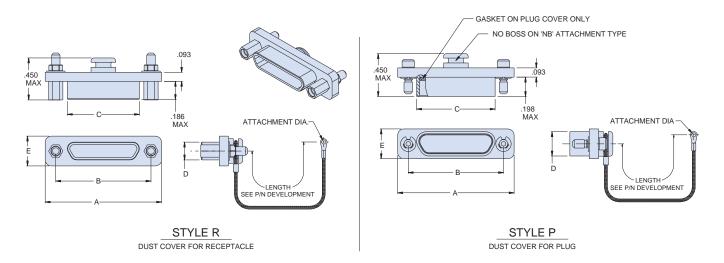


Table II: Lanyard Attachment Ring Diameter						
Dash No.	Attachment Dia. ±.005 (.13)					
01	.145 (3.68)					
02	.182 (4.62)					
03	.191 (4.85)					
04	.197 (5.00)					
05	.167 (4.24)					
06	.125 (3.18)					

MATERIALS

Backshell: Aluminum alloy Hardware: CRES / passivated Gasket: Silicone

SPACE-GRADE MICRO-D BACKSHELLS Environmental Protective Cover with Lanyard Attachment Options 500-107_____



	Ta	able I Layout a	nd Dimension	าร		
Layout	A Max	B ±.003 (.08)	C Max	D Max	E Max	
9R	.785 (19.94)	.565 (14.35)	.333 (8.46)	.184 (4.67)	.308 (7.82)	
9P	.785 (19.94)	.565 (14.35)	.400 (10.16)	.250 (6.35)	.308 (7.82)	
15R	.935 (23.75)	.715 (18.16)	.483 (12.27)	.184 (4.67)	.308 (7.82)	
15P	.935 (23.75)	.715 (18.16)	.551 (14.00)	.250 (6.35)	.308 (7.82)	
21R	1.085 (27.56)	.865 (21.97)	.633 (16.08)	.184 (4.67)	.308 (7.82)	
21P	1.085 (27.56)	.865 (21.97)	.701 (17.81)	.250 (6.35)	.308 (7.82)	
25R	1.185 (30.10)	.965 (24.51)	.733 (18.62)	.184 (4.67)	.308 (7.82)	
25P	1.185 (30.10)	.965 (24.51)	.801 (20.35)	.250 (6.35)	.308 (7.82)	
31R	1.335 (33.91)	1.115 (28.32)	.883 (22.43)	.184 (4.67)	.308 (7.82)	
31P	1.335 (33.91)	1.115 (28.32)	.951 (24.16)	.250 (6.35)	.308 (7.82)	
37R	1.485 (37.72)	1.265 (32.13)	1.033 (26.24)	.184 (4.67)	.308 (7.82)	
37P	1.485 (37.72)	1.265 (32.13)	1.101 (27.97)	.250 (6.35)	.308 (7.82)	
51R	1.435 (36.45)	1.215 (30.86)	.983 (24.97)	.228 (5.79)	.351 (8.92)	
51P	1.435 (36.45)	1.215 (30.86)	1.051 (26.70)	.296 (7.52)	.351 (8.92)	
51-2R*	1.835 (46.61)	1.615 (41.02)	1.384 (35.15)	.184 (4.67)	.308 (7.82)	
51-2P*	1.835 (46.61)	1.615 (41.02)	1.450 (36.83)	.250 (6.35)	.308 (7.82)	
67R*	2.235 (56.77)	2.015 (51.18)	1.784 (45.31)	.184 (4.67)	.310 (7.87)	
67P*	2.235 (56.77)	2.015 (51.18)	1.850 (46.99)	.250 (6.35)	.310 (7.87)	
69R**	1.735 (44.07)	1.515 (38.48)	1.284 (32.61)	.228 (5.79)	.351 (8.92)	
69P**	1.735 (44.07)	1.515 (38.48)	1.350 (34.29)	.296 (7.52)	.351 (8.92)	
75R	2.080 (52.83)	1.705 (43.31)	1.384 (35.15)	.228 (5.79)	.351 (8.92)	
75P	2.080 (52.83)	1.705 (43.31)	1.450 (36.83)	.296 (7.52)	.351 (8.92)	
100R	2.170 (55.12)	1.800 (45.72)	1.383 (35.13)	.270 (6.86)	.394 (10.01)	
100P	2.170 (55.12)	1.800 (45.72)	1.451 (36.86)	.333 (8.46)	.394 (10.01)	
130R	2.520 (64.01)	2.160 (54.86)	1.735 (44.07)	.270 (6.86)	.394 (10.01)	
130P	2.520 (64.01)	2.160 (54.86)	1.795 (45.59)	.333 (8.46)	.394 (10.01)	
	ayouts are for a are for a			ector		

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS **Product Selection Guide**



Page 36

Page 38

Page 39

Page 43

SOLID SHELL LOW-PROFILE FLANGE LIGHTWEIGHT ALUMINUM, TRAPEZOIDAL EMI/RFI BACKSHELLS

Note: these accessories do not accommodate connectors with flange tabs



557-107

Banding porch platform for shield Page 28 termination with Band-Master ATS® bands. Top, Round cable entry.



557-319

557-108

557-109

557-281

Banding porch platform for shield termination with Band-Master ATS® Page 29 Standard or Micro bands. Qwik-Ty strain relief option. Round cable entry. Side and 45° entry options.

Banding porch platform for shield

Banding porch platform for shield termination with Band-Master ATS®

Banding porch platform for shield

bands. Top, Elliptical cable entry.

Standard or Micro bands. Qwik-Ty strain

relief option. Short side, Round cable entry.

termination with Band-Master ATS® Micro

termination with Band-Master ATS® Standard or Micro bands. Qwik-Ty strain relief option. Long side, round cable entry.

Page 30

Page 31

Page 32

Page 33







557-493

SOLID SHELL STANDARD FLANGE LIGHTWEIGHT

Banding porch platform for shield termination with Band-Master ATS® bands.

Banding porch platform for shield

Dual, Top, Round cable entry

installation of flat cable bundle

SPLIT SHELL EMI/RFI BACKSHELLS WITH VARIABLE-

LENGTH SHROUD FOR CONNECTOR PROTECTION. FOR

Qwik-Ty strain relief option. Round or

Elliptical, Top, Side, End, and 45° cable entry

termination with Band-Master ATS® bands.

Cone-and-ring shield termination (non-

banding). Strain-relief cable clamp. Round

cable entry. Top, Side, or End entry options

ALUMINUM EMI/RFI BACKSHELLS

557-316

options

557-080

557-387

Shorting can backshell for protection Page 42 of stand-alone connectors. Lightweight aluminum with lanyard attachment options.



557T316

Shorting can backshell for protection of stand-alone connectors. Lightweight aluminum.



557-041

Shorting can / potting shell



500-008 Protective cover

Page 34

EMI/RFI SPLIT-SHELL STANDARD FLANGE BANDING BACKSHELL WITH REMOVABLE BANDING PORCHES



557-609

Split construction with separable banding platforms (allows inspection of wire-to-Page 44 connector termination without disrupting cable shield termination). Round or Elliptical cable entries. Configurable with 1, 2, or 3 cable entries. Captive jackscrews.



Aluminum construction with banding porch platform for shield termination with Page 46 Band-Master ATS[®] bands. Top, Side, and End Round cable entry. For panel mount and cable-to-cable connectors.

557-186

550-039

PANEL OR CABLE CONNECTORS



Lightweight composite thermoplastic construction with banding porch platform for shield termination with Band-Master ATS® bands. Top, Side, and End Round cable entry. For panel mount and cable-to-cable connectors.

Page 48

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SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Product Selection Guide



LIGHTWEIGHT, LOW-PROFILE BACKSHELLS FOR GLENAIR SIGNATURE SERIES 28 HIPER-D HIGH-PERFORMANCE M24308 INTERMATEABLE CONNECTORS

Low profile solid shell EMI backshell,

Low profile solid shell EMI backshell,

Elliptical entry. Top and Side entry options

Elliptical entry, panel mount. Top, Side, and



289-005

289-008

289-007

45° entry options

Low profile split shell EMI backshell, Page 50 Elliptical entry. Top and Side entry options

ESA/ESCC-TO-GLENAIR PART NUMBER CROSS-REFERENCE



For space-grade ESA-specified rectangular connectors 3401/001 and /002

Page 60

GLENAIR IMPROVED DESIGNS FOR REMOVABLE-ENTRY AND CABLE CLAMP RECTANGULAR BACKSHELLS



557-652 • 557-653

Glenair's improved-design two-piece Page 66 backshells, with IS-Sommer cross-reference

25

Other **Backshell Type Cable Entry** Hardware washer right composite Herein meetics south and a state of the south and a state of the south and the south and the south and the south and the south a south nueun suiens end interent ue one contractes with the state Least Sada She Band eu-2001 europhanes antitut 212 200 very new yours and South and the second Potting Stell Storting Car 30¹Head 18⁽⁴⁾CE¹⁰⁵ HING CARE FIRST und the state of t Could all the third See She Littly 3 (ADE ENTY Emitodestell • 557-107 • • 28 557-319 • • 29 557-108 • • 30 • • 557-109 • • 31 557-281 • • • • 32 557-041 • • 33 500-008 34 557-609 44 557-316 • • • • • • • • • 36 557-080 • 38 39 557-387 • • • 557-467 40 557-493 42 557T316 • • • 43 550-039 • 46 557-186 • 48 289-005 • 50 289-008 • • 53 289-007 • • 56

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D -Subminiature Backshell Selection Guide

Page 53

Page 56

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS **Application Notes**



About D-Subminiature Backshells

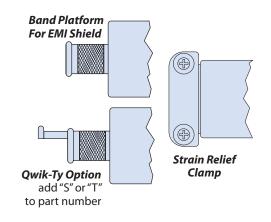
D-Sub EMI backshells are used to ground cable shields for electromagnetic compatibility, and to provide strain relief and mechanical protection of wire-to-connector terminations. These backshells are made out of aluminum alloy or composite thermoplastic. Electroless nickel is the most widely used finish. These backshells are compatible with industry-standard metal shell M24308 type connectors. The following application notes explain how to select the right type of backshell.

EMI Versus Non-EMI Backshells

Select EMI backshells if your cable has a braided shield or screen. The cable shield must be terminated to the backshell for electromagnetic compatiblity (EMC). Glenair recommends Band-Master ATS® Micro bands, supplied with the backshell or purchased separately for reliable shield termination.

Select a strain relief backshell to prevent wire-to-connector terminations from inadvertent removal due to vibration, shock, or handling.

EMI backshells with Band-Master ATS® shield terminations do not normally require additional strain relief. For non-EMI/RFI applications, saddle bar strain relief clamps are available. Qwik-Ty legs are available for most of the EMI/RFI banding backshells for additional light-duty strain relief.



Standard Band Versus Micro Band

Most D-Sub EMI backshells feature low-profile band platforms designed for a narrow (.125" width) Micro Band. Some have a taller band platform which also accepts standard-width bands (.250" width).



Split-shell backshells allow for easy installation over already terminated wires. Some split backshells fit over the connector, eliminating the magnetic clip component. Split-shell versions also can accommodate screw locks. One-piece backshells must be staged on the wire bundle prior to final wire-to-connector termination.

Elliptical Versus Circular Cable Entry

Choose elliptical backshells if the wire bundle diameter is too big to fit in a circular cable entry. High-density D-Sub connectors will benefit from elliptical cable entry backshells due to the larger wire count. Even standard density D-Subs with 50 wires may exceed the limits of the round entries.

The illustrations to the right show the difference between round and elliptical cable entries. The round entry cross-sectional area = $\pi(\frac{1}{2}D)^2 = .11 \text{ In.}^2$. The formula for the area of an ellipse is $\pi(\text{Length})$ $(Width) \div 4 = .36 In.^{2}$

Jackscrews and Screwlocks

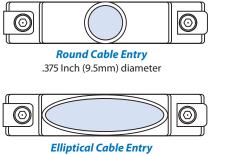
Micro Band

Platform

Jackscrews are fixed in position and are used to drive connectors together during mating. Screwlocks float and allow the connectors to be coupled manually before the screwlocks are engaged. Screwlocks allow faster mating, while jackscrews offer less risk of contact damage.

Standard Band

Platform

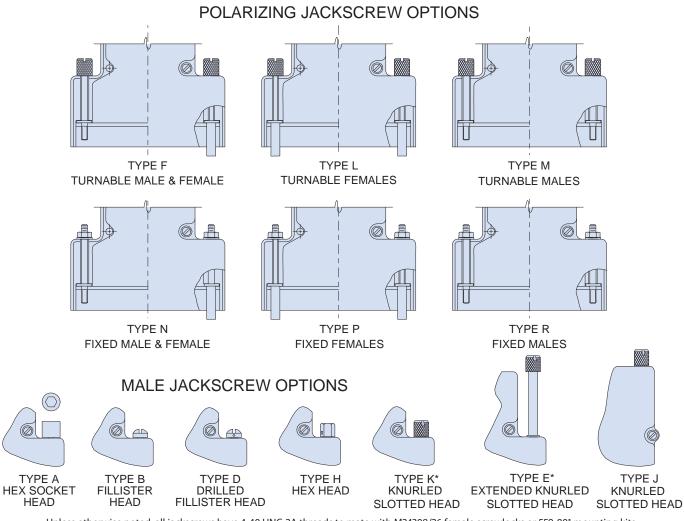


.360 By 1.29 Inch (9.1 X 32.8 mm.)

26



SPLIT-SHELL HARDWARE OPTIONS 550-039 AND 557-186 ONLY



Unless otherwise noted, all jackscrews have 4-40 UNC-2A threads to mate with M24308/26 female screwlocks or 559-001 mounting kits. (Not applicable for cable-to-cable applications.) * Not available for Style "E" (end entry backshells).

	Space-Grade Finish Options								
Finish Code	Corresponding Connector Finish Code								
M / ME	Electroless Nickel	SAE-AMS-26074 Class 3	Code 2						
ХМ	Electroless Nickel (Composite Only)	SAE-AMS-26074 Class 3	Code 2						
Z2	Gold Plated	ASTM B488	Code 5						

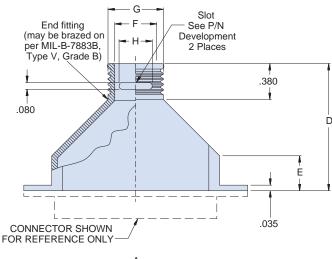
	Materials					
Shell, Saddle Clamps	Aluminum Alloy 6061 -T6 Per QQ-A-200, QQ-A-225 (Machined Components) Aluminum Alloy 6061-T6 Per QQ-A-591 (A380) (Die-Cast Components)					
Clips, E-Rings	17-7PH Stainless Steel					
Jackscrews, Washers, Jackposts	300 Series Stainless Steel, Passivated					

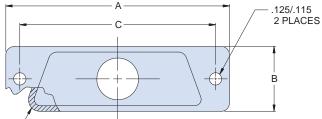
D-SUBMINIATURE

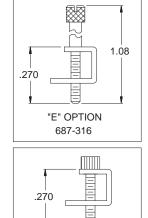




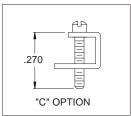
	How To O	rder						
Sample Part Number		557-107	м	2	-03	С	В	S
Basic Part No.	D-Subminiature Lightweight Banding Backshell							
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate							
Shell Size	1, 2, 3, 4, 5, 6 (Table I)			-				
Cable Entry Size	01, 02, 03, 04, 05, 06, 07, 08,	09 (Table II)			_			
Jackscrew Options	A = Hex Socket Head C = Fi E = Extended Slotted Jackscr		none					
Band Option	B = Standard Band Supplied	Omit for non	e					
Slots	S = with Slots Omit for non	e						











.125 RAD., 2 PLACES

	Table II:	Cable Entry	,
Entry Size	F	G	н
01	.125 (3.2)	.205 (5.2)	.09 (2.3)
02	.187 (4.7)	.267 (6.8)	.19 (4.8)
03	.265 (6.7)	.360 (9.1)	.22 (5.6)
04	.312 (7.9)	.392 (10.0)	.25 (6.4)
05	.390 (9.9)	.485 (12.3)	.28 (7.1)
06	.415 (10.5)	.510 (13.0)	.31 (7.9)
07	.500 (12.7)	.580 (14.7)	.31 (7.9)
08	.525 (13.3)	.620 (15.7)	.38 (9.7)
09	.595 (15.1)	.690 (17.5)	.38 (9.7)

Table I: Shell Size and Connector Interface Dimensions									
Α	В	C±.005	D	E	Max Entry Size				
1.203 (30.6)	0.500 (12.7)	0.984 (25.0)	1.190 (30.2)	0.440 (11.2)	06				
1.531 (38.9)	0.500 (12.7)	1.312 (33.3)	1.270 (32.3)	0.440 (11.2)	06				
2.078 (52.8)	0.500 (12.7)	1.852 (47.0)	1.550 (39.4)	0.500 (12.7)	06				
2.718 (69.0)	0.500 (12.7)	2.500 (63.5)	1.690 (42.9)	0.500 (12.7)	06				
2.625 (66.7)	0.609 (15.5)	2.406 (61.1)	1.670 (42.4)	0.440 (11.2)	08				
2.718 (69.0)	0.668 (17.0)	2.500 (63.5)	1.690 (42.9)	0.500 (12.7)	09				
	A 1.203 (30.6) 1.531 (38.9) 2.078 (52.8) 2.718 (69.0) 2.625 (66.7)	A B 1.203 (30.6) 0.500 (12.7) 1.531 (38.9) 0.500 (12.7) 2.078 (52.8) 0.500 (12.7) 2.718 (69.0) 0.500 (12.7) 2.625 (66.7) 0.609 (15.5)	A B C±.005 1.203 (30.6) 0.500 (12.7) 0.984 (25.0) 1.531 (38.9) 0.500 (12.7) 1.312 (33.3) 2.078 (52.8) 0.500 (12.7) 1.852 (47.0) 2.718 (69.0) 0.500 (12.7) 2.500 (63.5) 2.625 (66.7) 0.609 (15.5) 2.406 (61.1)	A B C±.005 D 1.203 (30.6) 0.500 (12.7) 0.984 (25.0) 1.190 (30.2) 1.531 (38.9) 0.500 (12.7) 1.312 (33.3) 1.270 (32.3) 2.078 (52.8) 0.500 (12.7) 1.852 (47.0) 1.550 (39.4) 2.718 (69.0) 0.500 (12.7) 2.500 (63.5) 1.690 (42.9) 2.625 (66.7) 0.609 (15.5) 2.406 (61.1) 1.670 (42.4)	A B C±.005 D E 1.203 (30.6) 0.500 (12.7) 0.984 (25.0) 1.190 (30.2) 0.440 (11.2) 1.531 (38.9) 0.500 (12.7) 1.312 (33.3) 1.270 (32.3) 0.440 (11.2) 2.078 (52.8) 0.500 (12.7) 1.852 (47.0) 1.550 (39.4) 0.500 (12.7) 2.718 (69.0) 0.500 (12.7) 2.500 (63.5) 1.690 (42.9) 0.500 (12.7) 2.625 (66.7) 0.609 (15.5) 2.406 (61.1) 1.670 (42.4) 0.440 (11.2)				

MATERIALS

Backshell: Aluminum alloy Retainer clips, jackscrew: CRES / passivated

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Lightweight, Low-Profile EMI/RFI Backshell with Qwik-Ty option

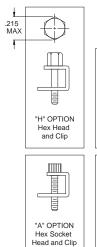


Solid shell, 90° and 45° round cable entry 557-319



	How To Order								
Sample Part Nur	557B319	м	2	03	С	В	G	-т	
Series	557B319 - 45° Entry 557E319 - Side Entry (90°)								
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate								
Shell Size	1, 2, 3, 4, 5, 6 (Table I)								
Entry Size	01, 02, 03, 04, 05, 06, 07, 08, 09 (Table II)								
Jackscrew Option	 A = Hex Socket Head and Clip C = Fillister Head H = Hex Head and Clip P = Fixed Female Jackp 		for no	one					
EMI Band Option	B = Micro Band supplied Omit for none								
EMI Gasket Option	G = Supplied with Gasket Omit for none								
Qwik-Ty Option	-T = Supplied with Qwik-Ty Omit for none	-T = Supplied with Qwik-Ty Omit for none							

 $\overline{}$



A٩

"C" OPTION Fillister Head

and Clip

"P" OPTION

Fixed Female

Jackposts

F TYP E TYP		Φ	550 -
BENTRY	MAX D		
·	EMI GASKET (OPTIONAL)		! .035
CONNECTOR SHOWN FOR REFERENCE ONLY.	 		-C
			.120 ± .005 2 PLACES QWIK-TY (TYP) SYM T

Table II: Cable Entry						
Entry Size	E	F				
01	.125 (3.2)	.205 (5.2)				
02	.187 (4.7)	.267 (6.8)				
03	.265 (6.7)	.360 (9.1)				
04	04 .312 (7.9) .392 (10					
05	.390 (9.9)	.485 (12.3)				
06	.415 (10.5)	.510 (13.0)				
07	.500 (12.7)	.580 (14.7)				
08	.525 (13.3)	.620 (15.7)				
09	.570 (14.5)	.665 (16.9)				

	Table I: Shell Size							
Shell Size	А	В	C ±.005 (0.1)	D ±.015 (0.4)	Max Entry Size			
1	1.203 (30.6)	.520 (13.2)	.984 (25.0)	1.000 (24.5)	06			
2	1.531 (38.9)	.520 (13.2)	1.312 (33.3)	1.125 (28.6)	06			
3	2.078 (52.8)	.520 (13.2)	1.852 (47.0)	1.188 (30.2)	06			
4	2.718 (69.0)	.520 (13.2)	2.500 (63.5)	1.188 (30.2)	06			
5	2.625 (66.7)	.629 (16.0)	2.406 (61.1)	1.312 (33.3)	08			
6	2.718 (69.0)	.690 (17.5)	2.500 (63.5)	1.312 (33.3)	09			

MATERIALS

Backshell: Aluminum alloy Hardware: CRES / passivated EMI gasket: Metalastic E ENTRY

7

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Lightweight, Low-Profile EMI/RFI Backshell with Qwik-Ty option



Solid shell, long side cable entry · 557-108

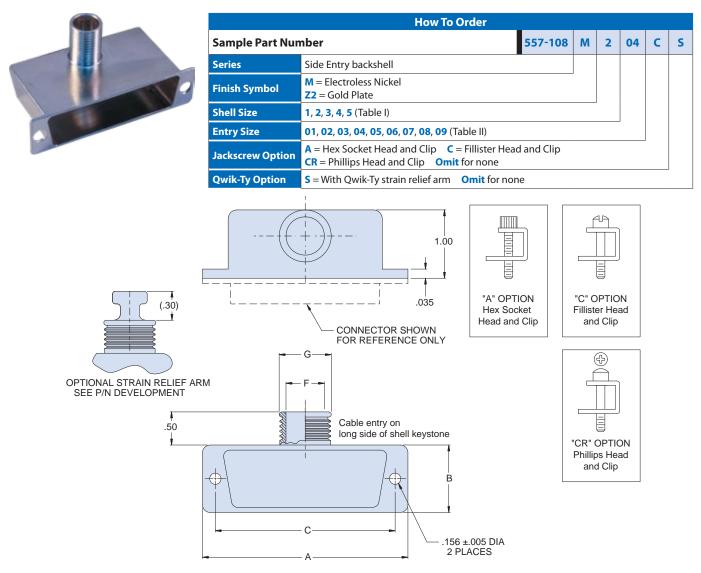


Table II: Cable Entry					
Entry Size	F Dia.	G Dia.			
01	.125 (3.18)	.205 (5.21)			
02	.187 (4.75) .267 (6.78)				
03	03 .270 (6.86) .350 (8.89)				
04	.290 (7.37) .370 (9.40)				
05	.312 (7.92)	.392 (9.96)			
06	06 .395 (10.03) .475 (12.				
07	07 .420 (10.67) .500 (12.7				
08	.500 (12.70)	.580 (14.73)			
09	.529 (13.44)	.609 (15.47)			

Table I: Shell Size							
Shell Size	А	В	C ±.005 (0.1)				
1	1.203 (30.6)	.500 (12.7)	.984 (25.0)				
2	1.531 (38.9)	.500 (12.7)	1.312 (33.3)				
3	2.078 (52.8)	.500 (12.7)	1.852 (47.0)				
4	2.718 (69.0)	.500 (12.7)	2.500 (63.5)				
5	2.625 (66.7)	.609 (15.5)	2.406 (61.1)				

MATERIAL/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

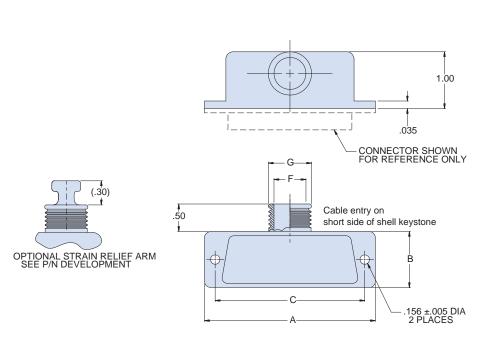
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Lightweight, Low-Profile EMI/RFI Backshell with Qwik-Ty option



Solid shell, short side cable entry · 557-109



	How To Order						
Sample Part Nur	nber	557-109	м	2	04	с	S
Series	Side Entry backshell						
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate						
Shell Size	1, 2, 3, 4, 5 (Table I)						
Entry Size	Size 01, 02, 03, 04, 05, 06, 07, 08, 09 (Table II)						
Jackscrew Option	Jackscrew Option A = Hex Socket Head and Clip C = Fillister Head and Clip CR = Phillips Head and Clip E = Extended Knurled Slotted Head Omit for none						
Qwik-Ty Option S = With Qwik-Ty strain relief arm Omit for none					_		



.25 .75 MIN.		
"E" OPTION Extended Knurled Slotted Head		
	1	

"C" OPTION Fillister Head

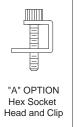
and Clip

 (\mathbf{F})

"CR" OPTION

Phillips Head

and Clip



Та	Table II: Cable Entry					
Entry Size	F Dia.	G Dia.				
01	.125 (3.18)	.205 (5.21)				
02	.187 (4.75)	.267 (6.78)				
03	.270 (6.86)	.350 (8.89)				
04	.290 (7.37)	.370 (9.40)				
05	.312 (7.92)	.392 (9.96)				
06	.395 (10.03)	.475 (12.07)				
07	.420 (10.67)	.500 (12.70)				
08	.500 (12.70)	.580 (14.73)				
09	.529 (13.44)	.609 (15.47)				

Table I: Shell Size							
Shell Size	А	В	C ±.005 (0.1)				
1	1.203 (30.6)	.500 (12.7)	.984 (25.0)				
2	1.531 (38.9)	.500 (12.7)	1.312 (33.3)				
3	2.078 (52.8)	.500 (12.7)	1.852 (47.0)				
4	2.718 (69.0)	.500 (12.7)	2.500 (63.5)				
5	2.625 (66.7) .609 (15.5) 2.406 (6						

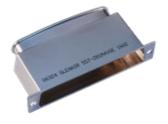
MATERIAL/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Lightweight, Low-Profile EMI/RFI Backshell with Micro Banding Porch and Qwik-Ty Option



Solid shell, top elliptical cable entry · 557-281



				How to Or	uer							
Samp	le Part Num	ber			55	7-281	м	5	04	В	S	С
Series		557-281 Top	Oval Entry ba	ckshell								
Finish	Symbol	M = Electrole Z2 = Gold Pla]					
Shell S	ize	1, 2, 3, 4, 5, 6	(Table I)					, 				
Entry S	jize (04, 05, 06, 07	7, 08, 09, 10, 1	1, 12, 13, 14,	, 15 , 16 (Tabl	e III)						
Height	Code	A, B, C, D, E, I	, G , H (Table I	V)								
Qwik-T	y Option	<mark>S</mark> = With Qwi	k-Ty strain relie	efarm Omi	t for none							
Hardw	are Ontion		ead W = Soc nale Jackscrew									
Fixed F Jack	⊷l⊨ TH	WASHER ICKNESS	lead rew	CONNECTOR FOR REFEREN						3) .03 (.8	25/.115 35 9) 225/.115 3.18/2.9 2 PLACE	2) ES
			T	able I: Shell	Size							
Shell Size	А	В	C ±.005 (0.13)	D	E	F Re	ef.		±.030 .762)		Max E Siz	
1	1.203 (30.56)	.500 (12.70)	.984 (24.99)	.375 (9.52)	.467 (11.86)	.639 (16	5.23)	.839	9 (21.3	1)	05	;
2	1.531 (38.88)	.500 (12.70)	1.312 (33.32)	.375 (9.52)	.467 (11.86)	.978 (24	1.84)	1.178	3 (29.9	2)	08	3
3	2.078 (52.78)	.500 (12.70)	1.852 (47.04)	.375 (9.52)	.467 (11.86)	1.507 (3	8.28)	1.706	6 (43.3	3)	12	
4	2.718 (69.04)	.500 (12.70)	2.500 (63.50)	.375 (9.52)	.467 (11.86)	2.163 (5	4.94)	2.364	4 (60.0)5)	16	
5	2.625 (66.68)	.609 (15.47)	2.406 (61.11)	.484 (12.29)	.579 (14.71)	2.053 (5			1 (58.1		16	
6	2.780 (70.61)	.670 (17.02)	2.500 (63.50)	.554 (14.07)	.621 (15.77)	2.185 (5	5.50)	2.42	1 (61.4	.9)	16	

How To Order

Entry Size H 04 .500 (12.70) 05 .625 (15.88) 06 .750 (19.05) 07 .875 (22.23) 08 1.000 (25.40) 09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63) 16 2.000 (50.80)	Table III: Cable Entry					
05 .625 (15.88) 06 .750 (19.05) 07 .875 (22.23) 08 1.000 (25.40) 09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	Entry Size	Н				
06 .750 (19.05) 07 .875 (22.23) 08 1.000 (25.40) 09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	04	.500 (12.70)				
07 .875 (22.23) 08 1.000 (25.40) 09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	05	.625 (15.88)				
08 1.000 (25.40) 09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	06	.750 (19.05)				
09 1.125 (28.58) 10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	07	.875 (22.23)				
10 1.250 (31.75) 11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	08	1.000 (25.40)				
11 1.375 (34.92) 12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	09	1.125 (28.58)				
12 1.500 (38.10) 13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	10	1.250 (31.75)				
13 1.625 (41.28) 14 1.750 (44.45) 15 1.875 (47.63)	11	1.375 (34.92)				
14 1.750 (44.45) 15 1.875 (47.63)	12	1.500 (38.10)				
15 1.875 (47.63)	13	1.625 (41.28)				
	14	1.750 (44.45)				
16 2.000 (50.80)	15	1.875 (47.63)				
	16	2.000 (50.80)				

Table IV: Height Code					
Height Code	J				
Α	.50 (12.70)				
В	.62 (15.75)				
С	.75 (19.05)				
D	.87 (22.10)				
E	1.00 (25.40)				
F	1.12 (28.45)				
G	1.25 (31.75)				
Н	1.38 (35.05)				

MATERIALS

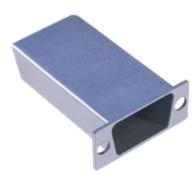
Backshell: Aluminum alloy Hardware: CRES / passivated

32 © 2019 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • Aerospace/Space Flight Accessories Dimensions in Inches (millimeters) are subject to change without notice.

