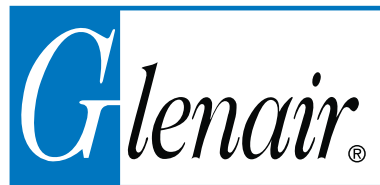


Series 74 High-Performance Helical Polymer-Core Convolute Tubing Systems Material Properties and Colors



Convolute Tubing Material Choices

E	ETFE Fluoropolymer (Series 74 standard)	Highest tensile strength and lubricity. Combines mechanical toughness with outstanding chemical, dielectric and thermal properties, improved radiation resistance. This is our standard material for a reason: ETFE delivers the best performance and best value in high-performance polymer resins.
F	FEP	Economical with relatively high thermal stability, excellent dielectric properties. Unaffected by virtually all solvents and chemicals, good adhesion resistance.
P	PFA	Outstanding lubricity and resistance to corrosives, -95°F to 500°F temperature rating. Melt-extruded for better cold flow and greater long-term sealing than PTFE; more economical.
T	PTFE	Outstanding resistance to corrosives, -95°F to 500°F temperature rating. Somewhat better folding endurance than PFA. However, this paste-extruded fluoropolymer material is more difficult to process and so costs more than PFA with virtually equal performance.
K	PEEK	Low-smoke, zero-halogen with high strength and superior crush resistance. Lightest weight of all the tubing polymers, but also the highest material cost.

Convolute Tubing Material Properties

Material Property	Perfluoroalkoxy (PFA)	Fluorinated Ethylene Propylene (FEP)	Ethylene Tetrafluoroethylene (ETFE)	Polytetrafluoroethylene (PTFE)	Polyether Ketone (PEEK)
Service Temperature	-95°F/500°F (-71°C/260°C)	-95°F/400°F (-71°C/204°C)	-88°F/302°F (-67°C/150°C)	-95°F/500°F (-71°C/260°C)	-76°F/392°F (-60°C/200°C)
Tensile Strength	3,000 PSI (20,684 KP)	2,500 PSI (17,237 KP)	5,000 PSI (34,474 KP)	2,500 PSI (17,237 KP)	7,000 PSI (48,300 KP)
Elongation	250%	200%	100%	175%	100%
Specific Gravity	2.15	2.15	1.70	2.15	1.26
Heat Aging	2000 Hrs.@ 525°F (274°C)	2000 Hrs.@ 430°F (221°C)	2000 Hrs.@ 350°F (177°C)	2000 Hrs. @ 525°F (274°C)	2,000 Hrs. @ 464°F (240°C)
Dielectric Strength	12,000V	12,000V	12,000V	12,000V	12,000V
Volume Resistivity	1018	1018	1016	1018	1016
Water Absorption	0.03%	0.01%	0.02%	0.01%	0.03%
Solvent Resistance	No swelling, stickiness or weight change				
Flammability	Non-burning				
Fungus Resistance	Does not support fungus growth				

Convolute Tubing Color Options

B	Standard Black	Standard for all Series 74 convolute tubing materials
C	Clear (Natural)	Available for all Series 74 convolute tubing materials

Consult factory for additional color options