

## El Ochito Assembly Kit 600-280

EL OCHITO® ASSEMBLY KITS AND TOOLS



**El Ochito Assembly Kit 600-280** incorporates all the tools necessary to terminate El Ochito red, blue, and white contacts. Kit includes portable protective case with cutout foam for tool protection and ease of transportation. Order by corresponding connector series kit number (SuperNine, ARINC, Series 792, 280, 801, 805, 806, and 816).

### El Ochito Installation Kit

Sample Part Number→	600-280	-P	H
Product	600-280 = El Ochito Installation Tool Kit		
Kit Number	-01, -02, -03, -04, -05, -06, -07, -08, -09, -10H, -ALL		
Modifier	Omit = None H = Hex Crimp Only; See note 1		

### Notes

- Modifier "H" Removes all tools and dies associated with the circle body crimp. See Table 1. Not applicable to "-01", "-02", or "-03". Not applicable to "-ALL", use "-10H" instead.

**Table II: Items Removed By Modifier "H"**

Tool Description	P/N
859-134 (GS206) Positioner 1	859-184-1
859-134 (GS206) Positioner 2	859-184-2
859-134 (GS206) Positioner 3	859-184-3
Circle Body Crimper (GS206)	859-134

**Table I - Kit Options**

Kit No.	Description	Connector Series
-01	Basic Assembly (See Table III)	SuperNine (Series 23), HiPer-D (Series 28)
-02		ARINC 600, EPXB, EN3545
-03		Series 792, 806, 816
-04	Basic + Crimp Dies + Positioners (See Table IV)	SuperNine (Series 23), HiPer-D (Series 28)
-05		ARINC 600, EPXB, EN3545
-06		Series 792, 806, 816
-07	Basic + Crimp Dies + Positioners + Crimp Tools (See Table V)	SuperNine (Series 23), HiPer-D (Series 28)
-08		ARINC 600, EPXB, EN3545
-09		Series 792, 806, 816
-10H'	Basic + Crimp Dies + Positioners + Crimp Tools (See Table VI)	All
-ALL		

**Table III - Basic Kits**

-01		-02		-03	
Tool Description	P/N	Tool Description	P/N	Tool Description	Part Number
Socket El Ochito Alignment Tool	600-235	Socket El Ochito Alignment Tool	600-243	Socket El Ochito Alignment Tool	600-235
Pin El Ochito Alignment Tool	600-236	Pin El Ochito Alignment Tool	600-244	Pin El Ochito Alignment Tool	600-274
Ferrule Inserter	600-242	Ferrule Inserter	600-242	Ferrule Inserter	600-242

## El Ochito Assembly Kit 600-280

**Table IV - Basic Kits + Crimp Dies & Positioners**

-04		-05		-06	
Tool Description	P/N	Tool Description	P/N	Tool Description	P/N
Socket El Ochito Alignment Tool	600-235	Socket Ochito Alignment Tool	600-243	Socket Ochito Alignment Tool	600-235
Pin El Ochito Alignment Tool	600-236	Pin Ochito Alignment Tool	600-244	Pin Ochito Alignment Tool	600-274
Ferrule Inserter	600-242	Ferrule Inserter	600-242	Ferrule Inserter	600-242
Contact Positioner (K1906)	859-101	Contact Positioner (K1906)	859-101	Contact Positioner (K1906)	859-101
Body Hex Crimp Die (M22520/5-45)	859-007	Body Hex Crimp Die (M22520/5-45)	859-007	Body Hex Crimp Die (M22520/5-45)	859-007
859-134 (GS206) Positioner 1	859-184-1	Expanded Hex Die	859-186	859-134 (GS206) Positioner 1	859-184-1
859-134 (GS206) Positioner 2	859-184-2	Removal Tool (M81969/14-12)	859-049	859-134 (GS206) Positioner 2	859-184-2
859-134 (GS206) Positioner 3	859-184-3			859-134 (GS206) Positioner 3	859-184-3
Removal Tool (M81969/14-12)	859-049			Removal Tool (M81969/14-12)	859-049

**Table V - Basic Kits + Crimp Dies & Positioners + Crimp Tools**

-07		-08		-09	
Tool Description	P/N	Tool Description	P/N	Tool Description	P/N
Socket El Ochito Alignment Tool	600-235	Socket El Ochito Alignment Tool	600-243	Socket El Ochito Alignment Tool	600-235
Pin El Ochito Alignment Tool	600-236	Pin El Ochito Alignment Tool	600-244	Pin El Ochito Alignment Tool	600-274
Ferrule Inserter	600-242	Ferrule Inserter	600-242	Ferrule Inserter	600-242
Contact Positioner (K1906)	859-101	Contact Positioner (K1906)	859-101	Contact Positioner (K1906)	859-101
Body Hex Crimp Die (M22520/5-45)	859-007	Body Hex Crimp Die (M22520/5-45)	859-007	Body Hex Crimp Die (M22520/5-45)	859-007
859-134 (GS206) Positioner 1	859-184-1	Expanded Hex Die	859-186	859-134 (GS206) Positioner 1	859-184-1
859-134 (GS206) Positioner 2	859-184-2	Removal Tool (M81969/14-12)	859-049	859-134 (GS206) Positioner 2	859-184-2
859-134 (GS206) Positioner 3	859-184-3	Contact Crimper (M22520/2-01)	809-015	859-134 (GS206) Positioner 3	859-184-3
Removal Tool (M81969/14-12)	859-049	Hex Body Crimper (M22520/5-01)	809-129	Removal Tool (M81969/14-12)	859-049
Contact Crimper (M22520/2-01)	809-015			Contact Crimper (M22520/2-01)	809-015
Hex Body Crimper (M22520/5-01)	809-129			Hex Body Crimper (M22520/5-01)	809-129
Circle Body Crimper (GS206)	859-134			Circle Body Crimper (GS206)	859-134

**Table VI - All Inclusive Kits**

10H		All	
Tool Description	P/N	Tool Description	P/N
Socket Ochito Alignment Tool	600-235	Socket Ochito Alignment Tool	600-235
Pin Ochito Alignment Tool	600-236	Pin Ochito Alignment Tool	600-236
Ferrule Inserter	600-242	Ferrule Inserter	600-242
Socket Ochito Alignment Tool	600-244	Socket Ochito Alignment Tool	600-244
Pin Ochito Alignment Tool	600-243	Pin Ochito Alignment Tool	600-243
Pin Ochito Alignment Tool	600-274	Pin Ochito Alignment Tool	600-274
Contact Positioner (K1906)	859-101	Inner Contact Positioner	859-101
Body Hex Crimp Die (M22520/5-45)	859-007	Body Hex Crimp Die (M22520/5-45)	859-007
Expanded Hex Crimper	859-186	Expanded Hex Crimper	859-186
Removal Tool (M81969/14-12)	859-049	859-134 (GS206) Positioner 1	859-184-1
Contact Crimper (M22520/2-01)	809-015	859-134 (GS206) Positioner 2	859-184-2
Hex Crimper	809-129	859-134 (GS206) Positioner 3	859-184-3
		Removal Tool (M81969/14-12)	859-049
		Contact Crimper (M22520/2-01)	809-015
		Hex Body Crimper (M22520/5-01)	809-129
		Circle Body Crimper (GS206)	859-134