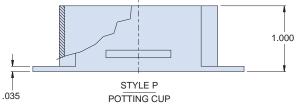
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Lightweight, Low-Profile Shorting Can / Potting Cup

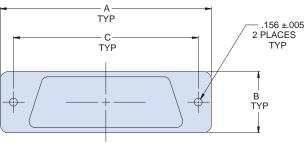


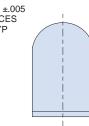




How To Order							
Sample Part Nur	nber	557-041	-2	S	м		
Series	557-041 Shorting Can / Potting Cup						
Shell Size	1, 2, 3, 4, 5, 6 (Table I)						
Style	S = Shorting Can P = Potting Cup						
Finish Symbol	M = Electroless Nickel Omit for Gold Plate						







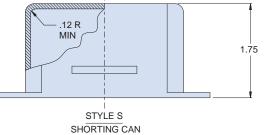


Table I: Shell Size					
Shell Size	А	В	C ±.005 (0.13)		
1	1.203 (30.56)	.500 (12.70)	.984 (24.99)		
2	1.531 (38.88)	.500 (12.70)	1.312 (33.32)		
3	2.078 (52.78)	.500 (12.70)	1.852 (47.04)		
4	2.718 (69.04)	.500 (12.70)	2.500 (63.50)		
5	2.625 (66.68)	.609 (15.47)	2.406 (61.11)		
6	2.730 (69.34)	.668 (16.97)	2.500 (63.50)		

MATERIAL/FINISH

Backshell: Aluminum alloy Hardware: CRES / passivated SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Environmental Protective Cover with Lanyard Attachment Options



500-008



	How To Or	der								
Sample Part Number 500-008 M		м	1	R3	G	A	L	-01	-6	
Series	Protective Cover									
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate									
Shell Size	1, 2, 3, 4, 5, 6 (Table I)									
Rear Mount Dash No.	R1, R2, R3, R4, R5, R6, R7, R8 (Table II) Om	it for front mo	unt		_					
Interface and Seal Gaskets	G = Interface Gasket and Seal Gasket Omit = Seal Gasket Only - = No Gaskets									
Jackscrew Option	A = Socket Head H = Hex Head Screw J = K = Slotted Head M = Extended Slotted He Omit = Standard Fillister Head						-			
Attachment Type	See Table V, Omit for Standard Wire Rope, Ny	lon Jacket						-		
Attachment Dia.	See Table III, Omit for Standard .182 or for At	achment Type	e SK N	lylon	Rope	e with	n Slip	Knot	-	
Attachment Length	Length in Inches. Omit for Standard 4"									,



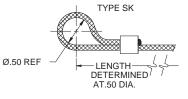


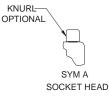


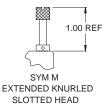


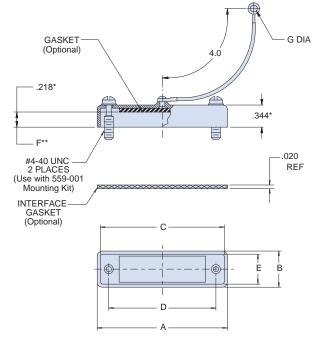


SYM K Knurled Slotted Head









Dimension for front-mounted connectors only.

Dimensions are shorter for rear-mounted connectors

** Dimensions for rear-mounted connectors only.

MATERIALS

Cover: Aluminum alloy Hardware: CRES / passivated Seal Gasket: Silicone Interface Gasket: Metalastic SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Environmental Protective Cover with Lanyard Attachment Options

500-008

	Table I: Shell Size											
Shell Size	A Max	A Max B Max C Ref		D ±.005 (0.13)	E Ref.							
1	1.39 (35.31)	.51 (12.95)	1.23 (31.24)	.984 (24.99)	.41 (10.41)							
2	1.72 (43.69)	.51 (12.95)	1.56 (39.62)	1.312 (33.32)	.41 (10.41)							
3	2.26 (57.40)	.51 (12.95)	2.10 (53.34)	1.852 (47.04)	.41 (10.41)							
4	2.90 (73.66)	.51 (12.95)	2.74 (69.60)	2.500 (63.50)	.41 (10.41)							
5	2.81 (71.37)	.62 (15.75)	2.65 (67.31)	2.406 (61.11)	.52 (13.21)							
6	2.90 (73.66)	.68 (17.27)	2.74 (69.60)	2.500 (63.50)	.58 (14.73)							

Table II: Rear-Mount Dimensions									
Dash No.	F	Panel Thickness							
R1	.187 (4.75)	.031 (0.79)							
R2	.171 (4.34)	.047 (1.19)							
R3	.156 (3.96)	.062 (1.57)							
R4	.125 (3.18)	.093 (2.36)							
R5	.114 (2.90)	.104 (2.64)							
R6	.093 (2.36)	.125 (3.18)							
R7	.062 (1.57)	.156 (3.96)							
R8	.080 (2.03)	.138 (3.51)							

Att	Table III: Optional Attachment Diameter					
Dash No.	G Dia					
01	.145 (3.68)					
[omit]	.182 (4.62)					
04	.197 (5.00)					
06	.125 (3.18)					

	Table V: Attachment Type							
Sym.	Attachment Type							
D	Bead chain, CRES, passivated							
[omit]	Wire rope, Nylon jacket							
E	Wire rope, Teflon jacket							
L	Attachment omitted							
R	Wire rope, PVC jacket							
Т	Wire rope, no jacket							
S	#8 sash chain, CRES, passivated							
U	Wire rope, Polyurethane jacket with terminal							
Z	Nylon rope							
SK	Nylon rope (black) with slip knot							

SANCE GRADE

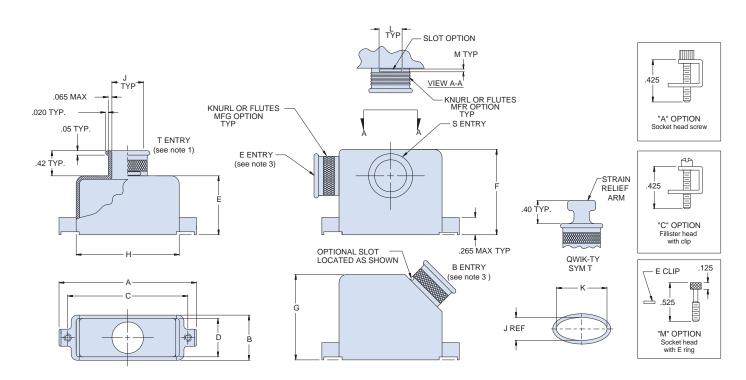


SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Backshell with Banding Porch and Qwik-Ty Strain Relief, Multiple-Entry, Configurable

Solid shell, top, side, end, 45°, single / dual cable entry \cdot 557-316



How To Order											
Sample Pa	rt Number	557T316	м	2	31	S	т	В	н	6	
Series	557T316 = Top entry (Table II and III) 5575316 = Side entry (Table IV) 557E316 = End entry (Table IV) 557E316 = 45° entry (Table II and III) For multiple entries, select two letters to indicate choice e.g. SE = Side and End entries										
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate										
Shell Size	1, 2, 3, 4, 5, 6 (Table I)										
Cable Entry	see Tables II, III, IV										
Slot Option	S = Supplied with strain-relief slot Omit for no	slot									
Qwik-Ty Option	T = with Qwik-Ty strain relief arm Omit for non	e									
Band Option	nd $\mathbf{B} = \text{Band supplied (600-052)}$ $\mathbf{K} = \text{Coiled Band supplied (600-052-1)}$ Omit for none										
Jackscrew Option	A, C, M (see diagrams) H = Hole Omit for #4-	40 Threaded	hole								
Optional Can Height	6 = 1.5" (38.1mm) 8 = 2.0" (50.8mm) 10 = 2.5" Omit for standard height (see note 3)	(63.5mm)									



SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Backshell with Banding Porch and Qwik-Ty Strain Relief, Multiple-Entry, Configurable Solid shell, top, side, end, 45°, single / dual cable entry · 557-316

	Table I: Shell Size												
Shell Size	A Max	B ±.020 (.51)	C ±.005 (.13)	D Ref	E Max	F Max	G Max**	H Ref					
1*	1.25 (31.75)	.520 (13.21)	.984 (24.99)	.440 (11.18)	.695 (17.65)	1.413 (35.89)	1.035 (26.29)	.856 (21.74)					
2	1.58 (40.13)	.520 (13.21)	1.312 (33.32)	.440 (11.18)	.695 (17.65)	1.413 (35.89)	1.035 (26.29)	1.186 (30.12)					
3	2.13 (54.10)	.520 (13.21)	1.852 (47.04)	.440 (11.18)	.945 (24.00)	1.413 (35.89)	1.035 (26.29)	1.727 (43.87)					
4	2.77 (70.36)	.520 (13.21)	2.500 (63.50)	.440 (11.18)	.945 (24.00)	1.595 (40.51)	1.035 (26.29)	2.383 (60.53)					
5	2.68 (68.07)	.629 (15.98)	2.406 (61.11)	.549 (13.94)	1.135 (28.83)	1.595 (40.51)	1.125 (28.58)	2.287 (58.09)					
6	2.77 (70.36)	.690 (17.53)	2.500 (63.50)	.610 (15.49)	1.265 (32.13)	1.595 (40.51)	1.185 (30.10)	2.405 (61.09)					
*Max entry	for Shell Size 1	is Dash No. 34	4 for Top entrie	s and Dash No	o. 33 for 45° en	tries. **See N	ote 3	-					

Table I	Table II: Top / 45° Entry Location, Shell Size 1 – 4 Only											
Dash No.	J Dia	K Dim	L Dim	M Dim								
16	.188 (4.78)	N/A	.19 (4.83)	.08 (2.03)								
18	.205 (5.21)	N/A	.20 (5.08)	.08 (2.03)								
23	.250 (6.35)	N/A	.22 (5.59)	.08 (2.03)								
30	.312 (7.92)	N/A	.25 (6.35)	.08 (2.03)								
31	.375 (9.52)	N/A	.28 (7.11)	.08 (2.03)								
32	.438 (11.13)	N/A	.31 (7.87)	.08 (2.03)								
33	.562 (14.27)	.723 (18.36)	.38 (9.65)	.08 (2.03)								
34	.650 (16.51)	.967 (24.56)	.44 (11.18)	.08 (2.03)								
35	.562 (14.27)	1.250 (31.75)	.45 (11.43)	.08 (2.03)								

Table II	Table III: Top / 45° Entry Location, Shell Size 5 & 6 Only										
Dash No.	J Dia	J Dia K Dim		M Dim							
16	.188 (4.78)	N/A	.19 (4.83)	.08 (2.03)							
23	.250 (6.35)	N/A	.22 (5.59)	.08 (2.03)							
30	.312 (7.92)	N/A	.25 (6.35)	.08 (2.03)							
31	.375 (9.52)	N/A	.28 (7.11)	.08 (2.03)							
32	.438 (11.13)	N/A	.31 (7.87)	.08 (2.03)							
33	.562 (14.27)	N/A	.38 (9.65)	.08 (2.03)							
34	.460 (11.68)	1.380 (35.05)	.44 (11.18)	.08 (2.03)							
35	.460 (11.68)	1.500 (38.10)	.45 (11.43)	.08 (2.03)							

Table IV	Table IV: End / Side Entry Location, Shell Size 1 – 6 Only											
Dash No.	J Dia	K Dim	L Dim	M Dim								
16	.188 (4.78)	N/A	.19 (4.83)	.08 (2.03)								
18	.205 (5.21)	N/A	.20 (5.08)	.08 (2.03)								
23	.250 (6.35)	N/A	.22 (5.59)	.08 (2.03)								
30	.312 (7.92)	N/A	.25 (6.35)	.08 (2.03)								
31	.375 (9.52)	N/A	.28 (7.11)	.08 (2.03)								
32	.438 (11.13)	N/A	.31 (7.87)	.08 (2.03)								
33	.562 (14.27)	N/A	.38 (9.65)	.08 (2.03)								
34	.650 (16.51)	N/A	.44 (11.18)	.08 (2.03)								
36	.650 (16.51)	.967 (24.56)	.45 (11.43)	.08 (2.03)								

NOTES

- 1. For die cast backshell, entry may be elliptical. Consult factory for dimensions.
- 2. Cable entry dash no. "00" indicates shorting can option, available on T (Top Entry) only. See Part No. 557T316 on page 43 for ordering information.
- 3. For "B" configuration: Dash no. 33, standard can height to be 1.400 when mounting hardware is required.

Dash no. 34 and 35, standard can height to be 1.800

For "E" configuration: Dash 34 and 36 standard can height will be 2.050 when mounting hardware is required.

For "T" configuration: Shell Size 1 with Dash 34 entry only available without hardware. Consult factory for shorter lengths.

MATERIALS

Backshell: Aluminum alloy Hardware: 300 Series Stainless Steel

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Backshell with Dual Band Porch Cable Entries



Solid shell, dual top cable entry · 557-080



How To Order												
Sample Part Nun	557-080	м	2	Р	В							
Series	Dual entry backshell											
Finish Symbol	M = Electroless Nickel	A = Electroless Nickel										
Shell Size	1, 2, 3, 4, 5, 6 (Table I)											
Jackscrew Option	Jackscrew Option Omit for jackscrews P = Female Jackposts											
Band Option	B = Band supplied (600-052) K = Coiled Band supplied (600-052-1) Omit for none											

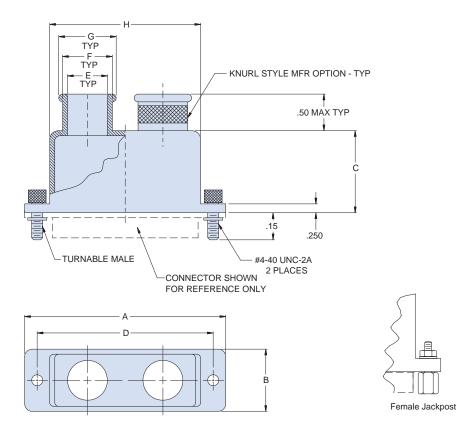


	Table I: Shell Size												
Shell Size	A Max	В	С	D ±.005 (.13)	E	F	G	Н					
1	1.25 (31.75)	.53 (13.46)	.75 (19.05)	.984 (24.99)	.125 (3.18)	.250 (6.35)	.312 (7.92)	.76 (19.30)					
2	1.58 (40.13)	.53 (13.46)	.75 (19.05)	1.312 (33.32)	.250 (6.35)	.375 (9.52)	.437 (11.10)	1.09 (27.69)					
3	2.13 (54.10)	.53 (13.46)	1.00 (25.40)	1.852 (47.04)	.250 (6.35)	.375 (9.52)	.437 (11.10)	1.63 (41.40)					
4	2.77 (70.36)	.53 (13.46)	1.00 (25.40)	2.500 (63.50)	.250 (6.35)	.375 (9.52)	.437 (11.10)	2.28 (57.91)					
5	2.68 (68.07)	.66 (16.76)	1.25 (31.75)	2.406 (61.11)	.375 (9.52)	.500 (12.70)	.562 (14.27)	2.18 (55.37)					
6	2.77 (70.36)	.73 (18.54)	1.25 (31.75)	2.500 (63.50)	.500 (12.70)	.625 (15.88)	.688 (17.48)	2.28 (57.91)					

MATERIALS

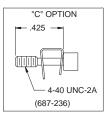
Backshell: Aluminum alloy Jackscrew, Bracket, and E-Ring: CRES/Passivated

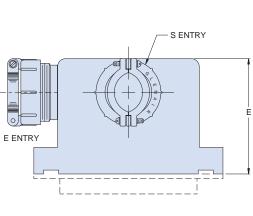
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Backshell with Cone and Ring Shield Termination (non-banding) Solid shell, top or side cable entry · 557-387



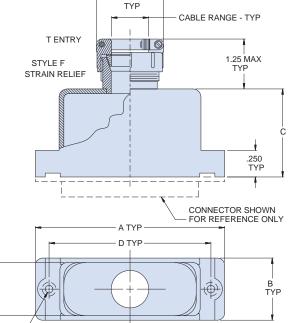
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	How To Order						
Sample Part Number		557T387	м	2	F	03	C
Series	557T387 = Top entry 557S387 = Side entry 557E387 = End entry						
Finish Symbol	M = Electroless Nickel		-				
Shell Size	1, 2, 3, 4, 5, 6 (Table I)			-			
Strain Relief / Nut Option	F = Strain Relief Clamp G = Nut						
Cable Entry	02, 03, 04, 05 (Table II)						
Clip / Jackscrew Option	C = Supplied with Retainer Clips and Jackscro	ews Omit for	none				-









н

Tapped for #4-40 UNC-2B (2 places) When C option is ordered, two cleared holes are supplied

TYP

	Table II: Cable Entry Dash No.							
She	Range	Cable	LMax	Dash				
Siz	Max	Min	J Max	H Max	No.			
1	.250 (6.35)	.125 (3.18)	.781 (19.84)	.968 (24.59)	02			
2	.375 (9.52)	.250 (6.35)	.906 (23.01)	1.046 (26.57)	03			
3	.500 (12.70)	.312 (7.92)	1.031 (26.19)	1.156 (29.36)	04			
4	.625 (15.88)	.437 (11.10)	1.156 (29.36)	1.218 (30.94)	05			
E								

	Table I: Shell Size						
Shell Size	A Max	В	с	D ±.005 (.13)	E	F	Max Dash No.
1	1.25 (31.75)	.53 (13.46)	.75 (19.05)	.984 (24.99)	1.88 (47.75)	.43 (10.92)	03
2	1.58 (40.13)	.53 (13.46)	.75 (19.05)	1.312 (33.32)	1.88 (47.75)	.43 (10.92)	03
3	2.13 (54.10)	.53 (13.46)	1.00 (25.40)	1.852 (47.04)	1.88 (47.75)	.43 (10.92)	03
4	2.77 (70.36)	.53 (13.46)	1.00 (25.40)	2.500 (63.50)	1.88 (47.75)	.43 (10.92)	03
5	2.68 (68.07)	.66 (16.76)	1.25 (31.75)	2.406 (61.11)	2.13 (54.10)	.56 (14.22)	04
6	2.77 (70.36)	.73 (18.54)	1.25 (31.75)	2.500 (63.50)	2.22 (56.39)	.63 (16.00)	05

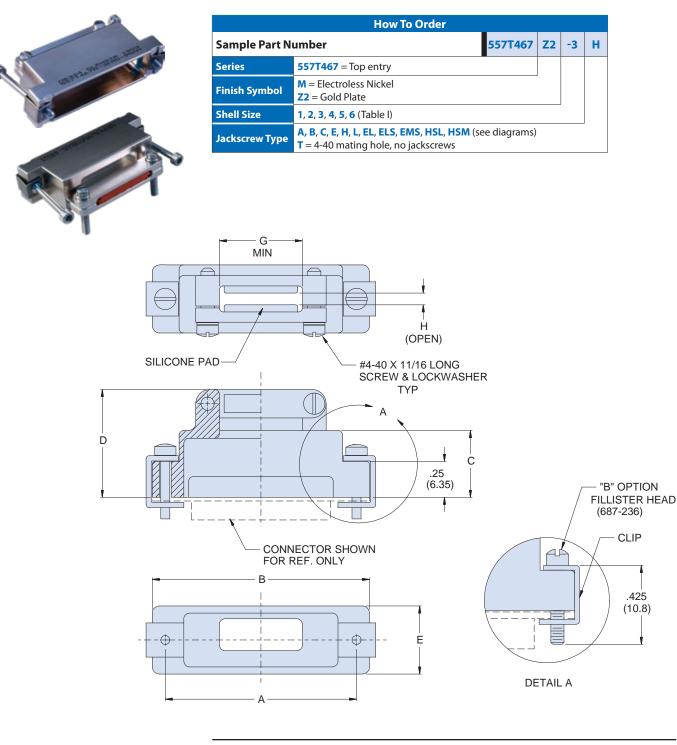
MATERIALS

Backshell, Clamp, Gland Nut, Ferrule: Aluminum alloy Hardware: CRES/Passivated

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Low-Profile Strain Relief Backshell



Solid shell, top cable entry · 557-467



MATERIALS Backshell: Aluminum alloy Hardware: CRES / passivated Wire guide pad: Silicone

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Low-Profile Strain Relief Backshell

Solid shell, top cable entry · 557-467



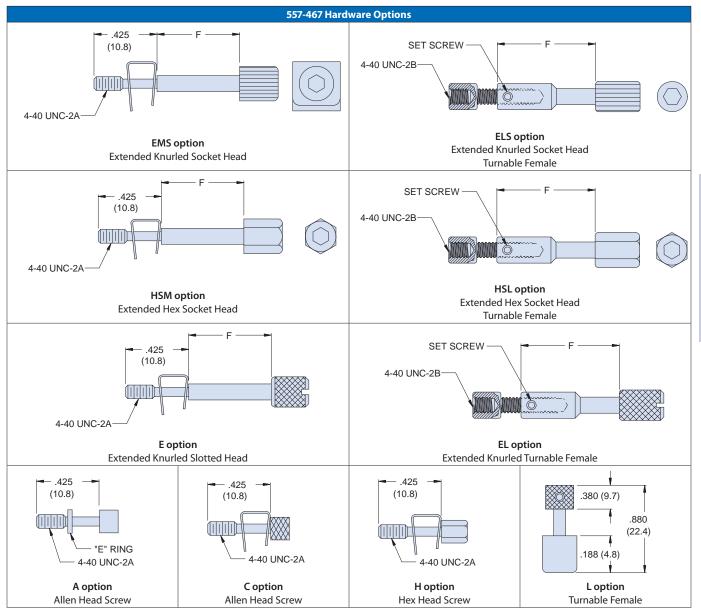


	Table I: Shell Size							
Shell Size	А	В	c	D	Е	F Min	Cable	Entry
Shell Size	A	D	Ĺ	U	E	FININ	G	Н
1	.984 (24.99)	1.25 (31.75)	.75 (19.05)	1.06 (26.92)	.53 (13.46)	.50 (12.70)	.350 (8.89)	.188 (4.78)
2	1.312 (33.32)	1.58 (40.13)	.75 (19.05)	1.06 (26.92)	.53 (13.46)	.50 (12.70)	.562 (14.27)	.188 (4.78)
3	1.852 (47.04)	2.10 (53.34)	.75 (19.05)	1.06 (26.92)	.53 (13.46)	.50 (12.70)	1.000 (25.40)	.188 (4.78)
4	2.500 (63.50)	2.75 (69.85)	1.00 (25.40)	1.31 (33.27)	.53 (13.46)	.68 (17.27)	1.625 (41.28)	.188 (4.78)
5	2.406 (61.11)	2.68 (68.07)	1.00 (25.40)	1.31 (33.27)	.66 (16.76)	.68 (17.27)	1.500 (38.10)	.250 (6.35)
6	2.500 (63.50)	2.74 (69.60)	1.00 (25.40)	1.31 (33.27)	.71 (18.03)	.68 (17.27)	1.625 (41.28)	.250 (6.35)

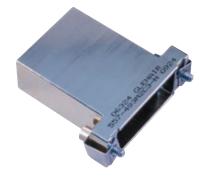
D-SUBMINIATURE

© 2019 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • Aerospace/Space Flight Accessories 41 Dimensions in Inches (millimeters) are subject to change without notice.

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Shorting Can with Variable Height and Lanyard Attachment Options



557-493

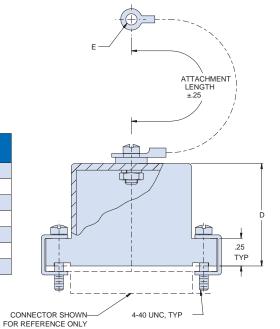


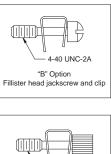
How To Order								
Sample Part N	lumber 557-49	з м	2	С	1	-6	н	A
Series	557-493 Shorting Can Backshell							
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate							
Shell Size	1, 2, 3, 4, 5, 6 (Table I)							
Jackscrew Option	B = Fillister head jackscrew and clip C = Socket head jackscrew and clip J = Female jackpost							
Height Code	1, 2, 3, 4, 5, 6, 7 (Table III)							
Attachment Length	in 1/2 inch increments (e.g6 = 3 inches)							
Attachment Symbol	(see Table IV)							
Attachment Ring Diameter	(see Table V)							

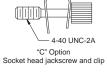
Table I: Shell Size						
Shell Size	A Max B C ±.005 (0.1					
1	1.25 (31.75)	.53 (13.46)	.984 (24.99)			
2	1.58 (40.13)	.53 (13.46)	1.312 (33.32)			
3	2.13 (54.10)	.53 (13.46)	1.852 (47.04)			
4	2.77 (70.36)	.53 (13.46)	2.500 (63.50)			
5	2.68 (68.07)	.66 (16.76)	2.406 (61.11)			
6	2.77 (70.36)	.73 (18.54)	2.500 (63.50)			

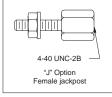
		_		
	eight Code		Table V: Atta	
Height Code	D		Dian	neter
1	1.00 (25.40)		Symbol	E Dia
2	1.25 (31.75)		Α	.145 (3.68)
3	1.50 (38.10)		В	.167 (4.24)
4	1.75 (44.45)		С	.182 (4.62)
5	2.00 (50.80)		D	.191 (4.85)
6	2.50 (63.50)		E	.125 (3.18)
7	3.00 (76.20)		F	.218 (5.54)

	Table IV: Attachment					
Symbol	Attachment Detail					
D	Bead Chain, CRES/Passivate, with Terminal					
F	F Wire Rope, Nylon Jacket, with Terminal					
G Nylon Rope, with Terminal						
н	Wire Rope, Teflon Jacket, with Terminal					
N	no attachment					
R	Wire Rope, PVC Jacket, with Terminal					
S	#8 Sash Chain, CRES/Passivate					
U	U Wire Rope, Polyurethane Jacket, with Terminal					









MATERIALS

Shorting Can: Aluminum alloy Hardware: CRES / passivated

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Shorting Can 557T316

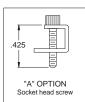


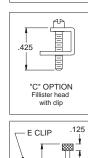


How To Order								
Sample Part Nun	557T316	м	2	00				
Series	Series 557T316 = Top entry							
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate							
Shell Size	1, 2, 3, 4, 5, 6 (Table I)							
Shorting Can	00							
Jackscrew Option	n A, C, M (see diagrams) H = Hole							

Е

В





"M" OPTION Socket head with E ring

- .525

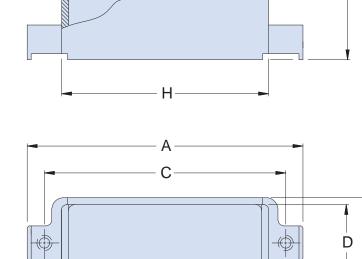


	Table I: Shell Size								
Shell Size	A Max	B ±.020 (.51)	C ±.005 (.13)	D Ref	E Max	H Ref			
1*	1.25 (31.75)	.520 (13.21)	.984 (24.99)	.440 (11.18)	.695 (17.65)	.856 (21.74)			
2	1.58 (40.13)	.520 (13.21)	1.312 (33.32)	.440 (11.18)	.695 (17.65)	1.186 (30.12)			
3	2.13 (54.10)	.520 (13.21)	1.852 (47.04)	.440 (11.18)	.945 (24.00)	1.727 (43.87)			
4	2.77 (70.36)	.520 (13.21)	2.500 (63.50)	.440 (11.18)	.945 (24.00)	2.383 (60.53)			
5	2.68 (68.07)	.629 (15.98)	2.406 (61.11)	.549 (13.94)	1.135 (28.83)	2.287 (58.09)			
6	2.77 (70.36)	.690 (17.53)	2.500 (63.50)	.610 (15.49)	1.265 (32.13)	2.405 (61.09)			

MATERIALS

Backshell: Aluminum alloy Hardware: CRES / passivated

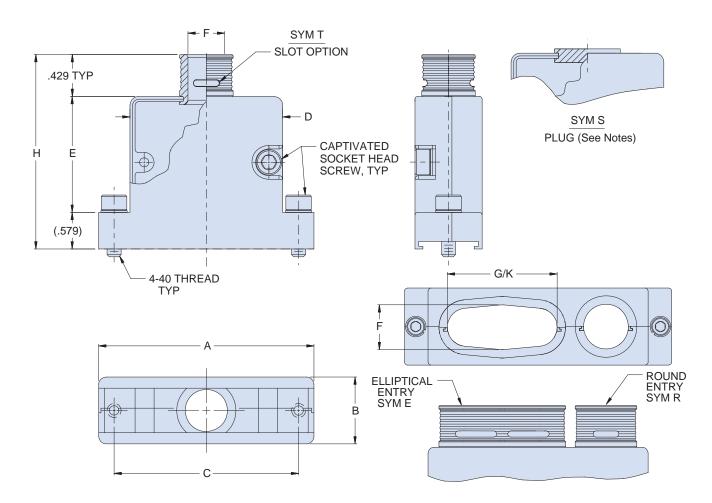
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Split Backshell, Aluminum or Composite with Split Removable Banding Porches



Split shell, round or elliptical, 1, 2, or 3 top cable entries · 557-609



How To Order									
Sample Part	Sample Part Number 557T609 M 4 I							т	К
Series	557T609 = Top entry split backshell								
Material/ Finish	M = Aluminum / Electroless Nickel XM = Composite Thermoplastic / Electroless Nickel								
Shell Size	1, 2, 3, 4, 5, 6 (Table I)								
No. of Round Entries	See Table I, Omit for none								
No. of Elliptical Entries	See Table I, Omit for none								
Plug(s)	Supplied in the same number and style as entries. Omit for none								
Slot(s)	T = with slots Omit for none								
Band Option	B = Band(s) supplied (600-052) K = Coiled Band(s) supplied (600-052-1) Omit for none								



SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Split Backshell, Aluminum or Composite with Split Removable Banding Porches



Split shell, round or elliptical, 1, 2, or 3 top cable entries - 557-609

	Table I: Shell Size							
Shell Size	A	В	C ±.005 (.13)	D	E Max	F Max	G*	H Max
1	1.213 (30.81)	.630 (16.00)	.984 (24.99)	.728 (18.49)	1.300 (33.02)	.315 (8.00)	N/A	2.308 (58.62)
2	1.535 (38.99)	.630 (16.00)	1.312 (33.32)	1.059 (26.90)	1.300 (33.02)	.315 (8.00)	N/A	2.308 (58.62)
3	2.087 (53.01)	.630 (16.00)	1.852 (47.04)	1.598 (40.59)	1.520 (38.61)	.315 (8.00)	.575 (14.60)	2.528 (64.21)
4	2.728 (69.29)	.630 (16.00)	2.500 (63.50)	2.248 (57.10)	1.520 (38.61)	.315 (8.00)	1.225 (31.12)	2.528 (64.21)
5	2.638 (67.01)	.750 (19.05)	2.406 (61.11)	2.192 (55.68)	1.520 (38.61)	.433 (11.00)	1.051 (26.70)	2.528 (64.21)
6	2.728 (69.29)	.787 (19.99)	2.500 (63.50)	2.248 (57.10)	1.520 (38.61)	.470 (11.94)	1.070 (27.18)	2.528 (64.21)
*Dimensior	G is the maxi	mum elliptica	l width when u	used with one	round entry. N	lot applicable	with Shell size	e 1 and 2

	Table I: Shell Size (continued)								
Shell Size	Max Number of Round Entries	K Max Width of a Single Elliptical Entry							
1	1	N/A							
2	1	.661 (16.79)							
3	2	1.200 (30.48)							
4	3	1.850 (46.99)							
5	3	1.794 (45.57)							
6	3	1.850 (46.99)							

NOTES

- 1. When ordering round and/or elliptical entries, enter the style and number. (eg. for 1 round entry, use R1, for 2 round entries, use R2.) For elliptical entries, use E1 or E2.
- 2. If ordered, plugs will be provided in the same number and style as there are entries.

MATERIALS

Backshell, Entries, Plugs: Aluminum or Composite Thermoplastic / Electroless Nickel finish Hardware: CRES / passivated

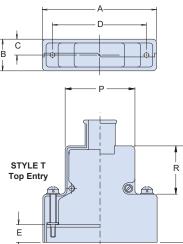
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS EMI/RFI Split Backshell with Banding Porch for Panel and Cable Mounted Connectors



Split shell, top, side, and end cable entry · 550-039



	How To Ord	er								
Sample Part Nu	umber	550T039	м	2	FO	В	1	-02	В	
Series	550T039 = Top entry 550S039 = Side entry 550E039 = End entry									
Finish Symbol	M = Electroless Nickel Z2 = Gold Plate									
Shell Size										
Receptacle Mounting	eceptacle F0 = Front mount R1–R9 = Rear mount CC = Cable-to-cable									
Jackscrew Type	A, B, D, E, H, K, J, F, L, M, N, P, R (see diagra	ams)								
EMI Gasket	1 = With EMI gasket 0 = Without EMI gas									
Cable Entry										
Band Option	B = Band Supplied (600-052) Omit for no	one								



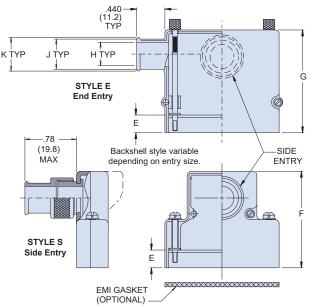


				Table I: Co	ommon C	onnector/	Shell Inte	erface and	Backshe	ll Dimens	ions			
Shell Size	Com'l Shell Size Ref.	AN	lax.	BN	lax.		c	-) 5 (.13)	I	þ	RF	Ref.	Max Entry (Styles
5120	Size Rei.	ln.	mm	ln.	mm			In.	mm	ln.	mm	ln.	mm	T and E)
1	E/09	1.393	35.4	.624	15.8	.312	7.9	.984	25.0	.730	18.5	.719	18.3	05
2	A/15	1.706	43.3	.624	15.8	.312	7.9	1.312	33.3	1.050	26.7	.719	18.3	05
3	B/25	2.265	57.5	.624	15.8	.312	7.9	1.852	47.0	1.594	40.5	.938	23.8	05
4	C/37	2.900	73.7	.624	15.8	.312	7.9	2.500	63.5	2.240	56.9	.938	23.8	08*
5	D/50	2.800	71.1	.750	19.1	.375	9.5	2.406	61.1	2.140	54.4	.938	23.8	08
6	F/104	2.900	73.7	.844	21.4	.422	10.7	2.500	63.5	2.240	56.9	1.094	27.8	14

*Max entry 07 for style "E" backshell

MATERIALS

Backshell: Aluminum alloy Jackscrews: CRES / passivated Gasket: Metex

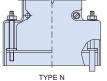
SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS **EMI/RFI Split Backshell with Banding Porch** for Panel and Cable Mounted Connectors



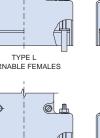
Split shell, top, side, and end cable entry · 550-039

	T	able II: C	able En	try		
Entry Size	н	Dia	JC	Dia	K	Dia
Entry Size	ln.	mm	In.	mm	ln.	mm
01	.125	3.18	.250	6.35	.312	7.92
02	.250	6.35	.375	9.52	.438	11.13
03	.312	7.92	.438	11.13	.500	12.70
04	.395	10.03	.500	12.70	.562	14.27
05	.438	11.13	.562	14.27	.625	15.88
06	.500	12.70	.625	15.88	.688	17.48
07	.562	14.27	.688	17.48	.750	19.05
08	.624	15.85	.750	19.05	.812	20.62
09	.688	17.48	.812	20.62	.875	22.23
10	.780	19.81	.875	22.23	.937	23.80
11	.812	20.62	.937	23.80	1.000	25.40
12	.875	22.23	1.000	25.40	1.125	28.58
13	.937	23.80	1.062	26.97	1.187	30.15
14	1.000	25.40	1.125	28.58	1.250	31.75

POLARIZING JACKSCREW OPTIONS TYPE F TYPE I TURNABLE MALE & FEMALE TURNABLE FEMALES



FIXED MALE & FEMALE



TYPE P

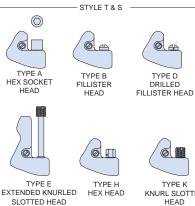
FIXED FEMALES

Ш TYPE M TURNABLE MALES

ø

TYPE R FIXED MALES

MALE JACKSCREW OPTIONS



രി TYPE K KNURL SLOTTED HEAD

STYLE E TYPE J KNURLED SLOTTED HEAD

				lab	le III: Cab	le Mounti	ng and Ba	ickshell D	imension	S				
	Danal Th	nickness		E			I	=				(G	
Dash No.	Panel II	lickness		E .	Size 1	and 2	Size	3–5	Siz	е б	Size 1	and 2	Size	3–6
	ln.	mm	In.	mm	ln.	mm	In.	mm	ln.	mm	ln.	mm	ln.	mm
CC	N.	/A	.185	4.7	1.467	37.3	1.686	42.8	1.842	46.8	1.592	40.4	1.842	46.8
FO	N.	/A	.343	8.7	1.625	41.3	1.844	46.8	2.000	50.8	1.750	44.5	2.000	50.8
R1	.031	0.79	.247	6.3	1.529	38.8	1.748	44.4	1.904	48.4	1.654	42.0	1.904	48.4
R2	.047	1.19	.231	5.9	1.513	38.4	1.732	44.0	1.888	48.0	1.638	41.6	1.888	48.0
R3	.062	1.57	.216	5.5	1.498	38.0	1.717	43.6	1.873	47.6	1.623	41.2	1.873	47.6
R4	.093	2.36	.185	4.7	1.467	37.3	1.686	42.8	1.842	46.8	1.592	40.4	1.842	46.8
R5	.104	2.64	.174	4.4	1.456	37.0	1.675	42.5	1.831	46.5	1.581	40.2	1.831	46.5
R6	.125	3.18	.153	3.9	1.435	36.4	1.654	42.0	1.810	46.0	1.560	39.6	1.810	46.0
R7	.156	3.96	.125	3.2	1.407	35.7	1.626	41.3	1.782	45.3	1.532	38.9	1.782	45.3
R8	.135	3.43	.140	3.6	1.422	36.1	1.641	41.7	1.797	45.7	1.547	39.3	1.797	45.7
R9	.188	4.78	.094	2.4	1.376	34.9	1.595	40.5	1.751	44.5	1.501	38.1	1.751	44.5

Note: accurate panel thickness specification for panel-mounted connectors ensures backshell shroud will completely envelop connector for electromagnetic compatibility. Glenair recommends optional EMI/RFI gaskets for all panel-mount EMC applications.

SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Composite EMI/RFI Split Backshell with Banding Porch for Panel and Cable Mount Connectors

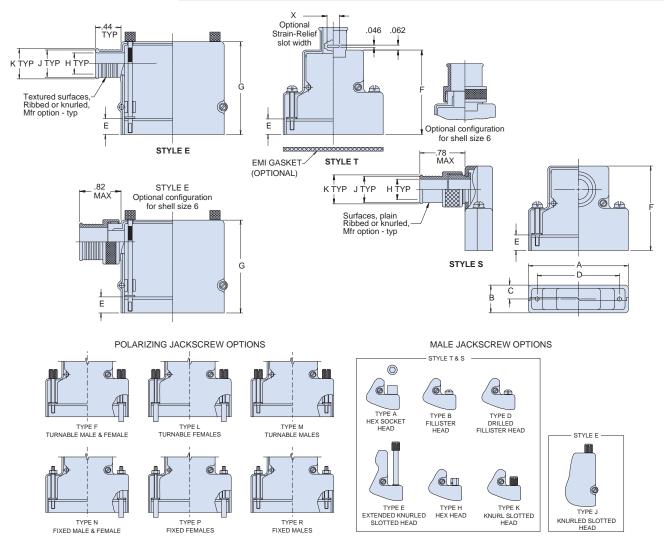


Split shell top, side, and end cable entry . 557-186





	How To O	rder								
Sample Part N	umber	557T186	хм	2	F0	В	1	-02	S	В
Series	557T186 = Top entry 557S186 = Side entry 557E186 = End entry									
Finish Symbol	XM = Electroless Nickel Z2 = Gold Plate									
Shell Size	1, 2, 3, 4, 5, 6 (Table I)									
Receptacle Mounting	F0 = Front mount (Table II) R1–R7 = Re CC = Cable-to-cable (Table IV)	ar mount (Ta	able III)	_					
Jackscrew Type	A, B, D, E, H, K, J, F, L, M, N, P, R (see diag	rams)								
EMI Gasket	1 = With EMI gasket 0 = Without EMI ga	asket								
Cable Entry	01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11 (Table I)								
Slot Option	S = Supplied with strain-relief slot Omi	t for no slot								
Band Option	B = Band supplied (600-052) K = Coiled	l Band suppli	ied (60	00-05	52-1)	On	nit fo	r none	e	



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SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Composite EMI/RFI Split Backshell with Banding Porch for Panel and Cable Mount Connectors



Split shell top, side, and end cable entry . 557-186

MATERIALS

Adapter, backshell: high-grade engineering thermoplastic Hardware: CRES / passivated Gasket: Metex Washer: Nylon

ТА	BLE I: Dash Nu	mber and Entry	and Slot Dime	nsions
Dash No.	H Dia	J Dia	K Dia	Х
01	.125 (3.18)	.250 (6.35)	.312 (7.92)	N/A
02	.250 (6.35)	.375 (9.53)	.438 (11.13)	.062 (1.57)
03	.312 (7.92)	.438 (11.13)	.500 (12.70)	.094 (2.39)
04	.375 (9.53)	.500 (12.70)	.562 (14.27)	.156 (3.96)
05	.438 (11.13)	.562 (14.27)	.625 (15.88)	.188 (4.78)
06	.500 (12.70)	.625 (15.88)	.688 (17.48)	.219 (5.56)
07	.562 (14.27)	.688 (17.48)	.750 (19.05)	.250 (6.35)
08	.625 (15.88)	.750 (19.05)	.812 (20.62)	.250 (6.35)
09	.750 (19.05)	.875 (22.23)	.937 (23.80)	.312 (7.92)
10	.875 (22.23)	1.000 (25.40)	1.062 (26.79)	.375 (9.53)
11	1.000 (25.40)	1.125 (28.58)	1.188 (30.18)	.375 (9.53)

		TABLE I	I: FRONT MO	UNTING – She	ell Size and	Dimensions		
Shell Size	А	B Max	C	D ±.005 (0.13)	E	F	G	Max Entry**
1	1.378 (35.00)	.624 (15.85)	.312 (7.92)	.984 (24.99)	.340 (8.64)	1.625 (41.28)	1.750 (44.45)	04/05
2	1.691 (42.95)	.624 (15.85)	.312 (7.92)	1.312 (33.32)	.340 (8.64)	1.625 (41.28)	1.750 (44.45)	05
3	2.250 (57.15)	.624 (15.85)	.312 (7.92)	1.852 (46,36)	.343 (8.71)	1.844 (46.84)	2.000 (50.80)	05
4	2.879 (73.13)	.624 (15.85)	.312 (7.92)	2.500 (63.50)	.343 (8.71)	1.844 (46.84)	2.000 (50.80)	05
5	2.785 (70.74)	.750 (19.05)	.375 (9.53)	2.406 (61.11)	.343 (8.71)	1.844 (46.84)	2.000 (50.80)	07
6*	2.885 (73.28)	.844 (21.44)	.422 (10.72)	2.500 (63.50)	.343 (8.71)	2.000 (50.80)	2.000 (50.80)	11
* CI II	Ci	the Tana and Co	d Fasta and a	** M E +		the Child The state	C CI - II C 01	F. A C

* Shell Size 6 available in Top and End Entry only. ** Max Entry applicable to Style T and E, Shell Size 01 Entry S Max -04 • Styles E & T Max. -05.

Note: accurate panel thickness specification for panel-mounted connectors ensures backshell shroud will completely envelop connector for EMC compatibility. Glenair recommends optional EMI/RFI gaskets for all panel-mount EMC applications.

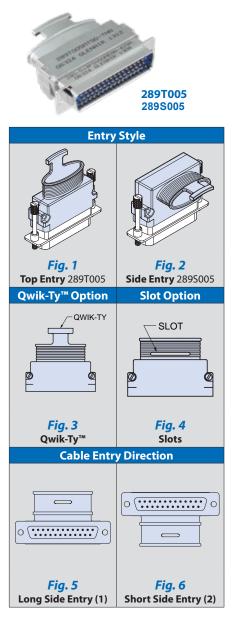
	TABLE	III: REAR M	OUNTING – Sł	ell Size, Pane	l Thickness ar	nd Dimension	S
Dash	Panel	E		F		(5
No.	Thickness	Ľ	Size 1 & 2	Size 3 – 5	Size 6	Size 1 & 2	Size 3 – 6
R1	.031 (0.79)	.247 (6.27)	1.525 (38.74)	1.745 (44.32)	1.904 (48.36)	1.656 (42.06)	1.904 (48.36)
R2	.047 (1.19)	.231 (5.87)	1.509 (38.33)	1.728 (43.89)	1.888 (47.96)	1.640 (41.66)	1.888 (47.96)
R3	.062 (1.57)	.216 (5.49)	1.500 (38.10)	1.720 (43.69)	1.873 (47.57)	1.625 (41.28)	1.873 (47.57)
R4	.093 (2.36)	.185 (4.70)	1.470 (37.34)	1.690 (42.93)	1.842 (46.79)	1.594 (40.49)	1.842 (46.79)
R5	.104 (2.64)	.174 (4.42)	1.451 (36.86)	1.671 (42.44)	1.831 (46.51)	1.585 (40.26)	1.833 (46.56)
R6	.125 (3.18)	.153 (3.89)	1.430 (36.32)	1.650 (41.91)	1.811 (46.00)	1.563 (39.70)	1.811 (46.00)
R7	.156 (3.96)	.125 (3.18)	1.400 (35.56)	1.620 (41.15)	1.781 (45.24)	1.532 (38.91)	1.780 (45.21)

		TABLE	IV: CABLE TO	CABLE – Shel	ll Size and D	imensions						
Shell Size	A	B Max	C	D +.005 (0.13) 000	E +.030 (0.76) 000	F +.030 (0.76) 000	G +.030 (0.76) 000	Max Entry**				
1	1.378 (35.00)	.624 (15.85)	.322 (8.18)	.984 (24.99)	.170 (4.32)	1.455 (36.96)	1.577 (40.06)	05				
2												
3												
4	2.879 (73.13)	.624 (15.85)	.322 (8.18)	2.500 (63.50)	.172 (4.37)	1.673 (42.49)	1.829 (46.46)	05				
5	2.785 (70.74)	.735 (18.67)	.375 (9.53)	2.406 (61.11)	.172 (4.37)	1.673 (42.49)	1.829 (46.46)	07				
6 * 2.885 (73.28) .844 (21.44) .422 (10.72) 2.500 (63.50) .172 (4.37) 1.829 (46.46) 1.829 (46.46) 11												
* Shell Size 6 available in Top and End Entry only. ** Max Entry applicable to Style T and E, Shell Size 01 Entry S Max -04 • Styles E & T Max05.												

SPACE-GRADE HIPER-D BACKSHELLS Split-Shell Low-Profile EMI Backshell, Elliptical Entry, Non-environmental



289T005 top entry, 289S005 side entry



FOR USE WITH GLENAIR SERIES 28 HIPER-D CONNECTORS

Lightweight, low profile space-saving two piece backshell fits securely into groove in HiPer-D[®] connectors. Fits standard HiPer-D[®] pin and socket connectors (280-018P, 280-019S) and Combo HiPer-D[®] connectors (280-046P and 280-047S). Terminate cable shield with optional Band-Master[™]ATS clamping band. Elliptical cable entry provides room for large wire bundles. Machined aluminum alloy or stainless steel backshell consists of two interlocking housings and two 300 series stainless steel screws. Overlapping seam improves EMI shielding performance. Compatible with Glenair Series 77 lipped heat-shrink boots. Non-environmental.

	Or	dering Informa	ation								
Sample Part Numb	er	289T005	ME	3	в	- N	N	к			
Basic Part Number	289T005 = Top 289S005 = Sid	e Entry (<i>Fig. 1</i>) le Entry (<i>Fig. 2</i>)									
Finish	ME = Electrole Z2 = Gold (Rol	ss Nickel (RoHS HS)	S)								
Shell Size	1 = Shell Size 2 = Shell Size 3 = Shell Size 4 = Shell Size 5 = Shell Size 6 = Shell Size	2 3 4 5		-							
Entry Size	A, B, C or D See Cable Ent	ry Size Table Be	low								
Qwik-Ty™ Option		vithout Qwik-Ty⊺ Ty™ Strain Reli		3)		-					
Slot Option	N = Supplied w S = With Slots	vithout Slots	Individu	ial Shi	ields	(Fig. 4	<i>4</i>)				
EMI/RFI Band		= Supplied without Band									
Cable Entry Direction	 K = Supplied with Pre-Coiled Band (600-052-1) Omit for 289T005. Applies only to 289S005. 1 = Cable Entry on Long Side of Shell Keystone (<i>Fig. 5</i>) 2 = Cable Entry on Short Side of Shell Keystone (<i>Fig. 6</i>) 										

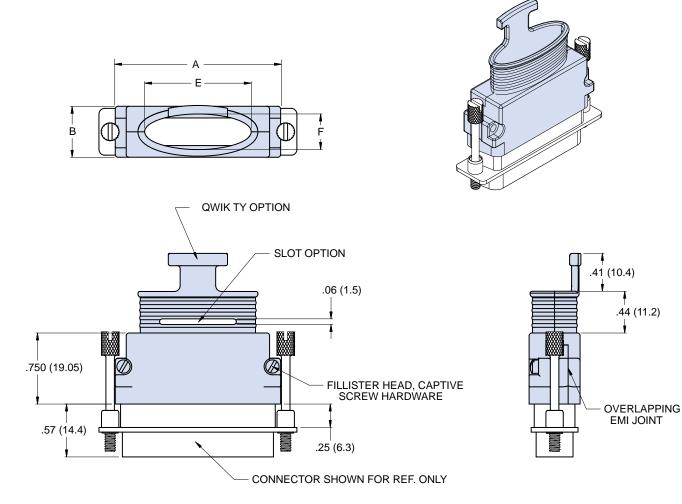
						Ca	ble Ent	try Size	e								
			SIZ	EA			SIZ	ΕB			SIZ	EC			SIZ	E D	
	Shell	E		F	-	E		F	-	E		F	-	E		F	-
	Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
	1	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
	2	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
	3	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
	4	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
	5	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
- F →	6	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SPACE-GRADE HIPER-D BACKSHELLS Split-Shell Low-Profile EMI Backshell, Elliptical Entry, Non-environmental



289T005 dimensions

289T005 DIMENSIONS



									Din	nensio	ns									
					E	Entry	Size A		E	Entry	Size E	}	I	Entry S	Size C	;	I	Entry S	Size D	
Shell	AN	lax	BN	lax	E		F	-	E		F	-	E		F	-	E		F	:
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.894	22.71	.550	13.97	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.218	30.94	.550	13.97	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	1.760	44.70	.550	13.97	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.408	61.16	.550	13.97	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.297	58.34	.654	16.61	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.422	61.52	.716	18.19	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

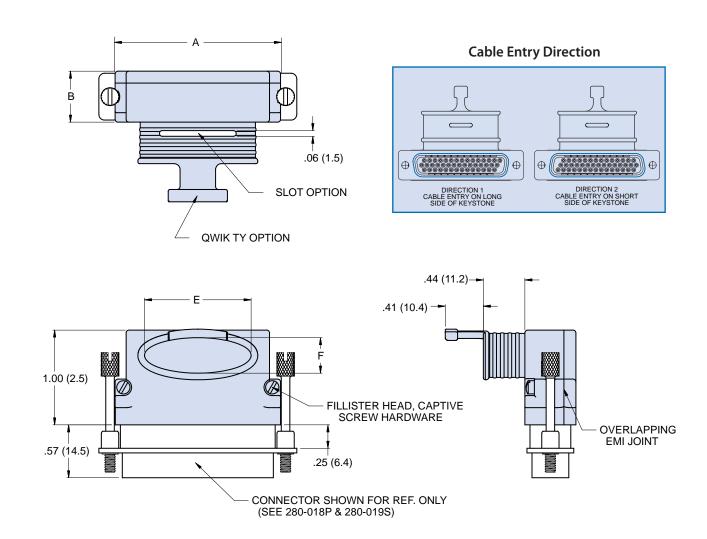
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SPACE-GRADE HIPER-D BACKSHELLS Split-Shell Low-Profile EMI Backshell, Elliptical Entry, Non-environmental



289S005 dimensions

289S005 DIMENSIONS



									Din	nensio	ns									
					I	Entry	Size A		I	Entry	Size E	3		Entry	Size C	;		Entry	Size D)
Shell	AN	lax	BN	lax	E		F	-	E		F	-	E		F	-	E	Ξ	F	-
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.894	22.71	.550	13.97	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.218	30.94	.550	13.97	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	1.760	44.70	.550	13.97	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.408	61.16	.550	13.97	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.297	58.34	.654	16.61	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.422	61.52	.716	18.19	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

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SPACE-GRADE HIPER-D BACKSHELLS Solid Shell Low-Profile EMI Backshell, **Elliptical Entry, Environmental**

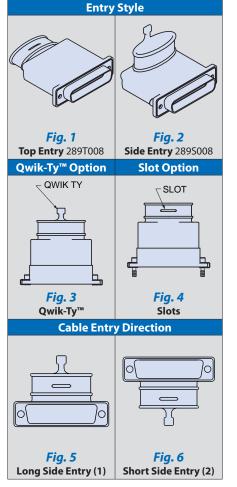


289T008 top entry, 289S008 side entry



FOR USE WITH GLENAIR SERIES 28 HIPER-D CONNECTORS

289-008 backshell provides watertight EMI protection for HiPer-D® connectors. Fits standard HiPer-D[®] pin and socket connectors (280-018P, 280-019S) and Combo HiPer-D[®] connectors (280-046P and 280-047S). Available with top entry or side entry. Terminate cable shield with optional Band-Master™ATS clamping band. Elliptical cable entry provides room for large wire bundles. Backshell consists of solid one piece housing, two stainless steel hex head jackscrews, two jackscrew retainer clips and silicone rubber sealing gasket. Aluminum or stainless steel. Use with Glenair Series 77 heat-shrink boot.



	Or	dering Informa	tion							
Sample Part Numb	er	2895008	ME	6	Α	-т	s	к	2	
Basic Part Number	289T008 = Top 289S008 = Sid									
Finish	ME = Electroles Z2 = Gold (Rol	ss Nickel (RoHS) IS))							
Shell Size	1 = Shell Size 2 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 8 6 = Shell Size 6	2 3 4 5								
Entry Size	A, B, C or D See Cable Entr	y Size Table Bel	ow		1					
Qwik-Ty™ Option		rithout Qwik-Ty™ Ty™ Strain Relie		3)		-				
Slot Option	N = Supplied w S = With Slots	rithout Slots for Terminating I	ndividua	al Shi	elds (Fig. 4)			
EMI/RFI Band	N = Supplied w K = Supplied w	rithout Band rith Pre-Coiled Ba	and (60	0-052	2-1)			-		
Cable Entry Direction	1 = Cable Entry	/ on Long Side o / on Short Side o	f Shell	Keyst	one (

						Cak	ole Ent	r <mark>y Siz</mark> e									
			Entry	Size A			Entry S	Size B	}		Entry	Size C	;		Entry :	Size D)
	Shell	E		F	•	E		F	-	E		F	-	E		F	-
	Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
	1	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
	2	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
	3	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
	4	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
	5	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
+- F →	6	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

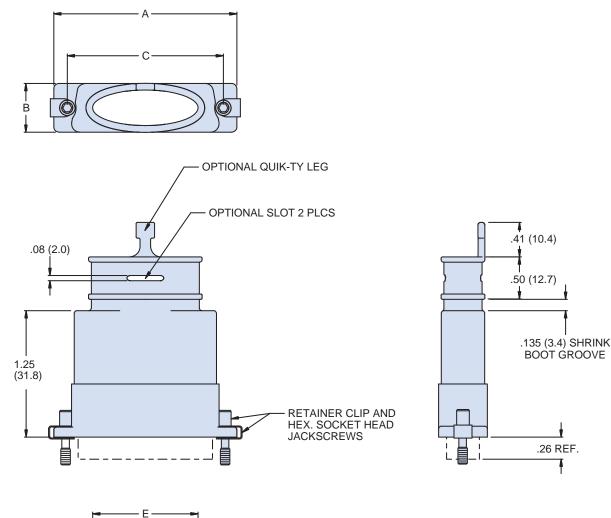
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SPACE-GRADE HIPER-D BACKSHELLS Solid Shell Low-Profile EMI Backshell, Elliptical Entry, Environmental



289T008 top entry dimensions

289T008 DIMENSIONS





										Dim	ensio	ns										
	AN	lov	BN	lov	СВ	acio	E	Intry :	Size /	۹.	E	Intry S	Size I	В	E	Intry	Size (C	E	Intry	Size I	D
Shell		IdX	DIV	IdX	CD	asic	E		F	-	E		F	-	E		F	F	E		F	-
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.395	35.43	.624	15.85	.984	24.99	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.706	43.33	.624	15.85	1.312	33.32	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	2.265	57.53	.624	15.85	1.852	47.04	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.900	73.66	.624	15.85	2.500	63.50	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.800	71.12	.750	19.05	2.406	61.11	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.900	73.66	.844	21.44	2.500	63.50	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

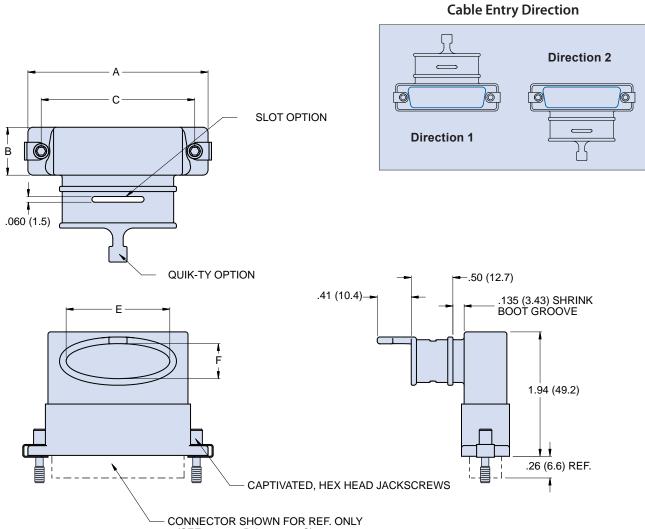
54 © 2019 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • Aerospace/Space Flight Accessories Dimensions in Inches (millimeters) are subject to change without notice.

SPACE-GRADE HIPER-D BACKSHELLS Solid Shell Low-Profile EMI Backshell, Elliptical Entry, Environmental



289S008 side entry dimensions

2895008 DIMENSIONS



(SEE 280-018P & 280-019S)

							-			Dim	ensio	ns										
								Entry	Size	Α	E	Intry	Size I	В	E	Intry	Size	C	E	Intry S	Size I	D
Shell	AN	lax	BN	lax	СВ	asic		E	I	=	E		I	F	E		I	F			F	=
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.395	35.43	.624	15.85	.984	24.99	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.706	43.33	.624	15.85	1.312	33.32	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	2.265	57.53	.624	15.85	1.852	47.04	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.900	73.66	.624	15.85	2.500	63.50	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.800	71.12	.750	19.05	2.406	61.11	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.900	73.66	.844	21.44	2.500	63.50	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

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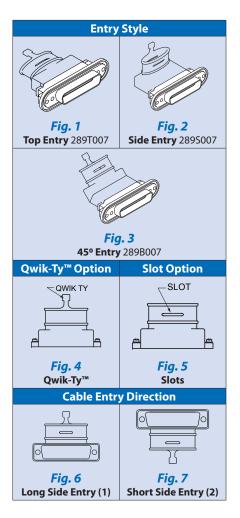


289T007 top entry, 289B007 45° entry, 289S007 side entry



FOR USE WITH GLENAIR SERIES 28 HIPER-D CONNECTORS

289-007 backshell fits panel mount HiPer-D[®] connectors. Available in straight, right angle and 45° versions. Aluminum or stainless steel body, fluorosilicone rubber gasket and stainless steel screws. Design also features a boot groove for the attachment of Series 77 heatshrink boots. Terminate cable shield with optional Band-Master ATS[®] band. Optional slot allows easy termination of multiple individual cable shields. Attach cable ties to optional Qwik-Ty[™] leg.

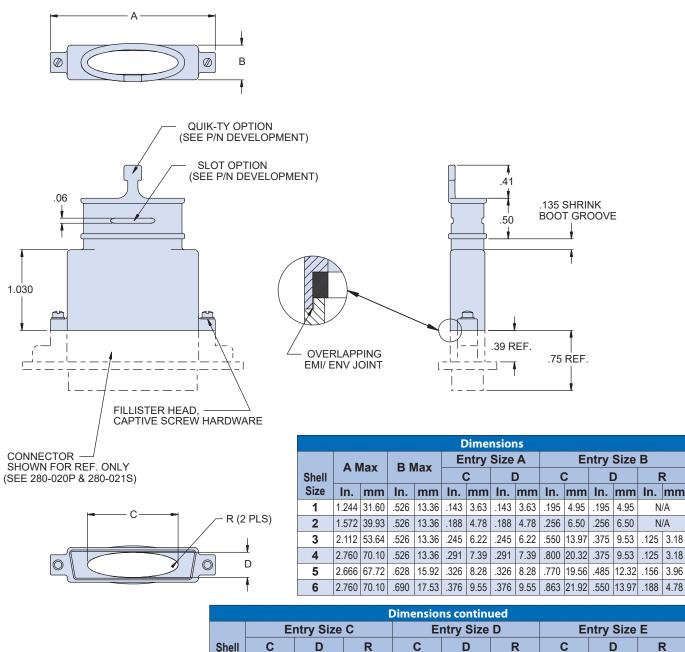


289B007 = 45° Entry (Fig. 3) Finish ME = Electroless Nickel (RoHS) Z2 = Gold (RoHS) 1 = Shell Size 1 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5 6 = Shell Size 6												
Sample Part Numb	er	289B007	ME	2	С	-т	N	N	1			
Basic Part Number	289S007 = Side	e Entry (Fig. 2)										
Finish)									
Shell Size	2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5											
Entry Size		y Size Table Bel	ow									
Qwik-Ty™ Option		ithout Qwik-Ty™ Ty™ Strain Relie		4)		-						
Slot Option	N = Supplied w S = With Slots	ithout Slots for Terminating I	ndividu	ıal Sh	ields	(Fig. 8	5)					
EMI/RFI Band	N = Supplied w K = Supplied w	ithout Band ith Pre-Coiled Ba	and (6	00-05	2-1)			-				
Cable Entry Direction	1 = Cable Entry	0 07. Applies on / on Long Side o / on Short Side c	f Shell	Keys	tone	(Fig. 6	5)	-	,			



289T007 top entry dimensions

289T007 DIMENSIONS



(0)	F	२	0	2		כ	F	२	(2	[)	F	2
In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
.242	6.15	.242	6.15	Ν	/A	.438	11.13	.375	9.53	.160	4.06	.625	15.88	.375	9.53	.130	3.30
.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30	.938	23.83	.375	9.53	.130	3.30
.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77	1.438	36.53	.375	9.53	.109	2.77
1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77	2.125	53.98	.375	9.53	.109	2.77
1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18	2.000	50.80	.485	12.32	.125	3.18
1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18	2.125	53.98	.550	13.97	.125	3.18

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Size

1 2

3

4

5

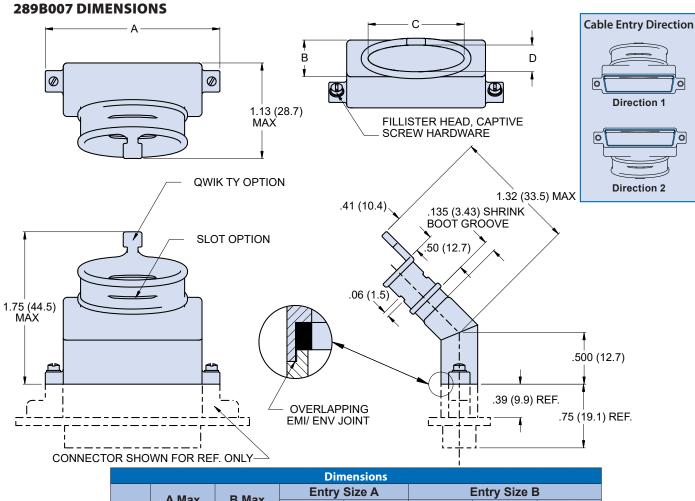
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0

289B007 45° entry dimensions



		A	lov	DI	/lax	I	Entry	Size A	۱		I	Entry	Size E	3	
	Shell	A 1	lax	DI	lax	(~	[)	(0	[)	F	र
	Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
	1	1.229	31.22	.498	12.65	.143	3.63	.143	3.63	.195	4.95	.195	4.95	N	/A
	2	1.557	39.55	.498	12.65	.188	4.78	.188	4.78	.256	6.50	.256	6.50	N	/A
	3	2.097	53.26	.498	12.65	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.125	3.18
	4	2.745	69.72	.498	12.65	.291	7.39	.291	7.39	.800	20.32	.375	9.53	.125	3.18
ĺ	5	2.651	67.34	.600	15.24	.326	8.28	.326	8.28	.770	19.56	.485	12.32	.156	3.96
	6	2.745	69.72	.662	16.81	.376	9.55	.376	9.55	.863	21.92	.550	13.97	.188	4.78

				Dir	nensio	ons co	ntinue	d				
		I	Entry	Size C	;			I	Entry	Size D)	
Shell	(0	[)	F	र	(0	[)	F	२
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.242	6.15	.242	6.15	N	/A	.438	11.13	.375	9.53	.160	4.06
2	.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30
3	.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77
4	1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77
5	1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18
6	1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18

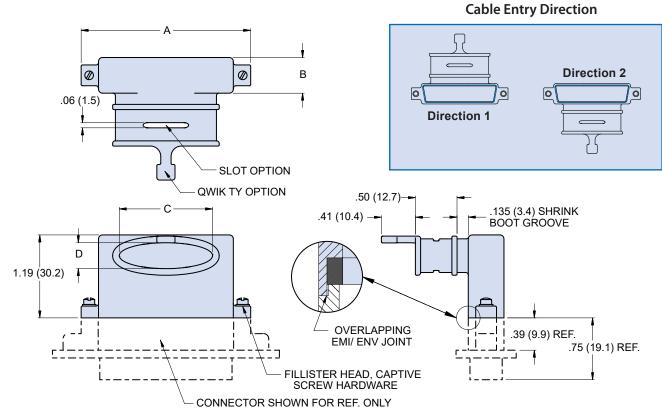
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289S007 side entry dimensions

289S007 DIMENSIONS



			•		•	Dir	nensio	ons						
	AN	lav	D N	/lax		Entry	Size A	1		I	Entry	Size B	3	
Shell	A 11	Παλ	Ы	Παλ	(2	[כ	C	2	[C	F	र
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.244	31.60	.526	13.36	.143	3.63	.143	3.63	.195	4.95	.195	4.95	Ν	/A
2	1.572	39.93	.526	13.36	.188	4.78	.188	4.78	.256	6.50	.256	6.50	N	/A
3	2.112	53.64	.526	13.36	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.125	3.18
4	2.760	70.10	.526	13.36	.291	7.39	.291	7.39	.800	20.32	.375	9.53	.125	3.18
5	2.666	67.72	.628	15.95	.326	8.28	.326	8.28	.770	19.56	.485	12.32	.156	3.96
6	2.760	70.10	.690	17.53	.376	9.55	.376	9.55	.863	21.92	.550	13.97	.188	4.78

				Dim	ensior	ns cont	tinued					
		l	Entry	Size C	;			Er	ntry Si	ize D		
Shell	(2	[)	F	२	(2	C)	F	२
Size	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.242 6.15 .242 6.15		N	/A	.438	11.13	.375	9.53	.160	4.06		
2	.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30
3	.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77
4	1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77
5	1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18
6	1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18

Rev. 05.11.20



BACKSHELL, LIGHTWEIGHT DESIGN WITH SADDLE CLAMPS FOR STRAIN RELIEF IAW ESCC 3401/072, TYPE VARIANTS 05, 06, 07, 08, 09, AND 72



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

	How To Order Glenair 557-433 Commercial	Equivalent							
Sample Part Nur	nber	557-433	GME	-1	A				
ESCC Series Lightweight strain relief clamp with saddle bars									
Finish Symbol	GME = Gold over Electroless Nickel per ESCC No. 3	3401/072 Para	4.4.2						
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F								
Alternate Design	 A = Alternate design per ESCC Detail Specification Omit for standard 	n 3401/072 Fig	ure 2(b)						

	ESCC 3401/072 to Glenair P/N cross-reference					
Size	ESCC P/N	Size	Glenair P/N			
E	340107205BNMBA	1	557-433GME-1A			
Α	340107206BNMBA	2	557-433GME-2A			
В	340107207BNMBA	3	557-433GME-3A			
С	340107208BNMBA	4	557-433GME-4A			
D	340107209BNMBA	5	557-433GME-5A			
F	340107272BNMB	6	557-433GME-6			

"A" at the end of part number = Alternate design. Omit for standard. Alternate design not available on size F (6)

SHORTING CAP, LIGHTWEIGHT DESIGN IAW ESCC 3401/072, TYPE VARIANTS 10, 11, 12, 13, 14, AND 73



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

	How To Order Glenair 557-434 Commercial Equivalent							
Sample Part Number 557-434 GME -2								
ESCC Series	C Series Lightweight shorting cap							
Finish Symbol	GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2							
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F							
Alternate Design	Alternate Design A = Alternate design per ESCC Detail Specification 3401/072 Figure 2(c) Omit for standard							

	ESCC 3401/072 to Glenair P/N cross-reference					
Size	ESA P/N	Size	Glenair P/N			
E	340107210BNMBA	1	557-434GME-1A			
Α	340107211BNMBA	2	557-434GME-2A			
В	340107212BNMBA	3	557-434GME-3A			
С	340107213BNMBA	4	557-434GME-4A			
D	340107214BNMBA	5	557-434GME-5A			
F	340107273BNMB	6	557-434GME-6			



EMI/RFI BANDING BACKSHELL, 90° LONGITUDINAL OUTLET, LIGHTWEIGHT DESIGN IAW ESCC 3401/072, TYPE VARIANTS 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, AND 76



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

	How To Order Glenair 557-435 Commercial Equivalent						
Sample Part Number 557-435 GME -2							
ESCC Series	Lightweight EMI/RFI banding backshell						
Finish Symbol	ymbol GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2						
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F						
Entry Direction	Entry Direction L = Left outlet R = Right outlet Omit for Shell Size 6						
Alternate Design	A = Alternate design per ESCC Detail Specificati Omit for standard	on 3401/072 l	igure 2(e	2)			

	ESA/ESCC3401/072 to Glenair P/N cross-reference					
Size	ESA P/N	Size	Glenair P/N			
E	340107225BNMBA	1	557-435GME-1RA			
	340107230BNMBA		557-435GME-1LA			
А	340107226BNMBA	2	557-435GME-2RA			
A	340107231BNMBA	2	557-435GME-2LA			
В	340107227BNMBA	3	557-435GME-3RA			
D	340107232BNMBA	5	557-435GME-3LA			
6	340107228BNMBA	4	557-435GME-4RA			
	340107233BNMBA	4	557-435GME-4LA			
D	340107229BNMBA	-	557-435GME-5RA			
	D 340107234BNMBA 5)	557-435GME-5LA			
F	340107276BNMB	6	557-435GME-6			

EMI/RFI BANDING BACKSHELL, STRAIGHT OUTLET, LIGHTWEIGHT DESIGN IAW ESCC 3401/072, TYPE VARIANTS 35, 36, 37, 38, 39 AND 77



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

How To Order Glenair 557-436 Commercial Equivalent							
Sample Part Number 557-436 GME					A		
ESCC Series	Lightweight EMI/RFI banding backshell						
Finish Symbol	Finish Symbol GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2						
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F						
Alternate Design	Alternate Design A = Alternate design per ESCC Detail Specification 3401/072 Figure 2(f) Omit for standard						

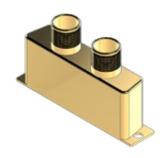
	ESCC 3401/072 to Glenair P/N cross-reference					
Size	ESA P/N	Size	Glenair P/N			
E	340107235BNMBA	1	557-436GME-1A			
Α	340107236BNMBA	2	557-436GME-2A			
В	340107237BNMBA	3	557-436GME-3A			
С	340107238BNMBA	4	557-436GME-4A			
D	340107239BNMBA	5	557-436GME-5A			
F	340107277BNMB	6	557-436GME-6			

"A" at the end of part number = Alternate design. Omit for standard. Alternate design not available on size F (6)

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EMI/RFI BANDING BACKSHELL, DUAL ENTRY, LIGHTWEIGHT DESIGN IAW ESCC 3401/072, 40 TYPE VARIANT



Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072 Figure 2(g)

How To Order Glenair 557-437 Commercial Equivalent							
Sample Part Number 557-437 GME							
ESCC Series	SCC Series Lightweight EMI/RFI banding backshell, dual entry						
Finish Symbol	nish Symbol GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2						
Shell Size 2=A							

ESCC 3401/072 to Glenair P/N cross-reference					
Size	Size ESCC P/N Size Glenair P/N				
A 340107240BNMB 2 557-437GME-2					

EMI/RFI BANDING BACKSHELL, ULTRA ELLIPTICAL STRAIGHT ENTRY IAW ESCC3401/072, TYPE VARIANTS 46, 47, 48, 49, 50, AND 78



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

How To Order Glenair 557-438 Commercial Equivalent						
Sample Part Number 557-438				-1	Α	
ESCC Series	Series Lightweight EMI/RFI banding backshell					
Finish Symbol	inish Symbol GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2					
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F					
Alternate Design	A = Alternate design per ESCC Detail Specification 3401/072 Figure 2(i) Omit for standard					

	ESCC 3401/072 to Glenair P/N cross-reference					
Size	ESA P/N	Size	Glenair P/N			
E	340107246BNMBA	1	557-438GME-1A			
Α	340107247BNMBA	2	557-438GME-2A			
В	340107248BNMBA	3	557-438GME-3A			
С	340107249BNMBA	4	557-438GME-4A			
D	340107250BNMBA	5	557-438GME-5A			
F	340107278BNMB	6	557-438GME-6			



EMI/RFI BANDING BACKSHELL, ULTRA ELLIPTICAL 45° ENTRY IAW ESCC3401/072, TYPE VARIANTS 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, AND 79



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

How To Order Glenair 557-439 Commercial Equivalent									
Sample Part Nu	557-439	GME	-2	R	A				
ESCC Series	Lightweight EMI/RFI banding backshell								
Finish Symbol	GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2								
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F								
Entry Direction L = Left outlet R = Right outlet Omit for Shell Size 6									
Alternate Design	A = Alternate design per ESCC Detail Specification Omit for standard	on 3401/072 l	igure 2(j)					

	ESA/ESCC3401/072 to Glenair P/N cross-reference								
Size	ESA P/N	Size	Glenair P/N						
E	340107251BNMBA	1	557-439GME-1RA						
E	340107256BNMBA		557-439GME-1LA						
Α	340107252BNMBA	2	557-439GME-2RA						
A	340107257BNMBA	2	557-439GME-2LA						
В	340107253BNMBA	3	557-439GME-3RA						
D	340107258BNMBA	5	557-439GME-3LA						
6	340107254BNMBA	4	557-439GME-4RA						
	340107259BNMBA	4	557-439GME-4LA						
D	340107255BNMBA	5	557-439GME-5RA						
	340107260BNMBA	5	557-439GME-5LA						
F	340107279BNMB	6	557-439GME-6						

"A" at the end of part number = Alternate design. Omit for standard. Alternate design not available on size F (6)

EXTRA SHORTING CAN, LIGHTWEIGHT DESIGN IAW ESCC3401/072, TYPE VARIANTS 61, 62, 63, 64, 65, AND 80



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

How To Order Glenair 557-440 Commercial Equivalent									
Sample Part Nu	557-440	GME	-2	Α					
ESCC Series	Lightweight extra shorting can								
Finish Symbol	GME = Gold over Electroless Nickel per ESCC No. 3	GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2							
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F	=E, 2=A, 3=B, 4=C, 5=D, 6=F							
Alternate Design	A = Alternate design per ESCC Detail Specificatior Omit for standard	n 3401/072 Fig	ure 2(k)						

	ESA/ESCC3401/072 to Glenair P/N cross-reference								
Size	ESA P/N	Glenair P/N							
E	340107261BNMBA	1	557-440GME-1A						
Α	340107262BNMBA	2	557-440GME-2A						
В	340107263BNMBA	3	557-440GME-3A						
С	340107264BNMBA	4	557-440GME-4A						
D	340107265BNMBA	5	557-440GME-5A						
F	340107280BNMB	6	557-440GME-6						

EMI/RFI BANDING BACKSHELL, STRAIGHT OUTLET, FRONT OR REAR MOUNT, LIGHTWEIGHT DESIGN IAW ESCC 3401/072, TYPE VARIANTS 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 74, AND 75



MATERIAL/FINISH NOTES

Backshell: Al Aluminum Alloy with 30 micro-inches Gold (min.) over electroless nickel per ESCC No. 3401/072 Para. 4.4.2

Alternate finish code A174 per ESCC3401/072 available (Glenair Electroless Nickel code ME), consult factory

Hardware: Brass with 0.7µm Gold (min.) over 1µm copper (min.)

For dimensions and weight see ESCC3401/072

How To Order Glenair 550T072Commercial Equivalent									
Sample Part N	550T072	GME	-2	F	- A				
ESCC Series	Lightweight EMI/RFI banding backshell								
Finish Symbol	GME = Gold over Electroless Nickel per ESCC No. 3401/072 Para. 4.4.2								
Shell Size	1=E, 2=A, 3=B, 4=C, 5=D, 6=F								
Receptacle Mounting	F = Front mount R1 = Rear mount								
Alternate Design	A = Alternate design per ESCC Detail Specification Omit for standard	on 3401/072 F	igure 2(c	d)		_			

lenair.

	ESCC 3401/072 to Glenair P/N cross-reference								
Size	ESA P/N	Size	Glenair P/N						
E	340107215BNMBA	1	550T072GME-1F-A						
E	340107220BNMBA	I	550T072GME-1R1-A						
А	340107216BNMBA	2	550T072GME-2F-A						
A	340107221BNMBA	2	550T072GME-2R1-A						
в	340107217BNMBA	3	550T072GME-3F-A						
Б	340107222BNMBA	3	550T072GME-3R1-A						
C	340107218BNMBA	4	550T072GME-4F-A						
C	340107223BNMBA	4	550T072GME-4R1-A						
D	340107219BNMBA	5	550T072GME-5F-A						
U	340107224BNMBA	5	550T072GME-5R1-A						
F	340107274BNMB	c	550T072GME-6F						
Г	340107275BNMB	6	550T072GME-6R1						



BACKSHELL HARDWARE - MALE SCREW LOCK ASSEMBLIES IAW ESCC 3401/072, TYPE VARIANTS 70, 71

 How To Order Glenair 6870-1124 Commercial Equivalent

 Sample Part Number
 6870-1124
 M

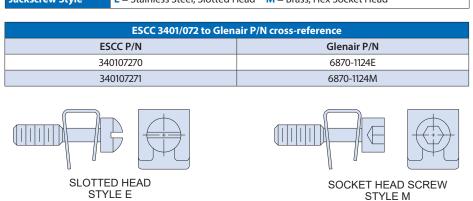
 ESCC Series
 Male screw lock assembly
 M

 Jackscrew Style
 E = Stainless Steel, Slotted Head
 M = Brass, Hex Socket Head

MATERIAL/FINISH NOTES

Jackscrews and Bracket: Stainless Steel or Brass with 30 micro-inches Gold (min.) over copper 40 micro-inches (min) per ESCC No. 3401/072 Para. 4.4.1

For dimensions and weight see ESCC3401/072



BACKSHELL HARDWARE - MALE SCREW LOCK ASSEMBLIES IAW ESCC 3401/072, TYPE VARIANTS 01, 02, 03, 04, 66, 67, 68, AND 69

How To Order Glenair 6870-1129 Commercial Equivalent							
Sample Part Nu	Sample Part Number						
ESCC Series Male screw lock assembly							
Variant	See cross-ref table						

MATERIAL/FINISH NOTES

Jackscrews and Bracket: Brass with 30 micro-inches Gold (min.) over copper 40 micro-inches (min) per ESCC No. 3401/072 Para. 4.4.1

ESCC 3401/072 to Glenair P/N cross-reference Material **Use with Shell Size** ESCC P/N Glenair P/N 340107201 6870-1129-01 Brass DA to DC DD 340107202 6870-1129-02 Brass 340107266 6870-1129-66 Brass DA to DC DD 340107267 6870-1129-67 Brass

For dimensions and weight see ESCC3401/072



SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Glenair Improved Designs for Removable-Entry and Cable Clamp Rectangular Backshells



557-652 and 557-653 (with IS-Sommer cross-reference)

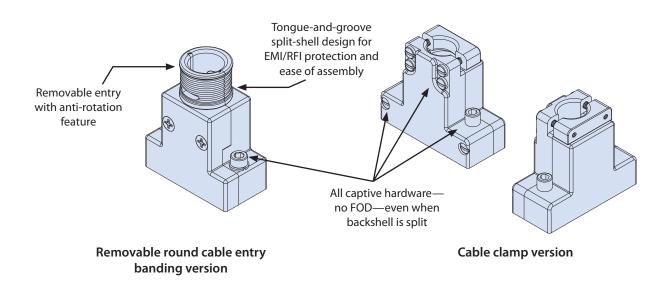
IS-Sommer rectangular connector accessories utilize a two-piece design with a separable band platform and loose/removable hardware. Glenair design improvements to this standard deliver serious performance in space and other high-performance application environments. Importantly, Glenair backshells of this type feature only captive hardware. Even when the two-piece backshell is split for assembly around the wired connector, Glenair hardware remains captive to the backshell body, eliminating the risk of FOD in sensitive space applications. The architecture of the Glenair split shell design incorporates a sliding tongueand-groove for superior EMC performance and ease of use. Also, unlike competitor

and-groove for superior EMC performance and ease of use. Also, unlike competitor solutions, the separable cable entry piece is captive when the backshell is assembled, and stays in position with an anti-rotation feature.

Glenair split-shell cable-clamp backshells likewise feature all captive hardware and a low-profile saddle-bar cable clamp. In general, the Glenair design facilitates faster, safer, trouble-free cable assembly.

Contact Glenair for detailed drawings and dimensional details.

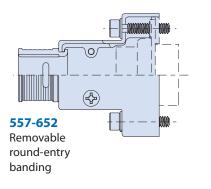
GLENAIR IMPROVED DESIGN SPACE-GRADE BACKSHELL FEATURES: ROUND ENTRY BANDING AND CABLE-CLAMP VERSIONS

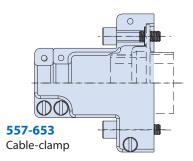


SPACE-GRADE MIL-DTL-24308 D-SUB BACKSHELLS Glenair Improved Designs for Removable-Entry and Cable Clamp Rectangular Backshells



557-652 and 557-653 (with IS-Sommer cross-reference)





Glenair 557 Series Backshell to Sommer Cross-Reference							
557-652 Removable Round Entry Split Backshell							
Glenair Part Number Sommer Part Number							
557-652M106CC1	DW-214-09-1-6-9315						
557-652M206CC1	DW-214-15-2-6-9316						
557-652M306CC1	DW-214-25-3-6-9317						
557-652M406CC1	DW-214-37-4-6-9318						
557-652M507CC1	DW-214-50-5-6-9319						
557-652M608CC1	Shell Size 6 not available						
557-653 Cable Clamp S	plit Backshell, Rear Wall Mount						
Glenair Part Number	Sommer Part Number						
557-653M1CC1	DW-214-09-1-6-0011						
557-653M2CC1	DW-214-15-2-6-0012						
557-653M3CC1	DW-214-25-3-6-0013						
557-653M4CC1	DW-214-37-4-6-0014						
557-653M5CC1	DW-214-50-5-6-0015						
557-653M6CC1	DW-214-104-6-6-0016						

SPACE-GRADE SHIELDING AND GROUNDING ACCESSORIES Band-Master ATS®



Standard banding tools and bands

STANDARD BANDING TOOL



The 601-100 Band-Master[™] ATS Standard Tool with Counter for Standard Bands

Weighs approximately 1.30 lbs., and is designed for .240" width clamping bands in a tension range from 100 to 180 lbs. Calibrate at 150 lbs. \pm 5 lbs. for most shield terminations. Tool and band should never be lubricated.

The 600-058 QPL Qualified (M81306/1A) Standard Banding Tool without Counter



Weighs 1.22 and is designed for .240" width clamping bands in a tension range from 100 to 180 lbs. Calibrate at 150 lbs. \pm 5 lbs. for most shield terminations. Tool and band should never be lubricated (not shown).

		Band-Master ATS [®] Standard Band Selection						
	Len	igth	Part Number		Fits Dia	ameter		
Bands	In.	mm.	Flat	Pre-Coiled	ln.	mm.		
Short Standard	9.0	228.6	601-005	601-006	1.0	25.4		
Medium Standard	14.25	361.95	601-040	601-041	1.8	45.7		
Long Standard	18.0	457.2	601-049	601-050	2.5	63.5		

Cable Pull Strength for Band-Master ATS® Standard Bands									
Neme	Material	Band	Width	Band Th	nickness	Calibration	Cable Pull		
Name	Туре	In	mm	In	mm	Setting	Strength		
Standard	300 SS	0.240	6.10	.020	.51	150 ±5 lbs	per AS85049/128		

	QPL Qualified Standard Band Selection								
	Length		Mil Spec Part Number F			Mil Spec Part Number		Fits Di	ameter
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.			
Standard Band	14.25	361.95	M85049/128-3	M85049/128-4	1.8	45.7			

Cable Pull Strength for Standard QPL Qualified Bands									
Namo	Material	Band	Width	Band Th	nickness	Calibration	Cable Pull		
Name	Туре	In	mm	In	mm	Setting	Strength		
Standard	300 SS	0.240	6.10	.020	.51	150 ±5 lbs	per AS85049/128		

Color-coded tool handle:

= Standard; Black

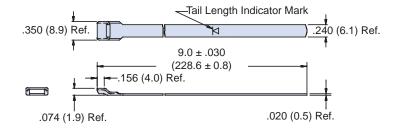
SPACE-GRADE SHIELDING AND GROUNDING ACCESSORIES Band-Master ATS[®]

Standard banding tools and bands

STANDARD BANDS

Short Flat 601-005 Short Precoiled 601-006

Standard bands are precision constructed of 300 Series SST passivate IAW AMS 2700 . Short standard bands are 9.00 inches (228.6) in length and designed for use with the Band-Master ATS® 601-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.0 inches (25.4).

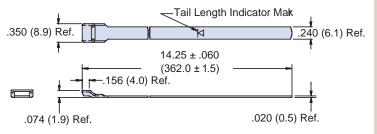


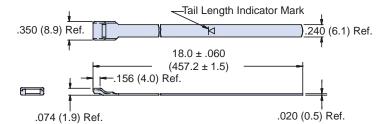
Medium Flat 601-040 Medium Precoiled 601-041

Standard bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Medium standard bands are 14.25 inches (361.95) in length and designed for use with the Band-Master ATS® 601-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.8 inches (45.7).

Long Flat 601-049 Long Precoiled 601-050

Standard bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Long standard bands are 18.0 inches (457.2) in length and designed for use with the Band-Master ATS® 601-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 2.5 inches (63.5).





SPACE-GRADE SHIELDING AND GROUNDING ACCESSORIES Band-Master ATS[®]



Micro banding tools and bands

MICRO BANDING TOOL



The 601-101 Band-Master ATS® Micro Tool with Counter for Micro Bands

Weighs approximately 1.20 lbs., and is designed for micro .120" width clamping bands in a tension range from 50 to 85 lbs. Calibrate at 80 lbs \pm 3 lbs. for most shield terminations. Tool and band should never be lubricated.

The 600-061 QPL Qualified (M81306/1B) Micro Banding Tool without Counter



Weighs 1.11 and is designed for micro .120" width clamping bands in a tension range from 60 to 85 lbs. Calibrate at 80 lbs \pm 5 lbs. for most shield terminations. Tool and band should never be lubricated (not shown).

	Band-Master ATS® Micro Band Selection					
	Len	gth	Part N	Fits Diameter		
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.
Short Micro	5.0	127.0	601-024	601-025	0.5	12.7
Medium Micro	8.125	206.4	601-060	601-061	.88	22.4
Long Micro	14.25	362.0	601-064	601-065	1.8	45.7

Cable Pull Strength for Band-Master ATS® Micro Bands								
Name	Material Type	Band Width		Band Thickness		Calibration	Cable Pull	
		In	mm	In	mm	Setting	Strength	
Micro	300 SS	0.120	3.05	.015	.38	80 ±5 lbs	per AS85049/128	

	QPL Qualified Micro Band Selection					
	Len	gth	Part N	Fits Diameter		
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.
Standard Micro	8.125	206.4	M85049/128-7	M85049/128-8	.88	22.4

Cable Pull Strength for Micro QPL Qualified Bands								
Name	Material Type	Band Width		Band Thickness		Calibration	Cable Pull	
		In	mm	In	mm	Setting	Strength	
Micro	300 SS	0.120	3.05	.015	.38	80 ±5 lbs	per AS85049/128	

Color-coded tool handle:

= Micro; Blue

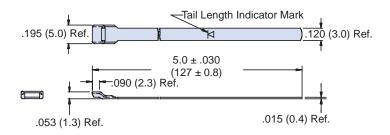
SPACE-GRADE SHIELDING AND GROUNDING ACCESSORIES Band-Master ATS[®]

Micro banding tools and bands

MICRO BANDS

Short Flat 601-024 Short Precoiled 601-025

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Short Micro Bands are 5.00 inches (127) in length and designed for use with the Band-Master ATS[®] 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .5 inches (12.7).



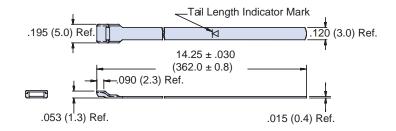
Medium Flat 601-060 Medium Precoiled 601-061

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Medium Micro Bands are 8.125 inches (206.4) in length and designed for use with the Band-Master ATS® 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .88 inches (22.4).

$\begin{array}{c|c} & & & & & \\ \hline & & & & \\ \hline & & & & \\ \hline \hline & & & \\ \hline \hline \\ \hline & & & \\ \hline \hline \\ \hline & & & \\ \hline \hline \\ \hline & & & \\ \hline \hline \\$

Long Flat 601-064 Long Precoiled 601-065

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Long Micro Bands are 14.25 inches (362.0) in length and designed for use with the Band-Master ATS® 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.88 inches (47.8).





ArmorLite[™] is an ultra-lightweight microfilament stainless steel EMI/RFI braided shielding. Available as tubular sleeving as well as direct factory overbraiding for point-to-point and multi-branch interconnect assemblies.

LIGHTWEIGHT



Microfilament nickel-clad expandable stainless steel EMI/RFI braided shielding

Save weight and money every time you fly! All-Up-Weight (AUW) has met its match: ArmorLite[™] microfilament stainless steel braid saves pounds compared to standard QQ-B-575/A-A-59569 EMI/RFI shielding. ArmorLite[™] is an expandable, flexible, highstrength, conductive stainless steel microfilament braid material designed for use as EMI/RFI shielding in high-performance wire interconnect systems. The principal benefit of ArmorLite[™] is its extreme light weight compared to conventional nickel/ copper shielding. By way of comparison, 100 feet of 5/8 inch ArmorLite[™] is more than four pounds lighter than standard 575 A-A-59569 shielding. Plus, ArmorLite[™] offers superior temperature tolerance compared to other lightweight tubular braided shielding including microfilament composite technologies.

- Ultra-lightweight EMI/RFI braided sleeving for hightemperature applications -80°C to +260°C
- Microfilament stainless steel: 70% lighter than NiCu A-A-59569/QQB575
- Outstanding EMI/RFI shielding and conductivity
- Aerospace environment qualified
- Superior flexibility and "windowing" resistance: 90 to 95% optical coverage
- 70,000 psi (min.) tensile strength
- Best performing metallic braid during lightning tests (IAW ANSI/EIA-364-75-1997 Waveform 5B)

LIGHTWEIGHT, FLEXIBLE ArmorLite™ Microfilament Braid for EMI/RFI Shielding Applications



DESCRIPTION	REQUIREMENT	PROCEDURE	REPORT
Altitude test 27,000 ft (5 PSIA nom.)	2.5% min.	RTCA DO-160F, Table 4-1, Table 4-2 Category C temp. spec	ARM-103
Operating Temperature	-80°C to +260°C	(85% Shielding effectiveness 1000 hours)	ARM-103
Braid Resistivity test, Pre and Post	Test pre/post–5 cycles–minimal disparity per spec.	EIA-364-32D IAW AS85049	ARM- 110/1
Surface Transfer Impedance	Transfer Impedance (10.0 kHz ~ 1.0 GHz)	IEC 62153-4-3	GT-18-026
Shield Effectiveness test, Pre and Post	Screening Attenuation (0 ~ 4.00 GHz)	IEC 62153-4-4	GT-18-026
Tensile/ Pull Strength	220 lbs. (min.). No anomalies within 8% - 10% of pre test for variable sizes	Glenair ATP- 183. 0 lbs. to 90 lbs, to 150 lbs, to 220lbs @ speed of 0.25 inches/min	ARM-105
Specific Gravity Test	8.2 (max) per ISO-1183	ASTM A580 (ref 316L Stainless Steel)	ARM-109
Lightning Current Test	Glenair Qual. Test Plan 191/ DC resistance/ voltage criteria per DO-160F Level for 3 sizes up to 30Ka.	ANSI/EIA-364-75-1977 Wave Form 5B SAE/ARP5416 Section 6.3 Waveform 1, 3 (1, 10MHz) and 5A	ARM-110 ARM-112
Vertical Flammability	Self extinguishing ≤ 2 sec. Burn length 0.1 inch. max. Dripping 0.0 seconds.	14 CFR part 25.853 (a) AMdT25-116 Appendix F Part I (a) (1) (ii)	ARM-101
Mass Loss and Collected Volatile Condensable Materials	Total Mass Loss (TML) ≤1.0% Collected Volatile Condensable Matl.(CVCM) ≤.1%	ASTM E-595	ARM-102
Salt Spray Test	DC Resistance IAW AS85049 .5 milliohm. No evidence of base metal on braid	ASTM B117-09 Sodium Chloride 5% 500 Hrs	ARM-100
Vibration Resistance	EAI Test Report 33247. DO160 section 8 Cat. R Vib. Curves E1	DO-160F RTCA/DO-160F, Section 9, Fig. 8- 4. Curve E1 3 sizes – 3 hours on each axis.	ARM-111
Thermal Shock Cycling test and Resistivity	No adverse effects in visual inspection or resistance after 50 cycles	EIA-364-32D, Table 3 Test condition V -65°C to +175°C	ARM-113
Abrasion and Plating test	DC Resistance IAW AS 85049. Glenair internal QTR-003	ATP 180 20 continuous @ 6 cycles/min. over 3 arms with .030 radiused edges	ARM-107
Fluid Immersion Test	Material compatibility – see table below	Customer/AS4373D method 601 Mod	ARM-106
Flex Test	2 Cycles: starting 0° over vertical ctr. line across to 180° cycle. Total cycles of 25633	Glenair ATP 179	ARM-112

Test Fluid	Test Temp °C	Test Temp °F	Immersion Time(h)	Requirement	Procedure			
MIL-L-23699, Lubricating Oil , Aircraft Turbine Engine, Synthetic Base	48-50	118-122	20					
MIL-H-5606 (Inactive for New Design), Hydraulic Fluid, Petroleum Base, Aircraft Missile, and Ordnance	48-50	118-122	20					
TTI-I-735, Solvent, Isopropyl Alcohol	20-25	68-77	168					
ASTM D 1153, Methyl Isobutyl Ketone (For use in organic coatings)	20-25	68-77	168					
MIL-DTL-5624 , Turbine Fuel, Aviation, Grade JP-4 either or MIL-T-83133, JP-8	20-25	68-77	168		SAE AS1241 Table			
SAE AMS1424, Anti-Icing and Deicing-Defrosting Fluid, undiluted	48-50	118-122	20		15/Mil-Std 810F			
SAE AMS1424, Anti-Icing and Deicing-Defrosting Fluid, diluted 60/40 (fluid/water) ratio. Supersedes Coolanol 25 Item Q	48-50	118-122	20	No fraying, DCresistance	Method 504 (modified), for			
MIL-C-43616, Cleaning Compound, Aircraft Surface	48-50	118-122	20	within limits	all Substances.			
SAE AS 1241, Fire Resistant Hydraulic Fluid for Aircraft	48-50	118-122	20	(AS85049	Additional conformance			
MIL-L-7808, Lubricating Oil, Aircraft Turbine Engine, Synthetic Base	118-121	244-250	30	paragraph 4.6.3)	to Test Criteria			
MIL-C-87937, Cleaning Compound, Aircraft Surface, Alkaline, undiluted	63-68	145-154	20		AS4373D method			
MIL-C-87937, Cleaning Compound, Aircraft Surface, Alkaline Waterbase, diluted 25175 (fluid/water) ratio	63-68	145-154	20		601 Mod			
TT-S-735, Standard Test Fluids; Hydrocarbon, Type I	20-25	68-77	168					
TT-S-735, Standard Test Fluids; Hydrocarbon, Type II	20-25	68-77	168					
TT-S-735, Standard Test Fluids; Hydrocarbon, Type III	20-25	68-77	168					
TT-S-735, Standard Test Fluids; Hydrocarbon, Type VII	20-25	68-77	168					
MIL-PRF-87252, Coolant Fluid, Hydrolytically Stable, Dielectric	20-25	68-77	168					

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LIGHTWEIGHT, FLEXIBLE ArmorLite™ Microfilament Braid for EMI/RFI Shielding Applications



Aircraft utilization study

ARMORLITE™ AIRCRAFT UTILIZATION ANALYSIS

Comparison of ArmorLite[®] lightweight microfilament braid to standard A-A-59569 Ni/Cu braid



ArmorLite[™] lightweight EMI/RFI braided shielding is ideally suited for weight reduction efforts in Electrical Wire Interconnect Systems in aerospace applications

Length and Weight of NiCu Braid in Typical Commercial Aircraft						
Diameter (in)	Weight (Lb/ft)	Length (in)	weight (Lb)			
0 - 0.25	0.02	12564.8	21.08			
0.25 - 0.5	0.05	5259.3	21.17			
0.5 - 0.75	0.07	1212.6	7.12			
0.75 - 1.0	0.14	1437.4	16.88			
1.0 - 1.5	0.18	467	7.05			
	Total weight 73.3					

Weight Savings Using ArmorLite [™] (Equivalent Lengths)							
Diameter (in)	Weight (Lb/ft)	Length (in)	Length in feet	weight (Lb)			
0 - 0.25	.00507	12564.8	1047.07	5.309			
0.25 - 0.5	.0097	5259.3	438.28	4.251			
0.5 - 0.75	.0178	1212.6	101.05	1.737			
0.75 - 1.0	.0256	1437.4	119.78	3.063			
1.0 - 1.5	.0368	467	38.92	1.434			
Total weight 15.794							



Using ArmorLite[™] in place of standard nickel-copper braid saves 54.6 pounds per system—up to 78% weight savings!

	Aircraft Zone Typical Braid Utilization (length in inches)								
L Wing	R Wing	Fwd Belly	Aft Belly	HYD Bay	Aft Barrel	Tail	V/H Stab	Totals	
1852.2	1852.2	0	2811.4	168.2	2015.2	2480.6	1385	12564.8	
434.8	434.8	511.6	1034.6	257.4	506.2	958.2	1121.7	5259.3	
0	0	260.9	223	0	184.2	392.4	152.1	1212.6	
0	0	77.2	0	0	1198	162.2	0	1437.4	
0	0	0	0	0	446	21	0	467	

LIGHTWEIGHT, FLEXIBLE ArmorLite™ Microfilament Braid

NASA ESA, JAXA screened

103-051 100% ArmorLite EMI/RFI microfilament stainless steel braided shielding

103-051 ARMORLITE™ LIGHTWEIGHT EMI/RFI MICROFILAMENT STAINLESS STEEL BRAIDED SHIELDING



v	ArmorLite™ -051 vs. nickel-plated copper braid						
Braid Dia.			% Weight Savings/ Foot				
.031	.5	.9	44%				
.062	1.2	1.9	37%				
.125	1.6	4.8	67%				
.250	2.3	16.1	86%				
.375	3.0	18.5	84%				
.500	4.6	22.3	79%				
.625	5.0	27.7	82%				
.750	6.0	34.3	83%				
1.000	11.9	35.0	66%				
1.250	14.5	44.0	67%				
1.500	17.9	51.0	65%				
2.000	23.6	60.0	61%				

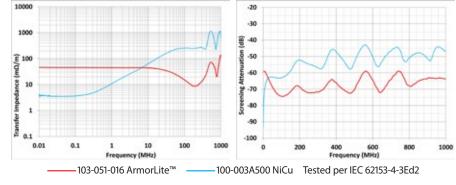
How To Order									
Sample	Part Number					103	-051	-024	S
Product	Code		Lightweight Bra	aid Series					
ArmorLit	:e™		-051 = 100% Ar	rmorLite™ Ni	ckel-C	lad Stainles	s Steel		
Braid Dia	meter Dash Num	ber	See Table						
Silver Cla	ad Option		S = silver clad	Omit for sta	andarc	l nickel clad			
	Da	sh N	umber - Diamet	ter, Wire Bu	ndle a	nd Weight			
Dash No.	Nominal I.D. (ref.)	W	ire Bundle Range (ref.)	Approx. Gram Nickel Cla		Approx. Gran Silver Cl		Approx. M Met	
-001	.031 (.8)		.016 (.4) .047 (1.2)	.52		.53		35	5
-002	.062 (1.6)		.040 (1.0) .075 (1.9)	1.19		1.23		129	9
-004	.125 (3.2)		.093 (2.4) .140 (3.5)	1.55		1.60		109	9
-008	.250 (6.4)		.125 (3.2) .312 (7.9)	2.28		2.35		65	;
-012	.375 (9.5)		.250 (6.4) .406 (10.3)	3.00		3.10		49)
-016	.500 (12.7)		.375 (9.5) .560 (14.2)	4.56		4.70		33	;
-020	.625 (15.9)		.375 (9.5) .700 (17.8)	4.97		5.13		32	2
-024	.750 (19.1)		.500 (12.7) .800 (20.3)	6.00		6.19		25	;
-032	1.000 (25.4)		.780 (19.8) 1.100 (27.9)	11.9		12.3		13	
-040	1.250 (31.8)		.938 (23.8) 1.312 (33.3)	14.5		15.0		11.	3
-048	1.500 (38.1)		1.187 (30.1) 1.590 (40.4)	17.9		18.5		9	
-064	2.000 (50.8)		1.312 (33.3) 2.090 (53.1)	23.6		24.4		5	



- 70+% weight savings over NiCu braid
- Outstanding EMI/RFI shielding and conductivity
- Broader temperature range: -80°C to +260°C
- Highly corrosion resistant
- Superior flexibility and "windowing" resistance







NOTES

1. Material - ArmorLite[™] nickel-clad 316L stainless steel. ArmorLite[™] is a trademark of Glenair, Inc.

2. Specify length on purchase order. No minimums!

LIGHTWEIGHT, FLEXIBLE ArmorLite[™] Microfilament Braid



103-052 75% ArmorLite, 25% Nickel/Copper EMI/RFI microfilament stainless steel braided shielding

103-052 ARMORLITE™ LIGHTWEIGHT EMI/RFI MICROFILAMENT STAINLESS STEEL / NICKEL COPPER BRAIDED SHIELDING



v	ArmorLite™ -052 vs. nickel-plated copper braid						
Braid Dia.	ArmorLite™ 103-052 grams per foot (approx.)	Nickel-Copper 100-003 grams per foot (approx.)	% Weight Savings/ Foot				
.062	1.6	1.9	16%				
.125	1.8	4.8	63%				
.250	2.8	16.1	83%				
.375	3.5	18.5	81%				
.500	5.4	22.3	76%				
.625	5.7	27.7	79%				
.750	7.5	34.3	78%				
1.000	13.1	35.0	63%				
1.250	15.8	44.0	65%				
1.500	19.7	51.0	61%				
2.000	24.4	60.0	59%				

How To Order								
Sample Part Number	103	-052	-024	S				
Product Code	Lightweight Braid Series							
ArmorLite™	-052 = 75% ArmorLite [™] / 25% Nickel-Copper							
Braid Diameter Dash Number	See Table							
Silver Clad Option		S = 75% ArmorLite / 25% silver-plated copper Omit for standard nickel clad						

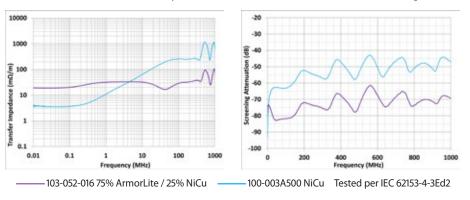
[Dash Number - Diameter, Wire Bundle and Weight						
Dash No.	Nominal I.D. (ref.)	Wire Bundle Range (ref.)	Approx. Grams/Foot				
-002	.062 (1.6)	.040 (1.0) – .075 (1.9)	1.6				
-004	.125 (3.2)	.093 (2.4) – .140 (3.5)	1.8				
-008	.250 (6.4)	.125 (3.2) – .312 (7.9)	2.8				
-012	.375 (9.5)	.250 (6.4) – .406 (10.3)	3.5				
-016	.500 (12.7)	.375 (9.5) – .560 (14.2)	5.4				
-020	.625 (15.9)	.375 (9.5) – .700 (17.8)	5.7				
-024	.750 (19.1)	.500 (12.7) – .800 (20.3)	7.5				
-032	1.000 (25.4)	.780 (19.8) – 1.100 (27.9)	13.1				
-040	1.250 (31.8)	.938 (23.8) – 1.312 (33.3)	15.8				
-048	1.500 (38.1)	1.187 (30.1) – 1.590 (40.4)	19.7				
-064	2.000 (50.8)	1.312 (33.3) – 2.090 (53.1)	24.4				



- 70+% weight savings over NiCu braid
- Outstanding EMI/RFI shielding and conductivity
- Broader temperature range: -80°C to +200°C
- Highly corrosion resistant
- Superior flexibility and "windowing" resistance



Screening Attenuation Comparison (A_s) Size 16



NOTES

- Material 75% ArmorLite[™] nickel-clad 316L stainless steel / 25% nickel plated copper. S Option - 75% ArmorLite[™] nickel-clad 316L stainless steel / 25% silver plated copper. ArmorLite[™] is a trademark of Glenair, Inc.
- 2. Specify length on purchase order. No minimums!

LIGHTWEIGHT, FLEXIBLE ArmorLite[™] Microfilament Braid

103-071 50% ArmorLite, 50% Nickel/Copper EMI/RFI microfilament stainless steel braided shielding

103-071 ARMORLITE™ LIGHTWEIGHT EMI/RFI MICROFILAMENT STAINLESS STEEL / NICKEL COPPER **BRAIDED SHIELDING**



v	ArmorLite™ -071 vs. nickel-plated copper braid						
Braid 103-071 100- Dia. grams per gram		Nickel-Copper 100-003 grams per foot (approx.)	% Weight Savings/ Foot				
.062	2.1	1.9	16%				
.109	2.4	3.7	35%				
.125	2.5	4.8	63%				
.250	3.6	16.1	83%				
.375	5.1	18.5	81%				
.500	7.5	22.3	76%				
.625	7.7	27.7	79%				
.750	10.0	34.3	78%				
1.000	15.5	35.0	63%				
1.250	16.8	44.0	65%				
1.500	27.9	51.0	61%				
2.000	30.2	60.0	59%				

How To Order								
Sample Part Number		103	-071	-024	S			
Product Code	Lightweight Braid Series							
ArmorLite™	-071 = 50% ArmorLite [™] / 50							
Braid Diameter Dash Number	See Table							
Silver Clad Option	S = 50% ArmorLite / 50% sil Omit for standard nickel cla	• • • •						

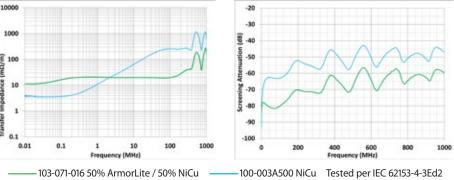
	Dash Number - Diameter, Wire Bundle and Weight						
Dash No. Nominal I.D. (ref.)		Wire Bundle Range (ref.)	Approx. Grams/Foot				
-001	.031 (0.8)	.025 (0.6) – .062 (1.6)	1.8				
-002	.062 (1.6)	.040 (1.0) – .075 (1.9)	2.1				
-003	.109 (2.8)	.075 (1.9) – .125 (3.2)	2.4				
-004	.125 (3.2)	.093 (2.4) – .140 (3.5)	2.5				
-008	.250 (6.4)	.125 (3.2) – .312 (7.9)	3.6				
-012	.375 (9.5)	.250 (6.4) – .406 (10.3)	5.1				
-016	.500 (12.7)	.375 (9.5) – .560 (14.2)	7.5				
-020	.625 (15.9)	.375 (9.5) – .700 (17.8)	7.7				
-024	.750 (19.1)	.500 (12.7) – .800 (20.3)	10.0				
-032	1.000 (25.4)	.780 (19.8) – 1.100 (27.9)	15.5				
-040	1.250 (31.8)	.938 (23.8) – 1.312 (33.3)	16.8				
-048	1.500 (38.1)	1.187 (30.1) – 1.590 (40.4)	27.9				
-064	2.000 (50.8)	1.312 (33.3) – 2.090 (53.1)	30.2				



- 70+% weight savings over NiCu braid
- Outstanding EMI/RFI shielding and conductivity
- Broad temperature range: -80°C to +200°C
- Highly corrosion resistant
- Superior flexibility and "windowing" resistance







NOTES

1000

100

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0.1

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- 1. Material 50% ArmorLite[™] nickel-clad 316L stainless steel / 50% nickel plated copper. S Option - 50% ArmorLite[™] nickel-clad 316L stainless steel / 50% silver plated copper. ArmorLite[™] is a trademark of Glenair, Inc.
- 2. Specify length on purchase order. No minimums!



WITH ARMORLITE™ TECHNOLOGY MasterWrap™ flexible, lightweight wraparound EMI/RFI shielding and abrasion protection

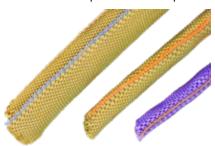


for spot EMI/RFI shielding coverage and repair of wire harnesses



Tubular braided sleeving meets the broad range of EMC shielding and mechanical protection requirements of aircraft harness assemblies. But the need to apply conductive shielding materials over installed aircraft wire and cable bundles requires new technology. Legacy self-wrapping cable braid has long been available for EMI/RFI applications and abrasion protection, albeit with poor performance due to its heavy weight, inflexibility, and "windowing," which results in poor shielding performance. MasterWrap™, a lightweight, easy-to-install, side-entry, self-wrapping shielding solution —incorporating Glenair microfilament ArmorLite™ and composite thermoplastic

PEEK fibers—solves these problems and more. MasterWrap[™] is ideally suited for both long-run wire harness protection as well as spot coverage and maintenance of EMC cable applications—all with outstanding weight reduction and ease-of-assembly. MasterWrap[™] is qualified for use at major aircraft manufacturers for both long cable runs and spot coverage and repairs.



- Up to 70% weight reduction compared to standard metallic EMI shielding
- Replaces harder-to-install tubular EMI/RFI sleeving
- Fast and easy side-entry installation and removal
- Reduces windowing and coverage gaps
- Superior flexibility, durability and repairability
- Temperature tolerant from -65°C to 200°C
- High-frequency EMI shielding performance comparable to standard metallic and lightweight tubular braid
- Outstanding abrasion and mechanical protection
- Halogen-free and RoHS compliant
- 500 hour salt spray corrosion resistance
- 50,000 cycle 90°-120° bend flex tested
- Outstanding caustic chemical and corrosive fluid resistance

MATERIAL CONSTRUCTION AND HANDLING PERFORMANCE

Flexible material eliminates kinking and windowing \cdot Spring members ensure shielding stays tight to wire bundle

Ultra-lightweight microfilament stainless steel core, plated with conductive nickel for outstanding shielding performance



- Material design provides uniform surface with limited interference to structures and clamps
- Provides optimum surface coverage and adherence to wire bundle without buckling during both straight and angled routing

Interwoven with hightemperature PEEK composite thermoplastic spring members that ensure up to 95% optical coverage

- MasterWrap delivers increased abrasion protection with additional axial edge strength members compared to standard tubular braided shielding
- Reduces kinking and windowing compared to full metal braid solutions for excellent shielding performance

WITH ARMORLITE™ TECHNOLOGY MasterWrap™ flexible, lightweight wraparound EMI/RFI shielding and abrasion protection



for spot EMI/RFI shielding coverage and repair of wire harnesses

HERE'S WHAT YOU NEED TO KNOW ABOUT WEIGHT

Weight of standard metallic tubular braided cable shielding					
EMI Braided Shielding Type (measured samples all 1/2" diameter)	Weight g/ft	Weight g/m			
Glenair nickel-clad copper braid	21.6	70.9			
Raychem RAY-103-12.5 nickel-clad copper braid	21.9	72.0			
Weight of lightweight tubular (LWB) braided cable shielding					
AmberStrand® 100%	3.7	12.1			
AmberStrand® 75% / NiCu 25%	4.9	16.1			
ArmorLite™ 100%	4.4	14.4			
ArmorLite™ 75% / NiCu 25%	5.4	17.7			
Raychem INSTALITE	13.4	44.0			
Weight of side-entry self-wrapping braided cable shielding					
MasterWrap™	6.2	20.3			
Federal Mogul ROUNDIT [®] EMI FMJ	18.0	59			
Federal Mogul ROUNDIT® EMI C27 XWS	23.5	77			

100-003 tubular metal braid ASTM B355 Class 4 OFHC nickel-plated copper



103-079 MasterWrap™ side-entry shield braid

Mechanical and Environmental Performance Summary						
Vibration	No evidence of wear or visible defect	DO-160G Cat S and H				
Abrasion	Abrasion No evidence of wear, visible defect or electrical degradation					
High Temperature Exposure	168 hours at 200°C; no visual or electrical degradation	EN 6059-302 part 302				
Rapid Change of Temperature	10 hour hot and cold cycling; no evidence of wear or visible defect	EN 6059-308 part 308				
Vertical Flammability	Pass	14 CFR part 25.853				
Fluid Immersion Testing	No visual or electrical degradation	DO-160G				
Bending Properties	25000 cycles; no breakage, no plating delamination	EN 6059-402				
Salt Fog 500 Hours	No evidence of base metal on braid	ASTM B117-03 Sodium Chloride 5%				

MasterWrap is compatible with most aerospace industry fluids. Consult factory for specifics.

WHAT YOU NEED TO KNOW ABOUT EMI/RFI SHIELDING PERFORMANCE

	NiCu	ArmorLite™	Amberstrand®	MasterWrap™				
	TRANSFER IMPEDANCE (Per IEC 62153-4)							
	(Max values for 1/2 inch diameter shields)							
FREQUENCY								
10 KHz	5 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m				
100 KHz	5 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m				
1 MHz	12 mΩ/m	50 mΩ/m	60 mΩ/m	40 mΩ/m				
10 MHz	80 mΩ/m	50 mΩ/m	80 mΩ/m	40 mΩ/m				
100 MHz	130 mΩ/m	30 mΩ/m	110 mΩ/m	80 mΩ/m				
	SHIELDING	ATTENUATION (Per I	EC 62153-4)					
	(Min value	es for 1/2 inch diamete	er shields)					
FREQUENCY								
1 GHz	38 dB	55 dB	48 dB	40 dB				
3 GHz	40 dB	60 dB	55 dB	35 dB				
5 GHz	44 dB	60 dB	60 dB	45 dB				
8 GHz	40 dB	50 dB	60 dB	40 dB				
WEIGHT	70.9 g/m	14.4 g/m	12.1 g/m	20.3 g/m				

The table at left is a useful summary of MasterWrap[™] shielding performance compared to NiCu and lightweight braid. Transfer impedance and shielding attenuation data is supplied for 1/2" diameter test samples. At high frequencies, both LWB and MasterWrap[™] provide comparable and even superior performance to nickel-copper due to reduced windowing and superior optical coverage with significant reduction in weight. Further improvements in high-frequency shielding attenuation can be achieved using conductive tape wraps and/or via hybrid blends of LWB and NiCu.

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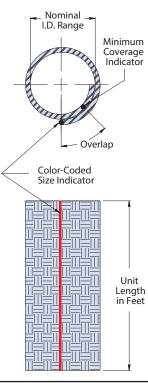
EMI/RFI SHIELDING MasterWrap™ ArmorLite: flexible, lightweight wraparound EMI/RFI shielding



for long runs and spot coverage

MASTERWRAP ARMORLITE: DIMENSIONAL INFORMATION • HOW TO ORDER





How To Order						
Sample Part Number 103-079						
Basic No. MasterWrap [™] ArmorLite material						
Dash No.	See Table I					

	Table I								
Dash	Nomir (Re	nal I.D. ef.)		Ref. Wire Bundle Range Nominal		Approx. Milliohms	Min. Pull Strength	Size Indicator	Quantity
No	In.	mm	In.	mm	Grams/Ft.	/ Meter	(lbs)	color code	feet/spool
004	.125	3.2	.093 .170	2.4 4.3	2.1	99.8	39	Black	50–500
008	.250	6.4	.170 .300	4.3 7.6	4.0	52.2	75	Brown	50–400
012	.375	9.5	.300 .406	7.6 10.3	5.0	41.8	94	Red	50–300
016	.500	12.7	.406 .520	10.3 13.2	6.2	34.0	116	Orange	50–250
020	.625	15.9	.520 .675	13.2 17.2	8.7	24.2	158	Yellow	50–200
024	.750	19.1	.675 .825	17.2 21.0	10.6	20.0	193	Green	50–100
032	1.000	25.4	.825 1.100	21.0 27.9	12.9	16.4	237	Blue	50–100
040	1.250	31.8	.938 1.312	23.8 38.3	17.4	TBD	TBD	Violet	50–100
048	1.500	38.1	1.187 1.575	30.1 40.4	21.2	TBD	TBD	Gray	50–100
064	2.000	50.8	1.575 2.090	33.0 53.1	25.8	TBD	TBD	White	50–100

NOTES

Product ordered in 1 foot increments, packaged in boxed spools. See Table I. Lengths of 1–49 feet will be packaged in individual polybags.

Materials:

Woven mesh - ArmorLite microfilament nickel-clad 316L stainless steel; Monofilament - PEEK; Overlap tracer - high temperature DuPont[™] Nomex[®]thread

DuPont[™] and Nomex[®] are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

AVAILABLE WIRE LOOM TOOL FOR EASY ASSEMBLY FOR ALL MASTERWRAP™ PRODUCTS



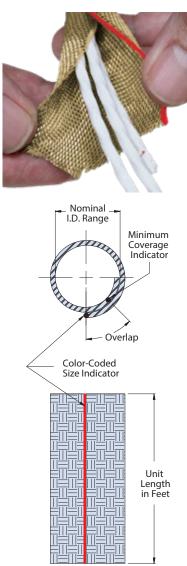
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NEW MASTERWRAP™ WITH NOMEX® 103-095 (Nomex®) flexible, lightweight wraparound abrasion / thermal protection



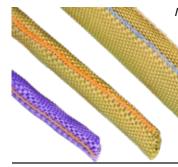
for spot mechanical coverage and repair of wire harnesses

MASTERWRAP (NOMEX®): DIMENSIONAL INFORMATION • HOW TO ORDER



How To Order						
Sample Part Number103-095-024						
Basic No.	o. MasterWrap™ (Nomex®) material					
Dash No. See Table I						
Color option W = White R = Red GN = Green GY = Gray TN = Dese Tan OR = Orange Omit = for standard Black						

Table I								
Dash		nal I.D. ef.)		e Bundle Nominal	Approx. Weight	Min. Pull Strength	Size Indicator	Quantity
No	In.	mm	In.	mm	Grams/Ft.	(lbs)	color code	feet/spool
004	.125	3.2	.093 .170	2.4 4.3	1.8	39	Black	50–500
008	.250	6.4	.170 .300	4.3 7.6	2.3	75	Brown	50–400
012	.375	9.5	.300 .406	7.6 10.3	3.2	94	Red	50–300
016	.500	12.7	.406 .520	10.3 13.2	3.7	116	Orange	50–250
020	.625	15.9	.520 .675	13.2 17.2	5.0	158	Yellow	50–200
024	.750	19.1	.675 .825	17.2 21.0	6.0	193	Green	50–100
032	1.000	25.4	.825 1.100	21.0 27.9	7.3	237	Blue	50–100
040	1.250	31.8	.938 1.312	23.8 38.3	10.0	TBD	Violet	50–75
048	1.500	38.1	1.187 1.590	30.1 40.4	11.0	TBD	Gray	50
064	2.000	50.8	1.812 2.090	33.0 53.1	12.2	TBD	White	50



MasterWrap[™] (Nomex[®]) is the ideal solution for mechanical abrasion protection of wire bundle harnessing in aircraft applications. Available color selections allow for easy identification and labeling of wire circuitry.

NOTES

Product ordered in 1 foot increments, packaged in boxed spools. See Table I. Lengths of 1–49 feet will be packaged in individual polybags.

Materials:

Woven mesh - high temperature DuPont[™] Nomex[®]; Monofilament - PEEK; Overlap tracer - high temperature DuPont[™] Nomex[®]thread

DuPont[™] and Nomex[®] are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

EMI/RFI SHIELDING ArmorLite[™] mesh tape: flexible, lightweight woven solution for spot EMI coverage and repairs

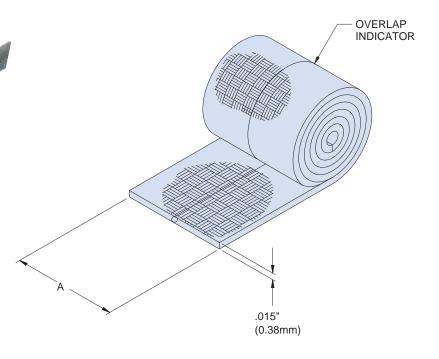


103-058 ArmorLite[™] mesh tape (non-adhesive)

103-058 ARMORLITE LIGHTWEIGHT SHIELDING TAPE FOR 360° EMI SPOT COVERAGE AND REPAIR

How To Order						
Sample Part Number 103-058						
Basic No. ArmorLite™ tape						
Dash No.	 1 = .50" wide tape 2 = 1.00" wide tape 3 = 1.50" wide tape (see Table I for specification 	s)				

Table I						
Dash No.	Nominal Width 'A' Dim.	Approx. Weight (grams/ft.)	Milliohms per meter ref.	Minimum pull strength (lbs) ref.		
-1	.50" (12.7mm)	2.1	99.8	39		
-2	1.00" (25.4mm)	4.0	52.2	75		
-3	1.50" (38.1mm)	6.1	TBD	120		



NOTES

- 1. Order in 1 foot increments. Standard packaging on spools in 50 ft. lengths.
 - Orders of 1–49 ft. will be packaged in individual polybags.

Material:

- Woven mesh ArmorLite[™] microfilament (nickel clad 316L stainless steel); Overlap tracer
- high temperature DuPont[™] Nomex[®] thread; Monofilament PEEK

DuPont[™] and Nomex[®] are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

ABRASION PROTECTION Mesh tape, Nomex[®]: flexible, lightweight woven solution for spot mechanical/abrasion protection



103-102 Mesh tape, Nomex[®] (non-adhesive)

103-102 LIGHTWEIGHT TAPE, NOMEX® FOR MECHANICAL/ABRASION SPOT COVERAGE AND REPAIR

	Sample Part Num	nber
	Basic No.	
	Dash No.	
	Color option	
	Dash No.	Nomina 'A' D
	-1	.50" (12
and the second sec	-2	1.00" (2
	-3	1.50" (3
	A	
	NOTES 1. Order in 1 foot ir	cromonto
and the second second	Orders of 1–49 f	
	Material:	
	Woven mesh and	
	Monofilament - DuPont™ and Nom	
	and Company.	

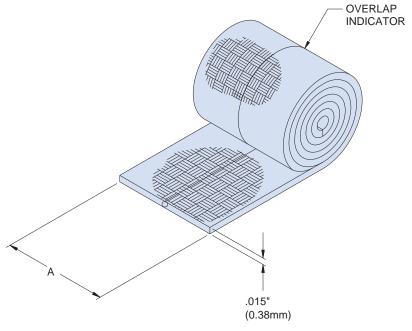
 How To Order

 Sample Part Number
 103-102
 -1
 GY

 Basic No.

 Dash No.
 1 = .50" wide tape 2 = 1.00" wide tape 3 = 1.50" wide tape (see Table I for specifications)
 Image: Color option
 Image: Color option

Table I							
Dash No. Nominal Width Approx. Weight Minimum pull streng 'A' Dim. (grams/ft.) (lbs) ref.							
-1	.50" (12.7mm)	1.5	TBD				
-2	1.00" (25.4mm)	3.0	TBD				
-3	1.50" (38.1mm)	4.5	TBD				



- 1. Order in 1 foot increments. Standard packaging on spools in 50 ft. lengths. Orders of 1–49 ft. will be packaged in individual polybags.
 - Noven mesh and overlap tracer high temperature DuPont™ Nomex® thread; Nonofilament - PEEK
- DuPont[™] and Nomex[®] are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

WEIGHT-SAVING, LOW-PROFILE ArmorLite[™] ESD Grounding Straps



2 Places

Series 107 • Single and dual layer • soldered lugs

LIGHTWEIGHT ARMORLITE™ MICROFILAMENT GROUND STRAPS, SOLDERED LUGS





- For grounding airframe sections, dissipating static build-up in composite structures, dissipating lightning strike energy, and grounding individual moving parts
- 70+% weight savings over standard NiCu braid
- Approved for use by major airframe and equipment manufacturers
- Lightweight, durable soldered lugs

Sample Part Nu	mber	107-098	-A	-12	-6
Grounding Stra	р .	- 098 = Single layer light duty ArmorLite - 099 = Dual layer medium duty ArmorLite			
Material					
Width Code					
Length		Dimension (L) in one inch increment			
C Dia (2 Places)	E	Interview of the strap is relaxed in the strap is rela		A Places Y R (2 Places D Places	ces)
		T (Ref)		ł	
	_				

107-099 medium-duty

double-layer

How To Order

Table II: Mechanical/Electrical Parameters for ArmorLite Material Nom. Resistance Lug Junction Inductance Test Tensile Width Weight $A \pm .03$ C R D Ε Т m0hm/m* Resistance nH/m (Ref. Current Strength Code gr/m* (AWG Equiv.) m0hm Only) Amps** Lbf 12 .290 (7.37) .150 (3.81) .145 (3.68) .042 (1.06) .480 (12.19) .016 (.41) 48 (22) 0.129 9.0 1277 37 130 20 .480 (12.19) .200 (5.08) .240 (6.10) .042 (1.06) .690 (17.53) .016 (.41) 26 (19) 0.111 13.4 1170 52 216 24 .590 (14.99) .260 (6.60) .295 (7.49) .042 (1.06) .790 (20.06) .016 (.41) 23 (18) 0.097 17.9 1116 62 219 32 .820 (2.83) .390 (9.91) .375 (9.53) .052 (1.32) .950 (24.13) .021 (.53) 13 (16) 0.089 35.8 1047 127 483 .390 (9.91) 11 (15) 1034 40 .870 (22.10) .375 (9.53) .052 (1.32) .950 (24.13) .021 (.53) 0.061 40.3 141 524 1.080 (27.43) .390 (9.91) .021 (.53) 8 (14) 0.054 983 162 590 48 .375 (9.53) .052 (1.32) .950 (24.13) 53.8 1.330 (33.78) .950 (24.13) 723 .390 (9.91) .375 (9.53) .052 (1.32) .021 (.53) 6 (12) 0.047 71.7 64 936 208 for 107-099 double-layer straps 1.080 (27.43) .390 (9.91) .375 (9.53) .080 (2.03) 1.15 (29.21) .042 (1.06) 0.054 107.6 500 590 48 4 (11) 976 64 1.330 (33.78) .390 (9.91) .375 (9.53) .080 (2.03) 1.15 (29.21) .042 (1.06) 3 (10) 0.047 143.4 930 650 723 ^{*} Braid only, figures exclude termination lugs. **Test current is defined as the current required to reach 200° C at ambient temperature

- E —

2 Places

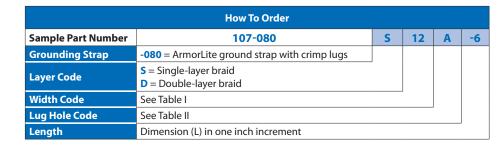
© 2019 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • Aerospace/Space Flight Accessories 84 Dimensions in Inches (millimeters) are subject to change without notice.

WEIGHT-SAVING, LOW-PROFILE ArmorLite[™] ESD Grounding Straps

107-080 • Single and dual layer • configurable heavy-duty solder-free crimp lugs



LIGHTWEIGHT ARMORLITE™ MICROFILAMENT GROUND STRAPS, SOLDER-FREE CRIMP LUGS





- sections, dissipating static build-up in composite structures, and lightning strike energy
- 70+% weight savings over standard NiCu braid
- Approved for use by major airframe and equipment manufacturers

Table III: Lug Hole Size Codes									
Lug 1 & 2 Hole Size Code	C Dia.	Stud Size (Ref.)							
А	.120 / .128 (3.0 / 3.3)	#3, #4							
В	.147 / .152 (3.7 / 3.9)	#5, #6							
С	.172 / .180 (4.4 / 4.6)	#8							
D	.199 / .204 (5.1 / 5.2)	#10							
E	.257 / .266 (6.5 / 6.8)	#12, #14, 1/4							
F	.323 / .328 (8.2 / 8.3)	5/16							
G	.386 / .391 (9.8 / 9.9)	3/8							

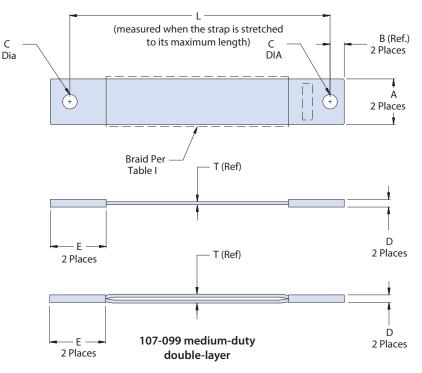


	Table I: Mechanical/Electrical Parameters for ArmorLite Material													
Width	A + 03	В	I)	F	I	r	Nom. Re m0hm/m*(e sistance AWG Equiv.)	Wei gr/	i ght m*	Induc nH/m (R	tance ef. Only)	Max.
Code	A ± .03	B	single-	double-	E	single-	double-	single-	double-	single-	double-	single-	double-	Recommended Lug Code
	la	layer braid	layer braid		layer braid	layer braid	layer braid	layer braid	layer braid	layer braid	layer braid	layer braid	Lug couc	
12	.24 (6.1)	.375 (9.5)	.056 (1.4)	.072 (1.8)	.75 (19.1)	.016 (.4)	.032 (.8)	48 (22)	24	9.0	18	1277	1260	В
20	.43 (10.9)	.375 (9.5)	.072 (1.8)	.086 (2.2)	.75 (19.1)	.016 (.4)	.032 (.8)	26 (19)	13	13.4	26.8	1170	1159	F
24	.52 (13.2)	.5 (12.7)	.072 (1.8)	.086 (2.2)	1.00 (25.4)	.016 (.4)	.032 (.8)	23 (18)	11.5	17.9	35.8	1116	1109	G
32	.76 (19.3)	.5 (12.7)	.102 (2.6)	.123 (3.1)	1.00 (25.4)	.021 (.5)	.042 (1.1)	13 (16)	6.5	35.8	71.6	1047	1040	G
40	.88 (22.4)	.5 (12.7)	.102 (2.6)	.123 (3.1)	1.00 (25.4)	.021 (.5)	.042 (1.1)	11 (15)	5.5	40.3	80.6	1034	1027	G
48	1.02 (25.9)	.5 (12.7)	.102 (2.6)	.123 (3.1)	1.00 (25.4)	.021 (.5)	.042 (1.1)	8 (14)	4	53.8	107.6	983	976	G
64	1.15 (29.2)	.5 (12.7)	.102 (2.6)	.123 (3.1)	1.00 (25.4)	.021 (.5)	.042 (1.1)	6 (12)	3	71.7	143.4	936	930	G
* Braid	* Braid only, figures exclude termination lugs. **Test current is defined as the current required to reach 200° C at ambient temperature													

85

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SPACE-GRADE Complex Cable Assemblies

We like to begin our presentation of Glenair's proven-performance space-grade products with the golden umbilical life support cable used by Commander Ed White in the first American space walk in 1965. This was a complex cable assembly with an exacting set of performance requirements. Even though this application is now over 50 years old, it still reflects Glenair's design and fabrication expertise and that we have been a go-to supplier for the space industry for almost 5 decades. Today we continue to fabricate high-performance cables for space, from rugged Viton[®] overmolded designs to ultra-lightweight SpaceWire jumpers for the

high-speed space data transmission protocol. Other notable space cable applications include:



Dozens of robotic spacecraft, including orbiters, landers, and rovers, have been launched to Mars since the 1960s. Glenair cables have ridden along on several, helping to fulfill navigation, data and communication requirements.

Complex interconnect cable assemblies made by Glenair have also traveled to and from orbit dozens of times on the Space Shuttle, as well as numerous space-launch vehicles. Glenair-made interconnect harnesses also served on all twelve manned Gemini capsules. Commander Ed White on the first American spacewalk, 1965 with Glenair-manufactured "Golden Umbilical" cable

PROVEN PERFORMANCE IN SPACE

The "Golden Umbilical" life-support cable
JPL Mars probes (orbiters, landers, and the Curiosity rover)
AIRS satellite
Gravity Probe mission
Space Shuttle
Titan II launch vehicles
SpaceWire (MIL-DTL-83513)

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COMPLEX MULTIBRANCH AND OVERMOLDED CABLE ASSEMBLIES



Multibranch wire harness for a space lab application



Space-grade Micro-D flex assemby with NASA EEE-INST-002 screening



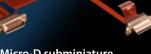
Complex Mighty Mouse cable harness for a Mars rover application



Hybrid flex/rigid flex multibranch Micro-D flex assembly with discrete RF circuits



ESA and NASA screened Micro-D/Nano cable assembly



Micro-D subminiature multibranch flex assembly

TURNKEY FACTORY-TERMINATED CONDUIT ASSEMBLIES



Complex multibranch high altitude electrical wire conduit assembly



Lightweight, halogen-free wire conduit assembly



Crush-resistant aerospace metal-core conduit assembly

AEROSPACE-GRADE INTEGRATED SYSTEMS



Precision-machined, injection molded or stamped-and-formed boxes and structural members

Military-aerospace and space-grade multibranch interconnect cable assembly staff and facilities

Turnkey integrated system assemblies



Artist concept of NASA's Juno spacecraft, exploring Jupiter. Credit NASA/JPL-Caltech

SERIES 06 HDRM Pyrotechnic-Free Space Mechanisms

High-reliability, non-explosive (split-spool) HDRMs, separation nuts, and pin pullers/ pushers for dependable stowage and release of deployable space systems

Glenair HDRM space mechanisms are optimized for foolproof release reliability with built-in mechanical and electrical redundancy. The planned release of the deployable satellite/payload is activated by a pre-determined value of electrical current to a fuse-wire system which causes the wire to break under tension and allows a pre-loaded mechanical bolt to actuate. Glenair's line of low-shock, redundant and non-redundant space mechanims includes both HDRM devices as well as a family of pin pushers and pin pullers. Customer-defined housing and mounting configurations are available. Consult factory for specific device TR level and qualification test reports.

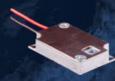
Glenair pyrotechnic-free release mechanisms offer quick release time, low shock, relatively low power input, and virtually no temperature sensitivity. Series includes separation nuts, HDRMs, pin pushers, and pin pullers—direct wired or connectorized—with higher preload carrying capacity compared to competitor solutions.

- Pyrotechnic-free alternative (lowshock fuse-wire) for single-event release of deployable space systems—electrical initiation up to 5 amps
- User-serviceable and refurbishable units
- Redundant or nonredundant actuation circuit
- Not susceptible to transient and noise (EMI/ EMP/ESD/RFI) inputs
- Extended temperature ranges: -150°C to +150°C

HDRM CATALOG PRODUCT SELECTION GUIDE



Note: Preloading assembly, release actuator, and loadcarrying structure may also be custom-packaged per customer requirements



061-002 Light-Duty HDRM Non-redundant circuit, 5 or 20 lb release preload



061-014 Light-Duty HDRM Non-redundant circuit, 75 lb release preload, Side load bearing



061-007 Medium-Duty HDRM Redundant circuit, 300 lb release

061-006 Medium-Duty HDRM Redundant circuit, 1000 lb release preload



061-005 Medium-Duty HDRM Redundant circuit, 2500 lb release preload



062-002 Heavy-Duty HDRM Redundant circuit, 5000 lb release preload

063-001 Heavy-Duty HDRM Redundant circuit, 8750 lb release preload



064-001 Heavy-Duty HDRM Non-redundant circuit, 20,000 lb release preload

061-010 Light-Duty Pin Pusher Non-redundant circuit 6 lb push force

061-009 Light-Duty Pin Puller Non-redundant circuit 18 lb pull force

061-011 Light-Duty Pin Puller Non-redundant circuit 18 lb pull force



061-013 Medium-Duty Pin Puller Redundant circuit 50 lb pull force

DEPLOYMENT APPLICATIONS



Solar Arrays



Booms and Masts



Antennas

Reflectors

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High-density, solder-free, PCIe-ready board-to-board stackable connectors

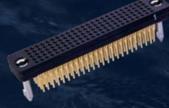
Mission-critical board-to-board connector applications demand fail-safe signal integrity as well as rugged and reliable harsh-environment performance. The HD Stacker[™] brings Glenair innovation to stacking board-to-board connectors with several significant design improvements: Ultra high-density .0625" Chevron Contact System provides 55% more contacts per connector size, or a 31% size reduction for the same number of contacts as compared to current industry solutions. Polarized connector bodies and available polarized guide pins prevent accidental mismating. The solder-free press-fit compliant pin contacts are removable, repairable, and available in custom lengths. HD Stacker[™] connectors may also be ordered with pre-wired cable or flex jumper terminations. High-speed signal integrity test reports are available upon request. Choose HD Stacker™ for the ultimate in high-density, rugged board-to-board stackable connector performance.

High-density .0625" pitch **Chevron Contact System**

uluunin mininii

- PCIe Rev 3 capable
- Signal integrity to 10.5Gb/sec.
- Polarized insulator and hardware options
- Solder free "eye of the needle" compliant tail for press fit installation
- High-temp PPS insulator meets NASA outgassing requirements
- Available wired / flex jumpers
 - Available between-board spacers up to 1 inch

HD STACKER™ FOR MISSION-CRITICAL BOARD-TO-BOARD APPLICATIONS



Solder-free press-fit (compliant pin) board mounting



highest available density

.0625" pitch contact spacing: Polarized shells and keyed guide pin hardware prevent mis-mating

mananan

Controlled signal integrity for differential applications (PCIe Rev 3 capable)

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.0625" PITCH COMPLIANT PIN High-Density Stacker[™]

HDSTACI ER.

Rugged board-to-board stackable connectors



HD STACKER[™] POSITION AND MATING COMPATIBILITY GUIDE

Stacker connectors were gualified in accordance with MIL-DTL-55302G testing for:

- Contact engagement/separation
- Contact retention
- DWV

- Electrical resistance

- Mechanical vibration and shock Insulation resistance
- Thermal shock
- Contact resistance
- Humidity

High-frequency electrical performace tests were performed for: Insertion loss, return loss, crosstalk, and time domain performance metrics including impedance and eye pattern. Complete test reports are available at www.glenair.com/ technical_information_test_reports

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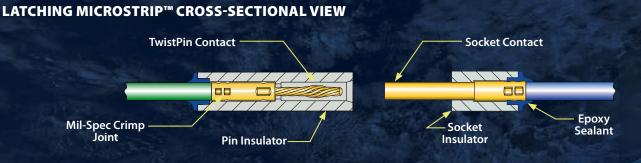
A PhoneSat 2.5 CubeSat, built at NASA's Ames Research Center

SERIES 171 Latching MicroStrips[™]

TwistPin performance and durability in an economical, space-saving single row package

Series 171 MicroStrips[™] are made for high-reliability wire-to-board and wireto-wire applications. These high-density strip connectors are typically used in ruggedized 3 Amp signal applications, where higher-performance contacts, precision machined shells and space-grade dielectrics offer significant advantages compared to commercial-grade headers and jumpers. Glenair's rugged, high force TwistPin contact accepts up to #24 gage wire, the current rating is 3 Amps, the voltage rating is 600 Vac, and the temperature rating is -55C to +150C. The Series 171 Latching MicroStrip connector meets all applicable requirements of MIL-DTL-83513. Choose solder cup, pre-wired, or printed circuit board versions. A stainless steel latch provides secure coupling. High-reliability TwistPin contact system

- #24-30 AWG wire size
- .050" pitch contact spacing
 - Solder cup, pre-wired or PCB header terminations
 - 3 Amps, +150C, 600 Vac



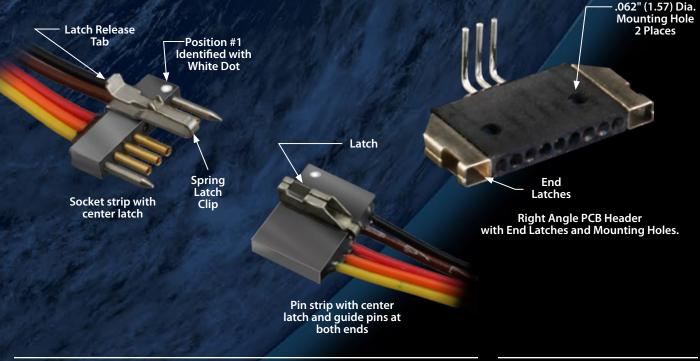
series 171 Latching MicroStrips™

MICRO-D

Superior TwistPin contact performance

ABOUT SPRING LATCHES, GUIDE PINS AND MOUNTING HOLES

Optional stainless steel latch clips provide secure mating when subjected to shock and vibration. A single center latch is suitable for most applications. Dual end latches are also available. The spring latch is always installed on the socket strip. The latch receiver is installed on the pin strip. To unmate the connectors, simply press the release tab while pulling the connectors apart. MicroStrips[™] are available with stainless steel guide pins. A single guide pin provides circuit polarization. A guide pin on each end helps to align connectors when mating and prevents damage to contacts. For most applications the preferred configuration is a single center latch with no guide pins. Mounting holes are now available. Attach strips to circuit boards with size 0-80 screws (customer-supplied).



ABOUT BOARD MOUNT STRIPS

Space customers typically use MicroStrips[™] for high reliability board-to-wire I/O applications. The pin strip is usually configured with right angle thru-hole PC tails. The strip is bonded to the PC board with epoxy, or attached to the board with screws installed in optional mounting holes. Surface mount and vertical mount versions are also available.

Right angle pin strip with staggered PC tails, mounting holes and center latch



.050" pitch single row surface mount back-to-back microstrip





Physical layer SpaceWire router aboard the James Webb Space Telescope (NASA)

SpaceWire Cable Assemblies

Flight- and lab-grade SpaceWire qualified cable assemblies for IEEE 1355 space network node interconnection of routers, switches, recorders, transceivers, and other physical layer devices

The success of any space mission begins with reliable data transmission and Glenair Spacewire cables, built to meet the strict standards set forth by ECSS-E-ST-50-12C make this a reality. Our Spacewire cables offer bidirectional, high speed data transmission rates up to 400 Mbits/s while significantly reducing cross talk, skew, and signal attenuation. By incorporating a serial, point-to-point cable, with low voltage differential signaling (LVDS) reduced costs are realized through an easily integrated data transmission cable. These features allow Spacewire cables to be incorporated across various satellite data transmission programs without the expense of costly design customization.

Glenair Spacewire assemblies begin with a high performance cable built with expanded polytetraflouroethylene (ePTFE) insulation. This material allows for lowloss transmission of LVDS signals, maximizing data-rates while allowing for the implementation of standard hardware protocols, thus eliminating the need for design customization and long lead time cable projects.

TYPICAL USES INCLUDE

- EGSE applications
- Radar sensor systems
- Hi-resolution camera equipment
- Sensor, mass-memory unit, and telemetry subsystem interconnections

APPROVED FOR USE BY:

• ESA • NASA • JAXA

• RKA

CONNECTOR/CABLE

- Laboratory and spacegrade versions available
 Qualified MIL-DTL-83513
 - Micro-D connectors
- Gold-plated copper alloy TwistPin contacts
- Basic cable, 4 twisted
 - pair cables and a ground
 - **Epoxy resin potting**
- EMI banding backshell

PERFORMANCE

- 3 Amps
 - Temperature tolerance -200° to 180° C
- 100 Ω impedance shielded signal pair
- Very low skew, signal attenuation and crosstalk
- 65dB minimum attenuation shielding effectiveness
- Low magnetic permeability IAW EIA-364-54

POINT-TO-POINT AND SINGLE-ENDED SpaceWire cable assemblies

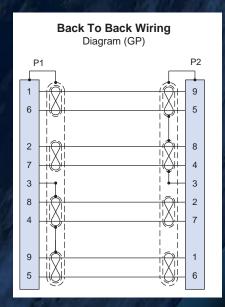
Technical specifications / how-to-order

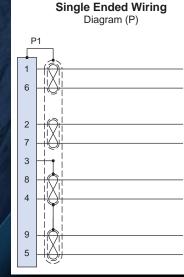
NOTES:

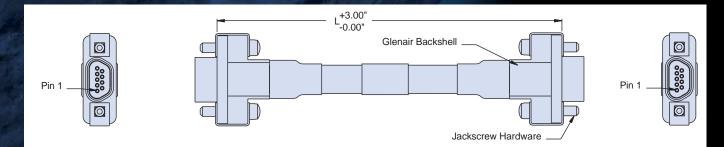
- Flight grade (cable Type F) assemblies to be screened IAW NASA EEE-INST-002, Table 2. Level 1 with 100% thermal vacuum outgassing (24 hours/+125°C/10⁶ torr). Reference Glenair Mod Code 429C.
- 2. Operating temperature 200°C to +180°C. Reference Glenair Mod Code 428.
- 3. Electrical performance: Dielectric withstanding voltage: 600 VAC. Insulation resistance: 5000 megohms @500 VDC.
- 4. Assembly to be identified with Glenair's name, Part Number, Cage Code and Date Code or ESCC Component Part Marking Standards.

MATERIALS/FINISH:

- Shells/backshells aluminum alloy/electroless nickel.
- Insulators high grade rigid dielectric/N.A.
- Contacts copper alloy, gold plated.
- Hardware stainless steel/passivated.







How To Order Spacewire											
Sample Part Number		GSWM	2	L	-9	GP	-6	F	В	-16	S
Product Series	GSWM–Glenair Spacewire Micro-D										
Shell Plating	2-Electroless Nickel 5-Gold										
Insulator Material	L-LCP										
Shell Size	-9										
Connector Type	P–Single Ended Pin (Plug) GP–Pin (Plug) Connector Both Ends										
Wire Gauge	-6–26 AWG -8–28 AWG -0–30 AWG (30 AWG–Lab Only)										
Cable Type	F–Flight Grade L–Lab Grade										
Termination Option	B-Backshell										
Cable Length In Inches	-16 = 16 inches (12 inches minimum)										
Hardware	S-Male Slotted Jackscrew P-Female Jackpost										

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JAXA Kibo Laboratory module from the International Space Station

SERIES MWDM Micro-D Connectors







Standard

Hermetic

EMI Filter

TwistPin equipped MIL-DTL-83513 Micro-D connectors offer outstanding mating performance, durability and minimal contact resistance

Certified SpaceWire cables for both laboratory/test applications and flight applications NASA ESA, JAXA Screened

High density Micro TwistPin contacts set on .050" centers

9 to 130 contact arrangements

Pigtail, PCB, solder cup, and flex terminations

Single row, multirow, low profile and high density insert arrangements

QPL and commercial versions

Same-day availability on all part numbers

Qualified for use in ESA, NASA, JAXA applications



MasterLatch™



Surface Mount

Rear Panel Mount

Flex Circuit

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MIL-DTL-83513 AND COMMERCIAL Micro-D Connectors

MICRO-D

Mission-critical mating performance

Metal Shell Micro-D for Harnessing Applications									
6			6		0		ļ (
GRPM Solder Cup	GRPM Insulated Wire		GRPM Uninsulated Wire	MWDM Solder Cup	MWDM Insulated Wire		MWDM Back-To-Backs		
A Let	() American and a second			C. and			ALC A		
Shielded Cable Assembly	MW Uninsula	'DM Ited Wire	GMDR Insulated Wire	GMDE Environmental	GSWM S	paceWire	GMLM MasterLatch		
				S. The second	I he				
			Micro-Ds for Prin	ted Circuit Board					
Comp.				Contraction of the second seco					
GRPM-CBS	5	(GRPM-CBR	MWDM-BS	5		MWDM-BR		
						Community of the second			
MWDM-CB	R	Ν	MWDM-CBS	90° Surface Mo	ount	GMR7580			
Carl an		C C C C C C C C C C C C C C C C C C C		C. Same			A CONTRACT		
GMR7590			GMR7580C	GMR7590C		Right Angle Filter			
	-		A Long to the long	THE REAL					

WellMaster[™] 260

Sav-Con[®]

Latching MicroStrip

Low Profile

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SERIES 89 Nanominiature Connectors

MIL-DTL-32139 qualified connectors for mission-critical board-to-wire applications simply the smallest and lightest mil-spec connector in the business 1 Amp current rating

The International Space Sta

.025 Inch (0.64 mm) contact spacing

#30 And #32 gage wire accommodation

Single and double row

 Metal shell, aluminum, titanium or stainless steel

TwistPin contact system

Gold alloy contact, unplated

Thru-hole and surfacemount PCB versions

THE NANO TWISTPIN ADVANTAGE



Transverse cross-section of a TwistPin contact crimped to solid wire



 Gas-Tight Crimp Joint
 Better Shock and Vibration Performance

Corrosion Proof Contact Alloy

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SERIES 89 Nanominiature Connectors

nano miniature

Double Row, Insulated Wire

The smallest and lightest mil-spec connector

Series 89 Nanominiature Connector Performance Summary							
Contact Spacing	.025" (0.64mm) Contact Centers						
Wire Accommodation	#30-#32 AWG						
Current Rating	1 AMP Max						
DWV	250 VAC RMS Sea Level						
Insulation Resistance	5000 Megohms Minimum						
Operating Temperature	-55° C. to +125° C.						
Contact Resistance	71 Millivolt Drop Maximum						
Shock, Vibration	100g's, 20 g's						
Durability	200 Mating Cycles						
Corrosion Resistance	48 Hours Salt Spray						
Mating Force	5 Ounce Max, 0.4 Ounce Min						

How Small Are They?

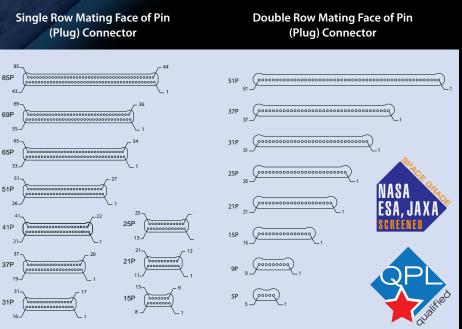


Now available: space-grade Nano circulars



Single Row, Insulated Wire

NANOMINIATURE CONTACT ARRANGEMENTS





JAXA Kounotori H2 Transfer Vehicle and the Canadarm on the ISS

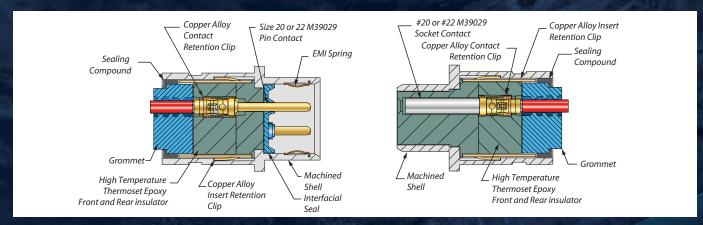
ADVANCED-PERFORMANCE HiPer-D Connectors

Space-grade M24308 intermateable

The HiPer-D connector is a M24308-type D-Subminiature connector with superior design features. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D connector features a one-piece machined shell, 200°C continuous operating temperature rating and enhanced, mated shell EMI/RFI protection via an integrated ground spring. Aerospace grade fluorosilicone grommets and face seals (JAXA / NASA outgassing available) provide environmental protection. The HiPer-D is intermateable, intermountable and interchangeable with standard M24308 D-Sub connectors.

Advanced temperature, vibration and EMC/ electrical performance

- 11 standard and 20 combo insert arrangements
- High temperature epoxy insulators
- Watertight sealing
- Rugged machined onepiece shell



STANDARD AND HIGH DENSITY HiPer-D[®] - CUTAWAY

SERIES 28 HiPer-D Space Grade Connectors

Product features and specifications



Glenair HiPer-D M24308 D-sub connectors are ideally suited for CubeSat or NanoSat canister dispenser applications where rack and panel or connectorized wire assemblies are used to communicate with HDRMs, pin pullers, pin pushers, door status sensors, as well as system communications and testing prior to deployment of satellite equipment. Standardized usage of M24308 connectors on hardware interfaces simplifies interconnection and communication. Glenair HiPer-D space grade M24308 D-sub connectors eliminate potential

interconnect electrical problems on mission critical systems. Connectors are supplied with NASA/ESA/JAXA outgassing and screening in accordance with NASA EEE-INST-0002.

HiPer-D High-Performance D-Sub vs. MIL-STD-24308									
Specification / Feature	M24308	HiPer-D							
Temperature	-55°C to +125°C	-65°C to +200°C							
Insulator	Thermoplastic	Thermoset Epoxy							
Shell	Steel (Brass)	Aluminum (SST)							
Voltage	1000 VAC	1000 VAC							
Grounding	Dimples in shell (not in Mil-Spec)	Nickel-plated Copper Alloy EMI spring							
Environmental	No	Yes							
Vibration, sine	20 g	60 g							
Vibration, random	N/A	43 g							
Shock	50 g	300 g							
Bolt-on backshells	No	Yes							

HiPer-D M24308 COMBO-Ds for power, signal, and RF applications

- Size #8 power and 50 ohm or 75 ohm RF contacts
- Mixed layouts with #8's and #20's
- 200°C continuous operating temperature
- 20 tooled layouts
- Crimp and PC tail terminations



HIGH-SPEED HiPer-D HIGH-PERFORMANCE M24308

Crimp contact non-environmental connectors with #8 contacts for high-speed data transmission

- One-piece rugged machined aluminum shell
- Two to five size 8 Coax, Twinax, Quadrax or Ochito contacts
- Common ground plane (no insulators)
- Available in straight and right angle PCB versions





ESA Astronaut Alexander Gerst in the cupola of the International Space Station

Series 806 Mighty Mouse Mil-Aero Connectors

Advanced electrical, mechanical and environmental performance *plus reduced size and weight* compared to D38999

Series 806 offers significant size and weight savings while meeting key performance benchmarks for a broad range of applications such as commercial and military aerospace, industrial robotics, transportation systems and more. Designed for general use in harsh vibration, shock and environmental settings—as well as high-altitude, unpressurized aircraft zones with aggressive voltage ratings and altitude immersion standards—the Series 806 Mil-Aero features numerous mechanical design innovations including durable mechanical insert retention, radial seals and triple-ripple grommet seals. Its reduced thread pitch and re-engineered ratchet prevent decoupling problems, particularly in small shell sizes, solving one of the major problems of shell size 9 and 11 MIL-DTL-38999 Series III connectors.

SAVE SIZE AND WEIGHT WITH SERIES 806 CONNECTORS

Series 806 Mil-Aero Smallest Size .500 In. Mating Threads 3 #20 Contacts or 7 #22 contacts



MIL-DTL-38999 Smallest Size .625 In. Mating Threads 3 #20 Contacts or 6 #22 contacts



- Next-generation small form factor aerospacegrade circular connector
- Designed for general use in harsh application environments such as aircraft, industrial robotics and more
- Upgraded environmental, electrical and mechanical performance
- Integrated antidecoupling technology
- Higher density 20HD and 22HD contact arrangements
- Glass hermetic,
 lightweight aluminum
 hermetic, and filtered
 versions
- +200° C temperature rating

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MIGHTY MOUSE MIL-AERO Series 806 Ultraminiature Circular Connectors

Product Features

MAGHTY MOUSE

KEY FEATURES

- Next-generation high performance ultraminiature aerospace connector
- Reduced pitch triple-start 60° modified anti-decoupling stub ACME thread
- Higher density 20HD and 22HD contact arrangements
- +200°C operating temperature
- High strength 7075 alloy plug barrel
- "Triple ripple" wire sealing grommet (75,000 ft. rated)
- Snap in, rear release crimp contacts
- Metal contact retention clips
- Integral Nano-Band shield termination platform
- EMI shielding effectiveness per MIL-DTL-38999M para. 4.5.28 (65 dB min. leakage attenuation @ 10GHz)
- 10,000 amp indirect lightning strike
- 300g. shock
- MIL-S-901 Grade A high impact shock
- Aluminum and stainless steel versions
- Environmental crimp contact, glass-to-metal seal PC tail and solder cup hermetics, and EMI filter versions
- RoHS compliant nickel, nickel-PTFE, black zinc and stainless steel plus mil-grade cadmium finish options
- Printed circuit board versions with threaded flange

Plug Connector

Coupling Nut Retainer Ring Stainless steel

> Coupling Nut Aluminum alloy Insert Retention Ring Stainless steel Wire Seal fluorosilicone rubber Insulators Glass-filled rigid dielectric

> > **Plug Barrel** High strength 7075 alloy

Anti-Decoupling Spring Stainless steel Interfacial Seal fluorosilicone rubber

> **EMI Ground Spring** Nickel-plated BeCu

Receptacle Connector

Insert Retention Ring Stainless steel Wire Seal fluorosilicone rubber Insulators Glass-filled rigid dielectric Pa

Panel O-ring Fluorosilicone Jam Nut

Aluminum alloy

Receptacle Shell Aluminum alloy



ESA Astronaut Paolo Nespoli working on the ALTEA Shield isotropic equipment aboard the ISS

HIGH PERFORMANCE

Series 791

The next-generation ultraminiature rectangular connector for demanding aerospace applications

S cometimes the simplest ideas are the best ideas. The Series 791 is a simple idea. Let's create a brand new class of connector – the ultraminiature rectangular. Let's combine the versatility of the Series 790 Micro-D type connector with the rugged features of our popular HiPer-D M24308 type connector. Let's add a unique dual lobe shell and let's recess the pins to eliminate the possibility of scooping damage. Let's add high speed datalink capability.

Originally designed for NASA's Orion project, the 791 is qualified for manned space flight. The 791's small size and blind mate capability make it a perfect choice for 2U and 3U electronics modules. Applications include radars, weapons systems,



comms gear, satellites, exoatmospheric vehicles, avionics, power distribution units, instrumentation, and everywhere else in need of a smaller, higher performance interconnect system. Polarized / keyed shells prevent mis-mating and allow designers to specify identical layouts side-by-side without risk of circuit damage

- Next-generation small form factor aerospacegrade rectangular connector
- Scoop-proof recessed pin contacts
- 37 arrangements, 12 shell sizes for the ultimate in versatility
- Rugged aluminum alloy dual lobe shell
- EnvironmentalEMI shielded
- Blind mating

SERIES 791 MICRO-CRIMP Next-generation ultraminiature rectangular for demanding aerospace applications







About The Series 791

The Series 791 is an aerospace-grade ultraminiature rectangular connector with EMI protection and environmental sealing. Originally developed for NASA's Orion capsule, The 791 is qualified for manned space flight and is ideal for radars, weapons systems and avionics gear.

The Series 791 is available either with crimp pins or with printed circuit terminals. Machined aluminum alloy shells feature dual lobes for polarization. Contact sizes range from size 8 to size 23 in 37 arrangements. Pin contacts are recessed to prevent scooping damage while mating. Crimp contacts conform to M39029 requirements and are rear release.

An optional ground spring reduces susceptibility to EMI problems. Fluorosilicone face seals and wire grommets prevent moisture and contamination. Panel mount versions are available with an O-ring, or for improved panel bonding, a metal spring.

Board mount versions include straight or right angle terminals. Right angle PCB connectors feature an aluminum shroud covering the terminals.

Hardware options include screwlocks, jackscrews or guide pins for blind mate applications.

Save Size and Weight with Series 791 Connectors

The Next Generation Ultraminiature Rectangular Connector for Demanding Aerospace and Defense Applications



M-17P17 with size 16 contacts

Two to 102 contacts

Coax, twinax, quadrax and Ochito octaxial contacts

Rugged aluminum shell with dual polarizing lobes



Shell size A – the smallest 791

Integral band platform for direct attachment of cable braid

- -65°C to +150°C
- Panel mount versions with O-ring or EMI spring



- 37 contact arrangements
- Crimp-and-poke or epoxysealed board mount versions
- Scoop-proof recessed pins
- Size 23, 16, 12 and 8 contacts



- Straight and right angle printed circuit board mounting
- 12 shell sizes
- Guide pins for blind mate modules



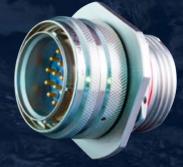
- Contacts meet SAE AS39029 requirements
- Internal ground spring for EMI protection
- Approved for manned space flight



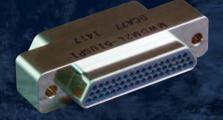
Glenair Sav-Con's protected the umbilical connectors on every Space Shuttle mission

SAV-CON® Connector Savers and Bulkhead Feed-Thrus

The smart solution for preventing contact damage and extending the service life of cable assemblies and box and panel-mount receptacles



Series changers and gender changers available in both Sav-Con[®] and bulkhead feed-thru configurations



circular and rectangular configurations available including hermetic and EMI/RFI filter configurations



Sav-Con®s for every Military Standard connector—circular and rectangular

- Hundreds of successful space launch and space flight applications
- Glenair Sav-Con[®]s on board every Space Shuttle mission flown
- Bulkhead feed-thrus for environmental, filter and hermetic applications
 - Pin/pin, pin/socket, and socket/socket versions
- Traditional plugreceptacle savers, as well as in-line versions and gender changers
 - Available EMI/EMP filter savers and adapters
- Optional locking mechanism

HIGH-PERFORMANCE CONNECTOR GO-BETWEENS Sav-Con[®] Connector Savers and Bulkhead Feed-Thrus



Each Glenair Sav-Con[®] Connector Saver meets the military specification performance requirements of its mating connector. Glenair manufactures and supplies a Sav-Con[®] connector saver for every military standard connector currently in use including:

- MIL-DTL-26482 Series I and II
- MIL-DTL-28840
- MIL-DTL-38999 Series I, II and III
- MIL-DTL-83723

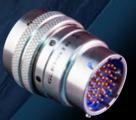
- LN 29729 (SJT)
- PATT 105 and PATT 602
- MIL-DTL-5015
- Series 801 and 805 Mighty Mouse
- Series 89 Nanominiature
- M24308 D-Subminiature
 MIL-DTL-83513 Micro-D
- Subminiature
- Series 28 HiPer-D M24308 intermateable
- Series 79 Micro-Crimp

Comprehensive materials, plating, and polarization options available

TRADITIONAL PLUG-RECEPTACLE SAV-CON® CONNECTOR SAVERS



MIL-DTL-38999 series III type Series 89 Nanominiature rectangular

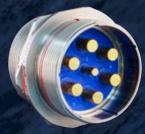


MIL-DTL-38999 series II bayonet-coupling saver



Series 80 Mighty Mouse Sav-Con®

BULKHEAD FEED-THRUS



Special high-voltage power bulkhead feed-thru



Special wide panel accommodation Mighty Mouse bulkhead feed-thru



MIL-DTL-5015 bulkhead feed-thru

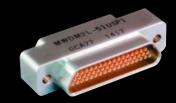


Special non-cadmium plating classes

SPECIAL-PURPOSE ADAPTERS AND SAVERS



EMI/RFI filter Sav-Con[®] adapter (D38999 Series III type shown)



Rectangular EMI/RFI filter Sav-Con adapter (MIL-DTL-83513 type shown)



Power distribution connector savers (MIL-D-5015 type shown)



NASA's STEREO (Solar TErrestrial RElations Observatory), artist's concept

SuperNine® Blind-Mate Connectors Rack and Panel Sealed, Assisted Kick-off and Feed-Through Blind-Mate to D38999



Application: Glenair Series 253 connectors are designed to meet applicable environmental, electrical and mechanical performance characteristics of D38999 Series III. The technology is well suited for use in commercial blindmate instrumentation panels, satellite deployment, scientific research and development payloads, as well as interstage, UAV, and munitions release applications.

Current R	lating
Size Contact	Amps
23	5
22D	5
20	7.5
16	13
12	23

- Blind-mate, float mount interconnects for non-ITAR commercial as well as military/defense applications
- Optional assisted release (spring force) solutions to overcome pin/ socket engagement force
- Panel-mount versions feature self-aligning float-mount technology for repeatable mating and de-mating
- Available in most symmetrical MIL-STD-1560 insert arrangements with contacts sizes from #23 to #12
- Selected materials offer low outgassing properties and high resistance to both corrosion and stress corrosion cracking
- Optional outgassing bake-out process available
- Designed to withstand the rigors of launch and flight—including shock, vibration, thermal vacuum, acceleration, and temperature extremes
- Standard accessory threads and teeth per MIL-DTL-38999 accommodate a wide range of backshell accessories

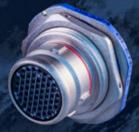
The second se	Manager Without Art 201			
	Unmated	Test Voltages, AC F	RMS, 60 Hz	
Altitude (Feet)	Service Rating M	Service Rating N	Service Rating I	Service Rating II
Sea Level	1300	1000	1800	2300
50,000	550	400	600	800
70,000	350	260	400	500
100,000	200	260	200	200

Space-grade blind-mate

Float-mount and assisted-release connectors



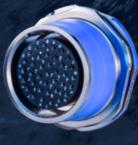
CRITICAL MECHANICAL FEATURES OF BLIND-MATE CONNECTORS WITH ASSISTED SEPARATION FORCE (ASF) AND MISALIGNMENT ACCOMMODATION



Roll-off nose: allows for the smooth disconnection of a blind mate connector. Without this feature, connectors can catch or hang during mate and demate.



Misalignment accommodation: Radial, axial, and angular misalignment in blind-mate applications is resolved in the receptacle design with mechanical float mounting and integral wave form springs.



Sealing: Integrated misalignment accommodation makes environmental sealing difficult in blind mate circulars. Glenair SuperNine[®] blind-mate and assisted release connectors are available with auxiliary exterior seals.

Assisted separation: Springloaded kick-off posts are designed to overcome contact separation force (normal force) with adjustable flange-mounted springs. Separation force may be calibrated IAW application requirements and insert arrangement.

PRODUCT SELECTION GUIDE



EMI shielding: Glenair blind-mate circulars are available with auxiliary ground springs on receptacles, and ground fingers on plugs (shown), to optimize 360° shell-to-shell continuity.

Assisted separation: Adjustment ring on receptacle shells provides reliable and repeatable calibration of assisted separation force. The adjustment ring interfaces directly with the spring-loaded kick-off posts on the plug. A set screw fitting locks the ring in place after adjustments have been made.

Available non-ITAR rack-and-panel blind-mate and zero separation force solutions	
Description	Mates With
Float-mount plug with roll-on roll-off nose, environmental crimp contact	253-015
Float-mount receptacle with optional auxiliary seal and misalignment accommodation, environmental crimp contact	253-014
Float-mount plug with roll-on roll-off nose and spring-assisted release, environmental crimp contact	253-017
Float-mount receptacle with spring-assisted release and misalignment accommodation, environmental crimp contact	253-016
Bulkhead feed-thru with optional threaded plug or jam nut receptacle side IAW MIL-DTL-38999 Series III	253-019
Blind mate float mount jam nut receptacle with misalignment accommodation	253-018
Blind mate float mount jam nut receptacle and MIL-DTL-38999, series III feed-through with misalignment accommodation	253-018 and 38999
	Description Float-mount plug with roll-on roll-off nose, environmental crimp contact Float-mount receptacle with optional auxiliary seal and misalignment accommodation, environmental crimp contact Float-mount plug with roll-on roll-off nose and spring-assisted release, environmental crimp contact Float-mount receptacle with spring-assisted release and misalignment accommodation, environmental crimp contact Float-mount receptacle with spring-assisted release and misalignment accommodation, environmental crimp contact Bulkhead feed-thru with optional threaded plug or jam nut receptacle side IAW MIL-DTL-38999 Series III Blind mate float mount jam nut receptacle with misalignment accommodation

	Also available: consult factory for specifications and how-to-order information				
Basic Part No.	c Part No. Description				
253-022	Hermetic, blind mate receptacle	253-015			
253-027-07	Blind mate PC tail receptacle with threaded standoff	253-015			

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Launch of a Japanese H-IIA rocket with the Global Precipitation Measurement (GPM) Core Observatory onboard, from the Tanegashima Space Center

SPACE-RATED

Lanyard-Release Quick-Disconnect Connectors

For mission-critical disengagement and release of launch and payload systems

Mil-standard 1760 lanyard-release connectors were originally developed for carriage stores management applications including weapons, pods, and drop tanks. Incorporating a common electrical interface as well as interfacing signals and pin and circuit assignments, lanyard-release connectors of this type are broadly employed for reliable, jam-free mating and disengagement. Space-rated versions of 1760 class cylindrical connectors take advantage of the technology's legacy in harsh-duty aircraft applications to ensure reliable and predictable performance in space. From fail-safe application in space station and space telescope deployment to rack-and-panel research equipment interconnection, these rugged axial-pull lanyard connectors deliver proven performance in accordance with all applicable NASA, ESA, and JAXA standards. Available in a wide range of connector packaging, from MIL-DTL-38999 SuperNine® to AS81703* and special small form-factor designs, these proven-performance interconnection devices may be equipped with standard signal or power contacts as well as shielded high-speed coax, twinax, and quadrax.

AS81703 space-grade lanyard release push pull mated pair with special order band and boot platform

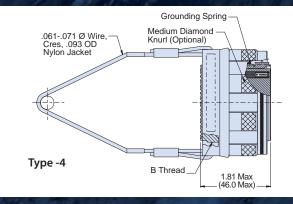
- Jam-free, push on/pull off technology
 Reliable fail-safe axial pull lanyard equipped coupling
 Instant disengagement
 - for critical quick-release systems
 - Manufactured IAW MIL-STD-1760
 - Special umbilical buffers and go-betweens also available
 - Blind-mate rack-andpanel versions available
- Qualified for military and space application
 - Outgas processing IAW NASA, ESA and JAXA

SPACE-GRADE Lanyard-Release Quick-Disconnect Connectors



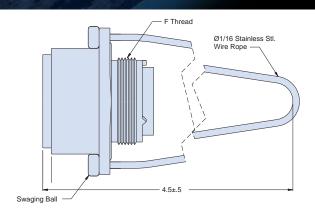


	How To Order SuperNine® 233-216 MIL-DTL-3	88999 T	уре					
Sample Part Number	233-216	-G6	ME	25-35	S	A	E	-4
Series / Basic Part No.	233-216 = Lanyard Release Plug							
Connector Style	G6 = Plug with EMI Spring							
Finish	ZL = Cres, Electrodeposited Nickel Z1 = Cres, Passivated ME = Al Alloy, Eletroless Nickel							
Size and Arrangement	Per MIL-STD-1560 plus high density							
Contact Type	P = Pin S = Socket; 500 cycles							
Alternate Key Position	A, B, C, D, E, N = Normal (Per MIL-DTL-38999 Series III)					-		
Lanyard Length Code	See Lanyard Length Table							
Connector Type	4 = Type 4 (shown below, no accessory threads) 6 = Type 6 (not	t shown	, include	s accesso	ry thread	ds)		





	How To Order 253-020 AS81703* Type Push-Pull Lanya	d Relea	ise				
Sample Part Number	253-020	-08	ME	25-35	S	N	812
Series / Basic Part No.	253-020 = AS81703 Type						
Connector Style	08 = Push-Pull Layard-Release Plug						
Finish	ZL = Cres, Electrodeposited Nickel Z1 = Cres, Passivated ME = Al Alloy, Eletroless Nickel						
Size and Arrangement	nd Arrangement Per AS81703						
Contact Type P = Pin S = Socket							
Alternate Key Position	N, W, X, Y, B, C					-	
Lanyard Ring Mod Code	812 = Lanyard ring rotated 90° from master keyway Omit for standa	ard ring					



*The MIL-C-81703 standard was superseded by SAE-AS81703 10-December 2010 per Navair

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Dr Chiaki Mukai is a cardiovascular surgeon and JAXA astronaut, the first Japanese woman in space

CIRCULAR AND RECTANGULAR Backshells and Connector Accessories

Corrosion resistance, weight reduction, environmental durability and design innovation

Nowhere in the world does anyone manufacture and supply such a complete selection of backshell connector accessories—for space as well as all other mission-critical applications. In addition to traditional metal materials, Glenair also manufactures an extensive line of lightweight, corrosion-free composite thermoplastic interconnect components ideally suited for systems requiring electromagnetic compatibility, long-term durability and weight reduction.



The Glenair Qwik-Clamp connector accessory shown here is used on the International Space Station. This gold plated part is extremely resistant to space corrosion and radiation and is designed with all smooth surfaces to eliminate potential damage to space suits.



High-performance connector accessories for every environmental, mechanical and electromagnetic shielding requirements

Qualified to AS85049, SSQ 21635, 21636, 22698 and 22681 and other standards and specs

EMI shield termination, cable strain relief, connector protective covers and more

Lightweight composite versions

QPL'd AS85049 backshells

Tens of thousands of popular part numbers in inventory ready for same-day shipment

SPACE-GRADE INNOVATIONS Circular and rectangular backshells and connector accessories

COMPOSITE DESIGN INNOVATION RADICALLY REDUCES INTERCONNECT SYSTEM WEIGHT







Composite Swing-Arm with keyed drop-in banding insert

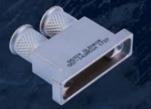


All-in-one booted "Piggyback" backshell



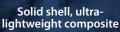
Isolated conductive ground path

SPACE-GRADE MICRO-D AND D-SUB BACKSHELLS AND ACCESSORY HARDWARE





Solid shell, lightweight Soli aluminum lightw





Solid shell, trapezoidal, low-profile flange, lightweight aluminum



Solid shell, standard flange, lightweight aluminum

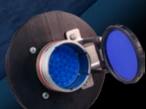


Split shell, standard and extended shroud

BACKSHELL INNOVATION SHOWCASE



TAG-Ring/Qwik-Ty® Feed-Through Fitting



Spring-Loaded "Flop-Lid" Protective Cover



Special Space Grade Rectangular Backshell



Ultra Low-Profile Backshell



Series 437-001 Backshell "Connector Saver"



Environmental Protective Covers



Mighty Mouse composite EMI/RFI banding backshell

NTERCONNECT SHOWCASE

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Reference Applications

Brief history of Glenair space-grade design-ins



Atmospheric Infrared Sounder (AIRS)



MetOp-A

Glenair-built cables provide signal and power interconnection on a broad range of space applications including The **Atmospheric Infrared Sounder** (AIRS) instrument aboard the Aqua Earth-observing satellite, JPL Mars Probes,

the Space Shuttle, and the AIRS satellite. Several notable space applications include:

The **Gravity Probe**, confirmed two key predictions of Einstein's general theory of relativity in 2011 by monitoring the orientations of ultra-sensitive gyroscopes relative to a distant guide star. Glenair-built cables are on board.

Titan II space-launch vehicles, with Glenairmade interconnect harnesses, propelled all twelve manned Gemini capsules.



Gravity Probe

Hermetic connectors are ideal for high-pressure/low-leakage applications in air, sea and space environments. Made of stainless steel (CRES) with glass insulators fused to the connector shell, and suitable contacts meeting a leak rate of 1 X 10⁻⁶ cubic centimeters of Helium per second, these mounted receptacle connectors and bulkhead feed thrus prevent gases from travelling through apertures or penetrations created for the routing of interconnect cabling. Glenair hermetics have protected a range of space programs including:

The **X-38** program implemented to design and build a spacecraft capable of flying itself and the Space Station crew back to Earth in an orbital emergency.

Pegasus rockets, the winged space booster vehicles used in an expendable launch system developed by private industry.

MetOp-A, Europe's polar-orbiting satellite dedicated to operational meteorology.



The X-38

A well designed interconnect system will include a complement of grounding and shielding technologies to insure EMC. *EMI filter connectors* are an effective method to achieve electro-magnetic compatibility. Glenair is extremely well versed in supplying filter connector products optimized for use in space-grade applications, providing products compliant to EEE-INST-002, Table 2G, the recognized standard for space grade filters. Glenair MIL-DTL-38999, Series 80 Mighty Mouse, Series 28 HiPer-D, and Series 79 Micro-Crimp filter connectors are currently qualified and used by Ball Aerospace, Boeing Space, NASA/JPL, Orbital Sciences, Sierra Nevada Corp., and others. Notable Glenair Filtered connector space applications include:

Skynet, for the United Kingdom Ministry of Defence, to provide strategic communication services to the three branches of the British Armed Forces and to NATO forces engaged on coalition tasks.



JWST

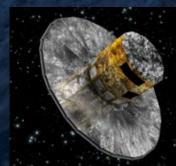
The **James Webb Space Telescope (JWST)** is a large, infrared-optimized space telescope. JWST is designed to find the first galaxies that formed in the early Universe, connecting the Big Bang to our own Milky Way Galaxy.

Micro-D connectors, including environmentals, hermetics, filters, and flex assemblies are commonly used in space applications for their high-performance and small size. The precision-

machined shell of the Micro-D, with its robust mating retention forces, makes for an ideal connector for rocket and space vehicle applications that are subject to high levels of vibration and shock. The Micro-D is easily customized with package and mounting modification to fit virtually any integration challenge. A short list of Glenair Micro-D space applications would include the James Webb Space Telescope, SkyNet 5 military satellite, ALMA space telescope, JPL Mars Probe, Mars Curiosity Rover, AIRS satellite, and others. Several notable space applications that use Glenair Micro-D connectors include:

The **Herschel Space Observatory**, from the European Space Agency, made several scientific discoveries in its operational phase from 2009 – 2013, including a previously unknown and unexpected step in the star formation process, and the presence of molecular oxygen in space.

The European Space Agency also developed and built the **Gaia** satellite. Launched in 2013, its mission is to construct the largest and most precise map



Gaia satellite

to date of the Milky Way. Its 2016 data release included positions and magnitudes for 1.1 billion stars

Cassini–Huygens was a joint NASA/ESA/ASI robotic spacecraft mission studying Saturn and its moons. Cassini executed several risky passes through Saturn's inner rings before completing its mission by burning up in atmospheric entry—but the data it returned will be analyzed for years to come.

CrIS is an advanced atmospheric sounding instrument aboard the United States Suomi National Polar Partnership (NPP) Polar-orbiting Operational Environmental Satellite. It produces high-resolution pressure, temperature, and moisture profiles from space, enabling more accurate predictions of severe weather events.

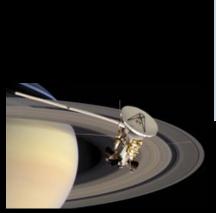
Glenair M32139 Class S Nanominiature connectors are DSCC approved for space programs. Glenair Nanominiature connectors, cable assemblies and flex circuit assemblies are currently in use on the several space-based telescopes,



Skynet



Herschel Space Observatory



Cassini-Huygens



CrIS NPOESS Satellite



A Mars Curiosity Rover "selfie"



A NASA LEO (Low Earth Orbit) Satellite

including the Large Synoptic Survey Telescope (LSST), James Webb Space Telescope, and others.

The *Series 79* connector is a Glenair original design. It features crimp, rearrelease size #23 contacts on 0.075" spacing, as well as size #12 and #16 power and coaxial crimp contacts available in 29 insert arrangements for data and power transmission. The Series 79 Micro-Crimp is ideally suited for blindmate rack and panel and/or module-to-chassis applications; and is currently qualified for use by Orion, Ball Aerospace, Honeywell Space, and LMCO Denver.

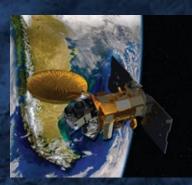
Glenair Series 80 Mighty Mouse connector and cable assemblies were developed as a smaller and lighter alternative to MIL-DTL-38999, offering virtually equal performance with up to 71% (weight) and 52% (size) savings for similar contact layouts. Mighty Mouse is well established in hundreds of safetycritical military, medical, industrial and geo-physical and space applications. Some space applications for this reduced form factor connector include:

NASA's Mars Exploration Rover (MER) Mission, an ongoing robotic mission to explore the Martian surface and geology. The Opportunity rover is continuing her winter exploration of "Perseverance Valley" on the west rim of Endeavour Crater.

The Mars Science Laboratory **Curiosity** landed in Mars' Gale Crater in 2012. This rover is over five times as heavy and carries over ten times the weight in scientific instruments as previous rovers. Within weeks, Curiosity

discovered an ancient steambed where water once flowed, and evidence of a lake that could have supported microbial life in the distant past. Curiosity's original 2-year mission has been extended indefinitely, and it's still returning valuable data more than 5 years after landing.

Aquarius was a satellite mission to measure global Sea Surface Salinity. It provided the global view of salinity variability needed for climate studies.



Aquarius Satellite

Glenair Sav-Con[®] Connector Savers protect deliverable connectors subject

to repeated mating and unmating cycles, especially from repetitive qualification test cycles. Sav-Con® Connector Savers prevent costly repair or replacement of cable plugs and receptacle connectors by absorbing connect and disconnect abuse and by reducing mating cycles during testing to the absolute minimum.

A virtual "Who's Who" of space programs use Glenair Sav-Cons including Boeing Satellite Systems, the Delta IV launch vehicle, Voyager, Galileo, Magellan, Cassini, and others—both during fabrication testing and in operation.

One of the most dramatic applications of our Sav-Con connectors is on the **Space Shuttle Orbiter** where they provided protection for the umbilical connectors from liftoff to touchdown on every mission.

For many space applications, the cable shield is the most important element in controlling EMI and radiation damage. Unfortunately, metal shielding—especially when applied in multiple layers—can be extremely heavy. AmberStrand composite thermoplastic braid, and ArmorLite microfilament stainless steel braid provide robust EMI shielding at a fraction of the weight of conventional shielding. Glenair lightweight braid technologies are currently qualified for use by EADS Astrium, Honeywell Space, Orbital Sciences, and Ball Aerospace. These unique products notably served on:

The **Cassini-Huygens** Program, an international science mission to the Saturnian system.



Ariane 5

Mars Pathfinder, which delivered an instrumented lander and a free-ranging robotic rover to the surface of the red planet.

The Glenair *Qwik-Clamp backshell* is used on the International Space Station. This gold plated part is extremely resistant to space corrosion and radiation and is designed with all smooth surfaces to eliminate potential damage to space suits.

Other circular backshell and connector accessory space applications include:

The European Space Agency's Ariane 5, which launches satellites and other craft into

geostationary transfer orbit (GTO), medium and low Earth orbits, Sunsynchronous orbits (SSO) and Earth-escape trajectories

SEA Launch was a spacecraft launch service using a mobile sea platform for equatorial launches of commercial payloads.

As with circular backshells and accessories, Glenair has the rectangular interconnect world well covered. We supply everything from miniaturized backshells for Micro-D connectors to larger rack-and-panel connector accessories. Glenair rectangular accessories are used on dozens of space programs including the International Space Station, MetOps, Herschel Space Observatory, James Webb telescope, and others.

Recent / Notable Space-Grade Application Wins for Glenair

Glenair is the exclusive interconnect connector and cable supplier to the Sierra Nevada Dream Chaser reusable crewed suborbital and orbital space plane. The Dream Chaser electrical wire interconnect system incorporates Glenair Micro-D subminiature connectors, EMI filter connectors, flex circuitry, lightweight microfilament braid, metal and composite backshells, and other technologies.

The Glenair Series 28 HiPer-D High-Performance MIL-24308 Intermateable

Glenair's qualified MIL-DTL-24308 Class K space-grade hermetic, and our recently-introduced Series 28 HiPer-D connector series have become the go-to standard for mission-critical space applications and are now qualified for use by Ball Aerospace, LMCO Denver, Orbital Sciences, and others.



Gold-plated space-grade Series 28 HiPer-D connectors



Space-grade Qwik-Clamp backshell designed for the International Space Station

GLENDALE, CALIFORNIA Complete vertical integration of manufacturing resources—at home in Southern California since 1956



Glenair operates the largest precision machining facility in the high-performance interconnect industry, allowing us to support both small and large-volume interconnect requirements—from one piece to 100,000













Glenair's massive investment in composite thermoplastic injection molding capabilities— the largest in the high-reliability interconnect industry—includes machinery, tooling, and most importantly, professional operators



GLENDALE, CALIFORNIA Complete vertical integration of manufacturing resources—at home in Southern California since 1956





Glenair design, engineering, and fabrication capabilities extend to both electrical as well as optical connectors, cables, and complex integrated assemblies—all under one roof and one worldwide quality system





ENDALE



NASA ESA, JAXA SCREENED

Glenair's family of space mechanisms are manufactured in certified cleanrooms. Full qualification test reports are available for every device type. NASA/ESA outgas processing and screening completed on-site. All operations are managed under a single certified quality system with unprecedented levels of performance.

1 1 9 9 9 + + 1 IT



But don't take it from us... take it from NASA

December 5, 2016

Good afternoon Mr. Christopher J. Toomey...and to the Glenair Family

On behalf of the NASA Launch Services Program (LSP) and the Safety and Mission Assurance Division (SMA), I would like to express sincere appreciation for the hospitality afforded our NASA team... last week. It is obvious that your company takes pride and recognizes the value in meeting and even exceeding the intents of the Aerospace Standard AS9100. We came away with a positive sense in the partnership.... You have a remarkable campus facility and a remarkable employee team there in Glendale, and I am sure, throughout your vast network of offices and facilities around the world as well. The Quality leadership has done an outstanding job implementing a working Quality Management System around your successful business model. Thank you for recognizing the importance of this particular supplier audit to NASA..., as we seek crucial information relative to the NASA Certification....

... I would like to express some of the other very positive comments that our team came away with regarding this audit. All of your employee team should take pride in the quality of your finished product line for your customers. To that end, here is a listing of but a few of our team's observations during the audit process:

- 1. Welcoming hospitality to customers
- 2. Informative Corporate Overview Presentation
- 3. Positive Employee Attitudes about the workplace
- 4. Informative and thorough process walk-downs
- 5. Informative and thorough production facility walk-downs
- 6. Processing area cleanliness and 5S organization

- 7. Timely Corrective Action and effective Preventive Action plans
- 8. Top Management involvement and participation in the QMS AS9100 processes
- 9. Expertise of the employee team members
- 10....and the ability of a randomly selected employee to express the Quality Policy and what it means to him in his position with the company

A formal compilation report is in work, and should reflect the over arching positive note, which recognizes that the audit at Glenair had no Major and no Minor findings whatsoever. Please forward to any appropriate team members who have contributed to this successful audit.

Respectfully, Paul Cloues, NASA Quality Engineer NASA Launch Services Program Safety and Mission Assurance, SA-D Analysis Planning and Test (APT) Research

Chris Towney

Glenair's Complex Cable Group (CCG) has delivered creative engineering, high-quality workmanship, fast response, and on-time delivery to countless cable harness and ruggedized interconnect assembly customers for over 60 years—including countless space-grade and space flight applications. The operation—from cable design through fabrication, test, and delivery—is fully integrated into Glenair's Glendale campus, ISO 9001 and AS9100 quality system, and high-availability business model.

> Multibranch assembly with lightweight ArmorLite[™] microfilament EMI/ RFI overbraid

High-speed production overmolding

Commander Ed White's "Golden Umbilical," with space-grade radiation shielding

Continuity testing standard on all cable circuits



Glenair's engineering team in Glendale is augmented by regional teams worldwide, and we love to travel. Our place or yours? We work at our customers' convenience.



Glenair. The Glenair Culture

COMMITTED TO QUALITY AND CUSTOMER SERVICE SINCE 1956

Glenair is proud of the quality and reliability we build into our broad range of mission-critical interconnect solutions—from discrete connectors to complex cable assemblies and embedded systems. Glenair is the biggest "made in the USA" interconnect supplier in the high-reliability industry, but we also operate factories in the UK, Italy, and Germany to serve the unique requirements of those markets. Glenair's Worldwide Quality System is ISO 9001 and AS9100 certified and registered. We also hold many discrete product and operations certifications for specialty, high-performance markets including space, nuclear power, and rail. In addition to world-class quality, we are laser-focused on customer service



and committed to being the easiest manufacturer in our industry to do business with. Here are just some of our key customer service principles:



Lightning-fast turnarounds on quotes and special orders

Huge same-day shipment inventory

Worldwide sales and technical support in every major market







Mission-Critical Interconnect Solutions

Full-spectrum, "no gap" product lines



Generous NRE, RMA, and sample request policies



Abundant engineering and technical support

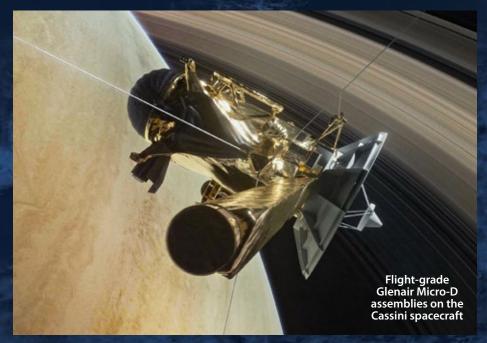
No attitudinal constraints when it comes to customer convenience and service





MANSFIELD, ENGLAND

Mission-critical interconnect technologies for the UK and European markets with a special focus on micro and nanominiature flex assemblies



Glenair UK is Glenair's Centre of Excellence for the design, build and qualification of its extensive Micro-D and Nano connector product portfolio for the European and global space market. Glenair UK have more than 30 years of experience in the manufacture of MIL-DTL-83513 Micro-D and MIL-DTL-32139 Nano compliant connectors.

From standard flying-lead and PCB mount connectors to complex screened cable assemblies, Glenair production staff are trained and qualified to the exacting standards of IPC WHMA-A-620 and ESA soldering and crimping process standards: ECSS-Q-ST-70-08 & ECSS-Q-ST-70-26.

Certified to ISO/IEC 17025, Glenair's in-house independent test laboratory is capable of running all industry standard qualification programs for its space flight customers—from outgassing to full qualification programs (ESA and NASA).

ESCC series Micro connectors for ESA space and other UK and EU markets

GLENAIR UK QUALITY STANDARDS AND APPROVALS

Summer and Summer Su

- ISO Class 8 Clean Room IAW FED STD 209E class 100,000
- Quality Management System certified according to AS9100 and ISO 9001
- Independent Test Laboratory Certified to ISO/IEC 17025 IECQ 01 and IECQ 03-6

MICRO AND NANOMINIATURE HARNESS AND FLEX ASSEMBLIES



Complex multibranch flexi and rigid flexi assembly with Glenair Micro and Nano interconnects

Micro and Nano wired harnesses and pigtails

The Glenair Mansfield machine shop houses a full complement of CNC milling, turning, measurement, and mechanical inspection equipment

Micro-D and Nanominiature harnessing is completed in our AS9100 / ISO 9001 certified facility





The Glenair Mansfield clean room assembly area is used for fabrication of laser, space, and satellite assemblies IAW ISO Class 8 -100,000 PPM





Glenair UK operates an independently accredited BS9000:CECC:IECQ test lab for both internal as well as third-party product development / design verification and connector qualification

BOLOGNA, ITALY

Glenair Italia serves harsh-environment military, nuclear, rail, and industrial markets with power, high-speed Ethernet, hazardous-zone interconnects and more.



Total vertical integration includes in-house contact fabrication



In-house injection molding (far left) and resilient insert processing (left) provides Glenair Italia with all the resources required to fabricate interconnect technologies from scratch without dependence on outside suppliers



In-house test lab with capabilities for both high voltage as well as high speed signal product qualification

Glenair Italia hosts the most modern and comprehensive interconnect plating facility in Europe



SALEM, GERMANY

Space-grade interconnect harnesses and ESGE test rack systems for satellite applications—ESA certified





Glenair Space Systems: a mission-critical space-grade harness, test, production, and integration operation. ESA-certified assembly staff plus value-added Engineering Base and 3D SolidWorks design, prototyping, and clean-room facilities.

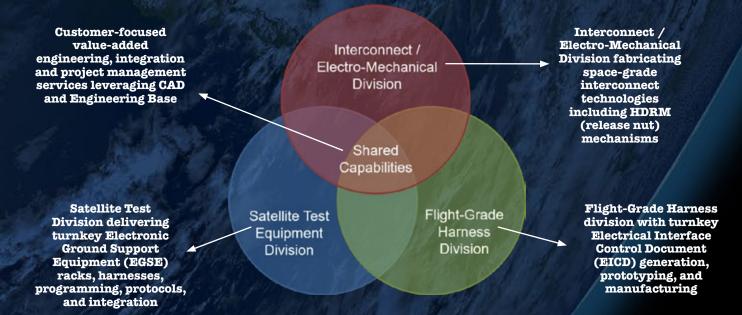
THE POWER OF GSS VALUE-ADDED ENGINEERING AND MANUFACTURING

A turnkey design and fabrication operation: from documentation (1), to prototype (2), to production (3), to integration (4).



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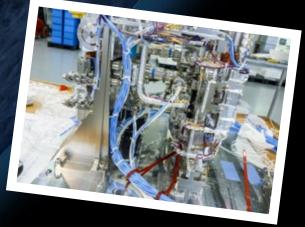
GLENAIR SPACE SYSTEMS CORE CAPABILITIES AND TECHNICAL TEAMS



GLENAIR SPACE SYSTEMS IN-HOUSE PRODUCTION AND ASSEMBLY CAPABILITIES

Glenair Space Systems is a growing operation with an over 600 m² production floor. The facility also features 300 m² ISO 8 and ISO 6 clean rooms, ISO 5 flow chamber (certified to ESD Standard 61340-5-1), a large precision machining center, and ample clean room accommodation for large mock-up and integration projects.





Integration of production harnessesin-house or at customer facility

ESA-certified engineering and production staff

3D mockup design, fabrication, and harness integration including in-house generation of all engineering and production files using Engineering Base





Turnkey satellite test harnesses and Electronic Ground Support Equipment racks



MISSION-CRITICAL INTERCONNECT SOLUTIONS

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